

Connection method Manual

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1 Foreword

A drive controller, cable and motor that are not coordinated with one another can lead to impermissibly high voltage peaks in the drive system, which may cause damage to the motor. The legal requirements of (EMC) Directive 2014/30/EU must also be observed.

Combining STOBER motors, STOBER cables and STOBER drive controllers enables you to comply with these legal requirements.

STOBER offers a range of cables to match. Cables are available in different lengths and are ready-made on both ends.

Using unsuitable connection cables may void any claims made under the warranty.

Features

- Torsional stress $\pm 30^\circ/\text{m}$
- Bending resistance
- Oil resistance
- Chemical resistance

2 User information

This documentation describes the available STOBER power, encoder and hybrid cables. It provides you with assistance in selecting the right cable and with relevant information about properly connecting to the motor and drive controller without any errors.

2.1 Timeliness

Check whether this document is the latest version of the documentation. We make the latest document versions for our products available for download on our website:

<http://www.stoeber.de/en/downloads/>.

2.2 Original language

The original language of this documentation is German; all other language versions are derived from the original language.

2.3 Limitation of liability

This documentation was created taking into account the applicable standards and regulations as well as the current state of technology.

No warranty or liability claims for damage shall result from failure to comply with the documentation or from use that deviates from the intended use of the product. This is especially true for damage caused by individual technical modifications to the product or the project configuration and operation of the product by unqualified personnel.

2.4 Formatting conventions

Orientation guides in the form of signal words, symbols and special text markups are used to emphasize specific information so that you are able identify it in this documentation quickly.

2.4.1 Display of safety instructions

Safety instructions are identified with the following symbols. They indicate special risks when handling the product and are accompanied by relevant signal words that express the extent of the risk. Furthermore, useful tips and recommendations for efficient, error-free operation are specially highlighted.

ATTENTION!

Attention

This indicates that damage to property may occur

- if the stated precautionary measures are not taken.

⚠ CAUTION!

Caution

This word with a warning triangle indicates that minor personal injury may occur

- if the stated precautionary measures are not taken.

⚠ WARNING!

Warning

This word with a warning triangle means there may be a considerable risk of fatal injury

- if the stated precautionary measures are not taken.

⚠ DANGER!

Danger

This word with a warning triangle indicates that there is a considerable risk of fatal injury

- if the stated precautionary measures are not taken.

Information

Information indicates important information about the product or serves to emphasize a section in the documentation that deserves special attention from the reader.

2.4.2 Distinction of text elements

Certain elements of the continuous text are distinguished as follows.

Important information	Words or expressions with a special meaning
Interpolated position mode	Optional: File or product name or other name
<u>Detailed information</u>	Internal cross-reference
http://www.samplelink.com	External cross-reference

2.4.3 Conventions for cables

In the cable connection descriptions, core colors are shortened and used as follows.

Cable colors

BK:	BLACK	PK:	PINK
BN:	BROWN	RD:	RED
BU:	BLUE	VT:	VIOLET
GN:	GREEN	WH:	WHITE
GY:	GRAY	YE:	YELLOW
OG:	ORANGE		

Formatting conventions

Two-colored core:	WHYE	WHITEYELLOW (white and yellow)
Single-colored core:	BK/BN	BLACK/BROWN (black or brown)

2.5 Trademarks

The following names are trademarks or registered trademarks of other companies:

- EnDat® EnDat® and the EnDat® logo are registered trademarks of Dr. Johannes Heidenhain GmbH, Traunreut, Germany.
- HIPERFACE® HIPERFACE® and the HIPERFACE DSL® logo are registered trademarks of SICK STEGMANN GmbH, Donaueschingen, Germany.
- speedtec® speedtec® is a registered trademark of TE Connectivity Industrial GmbH, Niederwinkling, Germany.

All other trademarks not listed here are the property of their respective owners.

Products that are registered as trademarks are not specially indicated in this documentation. Existing property rights (patents, trademarks, protection of utility models) are to be observed.

3 General safety instructions

There are risks associated with the product described in this documentation that can be prevented by complying with the described warning and safety instructions as well as the included technical rules and regulations.

3.1 Directives and standards

The following European directives and standards are relevant for STOBER cables:

- Low Voltage Directive 2014/35/EU

Subsequent references to the standards do not specify the respective year in order to improve readability.

3.2 Applicable documentation

This documentation is a supplement to the motor operating manual and the drive controller manual. You may use this documentation only in combination with the applicable documents (see [Detailed information \[► 112\]](#)).

3.3 Qualified personnel

In order to be able to perform the tasks described in this documentation, the persons instructed to perform them must have the appropriate professional qualification and be able to assess the risks and residual hazards when handling the products. For this reason, all work on the products as well as their operation and disposal may be performed only by professionally qualified personnel.

Qualified personnel are persons who have acquired the authorization to perform these activities either through training to become a specialist and/or instruction by specialists.

Furthermore, valid regulations, legal requirements, applicable basic rules, this documentation and the safety instructions included in it must be carefully read, understood and observed.

3.4 Intended use

STOBER cables are used exclusively to transmit electrical energy for the purposes of supplying power and conveying information. The building regulations and installation requirements valid for the respective system must always be observed when using these cables.

Use outside the applicable technical specifications constitutes improper use.

3.5 Transport and storage

Inspect the delivery for any transport damage immediately after you receive it. Notify the transport company of any damage immediately. Do not put a damaged product into operation.

To ensure the faultless and safe operation of the products, they must be professionally configured, installed, operated and maintained.

Store the products in a dry and dust-free room if you do not install them immediately.

Transport and store the products in the original packaging and protect the products from mechanical impacts and vibrations. Observe the transport and storage conditions recommended in the technical data.

3.6 Operational environment and operation

Always operate the products within the limits specified by the technical data.

The following applications are prohibited:

- Use in potentially explosive atmospheres
- If not otherwise specified in the technical data: Use in environments with harmful substances as specified by EN 60721, such as oils, acids, gases, vapors, dust and radiation

3.7 Working on the machine

Before all work on machines and systems, apply the 5 safety rules in accordance with DIN VDE 0105-100 (Operation of electrical installations – Part 100: General requirements) in the order listed:

- Disconnect (also ensure that the auxiliary circuits are disconnected).
- Ensure power cannot be switched on again.
- Ensure that everything is de-energized.
- Ground and short circuit.
- Cover adjacent live parts.

Information

Note the discharge time of the DC link capacitors in the general technical data for the devices. You can only determine the absence of voltage after this time period.

3.8 Disposal

Observe the current national and regional regulations when disposing of the packaging and product! Dispose of the packaging and individual product parts depending on their properties, e.g. as:

- Cardboard
- Electronic waste (circuit boards)
- Plastic
- Sheet metal
- Copper
- Aluminum
- Battery

4 Safety instructions for connection

Connection work is permitted only when no voltage is present. Observe the 5 safety rules (see [Working on the machine ▶ 10](#)).

When the power supply voltage is turned on, hazardous voltages may be present on the connection terminals and the cables connected to them.

The device and the cables connected to it are not necessarily de-energized when the supply voltage is switched off and all displays have gone out!

Information

Note the discharge time of the DC link capacitors in the general technical data for the devices. You can only determine the absence of voltage after this time period.

Opening the housing, plugging in or unplugging connection terminals, connecting or removing a connecting wiring, and installing or removing accessories are prohibited while the voltage supply is switched on.

Protect the devices against falling parts (bits or strands of wire, pieces of metal, etc.) during installation or other work in the control cabinet. Parts with conductive properties may result in a short circuit inside the devices and device failure as a result.

The protection class of the devices is protective grounding (protection class I in accordance with EN 61140). This means that operation is permitted only if the grounding conductor is connected in accordance with requirements.

5 Overview

5.1 Encoder cables

Design	Motor plug connector size		
	con.15	con.17	con.23
Quick lock	✓		
speedtec quick lock		✓	✓

Encoder	Motor plug connector size			
	con.15	con.17	con.23 synchronous	con.23 asynchronous
EnDat 2.1/2.2 digital	✓	✓	✓	
Incremental (HTL)				✓
SSI				✓
Resolver	✓	✓	✓	
EnDat 2.1 sin/cos	✓	✓	✓	

Information

In combination with an EnDat 3 or HIPERFACE DSL encoder, you require hybrid cables which feature encoder communication and power transmission in a shared cable.

For an overview of the motor connection using hybrid cables, see [One Cable Solution EnDat 3 and HIPERFACE DSL \[▶ 13\]](#).

Encoder	Supply cores	Pilot cores	Cable Ø	Bending radius 1 (min.)	Bending radius 2 (min.)
EnDat 2.1/2.2 digital	2 × 0.25 mm ²	3 × 2 × 0.14 mm ²	Max. 6.8 mm	68.0 mm	34.0 mm
Incremental (HTL)	2 × 0.25 mm ²	3 × 2 × 0.14 mm ²	Max. 6.8 mm	68.0 mm	34.0 mm
SSI	2 × 0.25 mm ²	3 × 2 × 0.14 mm ²	Max. 6.8 mm	68.0 mm	34.0 mm
Resolver	2 × 0.25 mm ²	3 × 2 × 0.14 mm ²	Max. 11.4 mm	114.0 mm	57.0 mm
EnDat 2.1 sin/cos	2 × 0.34 mm ²	2 × 2 × 0.25 mm ² + 4 × 2 × 0.14 mm ²	Max. 8.7 mm	87.0 mm	43.5 mm

Bending radius: 1 = free to move, 2 = fixed installation

5.2 Power cables

Design	Motor plug connector size			
	con.15	con.23	con.40	con.58
Quick lock	✓			
speedtec quick lock		✓	✓	
Screw technology		On request	On request	✓

Power cores (3 + PE)	Brake cores	Temperature sensor cores	Cable Ø	Bending radius 1 (min.)	Bending radius 2 (min.)
4 × 1.0 mm ²	2 × 0.5 mm ²	2 × 0.34 mm ²	Max. 10.1 mm	101.0 mm	50.5 mm
4 × 1.5 mm ²	2 × 1.0 mm ²	2 × 0.5 mm ²	Max. 12.2 mm	122.0 mm	61.0 mm
4 × 2.5 mm ²	2 × 1.0 mm ²	2 × 1.0 mm ²	Max. 15.0 mm	150.0 mm	75.0 mm
4 × 4.0 mm ²	2 × 1.0 mm ²	2 × 0.75 mm ²	Max. 16.0 mm	160.0 mm	80.0 mm
4 × 6.0 mm ²	2 × 1.5 mm ²	2 × 1.0 mm ²	Max. 19.4 mm	194.0 mm	97.0 mm
4 × 10.0 mm ²	2 × 1.5 mm ²	2 × 1.0 mm ²	Max. 23.5 mm	235.0 mm	117.5 mm
4 × 16.0 mm ²	2 × 1.5 mm ²	2 × 1.5 mm ²	Max. 24.0 mm	180.0 mm	96.0 mm
4 × 25.0 mm ²	2 × 1.5 mm ²	2 × 1.5 mm ²	Max. 27.5 mm	206.3 mm	110.0 mm

Bending radius: 1 = free to move, 2 = fixed installation

5.3 One Cable Solution EnDat 3 and HIPERFACE DSL

Design	Motor plug connector size			
	con.23			
speedtec quick lock	✓			

Power cores (3 + PE)	Brake cores	Pilot cores	Cable Ø	Bending radius 1 (min.)	Bending radius 2 (min.)
OCS-Basic:					
4 × 1.0 mm ²	2 × 0.75 mm ²	2 × AWG22	Max. 13.6 mm	136.0 mm	68.0 mm
4 × 1.5 mm ²	2 × 1.0 mm ²	2 × AWG22	Max. 13.7 mm	137.0 mm	68.5 mm
OCS-Advanced:					
4 × 1.5 mm ²	2 × 0.75 mm ²	2 × AWG22	Max. 14.7 mm	147.0 mm	73.5 mm
4 × 2.5 mm ²	2 × 0.75 mm ²	2 × AWG22	Max. 16.8 mm	168.0 mm	84.0 mm

Bending radius: 1 = free to move, 2 = fixed installation

6 Encoder cables

STOBER motors are equipped with encoder systems and plug connectors as standard.

STOBER provides suitable cables in various lengths, conductor cross-sections and connector sizes.

Depending on the respective motor types, different encoder systems can be used.

6.1 Connection description and technical data

Connection description and technical data of the available encoder cables can be found in the following chapters.

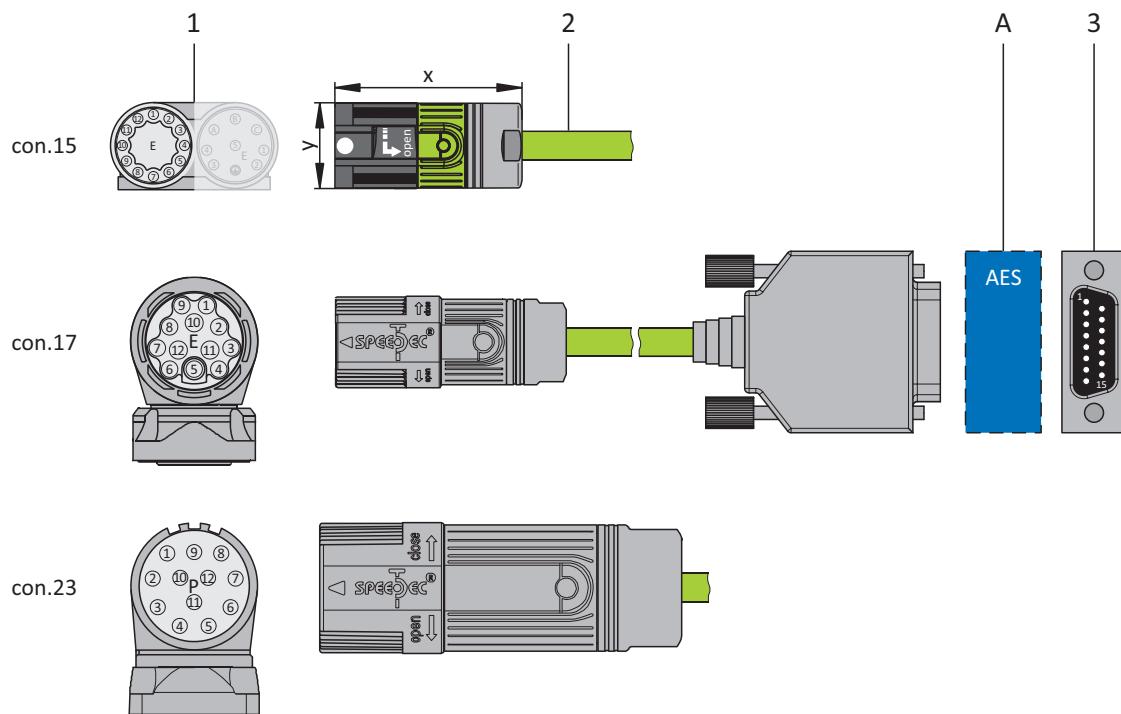
6.1.1 EnDat 2.1/2.2 digital encoders

Suitable encoder cables are described below.

6.1.1.1 Connection description

Depending on the size of the motor plug connector, encoder cables are available in the following designs:

- Quick lock for con.15
- speedtec quick lock for con.17 and con.23



1 Plug connectors

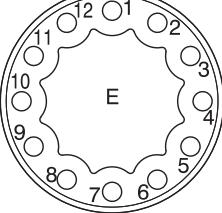
2 STOBER encoder cable

A Only con.15 and con.17: Optional Absolute Encoder Support (AES) battery module

3 D-sub X4/X140

Encoder cables – con.15 plug connectors

The power supply is buffered for EnDat 2.2 digital "EBI 1135" and "EBI 135" inductive encoders with a multi-turn function. In this case, pin 2 and pin 3 of the motor are assigned to the $U_{2\text{BAT}}$ buffer battery. Note that the encoder cable must not be connected to the encoder interface of the drive controller, but rather to the AES battery module for these encoders.

Motor (1)				Cable (2)	Drive controller (3)
Connection diagram	Pin	Designation	Core color	Core color	Pin X4/X140
	1	Clock +	VT	YE	8
	2	U_2 Sense	BNGN	PK	12
		$U_{2\text{BAT}}^1$	BU		
	3	—	—	GY	3
		$U_{2\text{BAT}}^2$	WH		
	4	—	—	—	—
	5	Data –	PK	BN	13
	6	Data +	GY	WH	5
	7	—	—	—	—
	8	Clock –	YE	GN	15
	9	—	—	—	—
	10	0 V GND	WHGN	BU	2
	11	—	—	—	—
	12	U_2	BNGN	RD	4
Housing		Shield	—	—	Housing

Tab. 1: con.15 encoder cable pin assignment, EnDat 2.1/2.2 digital

Length x [mm]	Diameter y [mm]
42	18.7

Tab. 2: con.15 connector dimensions

¹Only relevant for EBI encoders

²Only relevant for EBI encoders

Encoder cables – con.17 plug connectors

The power supply is buffered for EnDat 2.2 digital "EBI 1135" and "EBI 135" inductive encoders with a multi-turn function. In this case, pin 2 and pin 3 of the motor are assigned to the $U_{2\text{BAT}}$ buffer battery. Note that the encoder cable must not be connected to the encoder interface of the drive controller, but rather to the AES battery module for these encoders.

Motor (1)				Cable (2)	Drive controller (3)
Connection diagram	Pin	Designation	Core color	Core color	Pin X4/X140
	1	Clock +	VT	YE	8
	2	U ₂ Sense	BNGN	PK	12
		$U_{2\text{BAT}}^{\text{3}}$	BU		
	3	—	—	GY	3
		$U_{2\text{BAT}}^{\text{4}}$	WH		
	4	—	—	—	—
	5	Data -	PK	BN	13
	6	Data +	GY	WH	5
	7	—	—	—	—
	8	Clock -	YE	GN	15
	9	—	—	—	—
	10	0 V GND	WHGN	BU	2
	11	—	—	—	—
	12	U ₂	BNGN	RD	4
Housing		Shield	—	—	Housing

Tab. 3: con.17 encoder cable pin assignment, EnDat 2.1/2.2 digital

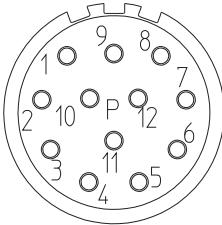
Length x [mm]	Diameter y [mm]
56	22

Tab. 4: con.17 connector dimensions

³ Only relevant for EBI encoders

⁴ Only relevant for EBI encoders

Encoder cables – con.23 plug connector

Connection diagram	Motor (1)			Cable (2)	Drive controller (3)
	Pin	Designation	Core color	Core color	Pin X4/X140
	1	Clock +	VT	YE	8
	2	U ₂ Sense	BNGN	PK	12
	3	—	—	—	—
	4	—	—	—	—
	5	Data -	PK	BN	13
	6	Data +	GY	WH	5
	7	—	—	—	—
	8	Clock -	YE	GN	15
	9	—	—	—	—
	10	0 V GND	WHGN	BU	2
	11	—	—	—	—
	12	U ₂	BNGN	RD	4
Housing	Shield	—	—	—	Housing

Tab. 5: con.23 encoder cable pin assignment, EnDat 2.1/2.2 digital

Length x [mm]	Diameter y [mm]
58	26

Tab. 6: con.23 dimensions

6.1.1.2 Technical data

IP protection class of the plug connectors

The plug connectors meet the IP 66/67 protection class (in accordance with IEC 60529). This information applies if both parts of the plug connector are connected together properly. Plug connectors have to be protected against environmental factors that affect functionality (dust, moisture, etc.) in accordance with the type approval laws.

Conductor construction

Finely stranded wire made of bare copper wires based on DIN VDE 0812; twisted pairs, pairs (in layer) twisted optimally.

Peak operating voltage

- Peak operating voltage (DIN VDE): pilot cores max. 350 V
- Voltage (UL/CSA): pilot cores max. 300 V

Test voltage

Core/core and core/shield: all cores 2000 V

Limit temperature

Temperature range by operating mode	DIN VDE	UL/CSA
Not in motion	-50 °C to +90 °C	Up to +80 °C
In motion	-40 °C to +90 °C	Up to +80 °C

Tensile stress when being laid

Max. 50 N for each mm² of conductor cross-section in permanent installation

Smallest permissible bending radius

- Freely movable: 10 x d_{out}
- Permanently installed: 5 x d_{out}

Torsional stress

± 30°/m

Bending resistance

Trailable with 5 million bending cycles at a travel velocity of 180 m/min and an acceleration of 5 m/s² under optimum ambient conditions

Resistance

- Oil-resistant: in accordance with EN 50363-10-2
- Chemical: good against acids, bases, solvents, hydraulic fluids, etc.; more detailed information on request

Outer sheath

PUR

Banding

Fleece tape with overlapping

Core insulation

PP

Core identification

Pair	Colors	
2 x 0.14	YE	GN
2 x 0.14	BN	WH
2 x 0.14	PK	GY
2 x 0.25	BU	RD

Sheath marking

Yellow-green color (similar to RAL 6018) imprinted with "STOBER No. 5050044"

Shield structure

- Shield: copper braiding, tin-plated
- Cover: ≥ 90%

Insulation material

Halogen-free (IEC 60754-1), silicone-free, PWIS non-critical (PWIS = free of paint-wetting impairment substances)

Flammability

Combustion behavior: flame retardant and self-extinguishing in accordance with IEC 60332-1-2, EN 60332-1-2 + UL FT1, CSA FT1, FT2

RoHS conformity

Free of hazardous substances according to the RoHS-2 2011/65/EU Directive

Conductor cross-sections

Cable diameter	Description	Weight
Max. 6.8 mm	(3 x 2 x 0.14 mm ² + 2 x 0.25 mm ²)	54 g/m

"(...)" = Shield

Design

UL/CSA (E172204)

Capacitance, inductance, DC resistance

Operating capacitance in accordance with EN 50289-1-5	
Pair 0.14 mm ²	Max. 100 nF/km
Pair 0.25 mm ²	Max. 100 nF/km

Inductance in accordance with EN 50289-1-12	
Pair 0.14 mm ²	Max. 0.8 mH/km
Pair 0.25 mm ²	Max. 0.8 mH/km

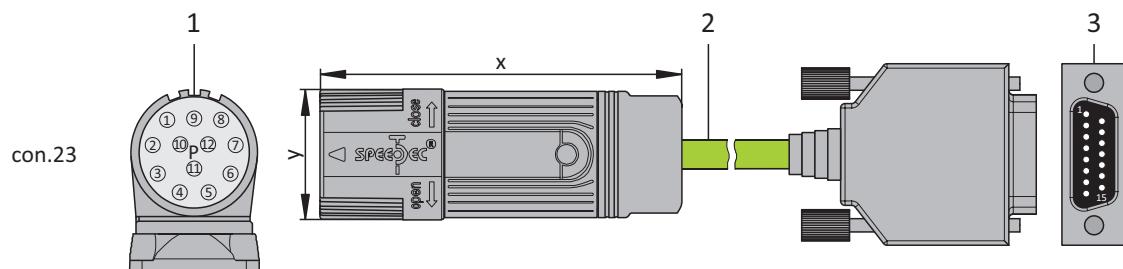
DC resistance at 20 °C	
Pair 0.14 mm ²	139.3 Ω/km
Pair 0.25 mm ²	78.0 Ω/km

6.1.2 Differential HTL incremental encoders

Suitable encoder cables are described below.

