

Rack and pinion gearbox



STÖBER

Rack and pinion gearbox

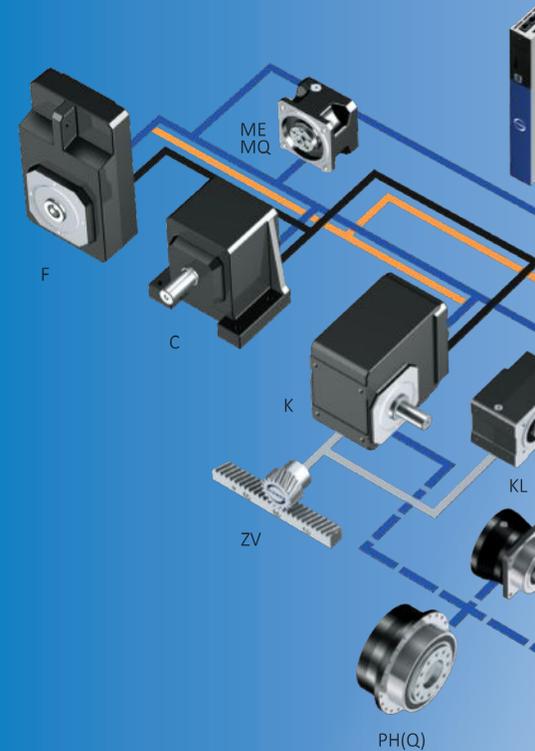
One partner. All the possibilities.

STOBER has developed and produced excellent drive technology since 1934 and is active internationally with around 1000 employees at 14 locations. STOBER impresses machine manufacturers in wide-ranging industries and markets around the world with tailor-made, highly efficient drive systems for demanding movements.



"Together with our customers, we achieve perfect motion in a wide variety of applications with our precisely coordinated system. Whenever precision, dynamics and quality are required, we are at your side as a reliable partner."

Rainer Wegener, Chief Executive Officer, STÖBER Antriebstechnik



Rack and pinion gearboxes - what you can expect!

From high flexibility to high force, the innovative system concept for rack and pinion gearboxes from STOBER means compact, easy-to-use systems that are ready to install and adapted to various demands regarding load capacity and precision. Learn more about our special highlights: the very flexible and efficient ZV series as well as the ZTRS series with supporting bearing holder – for maximum feed force! You can't get more diverse.

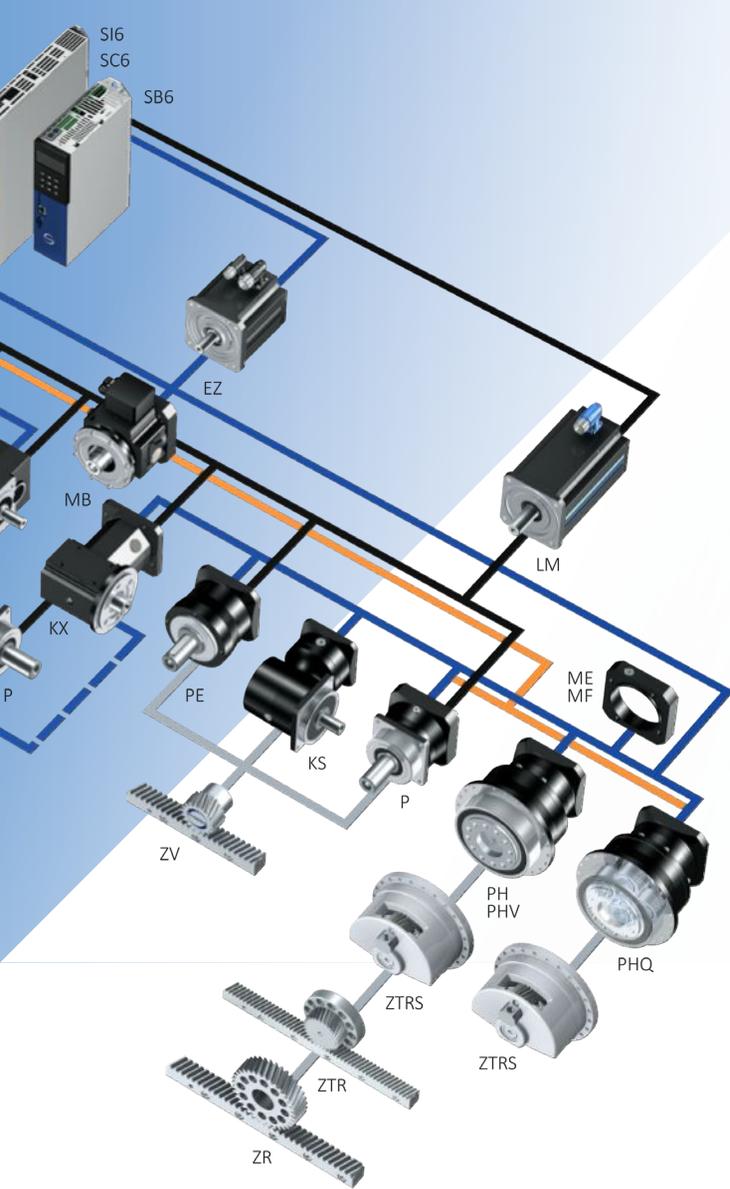
At home in the world of demanding motion

