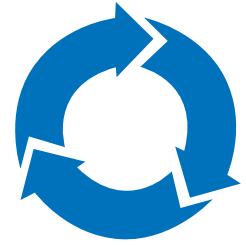




Preventive Maintenance Oil Change

If your reducer is supplied with a breather. STOBER has recommended oil change frequency. If your application is a dry environment the oil should be changed every 10,000 hours of operation. If your reducer is in a wet application the oil should be changed every 5,000 hours of operation.



Example as follows: Case conveyors in a warehouse would be considered a dry environment. Applications such as Rinsers and Fillers where a reducer is exposed to water all day is considered a wet environment.

STOBER supplies users with one of the following oil types:

- Food Grade: Mobil SHC CIBUS 220
- Corrosion Resistant duty: Mobil 600XP220
- Synthetic: Mobil SHC 630

16 STEPS TO A SIMPLE OIL CHANGE

1	Install Proper Lock Out Tag Out	9	Once unit is drained reinstall the drain plug.
2	Find Reducer Nameplate and record the serial number	10	Fill unit with recommended oil quantity.
3	If your reducer nameplate has a QR Code, it can be scanned and will redirect you to STOBER's website to obtain all the information concerning oil type and quantity. If it does not have QR follow step number 4.	11	Reinstall the Oil Fill Plug.
4	Visit https://id.stober.com to obtain all the information concerning oil type and quantity.	12	Run the reducers for 20-30 minutes to remove any contaminates left from previous oil.
5	Allow reducer time to cool	13	Repeat steps 5-11.
6	Loosen Oil Fill plug to allow the reducer to vent.	14	Your reducer is ready for operation.
7	Remove Drain plug at lowest point on the reducer.	15	Remove Lock Out Tag Out
8	Remove Oil Fill plug to allow unit to drain.	16	Document all oil type and quantity information so it is available for the next scheduled PM.