6.1.2.1 Connection description

The encoder cable is available in plug connector size con.23 with a speedtec quick lock.

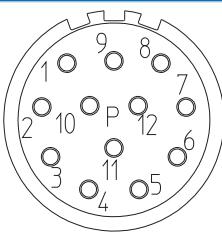


- 1 Plug connectors
- 2 STOBER encoder cable
- 3 D-sub X4

Information

For the connection of an HTL incremental encoder to terminal X4 of SC6 or SI6 drive controllers, you need the HT6 adapter (ID No. 56665). HT6 takes over level conversion from HTL signals to TTL signals.

Encoder cables – con.23 plug connectors

Connection diagram	Motor (1)				Cable (2)	Drive controller (3)
	Pin	Designation	Core color up to size 80	Core color size 90 or larger	Core color	Pin X4
	1	B -	PK	BK	YE	9
	2	—	—	YE	—	—
	3	N +	BU	PK	PK	3
	4	N -	RD	WH	GY	10
	5	A +	GN	GN	BN	6
	6	A -	YE	BN	WH	11
	7	—	—	—	—	—
	8	B +	GY	GY	GN	1
	9	—	—	—	—	—
	10	0 V GND	WH	BU	BU	2 ⁵
	11	—	—	VT	—	—
	12	U ₂	BN	RD	RD	4
Housing		Shield	—	—	—	Housing

Tab. 7: con.23 encoder cable pin assignment, incremental HTL

Length x [mm]	Diameter y [mm]
58	26

Tab. 8: con.23 dimensions

⁵ Pin 12 (U2 Sense) with pin 2 (0 V GND) bridged: The bridge is constructed in the cable connector that is connected to X4.

6.1.2.1.1 HT6 interface adapter (HTL to TTL)

HT6 – HTL to TTL (15-pin to 15-pin)

Adapter for level conversion from HTL signals to TTL signals.

Socket ⁶	Pin	Designation	Function	Pin	Connector ⁷
8 7 6 5 4 3 2 1  15 14 13 12 11 10 9	1	B +	Differential input for B channel	5	1 2 3 4 5 6 7 8 9  10 11 12 13 14 15
	2	0 V GND	Reference potential for encoder supply to pin 4	2	
	3	N +	Differential input for N channel	7	
	4	U ₂	Encoder supply	4	
	5	—	—	—	
	6	A +	Differential input for A channel	8	
	7	—	—	—	
	8	—	—	—	
	9	B -	Inverse differential input for B channel	13	
	10	N -	Inverse differential input for N channel	14	
	11	A -	Inverse differential input for A channel	15	
	12	—	—	—	
	13	—	—	—	
	14	—	—	—	
	15	—	—	—	

Tab. 9: HT6 connection description for HTL differential encoder (15-pin to 15-pin)

⁶View of 15-pin D-sub for connecting the encoder cable

⁷View of 15-pin D-sub for connecting to terminal X4

6.1.2.2 Technical data

IP protection class of the plug connectors

The plug connectors meet the IP 66/67 protection class (in accordance with IEC 60529). This information applies if both parts of the plug connector are connected together properly. Plug connectors have to be protected against environmental factors that affect functionality (dust, moisture, etc.) in accordance with the type approval laws.

Conductor construction

Finely stranded wire made of bare copper wires based on DIN VDE 0812; twisted pairs, pairs (in layer) twisted optimally.

Peak operating voltage

- Peak operating voltage (DIN VDE): pilot cores max. 350 V
- Voltage (UL/CSA): pilot cores max. 300 V

Test voltage

Core/core and core/shield: all cores 2000 V

Limit temperature

Temperature range by operating mode	DIN VDE	UL/CSA
Not in motion	-50 °C to +90 °C	Up to +80 °C
In motion	-40 °C to +90 °C	Up to +80 °C

Tensile stress when being laid

Max. 50 N for each mm² of conductor cross-section in permanent installation

Smallest permissible bending radius

- Freely movable: 10 x d_{out}
- Permanently installed: 5 x d_{out}

Torsional stress

± 30°/m

Bending resistance

Trailable with 5 million bending cycles at a travel velocity of 180 m/min and an acceleration of 5 m/s² under optimum ambient conditions

Resistance

- Oil-resistant: in accordance with EN 50363-10-2
- Chemical: good against acids, bases, solvents, hydraulic fluids, etc.; more detailed information on request

Outer sheath

PUR

Banding

Fleece tape with overlapping

Core insulation

PP

Core identification

Pair	Colors	
2 x 0.14	YE	GN
2 x 0.14	BN	WH
2 x 0.14	PK	GY
2 x 0.25	BU	RD

Sheath marking

Yellow-green color (similar to RAL 6018) imprinted with "STOBER No. 5050044"

Shield structure

- Shield: copper braiding, tin-plated
- Cover: ≥ 90%

Insulation material

Halogen-free (IEC 60754-1), silicone-free, PWIS non-critical (PWIS = free of paint-wetting impairment substances)

Flammability

Combustion behavior: flame retardant and self-extinguishing in accordance with IEC 60332-1-2, EN 60332-1-2 + UL FT1, CSA FT1, FT2

RoHS conformity

Free of hazardous substances according to the RoHS-2 2011/65/EU Directive

Conductor cross-sections

Cable diameter	Description	Weight
Max. 6.8 mm	(3 x 2 x 0.14 mm ² + 2 x 0.25 mm ²)	54 g/m

"(...)" = Shield

Design

UL/CSA (E172204)

Capacitance, inductance, DC resistance

Operating capacitance in accordance with EN 50289-1-5	
Pair 0.14 mm ²	Max. 100 nF/km
Pair 0.25 mm ²	Max. 100 nF/km

Inductance in accordance with EN 50289-1-12	
Pair 0.14 mm ²	Max. 0.8 mH/km
Pair 0.25 mm ²	Max. 0.8 mH/km

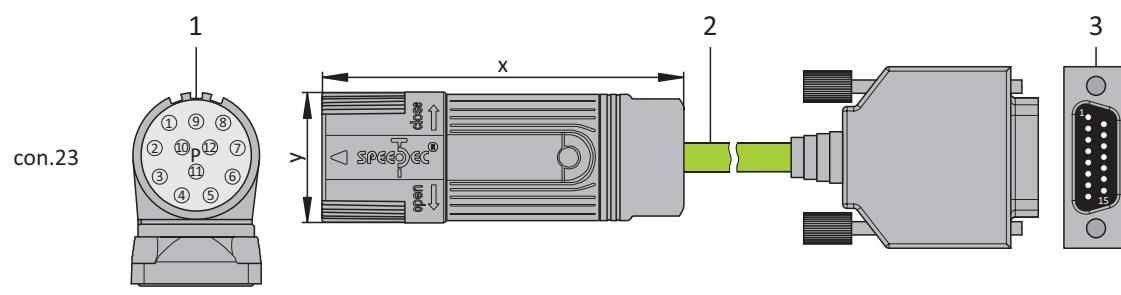
DC resistance at 20 °C	
Pair 0.14 mm ²	139.3 Ω/km
Pair 0.25 mm ²	78.0 Ω/km

6.1.3 SSI encoders

Suitable encoder cables are described below.

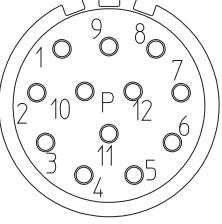
6.1.3.1 Connection description

The encoder cable is available in plug connector size con.23 with a speedtec quick lock.



- 1 Plug connectors
- 2 STOBER encoder cable
- 3 D-sub X4

Encoder cables – con.23 plug connectors

Connection diagram	Motor (1)			Cable (2)	Drive controller (3)
	Pin	Designation	Core color	Core color	Pin X4
	1	Clock +	VT	YE	8
	2	U ₂ Sense	BNGN	PK	12
	3	—	—	—	—
	4	—	—	—	—
	5	Data -	PK	BN	13
	6	Data +	GY	WH	5
	7	—	—	—	—
	8	Clock -	YE	GN	15
	9	—	—	—	—
	10	0 V GND	WHGN	BU	2
	11	—	—	—	—
	12	U ₂	BNGN	RD	4
	Housing	Shield	—	—	Housing

Tab. 10: con.23 encoder cable pin assignment, SSI

Length x [mm]	Diameter y [mm]
58	26

Tab. 11: con.23 dimensions

6.1.3.2 Technical data

IP protection class of the plug connectors

The plug connectors meet the IP 66/67 protection class (in accordance with IEC 60529). This information applies if both parts of the plug connector are connected together properly. Plug connectors have to be protected against environmental factors that affect functionality (dust, moisture, etc.) in accordance with the type approval laws.

Conductor construction

Finely stranded wire made of bare copper wires based on DIN VDE 0812; twisted pairs, pairs (in layer) twisted optimally.

Peak operating voltage

- Peak operating voltage (DIN VDE): pilot cores max. 350 V
- Voltage (UL/CSA): pilot cores max. 300 V

Test voltage

Core/core and core/shield: all cores 2000 V

Limit temperature

Temperature range by operating mode	DIN VDE	UL/CSA
Not in motion	-50 °C to +90 °C	Up to +80 °C
In motion	-40 °C to +90 °C	Up to +80 °C

Tensile stress when being laid

Max. 50 N for each mm² of conductor cross-section in permanent installation

Smallest permissible bending radius

- Freely movable: 10 x d_{out}
- Permanently installed: 5 x d_{out}

Torsional stress

± 30°/m

Bending resistance

Traversable with 5 million bending cycles at a travel velocity of 180 m/min and an acceleration of 5 m/s² under optimum ambient conditions

Resistance

- Oil-resistant: in accordance with EN 50363-10-2
- Chemical: good against acids, bases, solvents, hydraulic fluids, etc.; more detailed information on request

Outer sheath

PUR

Banding

Fleece tape with overlapping

Core insulation

PP

Core identification

Pair	Colors	
2 x 0.14	YE	GN
2 x 0.14	BN	WH
2 x 0.14	PK	GY
2 x 0.25	BU	RD

Sheath marking

Yellow-green color (similar to RAL 6018) imprinted with "STOBER No. 5050044"

Shield structure

- Shield: copper braiding, tin-plated
- Cover: ≥ 90%

Insulation material

Halogen-free (IEC 60754-1), silicone-free, PWIS non-critical (PWIS = free of paint-wetting impairment substances)

Flammability

Combustion behavior: flame retardant and self-extinguishing in accordance with IEC 60332-1-2, EN 60332-1-2 + UL FT1, CSA FT1, FT2

RoHS conformity

Free of hazardous substances according to the RoHS-2 2011/65/EU Directive

Conductor cross-sections

Cable diameter	Description	Weight
Max. 6.8 mm	(3 x 2 x 0.14 mm ² + 2 x 0.25 mm ²)	54 g/m

"(...)" = Shield

Design

UL/CSA (E172204)

Capacitance, inductance, DC resistance

Operating capacitance in accordance with EN 50289-1-5	
Pair 0.14 mm ²	Max. 100 nF/km
Pair 0.25 mm ²	Max. 100 nF/km

Inductance in accordance with EN 50289-1-12	
Pair 0.14 mm ²	Max. 0.8 mH/km
Pair 0.25 mm ²	Max. 0.8 mH/km

DC resistance at 20 °C	
Pair 0.14 mm ²	139.3 Ω/km
Pair 0.25 mm ²	78.0 Ω/km

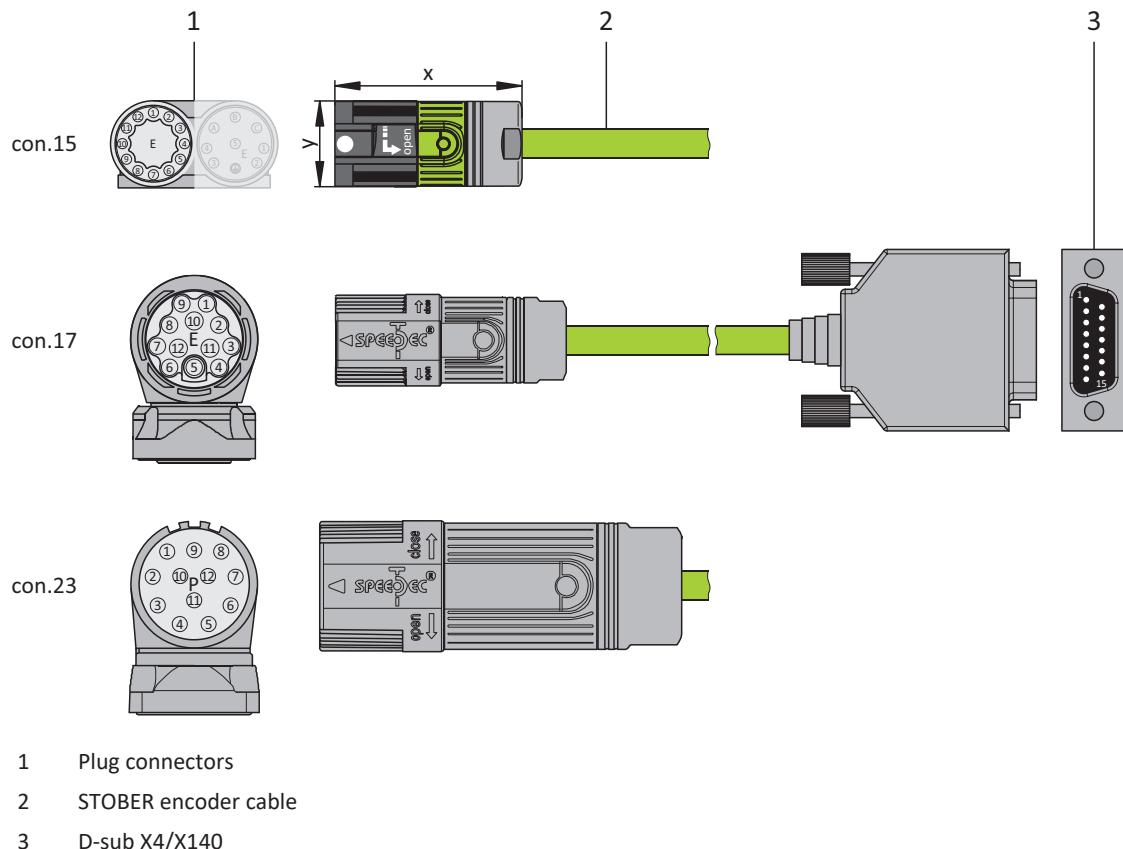
6.1.4 Resolver

Suitable encoder cables are described below.

6.1.4.1 Connection description

Depending on the size of the motor plug connector, encoder cables are available in the following designs:

- Quick lock for con.15
- speedtec quick lock for con.17 and con.23



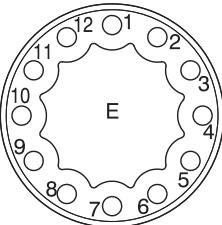
Information

Note that the cores for the temperature sensor in STOBER are routed in the power cable as standard. For motors that provide the temperature sensor at the encoder connection, you need an interface adapter to lead out the temperature sensor cores for connecting the cable to the drive controller.

Information

For connecting STOBER resolver cables with a 9-pin D-sub connector, such as the standard design for ED/EK synchronous servo motors, you must use the AP6A00 (ID No. 56498) or AP6A01 (ID No. 56522) interface adapter, available separately.

Encoder cables – con.15 plug connectors

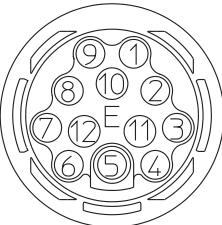
Connection diagram	Motor (1)			Cable (2)	Drive controller (3)
	Pin	Designation	Core color	Core color	Pin X4/X140
	1	S3 Cos +	BK	YE	3
	2	S1 Cos -	RD	GN	11
	3	S4 Sin +	BU	WH	1
	4	S2 Sin -	YE	BN	9
	5	1TP1	BK	RD	7
	6	1TP2	WH	BU	14
	7	R2 Ref +	YEWH/ BKWH	GY	6
	8	R1 Ref -	RDWH	PK	2
	9	—	—	—	—
	10	—	—	—	—
	11	—	—	—	—
	12	—	—	—	—
	Housing	Shield	—	—	Housing

Tab. 12: con.15 encoder cable pin assignment, resolver

Length x [mm]	Diameter y [mm]
42	18.7

Tab. 13: con.15 connector dimensions

Encoder cables – con.17 plug connectors

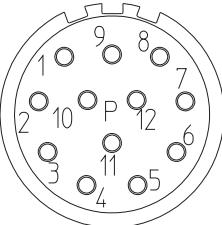
Connection diagram	Motor (1)			Cable (2)	Drive controller (3)
	Pin	Designation	Core color	Core color	Pin X4/X140
	1	S3 Cos +	BK	YE	3
	2	S1 Cos -	RD	GN	11
	3	S4 Sin +	BU	WH	1
	4	S2 Sin -	YE	BN	9
	5	1TP1	BK	RD	7
	6	1TP2	WH	BU	14
	7	R2 Ref +	YEWH/ BKWH	GY	6
	8	R1 Ref -	RDWH	PK	2
	9	—	—	—	—
	10	—	—	—	—
	11	—	—	—	—
	12	—	—	—	—
	Housing	Shield	—	—	Housing

Tab. 14: con.17 encoder cable pin assignment, resolver

Length x [mm]	Diameter y [mm]
56	22

Tab. 15: con.17 connector dimensions

Encoder cables – con.23 plug connectors

Connection diagram	Motor (1)			Cable (2)	Drive controller (3)
	Pin	Designation	Core color	Core color	Pin X4/X140
	1	S3 Cos +	BK	YE	3
	2	S1 Cos -	RD	GN	11
	3	S4 Sin +	BU	WH	1
	4	S2 Sin -	YE	BN	9
	5	1TP1	BK	RD	—
	6	1TP2	WH	BU	—
	7	R2 Ref +	YEWH/ BKWH	GY	6
	8	R1 Ref -	RDWH	PK	2
	9	—	—	—	—
	10	—	—	—	—
	11	—	—	—	—
	12	—	—	—	—
Housing	Shield	—	—	—	Housing

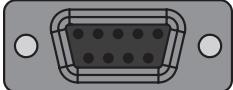
Tab. 16: con.23 encoder cable pin assignment, resolver

Length x [mm]	Diameter y [mm]
58	26

Tab. 17: con.23 dimensions

6.1.4.1.1 AP6 interface adapter (resolver)

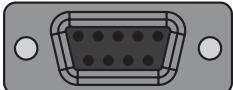
AP6A00 – Resolver (9-pin to 15-pin)

Socket ⁸	Pin	Designation	Function	Pin	Connector ⁹
1 2 3 4 5  6 7 8 9	1	—	—	—	1 2 3 4 5 6 7 8 9 
	2	1TP1	—	—	
	3	S2 Sin –	Reference potential for sin input	9	
	4	S1 Cos –	Reference potential for cos input	11	
	5	R1 Ref –	Reference potential for resolver excitation signal	2	
	6	1TP2	—	—	
	7	S4 Sin +	Sin input	1	
	8	S3 Cos +	Cos input	3	
	9	R2 Ref +	Resolver excitation signal	6	

Tab. 18: AP6A00 connection description for resolver (9-pin to 15-pin)

AP6A01 – Resolver and motor temperature sensor (9-pin to 15-pin)

Interface adapter with temperature sensor cores routed out on the side.

Socket ¹⁰	Pin	Designation	Function	Pin	Connector ¹¹
1 2 3 4 5  6 7 8 9	1	—	—	—	1 2 3 4 5 6 7 8 9 
	2	1TP1	Motor temperature sensor connection, if included in the encoder cable connector; routed out for the direct connection to terminal X2	—	
	3	S2 Sin –	Reference potential for sin input	9	
	4	S1 Cos –	Reference potential for cos input	11	
	5	R1 Ref –	Reference potential for resolver excitation signal	2	
	6	1TP2	Motor temperature sensor connection, if included in the encoder cable connector; routed out for the direct connection to terminal X2	—	
	7	S4 Sin +	Sin input	1	
	8	S3 Cos +	Cos input	3	
	9	R2 Ref +	Resolver excitation signal	6	

Tab. 19: AP6A01 connection description for the resolver and motor temperature sensor (9-pin to 15-pin)

⁸View of 9-pin D-sub for connecting the SDS 4000-compatible resolver cable

⁹View of 15-pin D-sub for connecting to X140 of the RI6 terminal module or to X4 of the SC6 or SI6 drive controller

¹⁰View of 9-pin D-sub for connecting the SDS 4000-compatible resolver cable

¹¹View of 15-pin D-sub for connecting to terminal X4 or X140

6.1.4.2 Technical data

IP protection class of the plug connectors

The plug connectors meet the IP 66/67 protection class (in accordance with IEC 60529). This information applies if both parts of the plug connector are connected together properly. Plug connectors have to be protected against environmental factors that affect functionality (dust, moisture, etc.) in accordance with the type approval laws.

Conductor construction

Finely stranded wire made of bare copper wires based on DIN VDE 0812; twisted pairs, pairs (in layer) twisted optimally.