Gearboxes

Geared motors

Motors

Cables and drive controllers



Everything from a single source.

The STÖBER drive system consisting of gearboxes, motors, cables and drive controllers has a modular design and is freely scalable—for tailor-made, compact and powerful machine concepts. It can be adapted to your individual requirements and combined as needed in nearly all industries and applications areas.

We check every single component and how it works together with others, taking on the responsibility for the complete drive train. For you, this means that one contact partner, certified operating safety and maximum availability are guaranteed.

Need special solutions?

Numerous one-of-a-kind product highlights and project-related adjustments make it possible. With a holistic approach to your specific task, we work together on individualized solutions that are optimally coordinated to your requirements. Dedicated and solution-oriented in the support of your visions and projects.

STÖBER puts things in motion integrally and precisely.



"Versatile products, countless possibilities. Your perfect motion is what drives us!"

Markus Graf, Chief Sales Officer, STÖBER Antriebstechnik GmbH + Co. KG



STOBER moves as a team and with personality.

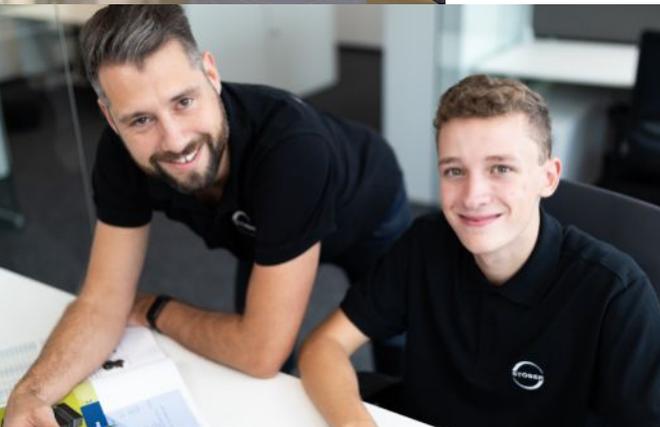
As a family-owned company, it is very important to us to maintain close relationships and treat each other with trust. We put people first.

We are committed to the well-being of our employees, identify with the expectations of our customers, and show personal commitment to mutual success.



"We have installed gearboxes, motors and drive controllers from STOBER in nearly all our systems. STOBER supports us in new projects from the first stroke of a pencil in the design phase until commissioning. Our years of cooperation are shaped by openness and honesty and emanate a rather special spirit. The technical consulting, the support—that is real, experienced partnership"

Jürgen Leicht, Managing Partner of Leicht Stanzautomation



Working together. Worldwide. Successfully.

With an eye to the future, STOBER is facing the challenges of digitalization and investing in integrated solutions and a strong global presence in production, sales and service. STOBER China was founded at the end of 2019. As a result, we are present in more than 40 countries around in the world at 12 locations and with 80 service partners.



**STOBER drives
Systems technology
Taicang, China.**



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1 Selection tool

1.1 Rack and pinion gearbox



Product chapter	ZTRSPH	ZTRSPHQ	ZTRSPHV	ZTRPH	ZTRPHV	ZRPH
Chapter number	[2]	[3]	[4]	[5]	[6]	[7]

Technical data

m_n	3 – 8 mm	8 mm	5 – 8 mm	2 – 6 mm	5 – 6 mm	2 – 4 mm
z	15 – 32	19	15 – 20	12 – 32	16 – 19	30 – 40
F_{f2acc}	20 – 79 kN	124 kN	67 – 77 kN	6.5 – 67 kN	67 kN	3.1 – 16 kN
$v_{f2maxZB}$	0.2 – 4.7 m/s	0.06 – 1.1 m/s	0.21 – 0.49 m/s	0.11 – 4.7 m/s	0.2 – 0.39 m/s	0.29 – 6.7 m/s
Δs	8 – 56 μ m	70 μ m	15 – 56 μ m	4 – 44 μ m	15 – 44 μ m	10 – 56 μ m

An explanation of the formula symbols can be found in the chapter [\[15.1 \]](#).

Features

Power density	★★★★★	★★★★★	★★★★★	★★★★☆	★★★★☆	★★★☆☆
Linear backlash	★★★★★	★★★★☆	★★★★☆	★★★★★	★★★★☆	★★★★★
Price category	€€€€€	€€€€€	€€€€€	€€€€	€€€€	€€€
Smooth operation	★★★★☆	★★★★☆	★★★★☆	★★★★☆	★★★★☆	★★★★☆
Linear rigidity	★★★★★	★★★★★	★★★★★	★★★★☆	★★★★☆	★★★☆☆
Mass moment of inertia	★★★★☆	★★★★☆	★★★★☆	★★★★☆	★★★★☆	★★★★☆
Key	★☆☆☆☆ good ★★★★★ excellent € Economy €€€€€ Premium					

Pinion gearing						
Helical gearing	✓	✓	✓	✓	✓	✓
Gearing quality	5	5	5	5	5	5
Bearing design						
Standard	✓	✓	✓	✓	✓	✓
Reinforced				✓ (PH3 – PH5)		✓ (PH3 – PH5)
Accessories						
Felt gear	✓	✓	✓			

In the chapter [\[13 \]](#), you can find the matching precision gear racks for our rack and pinion gearboxes.

1 Selection tool

1.1 Rack and pinion gearbox



Product chapter

ZVP

ZVPE

Chapter number

[8]

[9]

Technical data

m_n	2 – 4 mm	2 – 3 mm
z	16 – 25	16 – 25
F_{f2acc}	1.7 – 16 kN	1.7 – 6.1 kN
$V_{f2maxZB}$	0.14 – 5.3 m/s	0.14 – 4.5 m/s
Δs	8 – 44 μ m	40 – 83 μ m

An explanation of the formula symbols can be found in the chapter [\[15.1 \]](#).

Features

Power density	★★★★☆	★★★★☆
Linear backlash	★★★★★	★★★★☆
Price category	€€	€
Smooth operation	★★★★☆	★★★★☆
Linear rigidity	★★★★☆	★★★★☆
Mass moment of inertia	★★★★☆	★★★★☆
Key	★★★★☆ good ★★★★★ excellent € Economy €€€€€ Premium	
Pinion gearing		
Helical gearing	✓	✓
Gearing quality	6	6
Bearing design		
Standard	✓	✓
Axially reinforced	✓	

In the chapter [\[13 \]](#), you can find the matching precision gear racks for our rack and pinion gearboxes.

1 Selection tool

1.1 Rack and pinion gearbox



Product chapter

ZVKS

ZVKL

ZVK

Chapter number

[\[> 10\]](#)

[\[> 11\]](#)

[\[> 12\]](#)

Technical data

m_n	2 – 4 mm	2 mm	2 – 4 mm
z	16 – 25	16 – 20	18 – 25
F_{f2acc}	1.5 – 11 kN	1.3 – 2.7 kN	2.7 – 16 kN
$v_{f2maxZB}$	0.03 – 7 m/s	0.33 – 3.3 m/s	0.06 – 3.8 m/s
Δs	30 – 44 μm	99 – 123 μm	12 – 111 μm

An explanation of the formula symbols can be found in the chapter [\[> 15.1\]](#).

Features

Power density	★★★☆☆	★★☆☆☆	★☆☆☆☆
Linear backlash	★★★☆☆	★☆☆☆☆	★★★★☆
Price category	€€€	€	€
Smooth operation	★★★★☆	★★☆☆☆	★★★★☆
Linear rigidity	★★★☆☆	★☆☆☆☆	★☆☆☆☆
Mass moment of inertia	★★★★☆	★★★★☆	★★★★☆
Key	★☆☆☆☆ good ★★★★★ excellent € Economy €€€€€ Premium		
Pinion gearing			
Helical gearing	✓	✓	✓
Gearing quality	6	6	6

In the chapter [\[> 13\]](#), you can find the matching precision gear racks for our rack and pinion gearboxes.

1 Selection tool

1.1 Rack and pinion gearbox



Product chapter

ZS gear racks

Chapter number

[▶ 13](#)

Technical data

m_n	2 – 6 mm
$F_{f,max}$	12.6 – 83.1 kN
F_{sv}	8 – 203 kN

An explanation of the formula symbols can be found in the chapter [▶ 15.1](#)].