Peak operating voltage

- Peak operating voltage (DIN VDE): pilot cores max. 350 V
- Voltage (UL/CSA): pilot cores max. 300 V

Test voltage

Core/core and core/shield: all cores 2000 V

Limit temperature

Temperature range by operating mode	DIN VDE	UL/CSA
Not in motion	-50 °C to +90 °C	Up to +80 °C
In motion	-40 °C to +90 °C	Up to +80 °C

Tensile stress when being laid

Max. 50 N for each mm² of conductor cross-section in permanent installation

Smallest permissible bending radius

- Freely movable: 10 x d_{out}
- Permanently installed: 5 x d_{out}

Torsional stress

± 30°/m

Bending resistance

Trailable with 5 million bending cycles at a travel velocity of 180 m/min and an acceleration of 5 m/s² under optimum ambient conditions

Resistance

- Oil-resistant: in accordance with EN 50363-10-2
- Chemical: good against acids, bases, solvents, hydraulic fluids, etc.; more detailed information on request

Outer sheath

PUR

Banding

Fleece tape with overlapping

Core insulation

TPE

Core identification

Pair	Colors	
2 × 0.14	YE	GN
2 × 0.14	BN	WH
2 × 0.14	PK	GY
2 × 0.25	BU	RD

Sheath marking

Yellow-green color (similar to RAL 6018) imprinted with "STOBER No. 44206"

Shield structure

- Shield: copper braiding, tin-plated
- Pairs: copper braiding, tin-plated
- Cover: ≥ 80%

Insulation material

Halogen-free (IEC 60754-1), silicone-free, PWIS non-critical (PWIS = free of paint-wetting impairment substances)

Flammability

Combustion behavior: flame retardant and self-extinguishing in accordance with IEC 60332-1-2, EN 60332-1-2 + UL FT1, CSA FT1, FT2

RoHS conformity

Free of hazardous substances according to the RoHS-2 2011/65/EU Directive

Conductor cross-sections and weights

Cable diameter	Description	Weight
Max. 11.4 mm	(3 × (2 × 0.14 mm ²) + (2 × 0.25 mm ²))	147 g/m

"(...)" = Shield

Design

UL/CSA (E172204)

Capacitance, inductance, DC resistance

Operating capacitance in accordance with EN 50289-1-5	
Pair 0.14 mm ²	Max. 150 nF/km
Pair 0.25 mm ²	Max. 150 nF/km

Inductance in accordance with EN 50289-1-12	
Pair 0.14 mm ²	Max. 0.8 mH/km
Pair 0.25 mm ²	Max. 0.8 mH/km

DC resistance at 20 °C	
Pair 0.14 mm ²	139.3 Ω/km
Pair 0.25 mm ²	78.0 Ω/km

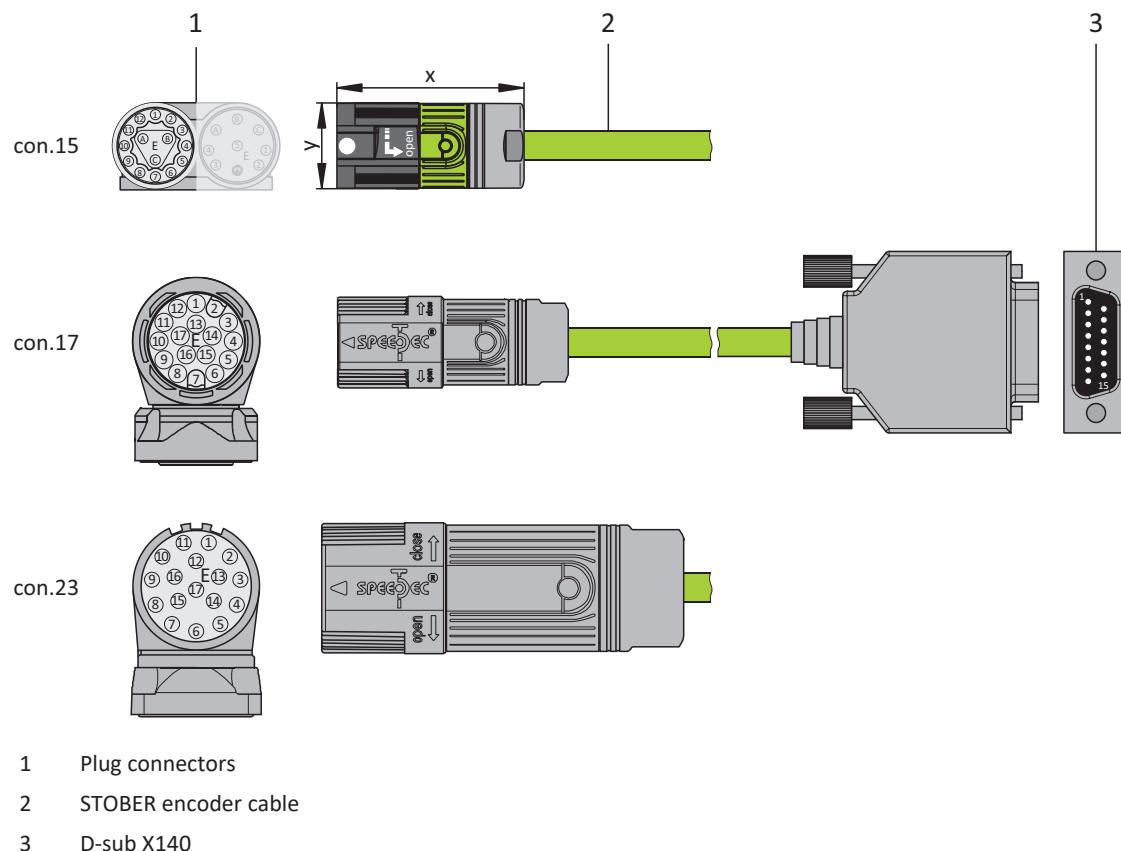
6.1.5 EnDat 2.1 sin/cos encoders

Suitable encoder cables are described below.

6.1.5.1 Connection description

Depending on the size of the motor plug connector, encoder cables are available in the following designs:

- Quick lock for con.15
- speedtec quick lock for con.17 and con.23



1 Plug connectors

2 STOBER encoder cable

3 D-sub X140

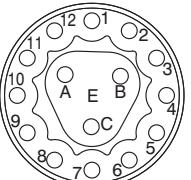
Information

Note that the cores for the temperature sensor in STOBER are routed in the power cable as standard. For motors that provide the temperature sensor at the encoder connection, you need an interface adapter to lead out the temperature sensor cores for connecting the cable to the drive controller.

Information

For connecting STOBER EnDat 2.1 sin/cos cables with a 15-pin D-sub connector to an integrated motor temperature sensor, you must use the AP6A02 interface adapter (ID No. 56523), available separately, to lead out the temperature sensor cores.

Encoder cables – con.15 plug connectors

Connection diagram	Motor (1)			Cable (2)	Drive controller (3)
	Pin	Designation	Core color	Core color	Pin X140
	1	U ₂ Sense	BU	GNRD	12
	2	0 V Sense	WH	GNBK	10
	3	U ₂	BNGN	BNRD	4
	4	Clock +	VT	WHBK	8
	5	Clock -	YE	WHYE	15
	6	0 V GND	WHGN	BNBU	2
	7	B + (Sin +)	BUBK	RD	9
	8	B - (Sin -)	RDBK	OG	1
	9	Data +	GY	GY	5
	10	A + (Cos +)	GNBK	GN	11
	11	A - (Cos -)	YEBK	YE	3
	12	Data -	PK	BU	13
	A	1TP2	WH	BNGY	14
	B	1TP1	BK	BNYE	7
	C	—	—	—	—
Housing		Shield	—	—	Housing

Tab. 20: con.15 encoder cable pin assignment, EnDat 2.1 sin/cos

Length x [mm]	Diameter y [mm]
42	18.7

Tab. 21: con.15 connector dimensions

Encoder cables – con.17 plug connectors

Motor (1)			Cable (2)	Drive controller (3)
Connection diagram	Pin	Designation	Core color	Core color
				Pin X140
	1	U ₂ Sense	BU	GNRD
	2	—	—	—
	3	—	—	—
	4	0 V Sense	WH	GNBK
	5	1TP2	WH	BNGY
	6	1TP1	BK	BNYE
	7	U ₂	BNGN	BNRD
	8	Clock +	VT	WHBK
	9	Clock -	YE	WHYE
	10	0 V GND	WHGN	BNBU
	11	—	—	—
	12	B + (Sin +)	BUBK	RD
	13	B - (Sin -)	RDBK	OG
	14	Data +	GY	GY
	15	A + (Cos +)	GNBK	GN
	16	A - (Cos -)	YEBK	YE
	17	Data -	PK	BU
Housing		Shield	—	—
				Housing

Tab. 22: con.17 encoder cable pin assignment, EnDat 2.1 sin/cos

Length x [mm]	Diameter y [mm]
56	22

Tab. 23: con.17 connector dimensions

Encoder cables – con.23 plug connectors

Connection diagram	Motor (1)			Cable (2)	Drive controller (3)
	Pin	Designation	Core color	Core color	Pin X140
	1	U ₂ Sense	BU	GNRD	12
	2	—	—	—	—
	3	—	—	—	—
	4	0 V Sense	WH	GNBK	10
	5	1TP2	WH	BNGY	14
	6	1TP1	BK	BNYE	7
	7	U ₂	BNGN	BNRD	4
	8	Clock +	VT	WHBK	8
	9	Clock -	YE	WHYE	15
	10	0 V GND	WHGN	BNBU	2
	11	—	—	—	—
	12	B + (Sin +)	BUBK	RD	9
	13	B - (Sin -)	RDBK	OG	1
	14	Data +	GY	GY	5
	15	A + (Cos +)	GNBK	GN	11
	16	A - (Cos -)	YEBK	YE	3
	17	Data -	PK	BU	13
Housing		Shield	—	—	Housing

Tab. 24: con.23 encoder cable pin assignment, EnDat 2.1 sin/cos

Length x [mm]	Diameter y [mm]
58	26

Tab. 25: con.23 dimensions

6.1.5.1.1 AP6 interface adapter (EnDat 2.1 sin/cos)

AP6A02 – EnDat 2.1 sin/cos encoder (15-pin to 15-pin)

Interface adapter with temperature sensor cores routed out on the side.

Socket ¹²	Pin	Designation	Function	Pin	Connector ¹³
8 7 6 5 4 3 2 1  15 14 13 12 11 10 9	1	B – (Sin –)	Reference potential for sin input	1	1 2 3 4 5 6 7 8 9  10 11 12 13 14 15
	2	0 V GND	Reference potential for encoder supply	2	
	3	A – (Cos –)	Reference potential for cos input	3	
	4	U ₂	Encoder supply	4	
	5	Data +	Differential input for DATA	5	
	6	—	—	6	
	7	1TP1	Motor temperature sensor connection, if included in the encoder cable; routed out for the direct connection to X2	—	
	8	Clock +	Differential input for CLOCK	8	
	9	B + (Sin +)	Sin input	9	
	10	0 V Sense	Optional reference potential of the Sense connection for regulating the encoder supply	10	
	11	A + (Cos +)	Cos input	11	
	12	U ₂ Sense	Sense signals for voltage excitation	12	
	13	Data –	Inverse differential input for DATA	13	
	14	1TP2	Motor temperature sensor connection, if included in the encoder cable; routed out for the direct connection to X2	—	
	15	Clock –	Inverse differential input for CLOCK	15	

Tab. 26: AP6A02 connection description for EnDat 2.1 sin/cos encoder and motor temperature sensor (15-pin to 15-pin)

¹²View of 15-pin D-sub for connecting the SDS 4000-compatible EnDat cable

¹³View of 15-pin D-sub for connecting to SD6, terminal X140 (RI6)

6.1.5.2 Technical data

IP protection class of the plug connectors

The plug connectors meet the IP 66/67 protection class (in accordance with IEC 60529). This information applies if both parts of the plug connector are connected together properly. Plug connectors have to be protected against environmental factors that affect functionality (dust, moisture, etc.) in accordance with the type approval laws.

Conductor construction

Finely stranded wire made of bare copper wires based on DIN VDE 0812; twisted pairs, pairs (in layer) twisted optimally.

Peak operating voltage

- Peak operating voltage (DIN VDE): pilot cores max. 100 V
- Voltage (UL/CSA): pilot cores 30 V

Test voltage

Core/core and core/shield: all cores 500 V

Limit temperature

Temperature range by operating mode	DIN VDE	UL/CSA
Not in motion	-50 °C to +90 °C	Up to +80 °C
In motion	-40 °C to +90 °C	Up to +80 °C

Tensile stress when being laid

Max. 50 N for each mm² of conductor cross-section in permanent installation

Smallest permissible bending radius

- Freely movable: 10 x d_{out}
- Permanently installed: 5 x d_{out}

Torsional stress

± 30°/m

Bending resistance

Trailable with 5 million bending cycles at a travel velocity of 180 m/min and an acceleration of 5 m/s² under optimum ambient conditions

Resistance

- Oil-resistant: in accordance with EN 50363-10-2
- Chemical: good against acids, bases, solvents, hydraulic fluids, etc.; more detailed information on request

Outer sheath

PUR

Banding

Fleece tape with overlapping

Core insulation

PP

Core identification

Pair	Colors	
2 × 0.14	GN	YE
2 × 0.14	RD	OG
2 × 0.14	BU	GY
2 × 0.14	WH/BK	WH/YE
2 × 0.25	GN/RD	GN/BK
2 × 0.25	BN/GN	BN/YE
2 × 0.34	BN/RD	BN/BU

Sheath marking

Yellow-green color (similar to RAL 6018) imprinted with "STOBER No. 5050704"

Shield structure

- Shield: copper braiding, tin-plated
- Pairs: copper braiding, tin-plated
- Cover: ≥ 80%

Insulation material

Halogen-free (IEC 60754-1), silicone-free, PWIS non-critical (PWIS = free of paint-wetting impairment substances)

Flammability

Combustion behavior: flame retardant and self-extinguishing in accordance with IEC 60332-1-2, EN 60332-1-2 + UL FT1, CSA FT1, FT2

RoHS conformity

Free of hazardous substances according to the RoHS-2 2011/65/EU Directive

Conductor cross-sections

Cable diameter	Description	Weight
Max. 8.7 mm	(2 × 2 × 0.25 mm ² + 2 × 2 × 0.14 mm ² + 2 × (2 × 0.14 mm ²) + 2 × 0.34 mm ²)	87 g/m

"(...)" = Shield

Design

UL/CSA (E172204)

Capacitance, inductance, DC resistance

Operating capacitance in accordance with EN 50289-1-5	
Pair 0.14 mm ²	Max. 150 nF/km
Pair 0.25 mm ²	Max. 150 nF/km
Pair 0.34 mm ²	Max. 150 nF/km

Inductance in accordance with EN 50289-1-12	
Pair 0.14 mm ²	Max. 0.8 mH/km
Pair 0.25 mm ²	Max. 0.8 mH/km
Pair 0.34 mm ²	Max. 0.8 mH/km

DC resistance at 20 °C	
Pair 0.14 mm ²	139.3 Ω/km
Pair 0.25 mm ²	78.0 Ω/km
Pair 0.34 mm ²	57.4 Ω/km

6.1.6 EnDat 3 or HIPERFACE DSL encoders

Information

In combination with an EnDat 3 or HIPERFACE DSL encoder, you require hybrid cables which feature encoder communication and power transmission in a shared cable.

For more information on motor connection using a hybrid cable, see [One Cable Solution EnDat 3 and HIPERFACE DSL](#) [▶ 93].

6.2 Determining the cable code for ready-made cables

The motor model, encoder model and encoder interface of the drive controller provide you with the cable code, which you in turn can use to determine the identification numbers of ready-made cables.

Information

Note that the cable codes used in this documentation are intended only to refer to the overview and selection tables within this manual. The cable codes are not part of the ordering process and are not printed on the cables.

6.2.1 Codes for EZ, EZHD, EZHP, EZS, EZM synchronous servo motors

The size of the motor plug connector of EZ, EZHD, EZM or EZS series synchronous servo motors depends on the motor size:

- con.15 for size 3 motors
- con.17 for size 4 or larger motors

The encoder interface for connecting the cable varies based on the encoder model and drive controller series.

Cables

Type		EnDat 2.1/2.2 digital		Resolver		EnDat 2.1 sin/cos	
		con.15	con.17	con.15	con.17	con.15	con.17
MDS 5000, SDS 5000, SD6	X4	<u>SZ7</u>	<u>SZ2</u>	—	—	—	—
	X140	—	—	<u>SZ8</u>	<u>SZ1</u>	<u>SZ9</u>	<u>SZ3</u>
SC6, SI6	X4	<u>SZ7</u>	<u>SZ2</u>	<u>SZ8</u>	<u>SZ1</u>	—	—

Tab. 27: Encoder cable codes for EZ, EZHD, EZM and EZS synchronous servo motors

Extension cables

Type		EnDat 2.1/2.2 digital		Resolver		EnDat 2.1 sin/cos	
		con.15	con.17	con.15	con.17	con.15	con.17
All series		<u>SZ10</u>	<u>SZ5</u>	<u>SZ11</u>	<u>SZ4</u>	<u>SZ12</u>	<u>SZ13</u>

Tab. 28: Extension cable codes for EZ, EZHD, EZM and EZS synchronous servo motors

6.2.2 Codes for ED, EK synchronous servo motors

ED and EK series synchronous servo motors are equipped with size con.23 motor plug connectors.

The encoder interface for connecting the cable varies based on the encoder model and drive controller series.

Cables

Type	EnDat 2.1/2.2 digital		Resolver	EnDat 2.1 sin/cos
	con.23	con.23	con.23	con.23
MDS 5000, SDS 5000, SD6	X4	<u>SK4</u>	—	—
	X140	—	<u>SK2</u>	<u>SK1</u>
SC6, SI6	X4	<u>SK4</u>	<u>SK2</u>	—

Tab. 29: Encoder cable codes for ED and EK synchronous servo motors

Information

For connecting STOBER resolver cables with a 9-pin D-sub connector, such as the standard design for ED/EK synchronous servo motors, you must use the AP6A00 (ID No. 56498) or AP6A01 (ID No. 56522) interface adapter, available separately.

Extension cables

Type	EnDat 2.1/2.2 digital		Resolver	EnDat 2.1 sin/cos
	con.23	con.23	con.23	con.23
All series	<u>SK9</u>	<u>SKE</u>	<u>SKG</u>	

Tab. 30: Extension cable codes for ED and EK synchronous servo motors

6.2.3 Codes for IE2, IE3 asynchronous motors

IE2 and IE3 series asynchronous motors are equipped with size con.23 motor plug connectors.

The available cables are connected to the X4 encoder interface of the drive controller.

Cables

Type	Incremental HTL		SSI
	con.23	con.23	con.23
FDS 5000	X4	<u>SK0</u>	—
MDS 5000, SDS 5000, SD6	X4	<u>SK0</u>	<u>SK4</u>
SC6, SI6	X4	<u>SK0</u>	<u>SK4</u>

Tab. 31: Encoder cable codes for IE2, IE3 asynchronous motors

Extension cables

Type	Incremental HTL		SSI
	con.23	con.23	con.23
All series	—	—	<u>SK9</u>

Tab. 32: Extension cable codes for IE2, IE3 asynchronous motors

6.3 Ready-made encoder cables

The cable code provides you with the identification numbers for ready-made cables up to 100 m in length.

Information

Note that the maximum overall length of the cable and extension is 100 m.

EnDat 2.1/2.2 digital – Cables

Code	Size	Line length [m]																	
		2.5	5	7.5	10	12.5	15	18	20	25	30	35	40	50	60	70	80	90	100
SZ7	con.15	56737	56738	56739	56740	56741	56742	56743	56744	56745	56746	56747	56748	56749	56750	56751	56752	56753	56754
SZ2	con.17	54781	54782	54783	54784	54785	54786	54787	54788	54789	54790	54791	54792	54793	54794	54795	54796	54797	54798
SK4	con.23	54430	54431	54432	54433	54434	54435	54436	54437	54438	54439	54440	54441	54442	54443	54444	54445	54446	54447

Tab. 33: Ready-made cables up to 100 m for EnDat 2.1/2.2 digital encoders

EnDat 2.1/2.2 digital – Extension cables

Code	Size	Line length [m]																	
		2.5	5	7.5	10	12.5	15	18	20	25	30	35	40	50	60	70	80	90	100
SZ10	con.15	57640	57641	57642	57643	57644	57645	57646	57647	57648	57649	57650	57651	57652	57653	57654	57655	57656	57657
SZ5	con.17	53506	53507	53508	53509	53510	53511	53512	53513	53514	53515	53516	53517	53518	53519	53520	53521	53522	53523
SK9	con.23	54527	54528	54529	54530	54531	54532	54533	54534	54535	54536	54537	54538	54539	54540	54541	54542	54543	54544

Tab. 34: Ready-made extension cables up to 100 m for EnDat 2.1/2.2 digital encoders

Incremental HTL – Cables

Code	Size	Line length [m]																	
		2.5	5	7.5	10	12.5	15	18	20	25	30	35	40	50	60	70	80	90	100
SK0	con.23	54743	54744	54745	54746	54747	54748	54749	54750	54751	54752	54753	54754	54755	54756	54757	54758	54759	54760

Tab. 35: Ready-made cables up to 100 m for HTL incremental encoders

Resolver – Cables

Code	Size	Line length [m]																	
		2.5	5	7.5	10	12.5	15	18	20	25	30	35	40	50	60	70	80	90	100
SZ8	con.15	56959	56960	56961	56962	56963	56964	56965	56966	56967	56968	56969	56970	56971	56972	56973	56974	56975	56976
SZ1	con.17	54817	54818	54819	54820	54821	54822	54823	54824	54825	54826	54827	54828	54829	54830	54831	54832	54833	54834
SK2	con.23	54184	54185	54186	54187	54188	54189	54190	54191	54192	54193	54194	54195	54196	54197	54198	54199	54200	54201

Tab. 36: Ready-made cables up to 100 m for resolvers

Resolver – Extension cables

Code	Size	Line length [m]																	
		2.5	5	7.5	10	12.5	15	18	20	25	30	35	40	50	60	70	80	90	100
SZ11	con.15	57658	57659	57660	57661	57662	57663	57664	57665	57666	57667	57668	57669	57670	57671	57672	57673	57674	57675
SZ4	con.17	55928	55929	55930	55931	55932	55933	55934	55935	55936	55937	55938	55939	55940	55941	55942	55943	55944	55945
SKF	con.23	54276	54277	54278	54279	54280	54281	54282	54283	54284	54285	54286	54287	54288	54289	54290	54291	54292	54293

Tab. 37: Ready-made extension cables up to 100 m for resolvers

EnDat 2.1 sin/cos – Cables

Code	Size	Line length [m]																	
		2.5	5	7.5	10	12.5	15	18	20	25	30	35	40	50	60	70	80	90	100
SZ9	con.15	56977	56978	56979	56980	56981	56982	56983	56984	56985	56986	56987	56988	56989	56990	56991	56992	56993	56994
SZ3	con.17	54799	54800	54801	54802	54803	54804	54805	54806	54807	54808	54809	54810	54811	54812	54813	54814	54815	54816
SK1	con.23	54100	54101	54102	54103	54104	54105	54106	54107	54108	54109	54110	54111	54112	54113	54114	54115	54116	54117

Tab. 38: Ready-made cables up to 100 m for EnDat 2.1 sin/cos encoders

EnDat 2.1 sin/cos – Extension cables

Code	Size	Line length [m]																	
		2.5	5	7.5	10	12.5	15	18	20	25	30	35	40	50	60	70	80	90	100
SZ12	con.15	57676	57677	57678	57679	57680	57681	57682	57683	57684	57685	57686	57687	57688	57689	57690	57691	57692	57693
SZ13	con.17	57560	57561	57562	57563	57564	57565	57566	57567	57568	57569	57570	57571	57572	57573	57574	57575	57576	57577
SKG	con.23	54258	54259	54260	54261	54262	54263	54264	54265	54266	54267	54268	54269	54270	54271	54272	54273	54274	54275

Tab. 39: Ready-made extension cables up to 100 m for EnDat 2.1 sin/cos encoders

6.4 Service packs for encoder cables

If you would like to finish your cable yourself, you can find information in this chapter about available service packs. Our service packs contain the motor-side connector and the required contacts. To finish the contacts correctly, you require a suitable crimping tool for the respective contact type. More detailed information can be found in the enclosed assembly instructions.