Features

Helical gearing	✓
Heat-treatable steel in accordance with STOBER specification	✓
Hardened and smoothed	✓
Gearing quality 6 in accordance with DIN 3962-1	✓
Length 500, 1000 and 2000 mm	✓

2 ZTRSPH rack and pinion gearbox

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2

Rack and pinion gearbox

ZTRSPH

2.1 Overview

High Force precision planetary gearboxes with supporting bearing holder

Features

Power density	★★★★★
Linear clearance	★★★★★
Price category	€€€€€
Smooth operation	★★★★☆
Linear rigidity	★★★★★
Mass moment of inertia	★★★★☆
Ready-to-install drive solution	✓
Pinion gearing quality 5 (DIN 3962)	✓
Helical gearing	✓
Case-hardened and smoothed	✓
Radial runout ≤ 10 μm (optional)	✓

Key ★☆☆☆☆ good | ★★★★★ excellent
 € Economy | €€€€€ Premium

Technical data

m_n	3 – 8 mm
z	15 – 32
F_{f2acc}	20 – 79 kN
$V_{f2maxZB}$	0.2 – 4.7 m/s
Δs	8 – 56 μm

2.2 Selection tables

The technical data specified in the selection tables applies to:

- De-energized installation
- Permanent lubrication with the lubricants recommended in the chapter on gear racks [▶ 13.5.1](#)
- Case-hardened pinions, helical (left-hand 19° 31' 42"), gearing quality 5
- Installation altitudes up to 1000 m above sea level
- Surrounding temperatures from 0 °C to 40 °C
- Without consideration of the thermal limiting performance

For rack and pinion gearboxes with reduced backlash, higher feed forces are possible. For this and all other technical data, refer to <https://configurator.stoeber.de/en-US/>.

An explanation of the formula symbols can be found in the chapter [▶ 15.1](#).

i	Type	n_{1maxDB} [rpm]	n_{1maxZB} [rpm]	d_{MW} [mm]	v_{ZmaxZB} [m/s]	Δs [μm]	Δs_{red} [μm]	C_{lin} [N/μm]	m_n [mm]	z	d_0 [mm]	F_{r2N} [kN]	F_{r2acc} [kN]	F_{r2NOT} [kN]	M_{2acc} [Nm]
ZTRS3PH7 ($F_{r2acc,max} = 24$ kN)															
4.000	ZTRS317SPH731_0040 ME	1900	4000	≤38	2.83	24	8	184	3	17	54.1	11	24	41	652
4.000	ZTRS317SPH731_0040 MEL	1900	4000	≤48	2.83	24	8	186	3	17	54.1	11	24	41	652
5.000	ZTRS317SPH731_0050 ME	2200	5000	≤38	2.83	24	8	181	3	17	54.1	12	24	41	652
5.000	ZTRS317SPH731_0050 MEL	2200	5000	≤48	2.83	24	8	182	3	17	54.1	12	24	41	652
7.000	ZTRS317SPH731_0070 ME	2500	5000	≤38	2.02	24	8	174	3	17	54.1	14	24	41	652
7.000	ZTRS317SPH731_0070 MEL	2500	5000	≤48	2.02	24	8	175	3	17	54.1	14	24	41	652
10.00	ZTRS317SPH731_0100 ME	2500	5000	≤38	1.42	24	8	163	3	17	54.1	13	21	41	575
10.00	ZTRS317SPH731_0100 MEL	2500	5000	≤48	1.42	24	8	163	3	17	54.1	13	21	41	575
16.00	ZTRS317SPH732_0160 ME	3000	6000	≤32	1.06	24	8	183	3	17	54.1	17	24	41	652
16.00	ZTRS317SPH732_0160 MEL	3000	6000	≤38	1.06	24	8	183	3	17	54.1	17	24	41	652
20.00	ZTRS317SPH732_0200 ME	3000	6000	≤32	0.85	24	8	180	3	17	54.1	17	24	41	652
20.00	ZTRS317SPH732_0200 MEL	3000	6000	≤38	0.85	24	8	180	3	17	54.1	17	24	41	652
25.00	ZTRS317SPH732_0250 ME	3500	7000	≤32	0.79	24	8	180	3	17	54.1	18	24	41	652
25.00	ZTRS317SPH732_0250 MEL	3500	7000	≤38	0.79	24	8	180	3	17	54.1	18	24	41	652
28.00	ZTRS317SPH732_0280 ME	3700	7000	≤32	0.71	24	8	182	3	17	54.1	20	24	41	652
28.00	ZTRS317SPH732_0280 MEL	3700	7000	≤38	0.71	24	8	182	3	17	54.1	20	24	41	652
35.00	ZTRS317SPH732_0350 ME	3700	7000	≤32	0.57	24	8	179	3	17	54.1	20	24	41	652
35.00	ZTRS317SPH732_0350 MEL	3700	7000	≤38	0.57	24	8	179	3	17	54.1	20	24	41	652
40.00	ZTRS317SPH732_0400 ME	3700	7000	≤32	0.50	24	8	179	3	17	54.1	20	24	41	652
40.00	ZTRS317SPH732_0400 MEL	3700	7000	≤38	0.50	24	8	179	3	17	54.1	20	24	41	652
50.00	ZTRS317SPH732_0500 ME	3700	7000	≤32	0.40	24	8	178	3	17	54.1	21	24	41	652
50.00	ZTRS317SPH732_0500 MEL	3700	7000	≤38	0.40	24	8	178	3	17	54.1	21	24	41	652
70.00	ZTRS317SPH732_0700 ME	3700	7000	≤32	0.28	24	8	173	3	17	54.1	21	24	41	652
70.00	ZTRS317SPH732_0700 MEL	3700	7000	≤38	0.28	24	8	173	3	17	54.1	21	24	41	652
100.0	ZTRS317SPH732_1000 ME	3700	7000	≤32	0.20	24	8	162	3	17	54.1	16	20	41	550
100.0	ZTRS317SPH732_1000 MEL	3700	7000	≤38	0.20	24	8	162	3	17	54.1	16	20	41	550
ZTRS3PH8 ($F_{r2acc,max} = 28$ kN)															
4.000	ZTRS332SPH831_0040 ME	1400	3500	≤48	4.67	44	15	229	3	32	101.9	17	28	47	1426
4.000	ZTRS332SPH831_0040 MEL	1400	3500	≤60	4.67	44	15	235	3	32	101.9	17	28	55	1426
5.000	ZTRS332SPH831_0050 ME	1600	4000	≤48	4.27	44	15	232	3	32	101.9	22	28	55	1426
5.000	ZTRS332SPH831_0050 MEL	1600	4000	≤60	4.27	44	15	236	3	32	101.9	22	28	55	1426
7.000	ZTRS332SPH831_0070 ME	2000	4000	≤48	3.05	44	15	217	3	32	101.9	20	28	55	1426
7.000	ZTRS332SPH831_0070 MEL	2000	4000	≤60	3.05	44	15	219	3	32	101.9	20	28	55	1426
10.00	ZTRS332SPH831_0100 ME	2200	4000	≤48	2.13	44	15	195	3	32	101.9	17	27	55	1392
10.00	ZTRS332SPH831_0100 MEL	2200	4000	≤60	2.13	44	15	196	3	32	101.9	17	27	55	1392
16.00	ZTRS332SPH832_0160 ME	2500	4500	≤38	1.50	44	15	225	3	32	101.9	22	28	55	1426
16.00	ZTRS332SPH832_0160 MEL	2500	4500	≤48	1.50	44	15	226	3	32	101.9	22	28	55	1426
20.00	ZTRS332SPH832_0200 ME	2500	4500	≤38	1.20	44	15	230	3	32	101.9	25	28	55	1426
20.00	ZTRS332SPH832_0200 MEL	2500	4500	≤48	1.20	44	15	230	3	32	101.9	25	28	55	1426
25.00	ZTRS332SPH832_0250 ME	2700	5500	≤38	1.17	44	15	229	3	32	101.9	26	28	55	1426
25.00	ZTRS332SPH832_0250 MEL	2700	5500	≤48	1.17	44	15	230	3	32	101.9	26	28	55	1426
28.00	ZTRS332SPH832_0280 ME	3000	6000	≤38	1.14	44	15	223	3	32	101.9	22	28	55	1426
28.00	ZTRS332SPH832_0280 MEL	3000	6000	≤48	1.14	44	15	223	3	32	101.9	22	28	55	1426
35.00	ZTRS332SPH832_0350 ME	3000	6000	≤38	0.91	44	15	228	3	32	101.9	28	28	55	1426
35.00	ZTRS332SPH832_0350 MEL	3000	6000	≤48	0.91	44	15	228	3	32	101.9	28	28	55	1426
40.00	ZTRS332SPH832_0400 ME	3000	6000	≤38	0.80	44	15	219	3	32	101.9	22	28	55	1426
40.00	ZTRS332SPH832_0400 MEL	3000	6000	≤48	0.80	44	15	219	3	32	101.9	22	28	55	1426
50.00	ZTRS332SPH832_0500 ME	3000	6000	≤38	0.64	44	15	225	3	32	101.9	28	28	55	1426
50.00	ZTRS332SPH832_0500 MEL	3000	6000	≤48	0.64	44	15	225	3	32	101.9	28	28	55	1426