Information

Be aware that the use of unsuitable cables or poorly made connections can cause subsequent damage. For this reason, we reserve the right to reject claims under the warranty in this case.

Type	con.15	con.17	con.23
EnDat 2.2 digital, 12-pin	57163	53791	55023 ^{a)}
Incremental (HTL), 12-pin	—	—	55023 ^{a)}
SSI, 12-pin	—	—	55023 ^{a)}
Resolver, 12-pin	57164	53791	55015
EnDat 2.1 sin/cos, 15-pin (con.15), 17-pin (con.17/con.23)	57162	53790	55018

Tab. 40: Identification numbers of service packs for encoder cables

a) Service pack contains appropriate crimp contacts for all 3 encoder models.

6.5 Accessories

You can find information about the available accessories in the following chapters.

6.5.1 HTL-to-TTL adapter

HT6 HTL-to-TTL adapter



ID No. 56665

Adapters for SC6 and SI6 series drive controllers for level conversion from HTL signals to TTL signals.

It is used to connect an HTL differential incremental encoder to terminal X4 of the drive controller.

6.5.2 Interface adapters

AP6 interface adapters



The following variants are available:

AP6A00

ID No. 56498

Adapter X140/X4 resolver, 9/15-pin.

Adapters for connecting resolver cables with a 9-pin D-sub connector.

SD6 series: Connection to the X140 encoder interface of the RI6 terminal module.

SC6 and SI6 series: Connection to X4 encoder interface.

AP6A01

ID No. 56522

Adapter X140 resolver, 9/15-pin with separate motor temperature sensor leads.

Adapters for connecting resolver cables with a 9-pin D-sub connector.

SD6 series: Connection to the X140 encoder interface of the RI6 terminal module.

AP6A02

ID No. 56523

Adapter X140 EnDat 2.1 sin/cos, 15/15-pin with separate motor temperature sensor leads.

Adapters for connecting EnDat 2.1 sin/cos cables with a 15-pin D-sub connector.

SD6 series: Connection to the X140 encoder interface of the RI6 terminal module.

6.5.3 Adapter cables

X50 adapter cable (SE6 option)



ID No. 56434

Connection cable for the X50 encoder interface of the SE6 safety module with open cable ends. 1.5 m.

6.5.4 Encoder battery module

Absolute Encoder Support AES



ID No. 55452

Battery module for buffering the supply voltage when using the EnDat 2.2 digital inductive encoder with battery-buffered multi-turn stage, for example EBI1135 or EBI135.

A battery is included.

Information

Note that a 15-pin extension cable between the socket and the AES may be necessary for the connection to the drive controller due to limited space.

- A commercially available shielded extension cable with a 15-pin D-sub connector and a length of ≤ 1 m can be used between the socket and the AES.

AES replacement battery



ID No. 55453

Replacement battery for AES battery module.

6.5.5 Encoder adapter box

LA6A00 encoder adapter box



ID No. 56510

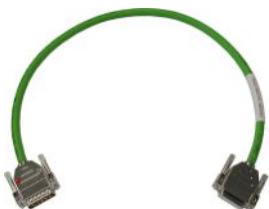
Interface adapter for differential TTL incremental signals and single-ended TTL Hall sensor signals.

The adapter converts and transmits TTL signals from synchronous linear motors to the SD6 drive controller. A variable, internal interface converts the input signals appropriately for the STOBER standard interfaces.

X120 SSI/TTL connection cable

ID No. 49482

Cable for connecting the X120 TTL interface on the SD6 drive controller (on terminal module RI6 or XI6) with the X301 interface on the LA6 adapter box in order to transfer Hall sensor signals. 0.3 m.

LA6 / AX 5000 connection cable

Cable for connecting the X4 connection on the SD6 drive controller to X300 on the LA6 adapter box in order to transmit incremental encoder signals.

The following designs are available:

ID No. 45405: 0.5 m.

ID No. 45386: 2.5 m.

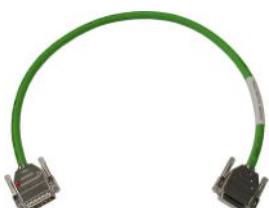
6.5.6 Axis switcher

POSIswitch AX 5000 4-way axis switcher

ID No. 49578

Axis switcher for MDS 5000 and SDS 5000 series inverters.

Enables the operation of up to four synchronous servo motors on one inverter.

LA6 / AX 5000 connection cable

Cable to connect inverter and POSIswitch AX 5000 axis switcher.

The following versions are available:

ID No. 45405: 0.5 m.

ID No. 45386: 2.5 m.

7 Power cables

Synchronous servo motors and Lean motors from STOBER are equipped with plug connectors as standard, while asynchronous motors are equipped with terminal boxes.

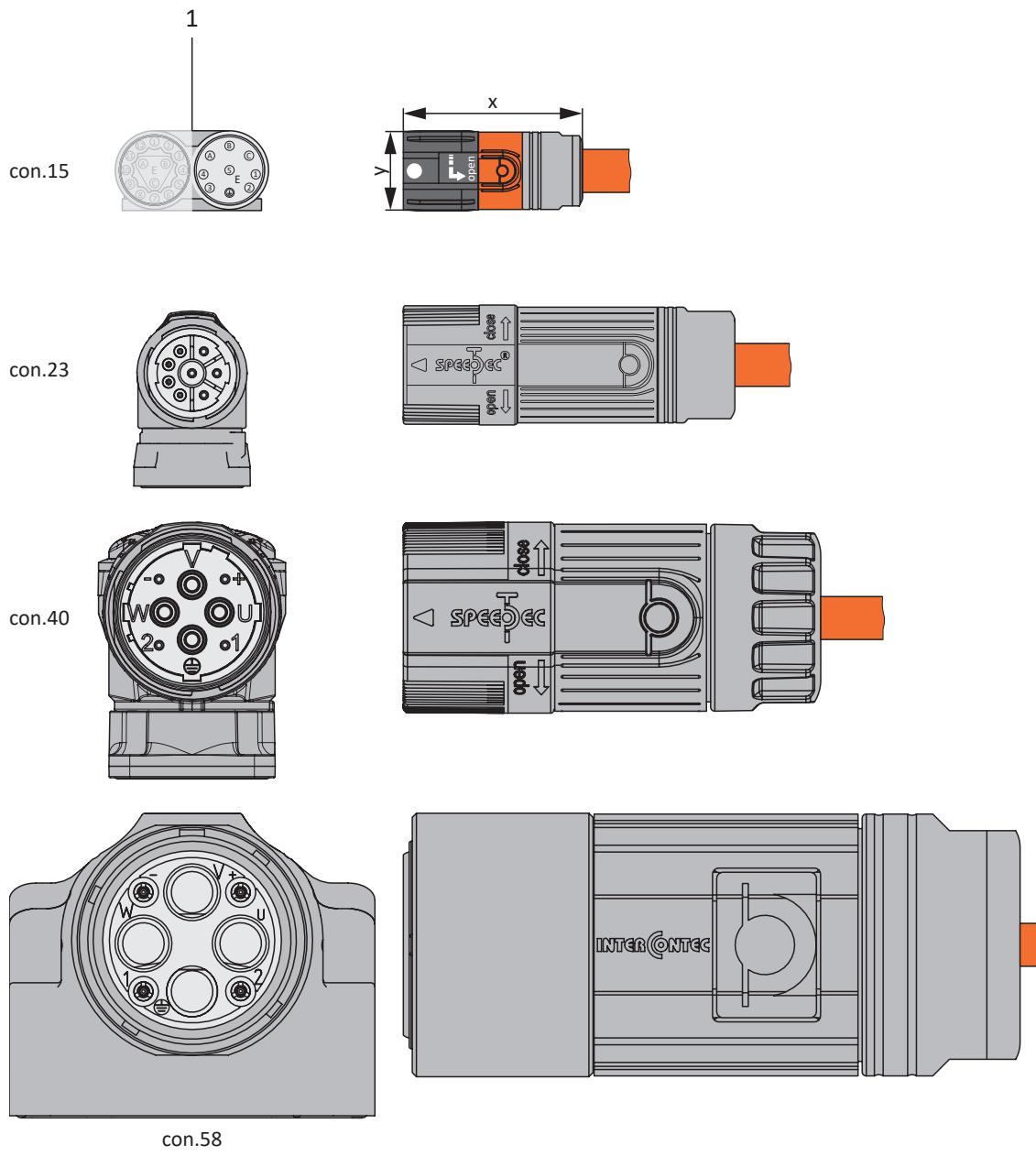
STOBER provides suitable cables in various lengths, conductor cross-sections and connector sizes.

7.1 Connection description

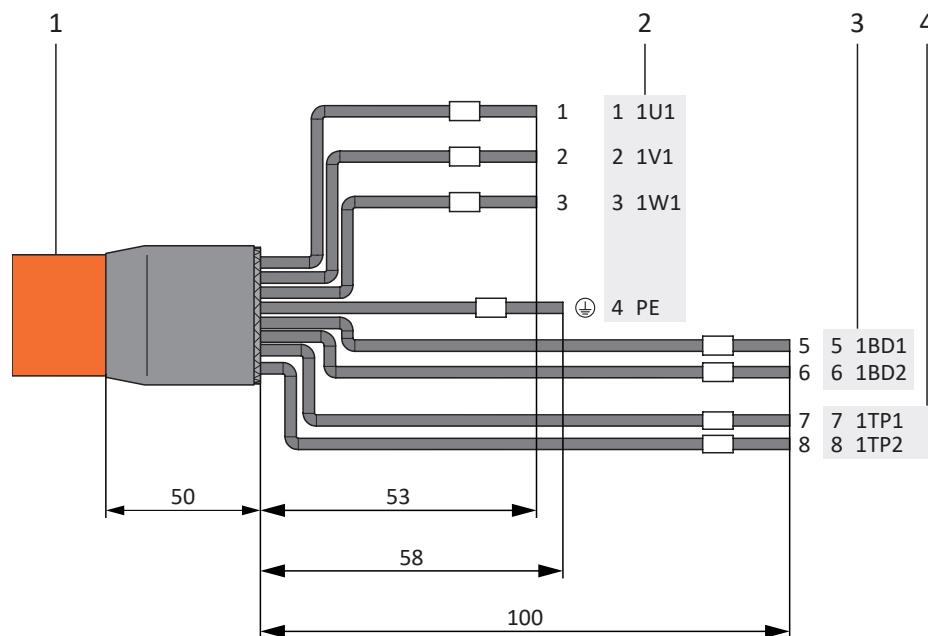
Depending on the size of the motor plug connector, power cables are available in the following designs:

- Quick lock for con.15
- speedtec quick lock for con.23 and con.40
- Screw technology for con.58

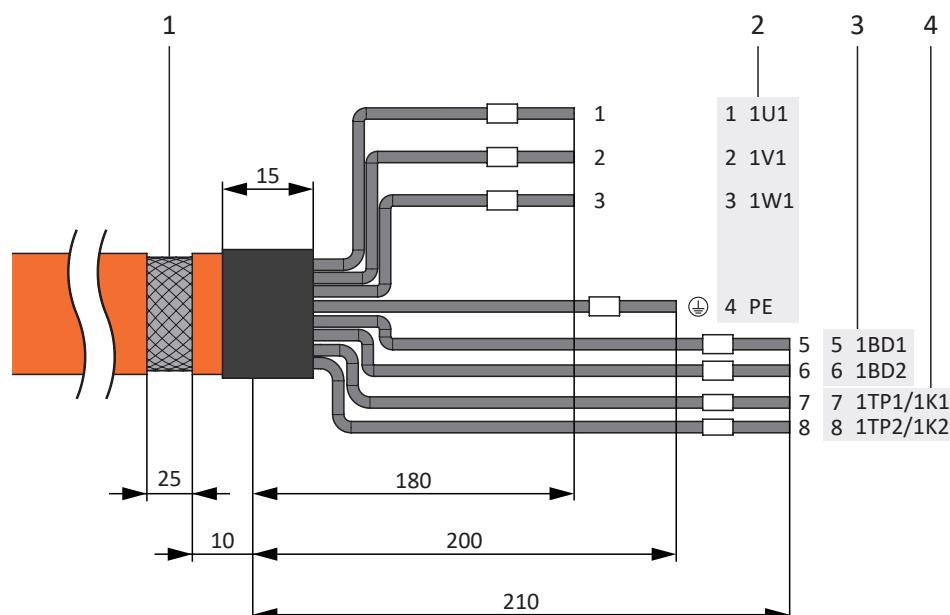
Motor-side connection

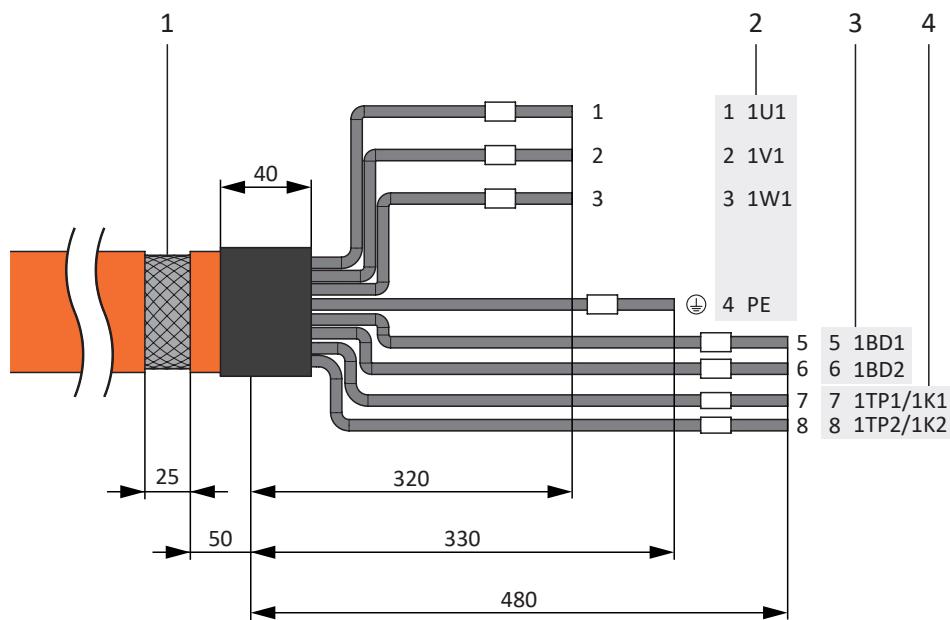


1 Plug connectors

Drive controller-side connection for the SC6 and SI6 series


- Drive controller-side connection for the MDS 5000, SDS 5000 and SD6 series**
- Sizes 0 to 2



Size 3

- 1 Power cable with cable shield and shrink tube
- 2 Connection to terminal X20, motor
- 3 Connection of terminal X5, brake
- 4 Connection to terminal X2, temperature sensor

Information

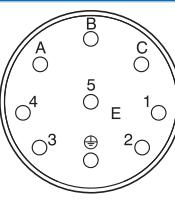
The design of the cable shield connection on the controller side depends on the drive controller series.

Motor type	Connection	Size 0 to 2	Size 3
Synchronous servo motor, asynchronous motor	Without output choke	50 m, shielded	100 m, shielded
Synchronous servo motor, asynchronous motor	With output choke	100 m, shielded	—
Lean motor	Without output choke	50 m, shielded ^{a)}	50 m, shielded ^{a)}

Tab. 41: Maximum cable length of the power cable [m]

a) The use of cables with a length greater than 50 m and up to maximum 100 m must be checked by STOBER for the application.

Power cables – con.15 plug connector

Motor connection diagram	Motor (1)			Cable (2)	Drive controller (3) – (5)		
	Pin	Designation	Int. motor Core color	Core No./Core color	Pin X20	Pin X2/X5	Pin X2
	A	1U1	BK	1	1	—	—
	B	1V1	BU	2	2	—	—
	C	1W1	RD	3	3	—	—
	1	1TP1/1K1	BK/RD/BN ^{a)}	7	—	—	7
	2	1TP2/1K2	WH ^{a)}	8	—	—	8
	3	1BD1	RD	5	—	5	—
	4	1BD2	BK	6	—	6	—
	5	—	—	—	—	—	—
	(	PE	GNYE	GNYE	4	—	—
Housing		Shield	—	—	Shield contact	—	—

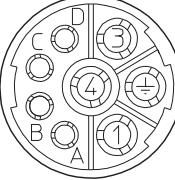
Tab. 42: con.15 power cable pin assignment

a) Color depends on the type of temperature sensor (PTC/Pt1000/KTY), which is specified on the motor nameplate.

Length x [mm]	Diameter y [mm]
42	18.7

Tab. 43: con.15 connector dimensions

Power cables – con.23 plug connectors

Motor connection diagram	Motor (1)			Cable (2)	Drive controller (3) – (5)		
	Pin	Designation	Int. motor Core color		Core No./Core color	Pin X20	Pin X2/X5
	1	1U1	BK	1	1	—	—
	3	1V1	BU	2	2	—	—
	4	1W1	RD	3	3	—	—
	A	1BD1	BK/RD ^{a)}	5	—	5	—
	B	1BD2	BK	6	—	6	—
	C	1TP1/1K1	BK/RD/BN ^{b)}	7	—	—	7
	D	1TP2/1K2	WH ^{b)}	8	—	—	8
	(	PE	GNYE	GNYE	4	—	—
	Housing	Shield	—	—	Shield contact	—	—

Tab. 44: con.23 power cable pin assignment

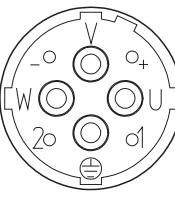
a) Color depends on the type of motor

b) Color depends on the type of temperature sensor (PTC/Pt1000/KTY) which is specified on the motor nameplate.

Length x [mm]	Diameter y [mm]
78	26

Tab. 45: con.23 connector dimensions

Power cables – con.40 plug connector

Motor connection diagram	Motor (1)			Cable (2)	Drive controller (3) – (5)		
	Pin	Designation	Int. motor Core color		Core No./Core color	Pin X20	Pin X2/X5
	U	1U1	BK	1	1	—	—
	V	1V1	BU	2	2	—	—
	W	1W1	RD	3	3	—	—
	+	1BD1	RD	5	—	5	—
	-	1BD2	BK	6	—	6	—
	1	1TP1/1K1	BK/RD/BN ^{a)}	7	—	—	7
	2	1TP2/1K2	WH ^{a)}	8	—	—	8
	(	PE	GNYE	GNYE	4	—	—
	Housing	Shield	—	—	Shield contact	—	—

Tab. 46: con.40 power cable pin assignment

a) Color depends on the type of temperature sensor (PTC/Pt1000/KTY), which is specified on the motor nameplate.

Length x [mm]	Diameter y [mm]
99	46

Tab. 47: con.40 connector dimensions

Power cables – con.58 plug connector

Motor connection diagram	Motor (1)			Cable (2)	Drive controller (3) – (5)		
	Pin	Designation	Int. motor Core color	Core No./Core color	Pin X20	Pin X2/X5	Pin X2
	U	1U1	BK	1	1	—	—
	V	1V1	BU	2	2	—	—
	W	1W1	RD	3	3	—	—
	+	1BD1	RD	5	—	5	—
	-	1BD2	BK	6	—	6	—
	1	1TP1/1K1	BK/RD/BN ^{a)}	7	—	—	7
	2	1TP2/1K2	WH ^{a)}	8	—	—	8
	PE	GNYE	GNYE	4	—	—	—
	Housing	Shield	—	—	Shield contact	—	—

Tab. 48: con.58 power cable pin assignment

a) Color depends on the type of temperature sensor (PTC/Pt1000/KTY), which is specified on the motor nameplate.

Length x [mm]	Diameter y [mm]
146	63.5

Tab. 49: con.58 connector dimensions

7.2 Technical data

IP protection class of the plug connectors

The plug connectors meet the IP 66/67 protection class (in accordance with IEC 60529). This information applies if both parts of the plug connector are connected together properly. Plug connectors have to be protected against environmental factors that affect functionality (dust, moisture, etc.) in accordance with the type approval laws.