2.2 Selection tables 2 ZTRSPH rack and pinion gearbox

i	Type	n_{1maxDB} [rpm]	n_{1maxZB} [rpm]	d_{MW} [mm]	v_{ZmaxZB} [m/s]	Δs [μm]	Δs_{red} [μm]	C_{in} [N/μm]	m_n [mm]	z	d_0 [mm]	F_{TZN} [kN]	F_{T2acc} [kN]	F_{T2NOT} [kN]	M_{2acc} [Nm]
ZTRS3PH8 ($F_{T2acc,max} = 28$ kN)															
70.00	ZTRS332SPH832_0700 ME	3000	6000	≤38	0.46	44	15	214	3	32	101.9	28	28	55	1426
70.00	ZTRS332SPH832_0700 MEL	3000	6000	≤48	0.46	44	15	214	3	32	101.9	28	28	55	1426
100.0	ZTRS332SPH832_1000 ME	3000	6000	≤38	0.32	44	15	194	3	32	101.9	21	27	54	1380
100.0	ZTRS332SPH832_1000 MEL	3000	6000	≤48	0.32	44	15	194	3	32	101.9	21	27	54	1380
ZTRS4PH8 ($F_{T2acc,max} = 45$ kN)															
4.000	ZTRS420SPH831_0040 ME	1400	3500	≤48	3.89	37	12	282	4	20	84.9	21	43	57	1820
4.000	ZTRS420SPH831_0040 MEL	1400	3500	≤60	3.89	37	12	288	4	20	84.9	21	43	70	1820
5.000	ZTRS420SPH831_0050 ME	1600	4000	≤48	3.56	37	12	285	4	20	84.9	26	45	70	1929
5.000	ZTRS420SPH831_0050 MEL	1600	4000	≤60	3.56	37	12	289	4	20	84.9	26	45	70	1929
7.000	ZTRS420SPH831_0070 ME	2000	4000	≤48	2.54	37	12	269	4	20	84.9	24	45	70	1929
7.000	ZTRS420SPH831_0070 MEL	2000	4000	≤60	2.54	37	12	271	4	20	84.9	24	45	70	1929
10.00	ZTRS420SPH831_0100 ME	2200	4000	≤48	1.78	37	12	245	4	20	84.9	20	33	66	1392
10.00	ZTRS420SPH831_0100 MEL	2200	4000	≤60	1.78	37	12	246	4	20	84.9	20	33	66	1392
16.00	ZTRS420SPH832_0160 ME	2500	4500	≤38	1.25	37	12	278	4	20	84.9	26	45	70	1929
16.00	ZTRS420SPH832_0160 MEL	2500	4500	≤48	1.25	37	12	279	4	20	84.9	26	45	70	1929
20.00	ZTRS420SPH832_0200 ME	2500	4500	≤38	1.00	37	12	283	4	20	84.9	29	45	70	1929
20.00	ZTRS420SPH832_0200 MEL	2500	4500	≤48	1.00	37	12	283	4	20	84.9	29	45	70	1929
25.00	ZTRS420SPH832_0250 ME	2700	5500	≤38	0.98	37	12	282	4	20	84.9	31	45	70	1929
25.00	ZTRS420SPH832_0250 MEL	2700	5500	≤48	0.98	37	12	283	4	20	84.9	31	45	70	1929
28.00	ZTRS420SPH832_0280 ME	3000	6000	≤38	0.95	37	12	276	4	20	84.9	26	45	70	1929
28.00	ZTRS420SPH832_0280 MEL	3000	6000	≤48	0.95	37	12	276	4	20	84.9	26	45	70	1929
35.00	ZTRS420SPH832_0350 ME	3000	6000	≤38	0.76	37	12	281	4	20	84.9	34	45	70	1929
35.00	ZTRS420SPH832_0350 MEL	3000	6000	≤48	0.76	37	12	281	4	20	84.9	34	45	70	1929
40.00	ZTRS420SPH832_0400 ME	3000	6000	≤38	0.67	37	12	271	4	20	84.9	26	45	70	1920
40.00	ZTRS420SPH832_0400 MEL	3000	6000	≤48	0.67	37	12	271	4	20	84.9	26	45	70	1920
50.00	ZTRS420SPH832_0500 ME	3000	6000	≤38	0.53	37	12	278	4	20	84.9	37	45	70	1929
50.00	ZTRS420SPH832_0500 MEL	3000	6000	≤48	0.53	37	12	278	4	20	84.9	37	45	70	1929
70.00	ZTRS420SPH832_0700 ME	3000	6000	≤38	0.38	37	12	266	4	20	84.9	33	44	70	1848
70.00	ZTRS420SPH832_0700 MEL	3000	6000	≤48	0.38	37	12	266	4	20	84.9	33	44	70	1848
100.0	ZTRS420SPH832_1000 ME	3000	6000	≤38	0.27	37	12	244	4	20	84.9	25	33	65	1380
100.0	ZTRS420SPH832_1000 MEL	3000	6000	≤48	0.27	37	12	244	4	20	84.9	25	33	65	1380