Conductor construction

Conductor cross-section 4 × 1.0 mm² to 4 × 25.0 mm²

Finely stranded wire made of bare copper wires in accordance with EN 60228 (VDE 0295), class 6; for conductors with 0.34 mm² wire structure based on DIN VDE 0812

Voltage

Conductor cross-section 4 × 1.0 mm² to 4 × 1.5 mm²

- Nominal voltage (DIN VDE): power cores $U_o/U = 0.6/1.0$ kV
- Peak operating voltage (DIN VDE): pilot cores max. 350 V
- Voltage (UL/CSA): power cores 1000 V
- Voltage (UL/CSA): pilot cores 1000 V

Conductor cross-section 4 × 2.5 mm²

- Nominal voltage (DIN VDE): power cores $U_o/U = 0.6/1.0$ kV
- Peak operating voltage (DIN VDE): pilot cores max. 350 V
- Voltage (UL): power cores 1000 V
- Voltage (CSA): power cores 300 V
- Voltage (UL/CSA): pilot cores 300 V

Conductor cross-section 4 × 4.0 mm²

- Nominal voltage (DIN VDE): power cores $U_o/U = 0.6/1.0$ kV
- Peak operating voltage (DIN VDE): pilot cores max. 350 V
- Voltage (UL/CSA): power cores 1000 V
- Voltage (UL): pilot cores max. 300 V
- Voltage (CSA): pilot cores 1000 V

Conductor cross-section 4 × 6.0 mm² to 4 × 10.0 mm²

- Nominal voltage (DIN VDE): power cores $U_o/U = 0.6/1.0$ kV
- Peak operating voltage (DIN VDE): pilot cores max. 350 V
- Voltage (UL/CSA): power cores 1000 V
- Voltage (UL/CSA): pilot cores 1000 V

Conductor cross-section 4 × 16.0 mm² to 4 × 25.0 mm²

- Nominal voltage (DIN VDE): power cores $U_o/U = 0.6/1.0$ kV
- Nominal voltage (DIN VDE): pilot cores $U_o/U = 300/500$ V
- Voltage (UL/CSA): power cores 1000 V
- Voltage (UL/CSA): pilot cores 1000 V

Test voltage

Conductor cross-section $4 \times 1.0 \text{ mm}^2$ to $4 \times 4.0 \text{ mm}^2$

- Core/core and core/shield: power cores 4000 V
- Core/core and core/shield: pilot cores 2000 V

Conductor cross-section $4 \times 6.0 \text{ mm}^2$ to $4 \times 25.0 \text{ mm}^2$

- Core/core and core/shield: power cores 4000 V
- Core/core and core/shield: pilot cores 4000 V

Current carrying capacity

Conductor cross-section $4 \times 1.0 \text{ mm}^2$ to $4 \times 4.0 \text{ mm}^2$

Power cores in accordance with DIN VDE 0298, part 4, tables 11 and 17; pilot cores in accordance with DIN VDE 0891, part 1

Conductor cross-section $4 \times 6.0 \text{ mm}^2$ to $4 \times 10.0 \text{ mm}^2$

Power and pilot cores in accordance with DIN VDE 0298, part 4, tables 11 and 17

Conductor cross-section $4 \times 16.0 \text{ mm}^2$ to $4 \times 25.0 \text{ mm}^2$

Power and pilot cores in accordance with DIN VDE 0298, part 4, tables 11 and 17

Power cores								
Conductor cross-section [mm ²]	1.0	1.5	2.5	4.0	6.0	10.0	16.0	25.0
Nominal current $I_{N,CAB}$ [A]	13.1	15.7	22.6	29.6	38.0	53.0	71.0	94.0

Pilot cores – Brake and temperature sensor					
Conductor cross-section [mm ²]	0.34	0.5	0.75	1.0	1.5
Nominal current $I_{N,CAB}$ [A]	4.4	7.8	10.4	13.5	15.7

Limit temperature

Temperature range/operating mode	DIN VDE	UL/CSA
Not in motion	-50 °C to +90 °C	Up to +80 °C
In motion	-40 °C to +90 °C; from $4 \times 16.0 \text{ mm}^2$: -30 °C to +80 °C	Up to +80 °C

Tensile stress when being laid

Max. 50 N for each mm² of conductor cross-section in permanent installation

Smallest permissible bending radius

Routing method	$4 \times 1.0 \text{ mm}^2$ to $4 \times 10.0 \text{ mm}^2$	$4 \times 16.0 \text{ mm}^2$ to $4 \times 25.0 \text{ mm}^2$
Freely movable	$10 \times d_{out}$	$7.5 \times d_{out}$
Permanently installed	$5 \times d_{out}$	$4 \times d_{out}$

Torsional stress

$\pm 30^\circ/\text{m}$

Bending resistance

Trailable with 5 million bending cycles at a travel velocity of 180 m/min and an acceleration of 5 m/s² under optimum ambient conditions

Resistance

- Oil-resistant: in accordance with EN 50363-10-2
- Chemical: good against acids, bases, solvents, hydraulic fluids, etc.; more detailed information on request

Outer sheath

Conductor cross-section 4 × 1.0 mm² to 4 × 10.0 mm²

PUR

Conductor cross-section 4 × 16.0 mm² to 4 × 25.0 mm²

TPU

Banding

Fleece tape with overlapping

Core insulation

Conductor cross-section 4 × 1.0 mm² to 4 × 1.5 mm²

PP

Conductor cross-section 4 × 2.5 mm² to 4 × 10.0 mm²

TPE

Conductor cross-section 4 × 16.0 mm² to 4 × 25.0 mm²

PP

Core marking

Conductor cross-section 4 × 1.0 mm²

White color with number imprint (1; 2; 3; yellow/green for PE; (5; 6 thick pair); (7; 8 thin pair)); cores with core clips

Conductor cross-section 4 × 1.5 mm² to 4 × 25.0 mm²

Black color with number imprint (1; 2; 3; yellow/green for PE; (5; 6 thick pair); (7; 8 thin pair)); cores with core clips

Sheath marking

Conductor cross-section 4 × 1.0 mm² to 4 × 1.5 mm²

Orange color (similar to RAL 2003) imprinted with cable manufacturer and additional STOBER imprint

Conductor cross-section 4 × 2.5 mm²

Orange color (similar to RAL 2003) only imprinted with cable manufacturer (without additional STOBER imprint)

Conductor cross-section 4 × 4.0 mm² to 4 × 10.0 mm²

Orange color (similar to RAL 2003) imprinted with cable manufacturer and additional STOBER imprint

Conductor cross-section 4 × 16.0 mm² to 4 × 25.0 mm²

Orange color (similar to RAL 2003) only imprinted with cable manufacturer (without additional STOBER imprint)

Shield coverage factor

Braiding min. 80% (Cu, tinned); control pairs with shielding film and braiding

Insulation material

Halogen-free (IEC 60754-1), silicone-free, PWIS non-critical (PWIS = free of paint-wetting impairment substances)

Flammability

Conductor cross-section 4 × 1.0 mm² to 4 × 10.0 mm²

Combustion behavior: flame retardant and self-extinguishing in accordance with IEC 60332-1-2, EN 60332-1-2 + UL FT1, CSA FT1, FT2

Conductor cross-section 4 × 16.0 mm² to 4 × 25.0 mm²

Combustion behavior: flame retardant and self-extinguishing in accordance with IEC 60332-1-2, UL758 cable flame test

RoHS conformity

Free of hazardous substances according to the RoHS-2 2011/65/EU Directive

Conductor cross-sections and weights

Cable diameter	Description	Weights	ID No.
Max. 10.1 mm	(4 × 1.0 + (2 × 0.5) + (2 × 0.34)) mm ²	0.139 kg/m	5050042
Max. 12.2 mm	(4 × 1.5 + (2 × 1.0) + (2 × 0.50)) mm ²	0.169 kg/m	5050043
Max. 15.0 mm	(4 × 2.5 + 2 × (2 × 1.0)) mm ²	0.321 kg/m	44210
Max. 16.0 mm	(4 × 4.0 + (2 × 1.0) + (2 × 0.75)) mm ²	0.372 kg/m	45801
Max. 19.4 mm	(4 × 6.0 + (2 × 1.5) + (2 × 1.0)) mm ²	0.585 kg/m	45802
Max. 23.5 mm	(4 × 10.0 + (2 × 1.5) + (2 × 1.0)) mm ²	0.841 kg/m	45803
Max. 24.0 mm	(4 × 16.0 + 2 × (2 × 1.5)) mm ²	1.068 kg/m	53178
Max. 27.5 mm	(4 × 25.0 + 2 × (2 × 1.5)) mm ²	1.478 kg/m	53234

"(...)" = shield; other cross-sections on request

End sleeves

End sleeves in accordance with DIN 46228-4		
Conductor cross-section [mm ²]	0.34 – 1.5	2.5 – 25.0
Contact length [mm]	10	18

Design

UL/CSA (E172204)

Capacitance, inductance, DC resistance

Operating capacitance in accordance with EN 50289-1-5	
Conductor cross-section 4 × 1.0 mm²:	
Conductors 1.0 mm ²	Max. 100 nF/km
Pair 0.5 mm ²	Max. 200 nF/km
Pair 0.34 mm ²	Max. 200 nF/km
Conductor cross-section 4 × 1.5 mm²:	
Conductors 1.5 mm ²	Max. 100 nF/km
Pair 1.0 mm ²	Max. 200 nF/km
Pair 0.5 mm ²	Max. 200 nF/km
Conductor cross-section 4 × 2.5 mm²:	
Conductors 2.5 mm ²	Max. 150 nF/km
Pair 1.0 mm ²	Max. 300 nF/km
Conductor cross-section 4 × 4.0 mm²:	
Conductors 4.0 mm ²	Max. 250 nF/km
Pair 0.75 mm ²	Max. 300 nF/km
Pair 1.0 mm ²	Max. 300 nF/km
Conductor cross-section 4 × 6.0 mm²:	
Conductors 6.0 mm ²	Max. 250 nF/km
Pair 1.0 mm ²	Max. 300 nF/km
Pair 1.5 mm ²	Max. 300 nF/km
Conductor cross-section 4 × 10.0 mm²:	
Conductors 10.0 mm ²	Max. 250 nF/km
Pair 1.0 mm ²	Max. 300 nF/km
Pair 1.5 mm ²	Max. 300 nF/km
Conductor cross-section 4 × 16.0 mm²:	
Conductors 16.0 mm ²	Max. 235 nF/km
Pair 1.5 mm ²	Max. 180 nF/km
Conductor cross-section 4 × 25.0 mm²:	
Conductors 25.0 mm ²	Max. 235 nF/km
Pair 1.5 mm ²	Max. 180 nF/km

Inductance in accordance with EN 50289-1-12	
Conductor cross-section 4 × 1.0 mm²:	
Conductors 1.0 mm ²	Max. 0.7 mH/km
Pair 0.5 mm ²	Max. 0.7 mH/km
Pair 0.34 mm ²	Max. 0.7 mH/km
Conductor cross-section 4 × 1.5 mm²:	
Conductors 1.5 mm ²	Max. 0.7 mH/km
Pair 1.0 mm ²	Max. 0.7 mH/km
Pair 0.5 mm ²	Max. 0.7 mH/km
Conductor cross-section 4 × 2.5 mm²:	
Conductors 2.5 mm ²	Max. 0.7 mH/km
Pair 1.0 mm ²	Max. 0.7 mH/km
Conductor cross-section 4 × 4.0 mm²:	
Conductors 4.0 mm ²	Max. 0.7 mH/km
Pair 0.75 mm ²	Max. 0.7 mH/km
Pair 1.0 mm ²	Max. 0.7 mH/km
Conductor cross-section 4 × 6.0 mm²:	
Conductors 6.0 mm ²	Max. 0.7 mH/km
Pair 1.0 mm ²	Max. 0.7 mH/km
Pair 1.5 mm ²	Max. 0.7 mH/km
Conductor cross-section 4 × 10.0 mm²:	
Conductors 10.0 mm ²	Max. 0.7 mH/km
Pair 1.0 mm ²	Max. 0.7 mH/km
Pair 1.5 mm ²	Max. 0.7 mH/km
Conductor cross-section 4 × 16.0 mm²:	
Conductors 16.0 mm ²	Max. 0.37 mH/km
Pair 1.5 mm ²	Max. 0.32 mH/km
Conductor cross-section 4 × 25.0 mm²:	
Conductors 25.0 mm ²	Max. 0.38 mH/km
Pair 1.5 mm ²	Max. 0.32 mH/km

DC resistance at 20 °C	
Conductor cross-section 4 × 1.0 mm²:	
Conductors 1.0 mm ²	19.5 Ω/km
Pair 0.5 mm ²	39.0 Ω/km
Pair 0.34 mm ²	57.4 Ω/km
Conductor cross-section 4 × 1.5 mm²:	
Conductors 1.5 mm ²	13.3 Ω/km
Pair 1.0 mm ²	19.5 Ω/km
Pair 0.5 mm ²	39.0 Ω/km
Conductor cross-section 4 × 2.5 mm²:	
Conductors 2.5 mm ²	7.98 Ω/km
Pair 1.0 mm ²	19.5 Ω/km
Conductor cross-section 4 × 4.0 mm²:	
Conductors 4.0 mm ²	4.95 Ω/km
Pair 0.75 mm ²	26.0 Ω/km
Pair 1.0 mm ²	19.5 Ω/km
Conductor cross-section 4 × 6.0 mm²:	
Conductors 6.0 mm ²	3.30 Ω/km
Pair 1.0 mm ²	19.5 Ω/km
Pair 1.5 mm ²	13.3 Ω/km
Conductor cross-section 4 × 10.0 mm²:	
Conductors 10.0 mm ²	1.91 Ω/km
Pair 1.0 mm ²	19.5 Ω/km
Pair 1.5 mm ²	13.3 Ω/km
Conductor cross-section 4 × 16.0 mm²:	
Conductors 16.0 mm ²	1.21 Ω/km
Pair 1.5 mm ²	13.3 Ω/km
Conductor cross-section 4 × 25.0 mm²:	
Conductors 25.0 mm ²	0.78 Ω/km
Pair 1.5 mm ²	13.3 Ω/km

7.3 Power cables for asynchronous motors

Proceed as follows:

- Determine the minimum cross-section of the cable based on the motor
- Check whether the minimum cross-section is sufficient for your application; adjust it if necessary
- The conductor cross-section then provides you with the identification numbers of the available non-terminated cables

7.3.1 Assignment of motor to minimum cross-section

Type	P _N [kW]	I _N [A]	1.5 mm ²	2.5 mm ²	4.0 mm ²	6.0 mm ²	10.0 mm ²	16.0 mm ²	25.0 mm ²
IE3D063K04	0.12	0.35	✓						
IE3D063M04	0.18	0.55	✓						
IE3D071K04	0.25	0.66	✓						
IE3D071L04	0.37	0.98	✓						
IE3D080K04	0.55	1.27	✓						
IE3D080L04	0.75	1.70	✓						
IE3D090S04	1.10	2.50	✓						
IE3D090LX04	1.50	3.40	✓						
IE3D100KX04	2.20	4.55	✓						
IE3D100LX04	3.00	6.35	✓						
IE3D112M04	4.00	7.90	✓						
IE3D132SX04	5.50	10.0	✓						
IE3D132MX04	7.50	16.0		✓					
IE3D160MX04	11.0	21.0			✓				
IE3D160LX04	15.0	27.50			✓				
IE3D180MX04	18.50	34.50				✓			
IE3D180LX04	22.0	41.0					✓		
IE3D200LX04	30.0	54.0						✓	
IE3D225SX04	37.0	67.0							✓
IE3D225MX04	45.0	83.0							✓

Tab. 50: Assignment of asynchronous motor (4-pole) to minimum cross-section

7.3.2 Checking the minimum cross-section for non-terminated power cables

STOBER offers cables with a minimum cross-section for the motors as standard. Depending on the application, however, larger conductor cross-sections may be required. For this reason, take into account the following points in addition for dimensioning the cable:

Nominal current I_N of the motor

For designing the cable, note the nominal current I_N of the motor.

Permitted current carrying capacity of the conductors

Observe the permitted carrying capacity of the cable depending on the ambient and usage conditions. The following standards describe this topic:

- General requirements for machine cabling: EN 60204-1:2007-06
- Detailed information: DIN VDE 0298-4:2013-06

Cable length

Observe the cable length of the power and brake cores:

- The cable length of the power cores affects the possible short-circuit currents that have to be handled by the device protection
- The cable length of the brake cores can cause problems due to a voltage drop

Terminal specifications of the drive controller or output choke

The selected cable must be covered by the specification of the terminals of the drive controller or output choke (see [Terminal specifications \[▶ 109\]](#)).

Plug connector size of the motor

Depending on the plug connector size of the motor, different power core cross-sections are available.

Information

Select a larger conductor cross-section if required by your application.

7.3.3 Non-terminated power cables

The cable diameter and description provide you with the identification numbers for non-terminated cables up to 100 m in length.

Non-terminated cables are available by the meter (whole meters). Indicate the desired cable length when placing your order.

Information

For drive controllers of sizes 0 to 2, you also need an output choke for an overall length of 50 m or more in order to reduce interference pulses and protect the drive system. For drive controllers of sizes 0 to 2 with output chokes as well as drive controllers of size 3, the maximum overall length of the cable and extension is 100 m.

Cable diameter	Description	Weights	ID No.
Max. 10.1 mm	$(4 \times 1.0 + (2 \times 0.5) + (2 \times 0.34)) \text{ mm}^2$	0.139 kg/m	5050042
Max. 12.2 mm	$(4 \times 1.5 + (2 \times 1.0) + (2 \times 0.50)) \text{ mm}^2$	0.169 kg/m	5050043
Max. 15.0 mm	$(4 \times 2.5 + 2 \times (2 \times 1.0)) \text{ mm}^2$	0.321 kg/m	44210
Max. 16.0 mm	$(4 \times 4.0 + (2 \times 1.0) + (2 \times 0.75)) \text{ mm}^2$	0.372 kg/m	45801
Max. 19.4 mm	$(4 \times 6.0 + (2 \times 1.5) + (2 \times 1.0)) \text{ mm}^2$	0.585 kg/m	45802
Max. 23.5 mm	$(4 \times 10.0 + (2 \times 1.5) + (2 \times 1.0)) \text{ mm}^2$	0.841 kg/m	45803
Max. 24.0 mm	$(4 \times 16.0 + 2 \times (2 \times 1.5)) \text{ mm}^2$	1.068 kg/m	53178
Max. 27.5 mm	$(4 \times 25.0 + 2 \times (2 \times 1.5)) \text{ mm}^2$	1.478 kg/m	53234

Tab. 51: Non-terminated power cables up to 100 m

"(...)" = Shield

7.4 Power cables for synchronous motors

Proceed as follows:

- Determine the size of the plug connector and the minimum cross-section of the cable based on the motor
- Check whether the minimum cross-section is sufficient for your application; adjust it if necessary
- Determine the cable code based on the plug connector size and conductor cross-section, which you can use in turn to get the identification numbers of ready-made cables

7.4.1 Determining the cable code for ready-made cables in 3 steps

Information

Note that the cable codes used in this documentation are intended only to refer to the overview and selection tables within this manual. The cable codes are not part of the ordering process and are not printed on the cables.

7.4.1.1 Sizes for EZ, EZHD, EZHP, EZS, EZM synchronous servo motors

Determine the size of the plug connector and the minimum cross-section of the cable based on the motor.

EZ motors – IC 410 convection cooling

	n _N 2000 rpm			n _N 3000 rpm			n _N 4500 rpm			n _N 6000 rpm		
	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²
EZ202U	—	—	—	—	—	—	—	—	—	40	con.15	1.0
EZ203U	—	—	—	—	—	—	—	—	—	40	con.15	1.0
EZ301U	—	—	—	40	con.15	1.0	—	—	—	40	con.15	1.0
EZ302U	—	—	—	86	con.15	1.0	—	—	—	42	con.15	1.0
EZ303U	—	—	—	109	con.15	1.0	—	—	—	55	con.15	1.0
EZ401U	—	—	—	96	con.23	1.0 / 1.5	—	—	—	47	con.23	1.0 / 1.5
EZ402U	—	—	—	94	con.23	1.0 / 1.5	—	—	—	60	con.23	1.0 / 1.5
EZ404U	—	—	—	116	con.23	1.0 / 1.5	—	—	—	78	con.23	1.0 / 1.5
EZ501U	—	—	—	97	con.23	1.0 / 1.5	—	—	—	68	con.23	1.0 / 1.5
EZ502U	—	—	—	121	con.23	1.0 / 1.5	—	—	—	72	con.23	1.0 / 1.5
EZ503U	—	—	—	119	con.23	1.0 / 1.5	—	—	—	84	con.23	1.0 / 1.5
EZ505U	—	—	—	141	con.23	1.0 / 1.5	103	con.23	1.5	—	—	—
EZ701U	—	—	—	95	con.23	1.0 / 1.5	—	—	—	76	con.23	1.0 / 1.5
EZ702U	—	—	—	133	con.23	1.0 / 1.5	—	—	—	82	con.23	2.5
EZ703U	—	—	—	122	con.23	1.5	99	con.23	2.5	—	—	—
EZ705U	—	—	—	140	con.40	2.5	106	con.40	4.0	—	—	—
EZ802U	—	—	—	136	con.40	4.0	90	con.40	4.0 / 6.0	—	—	—
EZ803U	—	—	—	131	con.40	6.0	—	—	—	—	—	—
EZ805U	142	con.40	10.0	—	—	—	—	—	—	—	—	—

Tab. 52: Plug connector size and minimum cross-section, EZ synchronous servo motors with convection cooling

Minimum cross-section specification: The smaller cross-section is available from Q2/22 and applies to cable lengths up to max. 12.5 m.

EZ motors – IC 416 forced ventilation

	n _N 2000 rpm			n _N 3000 rpm			n _N 4500 rpm			n _N 6000 rpm		
	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²
EZ401B	—	—	—	96	con.23	1.0 / 1.5	—	—	—	47	con.23	1.0 / 1.5
EZ402B	—	—	—	94	con.23	1.0 / 1.5	—	—	—	60	con.23	1.0 / 1.5
EZ404B	—	—	—	116	con.23	1.0 / 1.5	—	—	—	78	con.23	1.0 / 1.5
EZ501B	—	—	—	97	con.23	1.0 / 1.5	—	—	—	68	con.23	1.0 / 1.5
EZ502B	—	—	—	121	con.23	1.0 / 1.5	—	—	—	72	con.23	1.5
EZ503B	—	—	—	119	con.23	1.0 / 1.5	—	—	—	84	con.23	2.5
EZ505B	—	—	—	141	con.23	1.5	103	con.23	2.5	—	—	—
EZ701B	—	—	—	95	con.23	1.0 / 1.5	—	—	—	76	con.23	1.0 / 1.5
EZ702B	—	—	—	133	con.23	1.0 / 1.5	—	—	—	82	con.23	2.5 / 4.0
EZ703B	—	—	—	122	con.23	2.5	99	con.23	4.0	—	—	—
EZ705B	—	—	—	140	con.40	4.0	106	con.40	6.0	—	—	—
EZ802B	—	—	—	136	con.40	4.0 / 6.0	90	con.40	10.0	—	—	—
EZ803B	—	—	—	131	con.40	10.0	—	—	—	—	—	—
EZ805B	142	con.40	10.0	—	—	—	—	—	—	—	—	—

Tab. 53: Plug connector size and minimum cross-section, EZ synchronous servo motors with forced ventilation

Minimum cross-section specification: The smaller cross-section is available from Q2/22 and applies to cable lengths up to max. 12.5 m.

EZHD motors – IC 410 convection cooling

	n_N 3000 rpm		
	K_{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm^2
EZHD0411U	96	con.23	1.0 / 1.5
EZHD0412U	94	con.23	1.0 / 1.5
EZHD0414U	116	con.23	1.0 / 1.5
EZHD0511U	97	con.23	1.0 / 1.5
EZHD0512U	121	con.23	1.0 / 1.5
EZHD0513U	119	con.23	1.0 / 1.5
EZHD0515U	141	con.23	1.0 / 1.5
EZHD0711U	95	con.23	1.0 / 1.5
EZHD0712U	133	con.23	1.0 / 1.5
EZHD0713U	122	con.23	2.5
EZHD0715U	140	con.40	2.5 / 4.0

Tab. 54: Plug connector size and minimum cross-section, EZHD synchronous servo motors with convection cooling

Minimum cross-section specification: The smaller cross-section is available from Q2/22 and applies to cable lengths up to max. 12.5 m.

Assignment of EZS motors – IC 410 convection cooling

	n_N 3000 rpm		
	K_{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm^2
EZS501U	97	con.23	1.0 / 1.5
EZS502U	121	con.23	1.0 / 1.5
EZS503U	119	con.23	1.0 / 1.5
EZS701U	95	con.23	1.0 / 1.5
EZS702U	133	con.23	1.0 / 1.5
EZS703U	122	con.23	1.5

Tab. 55: Plug connector size and minimum cross-section, EZS synchronous servo motors with convection cooling

Minimum cross-section specification: The smaller cross-section is available from Q2/22 and applies to cable lengths up to max. 12.5 m.

Assignment of EZS motors – IC 416 forced ventilation

	n_N 3000 rpm		
	K_{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm^2
EZS501B	97	con.23	1.0 / 1.5
EZS502B	121	con.23	1.0 / 1.5
EZS503B	119	con.23	1.0 / 1.5
EZS701B	95	con.23	1.0 / 1.5
EZS702B	133	con.23	1.0 / 1.5
EZS703B	122	con.23	2.5

Tab. 56: Plug connector size and minimum cross-section, EZS synchronous servo motors with forced ventilation

Minimum cross-section specification: The smaller cross-section is available from Q2/22 and applies to cable lengths up to max. 12.5 m.

Assignment of EZM motors – IC 410 convection cooling

	n_N 3000 rpm		
	K_{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm^2
EZM511U	97	con.23	1.0 / 1.5
EZM512U	121	con.23	1.0 / 1.5
EZM513U	119	con.23	1.0 / 1.5
EZM711U	95	con.23	1.0 / 1.5
EZM712U	133	con.23	1.0 / 1.5
EZM713U	122	con.23	1.5

Tab. 57: Plug connector size and minimum cross-section, EZM synchronous servo motors with convection cooling

Minimum cross-section specification: The smaller cross-section is available from Q2/22 and applies to cable lengths up to max. 12.5 m.

7.4.1.2 Sizes for ED, EK synchronous servo motors

Determine the size of the plug connector and the minimum cross-section of the cable based on the motor.

ED motors – IC 410 convection cooling

	n _N 2000 rpm			n _N 3000 rpm			n _N = 4000/4200 rpm			n _N 6000 rpm		
	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²
ED212U	—	—	—	40	con.23	1.0	—	—	—	40	con.23	1.0
ED213U	—	—	—	40	con.23	1.0	—	—	—	40	con.23	1.0
ED302U	—	—	—	60	con.23	1.0	—	—	—	60	con.23	1.0
ED303U	—	—	—	110	con.23	1.0	—	—	—	60	con.23	1.0
ED401U	—	—	—	140	con.23	1.5	—	—	—	70	con.23	1.5
ED402U	—	—	—	140	con.23	1.5	—	—	—	70	con.23	1.5
ED403U	—	—	—	140	con.23	1.5	—	—	—	70	con.23	1.5
ED503U	—	—	—	140	con.23	1.5	—	—	—	70	con.23	1.5
ED505U	—	—	—	140	con.23	1.5	100	con.23	1.5	—	—	—
ED704U	210	con.23	1.5	140	con.23	1.5	100	con.23	2.5	—	—	—
ED706U	210	con.23	1.5	140	con.23	2.5	100	con.40	4.0	—	—	—
ED806U	—	—	—	140	con.40	6.0	100	con.40	10.0	—	—	—
ED808U	210	con.40	4.0	—	—	—	110	con.40	10.0	—	—	—

Tab. 58: Plug connector size and minimum cross-section, ED synchronous servo motors with convection cooling

ED motors – IC 416 forced ventilation

	n _N 2000 rpm			n _N 3000 rpm			n _N = 4000/4200 rpm			n _N 6000 rpm		
	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²
ED212B	—	—	—	—	—	—	—	—	—	—	—	—
ED213B	—	—	—	—	—	—	—	—	—	—	—	—
ED302B	—	—	—	—	—	—	—	—	—	—	—	—
ED303B	—	—	—	—	—	—	—	—	—	—	—	—
ED401B	—	—	—	140	con.23	1.5	—	—	—	70	con.23	1.5
ED402B	—	—	—	140	con.23	1.5	—	—	—	70	con.23	1.5
ED403B	—	—	—	140	con.23	1.5	—	—	—	70	con.23	1.5
ED503B	—	—	—	140	con.23	1.5	—	—	—	70	con.23	2.5
ED505B	—	—	—	140	con.23	1.5	100	con.23	2.5	—	—	—
ED704B	210	con.23	1.0	140	con.23	2.5	100	con.23	4.0	—	—	—
ED706B	210	con.23	2.5	140	con.23	4.0	100	con.40	6.0	—	—	—
ED806B	—	—	—	140	con.40	10.0	100	con.58	16.0	—	—	—
ED808B	210	con.40	10.0	—	—	—	110	con.58	25.0	—	—	—

Tab. 59: Plug connector size and minimum cross-section, ED synchronous servo motors with forced ventilation

EK motors – IC 410 convection cooling

	n _N 2000 rpm			n _N 3000 rpm			n _N = 4000/4200 rpm			n _N 6000 rpm		
	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²
EK501U	—	—	—	140	con.23	1.5	—	—	—	70	con.23	1.5
EK502U	—	—	—	140	con.23	1.5	—	—	—	70	con.23	1.5
EK702U	210	con.23	1.5	140	con.23	1.5	—	—	—	—	—	—
EK703U	210	con.23	1.5	140	con.23	1.5	—	—	—	—	—	—
EK803U	—	—	—	140	con.23	2.5	—	—	—	—	—	—

Tab. 60: Plug connector size and minimum cross-section, EK synchronous servo motors with convection cooling

EK motors – IC 416 forced ventilation

	n _N 2000 rpm			n _N 3000 rpm			n _N = 4000/4200 rpm			n _N 6000 rpm		
	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²
EK501B	—	—	—	140	con.23	1.5	—	—	—	70	con.23	1.5
EK502B	—	—	—	140	con.23	1.5	—	—	—	70	con.23	1.5
EK702B	210	con.23	1.5	140	con.23	1.5	—	—	—	—	—	—
EK703B	210	con.23	1.5	140	con.23	1.5	—	—	—	—	—	—
EK803B	—	—	—	140	con.23	4.0	—	—	—	—	—	—

Tab. 61: Plug connector size and minimum cross-section, EK synchronous servo motors with forced ventilation

7.4.1.3 Sizes for LM Lean motors

Determine the size of the plug connector and the minimum cross-section of the cable based on the motor.

Assignment of LM Lean motors (nN = 3000 rpm)

	K _{EM} V/1000 rpm	Plug connector size	Minimum cross-section mm ²
LM401	110	con.23	1.5
LM402	120	con.23	1.5
LM403	120	con.23	1.5
LM503	135	con.23	1.5
LM505	135	con.23	1.5
LM704	145	con.23	2.5
LM706	140	con.23	2.5

Tab. 62: Plug connector size and minimum cross-section, Lean motors

7.4.1.4 Checking the minimum cross-section and contact length

STOBER offers cables with a minimum cross-section for the motors as standard. Depending on the application, however, larger conductor cross-sections may be required. For this reason, take into account the following points in addition for dimensioning the cable:

Stall current I_0 of the motor

For designing the cable, note the stall current I_0 of the motor.

Permitted current carrying capacity of the conductors

Observe the permitted carrying capacity of the cable depending on the ambient and usage conditions. The following standards describe this topic:

- General requirements for machine cabling: EN 60204-1:2007-06
- Detailed information: DIN VDE 0298-4:2013-06

Cable length

Observe the cable length of the power and brake cores:

- The cable length of the power cores affects the possible short-circuit currents that have to be handled by the device protection
- The cable length of the brake cores can cause problems due to a voltage drop

Terminal specifications of the drive controller or output choke

The selected cable must be covered by the specification of the terminals of the drive controller or output choke (see [Terminal specifications \[▶ 109\]](#)).

Plug connector size of the motor

Depending on the plug connector size of the motor, different power core cross-sections are available.

Information

Select a larger conductor cross-section if required by your application.

Contact length of the cable

If the end sleeve does not have the length required in accordance with the terminal specification, select a cable with a longer contact length. If the end sleeve is longer than the length required in accordance with the terminal specification, shorten the end sleeve to the appropriate length.

7.4.1.5 Codes for EZ, EZHD, EZHP, EZS, EZM synchronous servo motors

The conductor cross-section of the cable and the drive controller series provide you with the cable code, which you in turn can use to determine the identification numbers of ready-made cables.

Information

For drive controllers of sizes 0 to 2, you also need an output choke for an overall length of 50 m or more in order to reduce interference pulses and protect the drive system. For drive controllers of sizes 0 to 2 with output chokes as well as drive controllers of size 3, the maximum overall length of the cable and extension is 100 m.

Cables for con.15

Cables	MDS 5000, SDS 5000, SD6	SC6, SI6
4 × 1.0 mm ² , 8-core	Up to 25 m: <u>LS8</u>	Up to 25 m: <u>LSI6H</u>
	From 30 m: <u>LS8</u>	From 30 m: <u>LSI6H</u>

Tab. 63: Power cable codes for EZ, EZHD, EZHP, EZS and EZM synchronous servo motors, con.15

Extension cables for con.15

Extension cables	All series
4 × 1.0 mm ² , 8-core	Up to 25 m: <u>LSY</u>
	From 30 m: <u>LSY</u>

Tab. 64: Extension cable codes for EZ, EZHD, EZM and EZS synchronous servo motors, con.15

Cables for con.23

Cables	MDS 5000, SDS 5000, SD6		SC6, SI6
	Size 0 to 2	Size 3	
4 × 1.0 mm ² , 8-core	Up to 25 m: <u>LSE</u>	—	Up to 25 m: <u>LSI6A</u>
	From 30 m: <u>LSE</u>	—	From 30 m: <u>LSI6A</u>
4 × 1.5 mm ² , 8-core	Up to 25 m: <u>LSF</u>	—	Up to 25 m: <u>LSI6B</u>
	From 30 m: <u>LSF</u>	—	From 30 m: <u>LSI6B</u>
4 × 2.5 mm ² , 8-core	Up to 25 m: <u>LSG</u>	Up to 25 m: <u>LSG3</u>	Up to 25 m: <u>LSI6C</u>
	From 30 m: <u>LSG</u>	From 30 m: <u>LSG3</u>	From 30 m: <u>LSI6C</u>
4 × 4.0 mm ² , 8-core	Up to 25 m: <u>LSN1</u>	Up to 25 m: <u>LSN</u>	Up to 25 m: <u>LSI6D</u>
	From 30 m: <u>LSN1</u>	From 30 m: <u>LSN</u>	From 30 m: <u>LSI6D</u>

Tab. 65: Power cable codes for EZ, EZHD, EZHP, EZS and EZM synchronous servo motors, con.23

Extension cables for con.23

Extension cables	All series
4 × 1.0 mm ² , 8-core	Up to 25 m: <u>LS9</u> From 30 m: <u>LS9</u>
4 × 1.5 mm ² , 8-core	Up to 25 m: <u>LSP</u> From 30 m: <u>LSP</u>
4 × 2.5 mm ² , 8-core	Up to 25 m: <u>LSR</u> From 30 m: <u>LSR</u>
4 × 4.0 mm ² , 8-core	Up to 25 m: <u>LSX</u> From 30 m: <u>LSX</u>

Tab. 66: Extension cable codes for EZ, EZHD, EZHP, EZS and EZM synchronous servo motors, con.23

Cables for con.40

Cables	MDS 5000, SDS 5000, SD6		SC6, SI6
	Size 0 to 2	Size 3	
4 × 2.5 mm ² , 8-core	Up to 25 m: <u>LSS</u>	—	Up to 25 m: <u>LSI6I</u>
	From 30 m: <u>LSS</u>		From 30 m: <u>LSI6I</u>
4 × 4.0 mm ² , 8-core	—	Up to 25 m: <u>LSK</u>	Up to 25 m: <u>LSI6E</u>
		From 30 m: <u>LSK</u>	From 30 m: <u>LSI6E</u>
4 × 6.0 mm ² , 8-core	—	Up to 25 m: <u>LSL</u>	Up to 25 m: <u>LSI6F</u>
		From 30 m: <u>LSL</u>	From 30 m: <u>LSI6F</u>
4 × 10.0 mm ² , 8-core	—	Up to 25 m: <u>LSM</u>	Up to 25 m: <u>LSI6G</u>
		From 30 m: <u>LSM</u>	From 30 m: <u>LSI6G</u>

Tab. 67: Power cable codes for EZ, EZHD, EZHP, EZS and EZM synchronous servo motors, con.40

Extension cables for con.40

Extension cables	All series
4 × 2.5 mm ² , 8-core	Up to 25 m: <u>LSSE</u> From 30 m: <u>LSSE</u>
4 × 4.0 mm ² , 8-core	<u>LSW</u>
4 × 6.0 mm ² , 8-core	<u>LSB</u>
4 × 10.0 mm ² , 8-core	Up to 25 m: <u>LSME</u> From 30 m: <u>LSME</u>

Tab. 68: Extension cable codes for EZ, EZHD, EZHP, EZS and EZM synchronous servo motors, con.40

7.4.1.6 Codes for ED, EK synchronous servo motors

The conductor cross-section of the cable and the drive controller series provide you with the cable code, which you in turn can use to determine the identification numbers of ready-made cables.

Information

For drive controllers of sizes 0 to 2, you also need an output choke for an overall length of 50 m or more in order to reduce interference pulses and protect the drive system. For drive controllers of sizes 0 to 2 with output chokes as well as drive controllers of size 3, the maximum overall length of the cable and extension is 100 m.

Cables for con.23

Cables	MDS 5000, SDS 5000, SD6		SC6, SI6
	Size 0 to 2	Size 3	
4 × 1.0 mm ² , 8-core	Up to 25 m: <u>LSE</u>	—	Up to 25 m: <u>LSI6A</u>
	From 30 m: <u>LSE</u>		From 30 m: <u>LSI6A</u>
4 × 1.5 mm ² , 8-core	Up to 25 m: <u>LSF</u>	—	Up to 25 m: <u>LSI6B</u>
	From 30 m: <u>LSF</u>		From 30 m: <u>LSI6B</u>
4 × 2.5 mm ² , 8-core	Up to 25 m: <u>LSG</u>	Up to 25 m: <u>LSG3</u>	Up to 25 m: <u>LSI6C</u>
	From 30 m: <u>LSG</u>	From 30 m: <u>LSG3</u>	From 30 m: <u>LSI6C</u>
4 × 4.0 mm ² , 8-core	Up to 25 m: <u>LSN1</u>	Up to 25 m: <u>LSN</u>	Up to 25 m: <u>LSI6D</u>
	From 30 m: <u>LSN1</u>	From 30 m: <u>LSN</u>	From 30 m: <u>LSI6D</u>

Tab. 69: Power cable codes for ED, EK synchronous servo motors, con.23

Extension cables for con.23

Cable extension	All series
4 × 1.0 mm ² , 8-core	Up to 25 m: <u>LS9</u>
	From 30 m: <u>LS9</u>
4 × 1.5 mm ² , 8-core	Up to 25 m: <u>LSP</u>
	From 30 m: <u>LSP</u>
4 × 2.5 mm ² , 8-core	Up to 25 m: <u>LSR</u>
	From 30 m: <u>LSR</u>
4 × 4.0 mm ² , 8-core	Up to 25 m: <u>LSX</u>
	From 30 m: <u>LSX</u>

Tab. 70: Extension cable codes for ED, EK synchronous servo motors, con.23

Cables for con.40

Cables	MDS 5000, SDS 5000, SD6		SC6, SI6
	Size 0 to 2	Size 3	
4 × 2.5 mm ² , 8-core	Up to 25 m: <u>LSS</u>	—	Up to 25 m: <u>LSI6I</u>
	From 30 m: <u>LSS</u>	—	From 30 m: <u>LSI6I</u>
4 × 4.0 mm ² , 8-core	—	Up to 25 m: <u>LSK</u>	Up to 25 m: <u>LSI6E</u>
	—	From 30 m: <u>LSK</u>	From 30 m: <u>LSI6E</u>
4 × 6.0 mm ² , 8-core	—	Up to 25 m: <u>LSL</u>	Up to 25 m: <u>LSI6E</u>
	—	From 30 m: <u>LSL</u>	From 30 m: <u>LSI6E</u>
4 × 10.0 mm ² , 8-core	—	Up to 25 m: <u>LSM</u>	Up to 25 m: <u>LSI6G</u>
	—	From 30 m: <u>LSM</u>	From 30 m: <u>LSI6G</u>

Tab. 71: Power cable codes for ED, EK synchronous servo motors, con.40

Extension cables for con.40

Cables	All series
4 × 2.5 mm ² , 8-core	Up to 25 m: <u>LSSE</u>
	From 30 m: <u>LSSE</u>
4 × 4.0 mm ² , 8-core	<u>LSW</u>
4 × 6.0 mm ² , 8-core	<u>LSB</u>
4 × 10.0 mm ² , 8-core	Up to 25 m: <u>LSME</u>
	From 30 m: <u>LSME</u>

Tab. 72: Extension cable codes for ED, EK synchronous servo motors, con.40

Cables for con.58

Cables	MDS 5000, SDS 5000, SD6
	Size 3
4 × 16.0 mm ² , 8-core	Up to 25 m: <u>LKY</u>
	From 30 m: <u>LKY</u>
4 × 25.0 mm ² , 8-core	Up to 25 m: <u>Truck</u>
	From 30 m: <u>Truck</u>

Tab. 73: Power cable codes for ED, EK synchronous servo motors, con.58

7.4.1.7 Codes for LM Lean motors

The conductor cross-section of the cable and the drive controller series provide you with the cable code, which you in turn can use to determine the identification numbers of ready-made cables.

Information

If Lean motors are connected, output chokes must not be used. For Lean motors, the maximum overall length of the cable and extension is 50 m. The use of cables with a length greater than 50 m and up to maximum 100 m must be checked by STOBER for the application.

Cables for con.23

Cables	SC6, SI6
4 × 1.5 mm ² , 8-core	Up to 25 m: LSI6B
	From 30 m: LSI6B
4 × 2.5 mm ² , 8-core	Up to 25 m: LSI6C
	From 30 m: LSI6C

Tab. 74: Power cable codes for LM Lean motors, con.23

Extension cables for con.23

Cable extension	SC6, SI6
4 × 1.5 mm ² , 8-core	Up to 25 m: LSP
	From 30 m: LSP
4 × 2.5 mm ² , 8-core	Up to 25 m: LSR
	From 30 m: LSR

Tab. 75: Extension cable codes for LM Lean motors, con.23

7.4.2 Ready-made power cables

The cable code provides you with the identification numbers for ready-made cables up to 100 m in length.

Connection of synchronous servo motors and asynchronous motors

Information

For drive controllers of sizes 0 to 2, you also need an output choke for an overall length of 50 m or more in order to reduce interference pulses and protect the drive system. For drive controllers of sizes 0 to 2 with output chokes as well as drive controllers of size 3, the maximum overall length of the cable and extension is 100 m.

Connection of Lean motors

Information

If Lean motors are connected, output chokes must not be used. For Lean motors, the maximum overall length of the cable and extension is 50 m. The use of cables with a length greater than 50 m and up to maximum 100 m must be checked by STOBER for the application.