ZTRS5PH8 ($F_{T2acc,max} = 49$ kN)															
4.000	ZTRS516SPH831_0040 ME	1400	3500	≤48	3.89	37	12	292	5	16	84.9	21	43	57	1820
4.000	ZTRS516SPH831_0040 MEL	1400	3500	≤60	3.89	37	12	299	5	16	84.9	21	43	70	1820
5.000	ZTRS516SPH831_0050 ME	1600	4000	≤48	3.56	37	12	296	5	16	84.9	26	49	70	2100
5.000	ZTRS516SPH831_0050 MEL	1600	4000	≤60	3.56	37	12	300	5	16	84.9	26	49	70	2100
7.000	ZTRS516SPH831_0070 ME	2000	4000	≤48	2.54	37	12	279	5	16	84.9	24	47	70	2000
7.000	ZTRS516SPH831_0070 MEL	2000	4000	≤60	2.54	37	12	281	5	16	84.9	24	47	70	2000
10.00	ZTRS516SPH831_0100 ME	2200	4000	≤48	1.78	37	12	253	5	16	84.9	20	33	66	1392
10.00	ZTRS516SPH831_0100 MEL	2200	4000	≤60	1.78	37	12	254	5	16	84.9	20	33	66	1392
16.00	ZTRS516SPH832_0160 ME	2500	4500	≤38	1.25	37	12	289	5	16	84.9	26	47	70	2000
16.00	ZTRS516SPH832_0160 MEL	2500	4500	≤48	1.25	37	12	289	5	16	84.9	26	47	70	2000
20.00	ZTRS516SPH832_0200 ME	2500	4500	≤38	1.00	37	12	293	5	16	84.9	29	49	70	2100
20.00	ZTRS516SPH832_0200 MEL	2500	4500	≤48	1.00	37	12	294	5	16	84.9	29	49	70	2100
25.00	ZTRS516SPH832_0250 ME	2700	5500	≤38	0.98	37	12	293	5	16	84.9	31	49	70	2100
25.00	ZTRS516SPH832_0250 MEL	2700	5500	≤48	0.98	37	12	293	5	16	84.9	31	49	70	2100
28.00	ZTRS516SPH832_0280 ME	3000	6000	≤38	0.95	37	12	286	5	16	84.9	26	47	70	2000
28.00	ZTRS516SPH832_0280 MEL	3000	6000	≤48	0.95	37	12	286	5	16	84.9	26	47	70	2000
35.00	ZTRS516SPH832_0350 ME	3000	6000	≤38	0.76	37	12	292	5	16	84.9	34	49	70	2100
35.00	ZTRS516SPH832_0350 MEL	3000	6000	≤48	0.76	37	12	292	5	16	84.9	34	49	70	2100
40.00	ZTRS516SPH832_0400 ME	3000	6000	≤38	0.67	37	12	281	5	16	84.9	26	45	70	1920
40.00	ZTRS516SPH832_0400 MEL	3000	6000	≤48	0.67	37	12	281	5	16	84.9	26	45	70	1920
50.00	ZTRS516SPH832_0500 ME	3000	6000	≤38	0.53	37	12	289	5	16	84.9	37	49	70	2100
50.00	ZTRS516SPH832_0500 MEL	3000	6000	≤48	0.53	37	12	289	5	16	84.9	37	49	70	2100
70.00	ZTRS516SPH832_0700 ME	3000	6000	≤38	0.38	37	12	275	5	16	84.9	33	44	70	1848
70.00	ZTRS516SPH832_0700 MEL	3000	6000	≤48	0.38	37	12	275	5	16	84.9	33	44	70	1848
100.0	ZTRS516SPH832_1000 ME	3000	6000	≤38	0.27	37	12	252	5	16	84.9	25	33	65	1380
100.0	ZTRS516SPH832_1000 MEL	3000	6000	≤48	0.27	37	12	252	5	16	84.9	25	33	65	1380
ZTRS5PH9 ($F_{T2acc,max} = 77$ kN)															
12.00	ZTRS520SPH942_0120 ME	1800	3000	≤48	1.39	46	15	396	5	20	106.1	56	77	132	4075
12.00	ZTRS520SPH942_0120 MEL	1800	3000	≤60	1.39	46	15	398	5	20	106.1	56	77	154	4075
16.00	ZTRS520SPH942_0160 ME	2000	3500	≤48	1.22	46	15	395	5	20	106.1	57	77	154	4075
16.00	ZTRS520SPH942_0160 MEL	2000	3500	≤60	1.22	46	15	396	5	20	106.1	57	77	154	4075
18.00	ZTRS520SPH942_0180 ME	1800	3000	≤48	0.93	46	15	389	5	20	106.1	57	77	154	4075
18.00	ZTRS520SPH942_0180 MEL	1800	3000	≤60	0.93	46	15	390	5	20	106.1	57	77	154	4075
20.00	ZTRS520SPH942_0200 ME	2500	4000	≤48	1.11	46	15	394	5	20	106.1	57	77	154	4075