Power cables up to 25 m

Code	Size	Line length [m]									
		2.5	5	7.5	10	12.5	15	18	20	25	
LS8	con.15	56755	56756	56757	56758	56759	56760	56761	56762	56763	
LSI6H	con.15	59174	59175	59176	59177	59178	59179	59180	59181	59182	
LSE	con.23	54312	54313	54314	54315	54316	54317	54318	54319	54320	
LSF	con.23	54338	54339	54340	54341	54342	54343	54344	54345	54346	
LSG	con.23	54363	54364	54365	54366	54367	54368	54369	54370	54371	
LSN1	con.23	57718	57719	57720	57721	57722	57723	57724	57725	57726	
LSG3	con.23	5050318	5050319	5050320	5050321	5050322	5050323	5050324	5050325	5050326	
LSN	con.23	54383	54384	54385	54386	54387	54388	54389	54390	54391	
LSI6A	con.23	58500	58501	58502	58503	58504	58505	58506	58507	58508	
LSI6B	con.23	58518	58519	58520	58521	58522	58523	58524	58525	58526	
LSI6C	con.23	58536	58537	58538	58539	58540	58541	58542	58543	58544	
LSI6D	con.23	58554	58555	58556	58557	58558	58559	58560	58561	58562	
LSS	con.40	54671	54672	54673	54674	54675	54676	54677	54678	54679	
LSK	con.40	54473	54474	54475	54476	54477	54478	54479	54480	54481	
LSL	con.40	54491	54492	54493	54494	54495	54496	54497	54498	54499	
LSM	con.40	54509	54510	54511	54512	54513	54514	54515	54516	54517	
LSI6I	con.40	59210	59211	59212	59213	59214	59215	59216	59217	59218	
LSI6E	con.40	58572	58573	58574	58575	58576	58577	58578	58579	58580	
LSI6F	con.40	58590	58591	58592	58593	58594	58595	58596	58597	58598	
LSI6G	con.40	58608	58609	58610	58611	58612	58613	58614	58615	58616	
LKY	con.58	53910	53911	53912	53913	53914	53915	53916	53917	53918	
LKW	con.58	53928	53929	53930	53931	53932	53933	53934	53935	53936	

Tab. 76: Ready-made power cables up to 25 m

Power cables from 30 m

Code	Size	Line length [m]								
		30	35	40	50	60	70	80	90	100
LS8	con.15	56764	56765	56766	56767	56768	56769	56770	56771	56772
LSI6H	con.15	59183	59184	59185	59186	59187	59188	59189	59190	59191
LSE	con.23	54321	54322	54323	54324	54325	54326	54327	54328	54329
LSF	con.23	54347	54348	54349	54350	54351	54352	54353	54354	54355
LSG	con.23	54372	54373	54374	54375	54376	54377	54378	54379	54380
LSN1	con.23	57727	57728	57729	57730	57731	57732	57733	57734	57735
LSG3	con.23	5050327	5050328	5050329	5050330	5050331	5050332	5050333	5050334	5050335
LSN	con.23	54392	54393	54394	54395	54396	54397	54398	54399	54400
LSI6A	con.23	58509	58510	58511	58512	58513	58514	58515	58516	58517
LSI6B	con.23	58527	58528	58529	58530	58531	58532	58533	58534	58535
LSI6C	con.23	58545	58546	58547	58548	58549	58550	58551	58552	58553
LSI6D	con.23	58563	58564	58565	58566	58567	58568	58569	58570	58571
LSS	con.40	54680	54681	54682	54683	54684	54685	54686	54687	54688
LSK	con.40	54482	54483	54484	54485	54486	54487	54488	54489	54490
LSL	con.40	54500	54501	54502	54503	54504	54505	54506	54507	54508
LSM	con.40	54518	54519	54520	54521	54522	54523	54524	54525	54526
LSI6I	con.40	59219	59220	59221	59222	59223	59224	59225	59226	59227
LSI6E	con.40	58581	58582	58583	58584	58585	58586	58587	58588	58589
LSI6F	con.40	58599	58600	58601	58602	58603	58604	58605	58606	58607
LSI6G	con.40	58617	58618	58619	58620	58621	58622	58623	58624	58625
LKY	con.58	53919	53920	53921	53922	53923	53924	53925	53926	53927
LKW	con.58	53937	53938	53939	53940	53941	53942	53943	53944	53945

Tab. 77: Ready-made power cables from 30 m

Extension cables up to 25 m

Code	Size	Line length [m]									
		2.5	5	7.5	10	12.5	15	18	20	25	
LSY	con.15	57578	57579	57580	57581	57582	57583	57584	57585	57586	
LS9	con.23	54599	54600	54601	54602	54603	54604	54605	54606	54607	
LSP	con.23	54563	54564	54565	54566	54567	54568	54569	54570	54571	
LSR	con.23	54581	54582	54583	54584	54585	54586	54587	54588	54589	
LSX	con.23	54545	54546	54547	54548	54549	54550	54551	54552	54553	
LSSE	con.40	57694	57695	57696	57697	57698	57699	57700	57701	57702	
LSW	con.40	56776	56777	56778	55038	—	—	—	—	—	
LSB	con.40	56998	56999	—	59884	—	59311	—	—	—	
LSME	con.40	58273	58274	58275	58276	58273	58274	58275	58276	58277	

Tab. 78: Ready-made extension cables for power cables up to 25 m

Extension cables from 30 m

Code	Size	Line length [m]									
		30	35	40	50	60	70	80	90	100	
LSY	con.15	57587	57588	57589	57590	57591	57592	57593	57594	57595	
LS9	con.23	54608	54609	54610	54611	54612	54613	54614	54615	54616	
LSP	con.23	54572	54573	54574	54575	54576	54577	54578	54579	54580	
LSR	con.23	54590	54591	54592	54593	54594	54595	54596	54597	54598	
LSX	con.23	54554	54555	54556	54557	54558	54559	54560	54561	54562	
LSSE	con.40	57703	57704	57705	57706	57707	57708	57709	57710	57711	
LSME	con.40	58278	58279	58280	58281	58282	58283	58284	58285	58286	

Tab. 79: Ready-made extension cables for power cables from 30 m

7.5 Service packs for power cables

If you would like to finish your cable yourself, you can find information in this chapter about available service packs. Our service packs contain the motor-side connector and the required contacts. To finish the contacts correctly, you require a suitable crimping tool for the respective contact type. More detailed information can be found in the enclosed assembly instructions.

Information

Be aware that the use of unsuitable cables or poorly made connections can cause subsequent damage. For this reason, we reserve the right to reject claims under the warranty in this case.

Type	con.15	con.23	con.40	con.58
4 × 1.0 mm ² , 9-pin	57161	—	—	—
4 × 1.5 mm ² to 4 × 2.5 mm ² , 8-pin	—	55016	—	—
4 × 2.5 mm ² to 4 × 4.0 mm ² , 8-pin	—	55020	—	—
4 × 2.5 mm ² to 4 × 4.0 mm ² , 8-pin	—	—	58729	—
4 × 6.0 mm ² to 4 × 10.0 mm ² , 8-pin	—	—	55021	—
4 × 16.0 mm ² , 8-pin	—	—	—	57030

Tab. 80: Identification numbers of service packs for power cables

7.6 Accessories

You can find information about the available accessories in the following chapters.

7.6.1 TEP output choke

Output chokes are required for connecting size 0 to 2 drive controllers to synchronous servo motors or asynchronous motors from a cable length > 50 m in order to reduce interference pulses and protect the drive system. If Lean motors are connected, output chokes must not be used.

Information

The following technical data only applies to a rotating magnetic field frequency of 200 Hz. For example, this rotating magnetic field frequency is achieved with a motor with 4 pole pairs and a nominal speed of 3000 rpm. Always observe the specified derating for higher rotating magnetic field frequencies. Also observe the relationship with the clock frequency.

Properties

Specification	TEP3720-0ES41	TEP3820-0CS41	TEP4020-0RS41
ID No.	53188	53189	53190
Voltage range		3 × 0 to 480 V _{AC}	
Frequency range		0 – 200 Hz	
Nominal current I _{N,MF} at 4 kHz	4 A	17.5 A	38 A
Nominal current I _{N,MF} at 8 kHz	3.3 A	15.2 A	30.4 A
Max. permitted motor cable length with output choke		100 m	
Max. surrounding temperature θ _{amb,max}		40 °C	
Protection class		IP00	
Winding losses	11 W	29 W	61 W
Iron losses	25 W	16 W	33 W
Connection		Screw terminal	
Max. conductor cross-section		10 mm ²	
UL Recognized Component (CAN; USA)		Yes	
Test symbols		c  us 	

Tab. 81: TEP specification

Dimensions

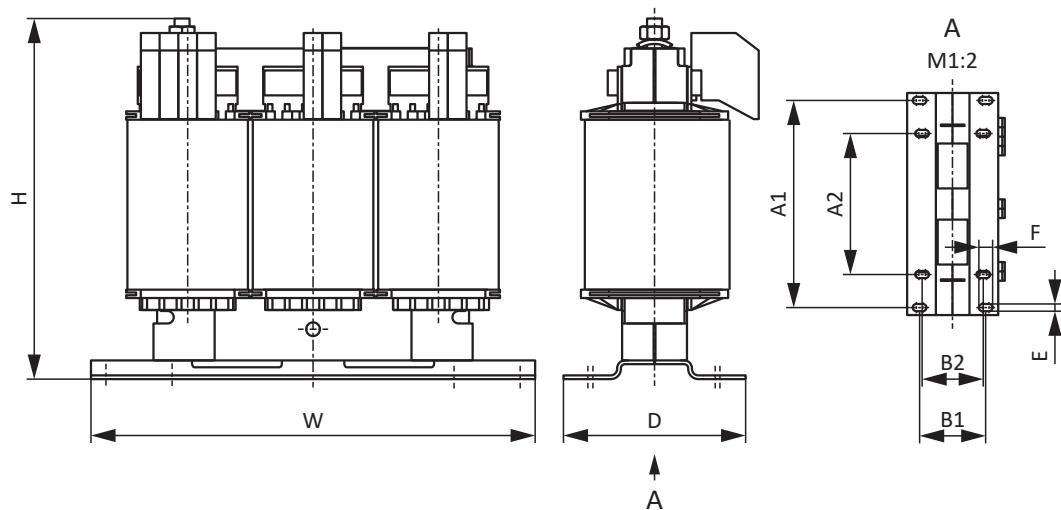


Fig. 1: TEP dimensional drawing

Dimension	TEP3720-0ES41	TEP3820-0CS41	TEP4020-0RS41
Height H [mm]	Max. 153	Max. 153	Max. 180
Width W [mm]	178	178	219
Depth D [mm]	73	88	119
Vertical distance – Fastening holes A1 [mm]	166	166	201
Vertical distance – Fastening holes A2 [mm]	113	113	136
Horizontal distance – Fastening holes B1 [mm]	53	68	89
Horizontal distance – Fastening holes B2 [mm]	49	64	76
Drill holes – Depth E [mm]	5.8	5.8	7
Drill holes – Width F [mm]	11	11	13
Screw connection – M	M5	M5	M6
Weight without packaging [g]	2900	5900	8800

Tab. 82: TEP dimensions and weight

More information on chokes can be found in the manuals of the drive controllers (see [Detailed information \[▶ 112\]](#)).

8 One Cable Solution EnDat 3 and HIPERFACE DSL

STOBER synchronous servo motors are equipped with plug connectors as standard.

A motor connection as a One Cable Solution (OCS) combined with an EnDat 3 or HIPERFACE DSL encoder requires hybrid cables which feature encoder communication and power transmission in a shared cable.

STOBER provides suitable cables in various lengths, conductor cross-sections and connector sizes.

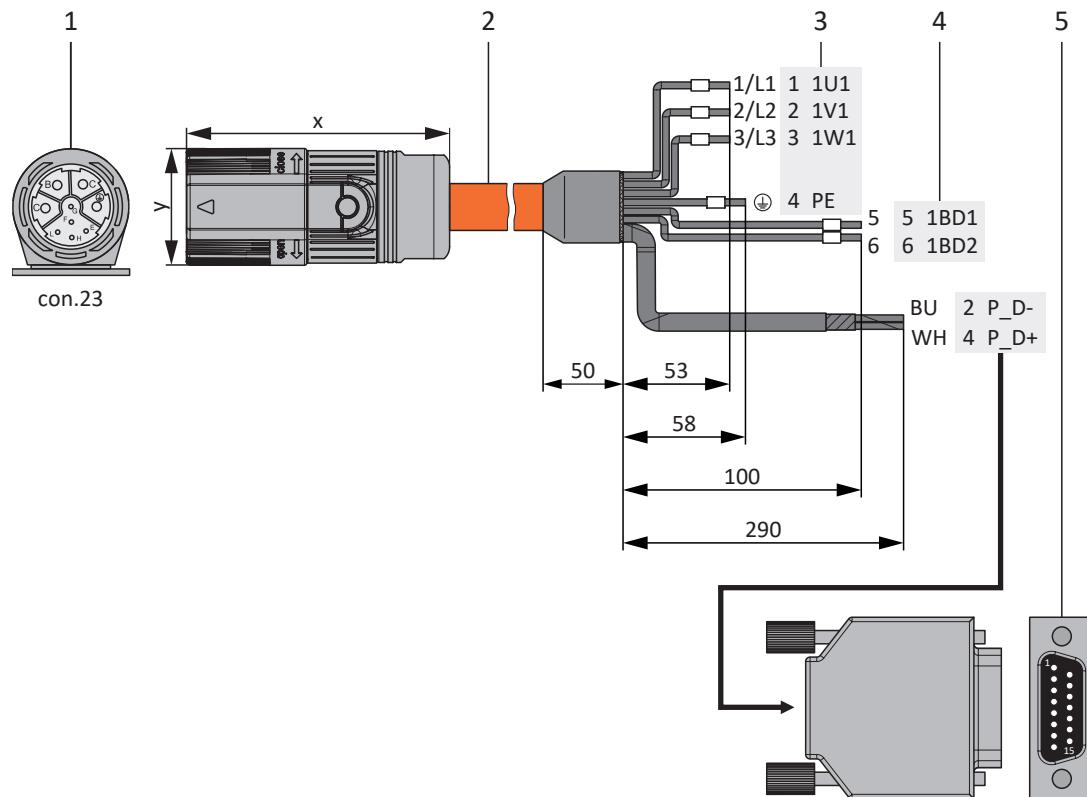
For applications with a cable length of up to 12.5 m, conductor cross-sections of 1.0 or 1.5 mm² and a non-moving installation, STOBER recommends the OCS-Basic hybrid cables. For longer lengths or installation in moving cable runs (such as a drag chain), please use the OCS-Advanced hybrid cables.

Information

For connecting as a One Cable Solution, use exclusively hybrid cables from STOBER. The use of unsuitable cables or poorly made connections can cause subsequent damage. For this reason, we reserve the right to reject claims under the warranty in this case.

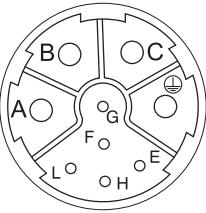
8.1 Connection description

The hybrid cables are available in plug connector size con.23 with a speedtec quick lock.



- 1 Plug connectors
- 2 STOBER hybrid cable
- 3 Connection to terminal X20, motor
- 4 Connection of terminal X2, brake
- 5 D-sub X4

Hybrid cables – con.23 plug connectors

Connection diagram	Motor (1)			Cable (2)	Drive controller (3) – (5)		
	Pin	Designation	Core color	Core No./ Core color	Pin X20	Pin X2	Pin X4
	A	1U1	BK	1/L1	1	—	—
	B	1V1	BU	2/L2	2	—	—
	C	1W1	RD	3/L3	3	—	—
	E	P_D-	YE	BU	—	—	2
	F	P_D shield	—	—	—	—	Housing
	G	1BD1	RD	5	—	5	—
	H	P_D+	VT	WH	—	—	4
	L	1BD2	BK	6	—	6	—
	()	PE	GNYE	GNYE	4	—	—
	Housing	Shield	—	—	Shield contact	—	—

Tab. 83: con.23 hybrid cable pin assignment

Length x [mm]	Diameter y [mm]
78	26

Tab. 84: con.23 connector dimensions

8.2 Technical data

IP protection class of the plug connectors

The plug connectors meet the IP 66/67 protection class (in accordance with IEC 60529). This information applies if both parts of the plug connector are connected together properly. Plug connectors have to be protected against environmental factors that affect functionality (dust, moisture, etc.) in accordance with the type approval laws.

Conductor construction

Finely stranded wire made of bare copper wires in accordance with EN 60228 (VDE 0295), class 6

Voltage

- Nominal voltage (DIN VDE): power cores $U_o/U = 0.6/1.0$ kV
- Nominal voltage (DIN VDE): pilot cores $U_o/U = 0.6/1.0$ V
- Voltage (UL/CSA): power cores 1000 V
- Voltage (UL/CSA): pilot cores 1000 V

Test voltage

- Core/core and core/shield: power cores 4000 V
- Core/core and core/shield: pilot cores 4000 V

Current carrying capacity

Conductor cross-section $4 \times 1.0 \text{ mm}^2$ to $4 \times 2.5 \text{ mm}^2$

Power cores in accordance with DIN VDE 0298, part 4, tables 11 and 17; pilot cores 0.75 mm^2 and 1 mm^2 in accordance with DIN VDE 0298, part 4; pilot cores AWG22 (0.34 mm^2) based on DIN VDE 0891, part 1

Power cores			
Conductor cross-section [mm^2]	1.0	1.5	2.5
Nominal current $I_{N,CAB}$ [A]	13.1	15.7	22.6

Pilot cores			
Conductor cross-section [mm^2]	AWG22 (approx. 0.34)	0.75	1.0
Nominal current $I_{N,CAB}$ [A]	4.4	10.4	13.1

Limit temperature

Temperature range by operating mode	
Not in motion	-40 °C to +80 °C
In motion	-30 °C to +80 °C

Tensile stress when being laid

Max. 50 N for each mm^2 of conductor cross-section in permanent installation

Smallest permissible bending radius

- Free to move: $10 \times d_{out}$
- Permanently installed: $5 \times d_{out}$

Torsional stress

$\pm 30^\circ/\text{m}$

Bending resistance

Min. 5 million cycles

Travel velocity

Max. 240 m/min

Acceleration

- Max. 30 m/s² to 5 m travel path
- Max. 15 m/s² to 10 m travel path
- Max. 5 m/s² to 20 m travel path

Resistance and other properties

- Oil-resistant in accordance with EN 60811-404
- Chemical: good against acids, bases, solvents, hydraulic fluids
- Halogen-free in accordance with EN 50267-2-1
- Silicone-free
- CFC-free
- LABS-free

Outer sheath

PUR

Banding

Fleece tape with overlapping

Core insulation

PP

Core marking

Power cores		
	OCS-Basic:	OCS-Advanced:
Core 1	Black imprinted with U/L1/C/L+	Black imprinted with 1
Core 2	Black imprinted with V/L2	Black imprinted with 2
Core 3	Black imprinted with W/L3/D/L-	Black imprinted with 3
Grounding conductor	Green-yellow	Green-yellow

Pilot cores		
	OCS-Basic:	OCS-Advanced:
Pair 1	Black and white	Black with numbers 5 + 6
Pair 2	White and blue	White and blue

Sheath marking

Orange color (similar to RAL 2003) imprinted with STOBER

Shielding

- Core shielding of the pilot cores in pairs with tin-plated copper braid, optical coverage $\geq 85\%$ and metallized plastic non-woven fabric
- Complete shielding of tin-plated Cu braid, optical coverage $\geq 85\%$

Flammability

Combustion behavior: flame retardant and self-extinguishing in accordance with IEC 60332-1-2, UL758 cable flame test

RoHS conformity

Free of hazardous substances according to the RoHS-2 2011/65/EU Directive

Conductor cross-sections

Cable diameter	Description	Weight
OCS-Basic:		
Max. 13.6 mm	(4G 1.0 + (2 x 0.75) + (2 x AWG22))	0.23 kg/m
Max. 13.7 mm	(4G 1.5 + (2 x 1.0) + (2 x AWG22))	0.26 kg/m
OCS-Advanced:		
Max. 14.7 mm	(4G 1.5 + (2 x 0.75) + (2 x AWG22))	0.315 kg/m
Max. 16.8 mm	(4G 2.5 + (2 x 0.75) + (2 x AWG22))	0.4 kg/m

"(...)" = Shield

End sleeves

End sleeves in accordance with DIN 46228-4		
Conductor cross-section [mm ²]	0.34 – 1.5	2.5
Contact length [mm]	10	18

Design

UL758 (AWM) Style 21223 (sheath) and Style 10492 (core)

Capacitance, inductance, DC resistance

Operating capacitance in accordance with EN 50289-1-5	
OCS-Basic, conductor cross-section 4 × 1.0 mm²:	
Cores 1.0 mm ²	On request
Pair 0.75 mm ²	Max. 90 nF/km
Pair AWG22	Max. 45 nF/km
OCS-Basic, conductor cross-section 4 × 1.5 mm²:	
Cores 1.5 mm ²	On request
Pair 1.0 mm ²	Max. 90 nF/km
Pair AWG22	Max. 45 nF/km
OCS-Advanced, conductor cross-section 4 × 1.5 mm²:	
Cores 1.5 mm ²	Max. 70 nF/km
Pair 0.75 mm ²	Max. 80 nF/km
Pair AWG22	Max. 45 nF/km
OCS-Advanced, conductor cross-section 4 × 2.5 mm²:	
Cores 2.5 mm ²	Max. 70 nF/km
Pair 0.75 mm ²	Max. 80 nF/km
Pair AWG22	Max. 45 nF/km

Inductance in accordance with EN 50289-1-12	
OCS-Basic, conductor cross-section 4 × 1.0 mm²:	
Cores 1.0 mm ²	On request
Pair 0.75 mm ²	On request
Pair AWG22	On request
OCS-Basic, conductor cross-section 4 × 1.5 mm²:	
Cores 1.5 mm ²	On request
Pair 1.0 mm ²	On request
Pair AWG22	On request
OCS-Advanced, conductor cross-section 4 × 1.5 mm²:	
Cores 1.5 mm ²	0.45 mH/km
Pair 0.75 mm ²	0.3 mH/km
Pair AWG22	0.5 mH/km
OCS-Advanced, conductor cross-section 4 × 2.5 mm²:	
Cores 2.5 mm ²	0.45 mH/km
Pair 0.75 mm ²	0.3 mH/km
Pair AWG22	0.5 mH/km

DC resistance at 20 °C	
OCS-Basic, conductor cross-section 4 × 1.0 mm²:	
Cores 1.0 mm ²	Max. 19.5 Ω/km
Pair 0.75 mm ²	Max. 26.0 Ω/km
Pair AWG22	Max. 59.4 Ω/km
OCS-Basic, conductor cross-section 4 × 1.5 mm²:	
Cores 1.5 mm ²	Max. 13.3 Ω/km
Pair 1.0 mm ²	Max. 19.5 Ω/km
Pair AWG22	Max. 59.4 Ω/km
OCS-Advanced, conductor cross-section 4 × 1.5 mm²:	
Cores 1.5 mm ²	Max. 13.3 Ω/km
Pair 0.75 mm ²	Max. 26.0 Ω/km
Pair AWG22	Max. 55.0 Ω/km
OCS-Advanced, conductor cross-section 4 × 2.5 mm²:	
Cores 2.5 mm ²	Max. 7.98 Ω/km
Pair 0.75 mm ²	Max. 26.0 Ω/km
Pair AWG22	Max. 55.0 Ω/km

8.3 Determining the cable code for ready-made cables in 3 steps

Information

Note that the cable codes used in this documentation are intended only to refer to the overview and selection tables within this manual. The cable codes are not part of the ordering process and are not printed on the cables.

8.3.1 Sizes for EZ, EZS synchronous servo motors

Determine the size of the plug connector and the minimum cross-section of the cable based on the motor.

EZ motors – IC 410 convection cooling

	n _N 3000 rpm			n _N 4500 rpm			n _N 6000 rpm		
	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²
EZ301U	40	con.23	1.0 / 1.5	—	—	—	40	con.23	1.0 / 1.5
EZ302U	86	con.23	1.0 / 1.5	—	—	—	42	con.23	1.0 / 1.5
EZ303U	109	con.23	1.0 / 1.5	—	—	—	55	con.23	1.0 / 1.5
EZ401U	96	con.23	1.0 / 1.5	—	—	—	47	con.23	1.0 / 1.5
EZ402U	94	con.23	1.0 / 1.5	—	—	—	60	con.23	1.0 / 1.5
EZ404U	116	con.23	1.0 / 1.5	—	—	—	78	con.23	1.0 / 1.5
EZ501U	97	con.23	1.0 / 1.5	—	—	—	68	con.23	1.0 / 1.5
EZ502U	121	con.23	1.0 / 1.5	—	—	—	72	con.23	1.0 / 1.5
EZ503U	119	con.23	1.0 / 1.5	—	—	—	84	con.23	1.0 / 1.5
EZ505U	141	con.23	1.0 / 1.5	103	con.23	1.5	—	—	—
EZ701U	95	con.23	1.0 / 1.5	—	—	—	76	con.23	1.0 / 1.5
EZ702U	133	con.23	1.0 / 1.5	—	—	—	82	con.23	2.5
EZ703U	122	con.23	1.5	99	con.23	2.5	—	—	—
EZ705U	140	con.23	2.5	—	—	—	—	—	—

Tab. 85: Plug connector size and minimum cross-section, EZ synchronous servo motors with convection cooling

Minimum cross-section specification: The smaller cross-section is available from Q2/22 and applies to cable lengths up to max. 12.5 m.

EZ motors – IC 416 forced ventilation

	n _N 3000 rpm			n _N 4500 rpm			n _N 6000 rpm		
	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²	K _{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm ²
EZ401B	96	con.23	1.0 / 1.5	—	—	—	47	con.23	1.0 / 1.5
EZ402B	94	con.23	1.0 / 1.5	—	—	—	60	con.23	1.0 / 1.5
EZ404B	116	con.23	1.0 / 1.5	—	—	—	78	con.23	1.0 / 1.5
EZ501B	97	con.23	1.0 / 1.5	—	—	—	68	con.23	1.0 / 1.5
EZ502B	121	con.23	1.0 / 1.5	—	—	—	72	con.23	1.5
EZ503B	119	con.23	1.0 / 1.5	—	—	—	84	con.23	2.5
EZ505B	141	con.23	1.5	103	con.23	1.5	—	—	—
EZ701B	95	con.23	1.0 / 1.5	—	—	—	76	con.23	1.0 / 1.5
EZ702B	133	con.23	1.0 / 1.5	—	—	—	—	—	—
EZ703B	122	con.23	2.5	—	—	—	—	—	—

Tab. 86: Plug connector size and minimum cross-section, EZ synchronous servo motors with forced ventilation

Minimum cross-section specification: The smaller cross-section is available from Q2/22 and applies to cable lengths up to max. 12.5 m.

Assignment of EZS motors – IC 410 convection cooling

	n_N 3000 rpm		
	K_{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm^2
EZS501U	97	con.23	1.0 / 1.5
EZS502U	121	con.23	1.0 / 1.5
EZS503U	119	con.23	1.0 / 1.5
EZS701U	95	con.23	1.0 / 1.5
EZS702U	133	con.23	1.0 / 1.5
EZS703U	122	con.23	1.5

Tab. 87: Plug connector size and minimum cross-section, EZS synchronous servo motors with convection cooling

Minimum cross-section specification: The smaller cross-section is available from Q2/22 and applies to cable lengths up to max. 12.5 m.

Assignment of EZS motors – IC 416 forced ventilation

	n_N 3000 rpm		
	K_{EM} V/1000 rpm	Plug con. size	Minimum cross-section mm^2
EZS501B	97	con.23	1.0 / 1.5
EZS502B	121	con.23	1.0 / 1.5
EZS503B	119	con.23	1.0 / 1.5
EZS701B	95	con.23	1.0 / 1.5
EZS702B	133	con.23	1.0 / 1.5
EZS703B	122	con.23	2.5

Tab. 88: Plug connector size and minimum cross-section, EZS synchronous servo motors with forced ventilation

Minimum cross-section specification: The smaller cross-section is available from Q2/22 and applies to cable lengths up to max. 12.5 m.

8.3.2 Checking the minimum cross-section and contact length

STOBER offers cables with a minimum cross-section for the motors as standard. Depending on the application, however, larger conductor cross-sections may be required. For this reason, take into account the following points in addition for dimensioning the cable:

Stall current I_0 of the motor

For designing the cable, note the stall current I_0 of the motor.

Permitted current carrying capacity of the conductors

Observe the permitted carrying capacity of the cable depending on the ambient and usage conditions. The following standards describe this topic:

- General requirements for machine cabling: EN 60204-1:2007-06
- Detailed information: DIN VDE 0298-4:2013-06

Cable length

Observe the cable length of the power and brake cores:

- The cable length of the power cores affects the possible short-circuit currents that have to be handled by the device protection
- The cable length of the brake cores can cause problems due to a voltage drop

Terminal specifications of the drive controller or output choke

The selected cable must be covered by the specification of the terminals of the drive controller or output choke (see [Terminal specifications \[▶ 109\]](#)).

Plug connector size of the motor

Depending on the plug connector size of the motor, different power core cross-sections are available.

Information

Select a larger conductor cross-section if required by your application.

Contact length of the cable

If the end sleeve does not have the length required in accordance with the terminal specification, select a cable with a longer contact length. If the end sleeve is longer than the length required in accordance with the terminal specification, shorten the end sleeve to the appropriate length.

8.3.3 Codes for EZ, EZS synchronous servo motors

The conductor cross-section of the cable and the drive controller series provide you with the cable code, which you in turn can use to determine the identification numbers of ready-made cables.

Cables for con.23

Cables	SC6, SI6
OCS-Basic: 4 × 1.0 mm ² , 8-core	Up to 12.5 m: HK2J
OCS-Basic: 4 × 1.5 mm ² , 8-core	Up to 12.5 m: HK2K
OCS-Advanced: 4 × 1.5 mm ² , 8-core	Up to 25 m: HK2G From 30 m: HK2G
OCS-Advanced: 4 × 2.5 mm ² , 8-core	Up to 25 m: HK2H From 30 m: HK2H

Tab. 89: Hybrid cable codes for EZ and EZS synchronous servo motors, con.23

8.4 Ready-made hybrid cables

The cable code provides you with the identification numbers for ready-made cables up to 100 m in length.

Information

For drive controllers of sizes 0 to 2, you also need an output choke for an overall length of 50 m or more in order to reduce interference pulses and protect the drive system. For drive controllers of sizes 0 to 2 with output chokes as well as drive controllers of size 3, the maximum overall length is 100 m.

OCS-Basic hybrid cable up to 12.5 m

Code	Size	Line length [m]									
		2.5	5	7.5	10	12.5	15	18	20	25	
HK2J	con.23	5052267	5052268	5052269	5052270	5052271	—	—	—	—	
HK2K	con.23	5052251	5052252	5052253	5052254	5052255	—	—	—	—	

Tab. 90: Ready-made OCS-Basic hybrid cables up to 12.5 m

OCS-Advanced hybrid cable up to 25 m

Code	Size	Line length [m]									
		2.5	5	7.5	10	12.5	15	18	20	25	
HK2G	con.23	5050467	5050468	5050469	5050470	5050471	5050472	5050473	5050474	5050308	
HK2H	con.23	5050632	5050633	5050634	5050635	5050636	5050637	5050638	5050639	5050640	

Tab. 91: Ready-made OCS-Advanced hybrid cables up to 25 m

OCS-Advanced hybrid cable from 30 m

Code	Size	Line length [m]									
		30	35	40	50	60	70	80	90	100	
HK2G	con.23	5050475	5050310	5050476	5050312	5050313	5050314	5050477	5050316	5050478	
HK2H	con.23	5050641	5050642	5050643	5050644	5050645	5050646	5050647	5050648	5050649	

Tab. 92: Ready-made OCS-Advanced hybrid cables from 30 m

8.5 Accessories

You can find information about the available accessories in the following chapters.

8.5.1 TEP output choke

Output chokes are required for connecting size 0 to 2 drive controllers to synchronous servo motors or asynchronous motors from a cable length > 50 m in order to reduce interference pulses and protect the drive system. If Lean motors are connected, output chokes must not be used.

Information

The following technical data only applies to a rotating magnetic field frequency of 200 Hz. For example, this rotating magnetic field frequency is achieved with a motor with 4 pole pairs and a nominal speed of 3000 rpm. Always observe the specified derating for higher rotating magnetic field frequencies. Also observe the relationship with the clock frequency.

Properties

Specification	TEP3720-0ES41	TEP3820-0CS41	TEP4020-0RS41
ID No.	53188	53189	53190
Voltage range	3×0 to 480 V _{AC}		
Frequency range	0 – 200 Hz		
Nominal current $I_{N,MF}$ at 4 kHz	4 A	17.5 A	38 A
Nominal current $I_{N,MF}$ at 8 kHz	3.3 A	15.2 A	30.4 A
Max. permitted motor cable length with output choke	100 m		
Max. surrounding temperature $\vartheta_{amb,max}$	40 °C		
Protection class	IP00		
Winding losses	11 W	29 W	61 W
Iron losses	25 W	16 W	33 W
Connection	Screw terminal		
Max. conductor cross-section	10 mm ²		
UL Recognized Component (CAN; USA)	Yes		
Test symbols			

Tab. 93: TEP specification

Dimensions

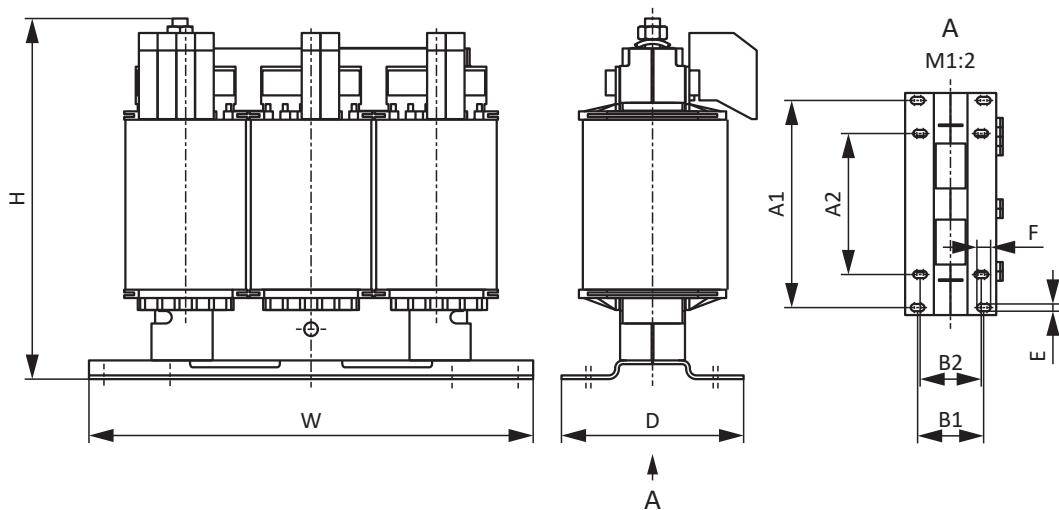


Fig. 2: TEP dimensional drawing

Dimension	TEP3720-0ES41	TEP3820-0CS41	TEP4020-0RS41
Height H [mm]	Max. 153	Max. 153	Max. 180
Width W [mm]	178	178	219
Depth D [mm]	73	88	119
Vertical distance – Fastening holes A1 [mm]	166	166	201
Vertical distance – Fastening holes A2 [mm]	113	113	136
Horizontal distance – Fastening holes B1 [mm]	53	68	89
Horizontal distance – Fastening holes B2 [mm]	49	64	76
Drill holes – Depth E [mm]	5.8	5.8	7
Drill holes – Width F [mm]	11	11	13
Screw connection – M	M5	M5	M6
Weight without packaging [g]	2900	5900	8800

Tab. 94: TEP dimensions and weight

More information on chokes can be found in the manuals of the drive controllers (see [Detailed information \[▶ 112\]](#)).

9 Appendix

9.1 Terminal specifications

The cores for the motor temperature sensor and brake in the power cable are tailored for STOBER drive controllers with end sleeves with plastic collars and an insulation stripping length of 10 mm.

The requirements for terminal X20 for the motor connection depend on the series and size of the drive controller. You can find more information in the following chapters.

9.1.1 MDS 5000 servo inverter – X20

The maximum and minimum conductor cross-sections of the end sleeve with plastic collar as well as the required insulation stripping length for the motor connection to terminal X20 can be found in the following table.

Type	Max. conductor cross-section	Min. conductor cross-section	Insulation stripping length
MDS 5007A	2.5 mm ²	0.25 mm ²	10 mm
MDS 5008A			
MDS 5015A			
MDS 5040A	4 mm ²	0.25 mm ²	12 – 15 mm
MDS 5075A			
MDS 5110A	10 mm ²	0.75 mm ²	18 mm
MDS 5150A			
MDS 5220A	35 mm ²	1.5 mm ²	18 mm
MDS 5370A			
MDS 5450A			

Tab. 95: MDS 5000 servo inverter, X20 motor connection terminal specification

9.1.2 SDS 5000 servo inverter – X20

The maximum and minimum conductor cross-sections of the end sleeve with plastic collar as well as the required insulation stripping length for the motor connection to terminal X20 can be found in the following table.

Type	Max. conductor cross-section	Min. conductor cross-section	Insulation stripping length
SDS 5007A	2.5 mm ²	0.25 mm ²	10 mm
SDS 5008A			
SDS 5015A			
SDS 5040A	4 mm ²	0.25 mm ²	12 – 15 mm
SDS 5075A			
SDS 5110A	10 mm ²	0.75 mm ²	18 mm
SDS 5150A			
SDS 5220A	35 mm ²	1.5 mm ²	18 mm
SDS 5370A			
SDS 5450A			

Tab. 96: SDS 5000 servo inverter, X20 motor connection terminal specification

9.1.3 SD6 drive controllers – X20

The maximum and minimum conductor cross-sections of the end sleeve with plastic collar as well as the required insulation stripping length for the motor connection to terminal X20 can be found in the following table.

Type	Max. conductor cross-section	Min. conductor cross-section	Insulation stripping length
SD6A02	2.5 mm ²	0.25 mm ²	10 mm
SD6A04			
SD6A06			
SD6A14	4 mm ²	0.25 mm ²	12 – 15 mm
SD6A16			
SD6A24	10 mm ²	0.75 mm ²	18 mm
SD6A26			
SD6A34	35 mm ²	1.5 mm ²	18 mm
SD6A36			
SD6A38			

Tab. 97: SD6 drive controllers, X20 motor connection terminal specification

9.1.4 SC6 drive controllers – X20

The maximum and minimum conductor cross-sections of the end sleeve with plastic collar as well as the required insulation stripping length for the motor connection to terminal X20 can be found in the following table.

Type	Max. conductor cross-section	Min. conductor cross-section	Insulation stripping length
SC6A062	2.5 mm ²	0.25 mm ²	10 mm
SC6A162	4 mm ²	0.25 mm ²	12 – 15 mm
SC6A261			

Tab. 98: SC6 drive controllers, X20 motor connection terminal specification

9.1.5 SI6 drive controllers – X20

The maximum and minimum conductor cross-sections of the end sleeve with plastic collar as well as the required insulation stripping length for the motor connection to terminal X20 can be found in the following table.

Type	Max. conductor cross-section	Min. conductor cross-section	Insulation stripping length
SI6A061	2.5 mm ²	0.25 mm ²	10 mm
SI6A062			
SI6A161	4 mm ²	0.25 mm ²	12 – 15 mm
SI6A162			
SI6A261			
SI6A262	10 mm ²	0.75 mm ²	18 mm
SI6A361			

Tab. 99: SI6 drive controllers, X20 motor connection terminal specification

9.2 EMC recommendations

Information

This chapter provides general information on EMC-compliant installation. These are recommendations. Depending on the application, the ambient conditions as well as the legal requirements, measures beyond these recommendations may be required.

Lay the power line, power cable and signal lines separately from each other, e.g. in separate cable ducts.

Only use shielded, low-capacitance cables as power cables.

If the brake line is carried in the power cable, it must be shielded separately.

Ground and insulate free line ends if they cannot be connected to the terminals provided for this purpose on the drive controller, e.g. using a connecting terminal.

Connect the shield of the power cable to the grounding conductor system over a wide area and in the immediate vicinity of the drive controller. For this purpose, use the shield contact provided for the drive controllers or suitable accessories.

The connection lines for braking resistors as well as the cores of the Quick DC-Link modules must be implemented as twisted pairs. At line lengths of 30 cm or more, the lines also must be implemented with shielding and the shield must be applied over a wide area in the immediate vicinity of the drive controller.

For motors with terminal boxes, connect the shield to the terminal box over large contact areas. For example, use EMC cable screw connections.

Connect the shield of the control lines on one side to the reference potential of the source, e.g. the PLC or CNC.

You may use chokes to improve the EMC and protect the drive system. Power chokes are used to dampen voltage and current peaks and reduce the load of the power feed-in of the drive controllers or supply modules. Output chokes reduce current peaks caused by line capacity at the power output of the drive controller.

9.3 Detailed information

Motor connection plans and current document versions of the drive controller manuals can be found at <http://www.stoeber.de/en/downloads/>.

If you do not know the ID of the motor connection plan, first select the desired language of the document as well as "connection plan" as the download type for the search to limit the search results. Then enter the drive controller series (e.g. "SD6") or the motor type (e.g. "EZ") in the search field.

In the following table, you can find the IDs for the drive controller manuals of the 5th and 6th generation:

Device/Software	Documentation	Contents	ID
FDS 5000 frequency inverter	Configuration manual	Technical data, installation and connection	442269
MDS 5000 servo inverter	Configuration manual	Technical data, installation and connection	442273
SDS 5000 servo inverter	Configuration manual	Technical data, installation and connection	442277
SC6 drive controller	Manual	System design, technical data, project configuration, storage, installation, connection, commissioning, operation, service, diagnostics	442790
Multi-axis drive system with SI6 and PS6	Manual	System design, technical data, project configuration, storage, installation, connection, commissioning, operation, service, diagnostics	442728
SD6 drive controller	Manual	System design, technical data, project configuration, storage, installation, connection, commissioning, operation, service, diagnostics	442426

9.4 Formula symbols

Symbol	Unit	Explanation
$\Delta\vartheta$	K	Temperature difference
d_{out}	mm	Outer diameter
I_0	A	Stall current
$I_{N,CAB}$	A	Nominal current of the cable
$I_{N,MF}$	A	Nominal current of the choke or motor filter
K_{EM}	V/1000 rpm	Voltage constant: peak value of the induced voltage between the phases U, V, W of the motor at operating temperature at a speed of 1000 rpm
M_N	Nm	Nominal torque
n_N	rpm	Nominal speed: The speed for which the nominal torque M_N is specified

10 Contact

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Glossary

Banding

Wrapping of a core bundle with relatively thin, non-woven fabric strips.

Bending radius

In the cabling, the slightest bend that a cable is allowed to have when routed without the cable's properties being affected. The radii are specified in relation to the cable diameter and depend on the design.

Bending resistance

Resistance to bending stress.

Current carrying capacity

Maximum permitted current that can be transmitted under specified conditions.

DC link discharge time

Time until the DC link capacitors are discharged enough that the device can be worked on safely.

DC resistance

Overall sum of DC loop resistance of both wires of a pair.

Drag chain

Component in mechanical engineering that guides and protects flexible cables, pneumatic or hydraulic lines.

Outer sheath

Closed shell of the cable for the protection of the structural elements underneath.

Output choke

This type of choke is used to reduce high-frequency currents on electric lines and thus increase the interference immunity and availability of drive systems. They reduce current peaks caused by line capacity at the power output of the drive controller. It makes long power cables possible and increases the motor service life.

Pilot core

Individual core used for information transmission.

Plug connectors

Component for disconnecting and connecting cables. The connecting parts are appropriately aligned by the positive locking of the plug pieces, feature detachable, positive attachment by spring force (pin) and are often also secured against unintended disconnection by a screw connection.

Power core

Individual core used for power transmission.

Tensile stress

Type of loading in which a body is subjected to tensile stress.

Test voltage

Value specified by the manufacturer for an impulse withstand voltage that the insulation withstands temporarily.

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