i	Type	n_{1maxDB}	n_{1maxZB}	d_{MW}	v_{ZmaxZB}	Δs	Δs_{red}	C_{in}	m_n	z	d_0	F_{T2N}	F_{T2acc}	F_{T2NOT}	M_{2acc}
		[rpm]	[rpm]	[mm]	[m/s]	[μ m]	[μ m]	[N/ μ m]	[mm]		[mm]	[kN]	[kN]	[kN]	[Nm]
ZTRS5PH9 ($F_{T2acc,max} = 77$ kN)															
20.00	ZTRS520SPH942_0200 MEL	2500	4000	≤ 60	1.11	46	15	395	5	20	106.1	57	77	154	4075
24.00	ZTRS520SPH942_0240 ME	2000	3500	≤ 48	0.81	46	15	388	5	20	106.1	57	77	154	4075
24.00	ZTRS520SPH942_0240 MEL	2000	3500	≤ 60	0.81	46	15	388	5	20	106.1	57	77	154	4075
28.00	ZTRS520SPH942_0280 ME	2800	4500	≤ 48	0.89	46	15	391	5	20	106.1	66	77	154	4075
28.00	ZTRS520SPH942_0280 MEL	2800	4500	≤ 60	0.89	46	15	392	5	20	106.1	66	77	154	4075
30.00	ZTRS520SPH942_0300 ME	2500	4000	≤ 48	0.74	46	15	388	5	20	106.1	62	77	154	4075
30.00	ZTRS520SPH942_0300 MEL	2500	4000	≤ 60	0.74	46	15	388	5	20	106.1	62	77	154	4075
32.00	ZTRS520SPH942_0320 ME	2800	4500	≤ 48	0.78	46	15	387	5	20	106.1	60	77	154	4075
32.00	ZTRS520SPH942_0320 MEL	2800	4500	≤ 60	0.78	46	15	388	5	20	106.1	60	77	154	4075
40.00	ZTRS520SPH942_0400 ME	2800	4500	≤ 48	0.63	46	15	383	5	20	106.1	60	77	154	4075
40.00	ZTRS520SPH942_0400 MEL	2800	4500	≤ 60	0.63	46	15	383	5	20	106.1	60	77	154	4075
42.00	ZTRS520SPH942_0420 ME	2800	4500	≤ 48	0.60	46	15	387	5	20	106.1	66	77	154	4075
42.00	ZTRS520SPH942_0420 MEL	2800	4500	≤ 60	0.60	46	15	387	5	20	106.1	66	77	154	4075
48.00	ZTRS520SPH942_0480 ME	2800	4500	≤ 48	0.52	46	15	385	5	20	106.1	66	77	154	4075
48.00	ZTRS520SPH942_0480 MEL	2800	4500	≤ 60	0.52	46	15	385	5	20	106.1	66	77	154	4075
60.00	ZTRS520SPH942_0600 ME	2800	4500	≤ 48	0.42	46	15	383	5	20	106.1	66	77	154	4075
60.00	ZTRS520SPH942_0600 MEL	2800	4500	≤ 60	0.42	46	15	383	5	20	106.1	66	77	154	4075
ZTRS6PH9 ($F_{T2acc,max} = 77$ kN)															
12.00	ZTRS620SPH942_0120 ME	1800	3000	≤ 48	1.67	56	19	370	6	20	127.3	47	72	110	4600
12.00	ZTRS620SPH942_0120 MEL	1800	3000	≤ 60	1.67	56	19	373	6	20	127.3	47	72	145	4600
16.00	ZTRS620SPH942_0160 ME	2000	3500	≤ 48	1.46	56	19	368	6	20	127.3	47	77	147	4919
16.00	ZTRS620SPH942_0160 MEL	2000	3500	≤ 60	1.46	56	19	370	6	20	127.3	47	77	150	4919
18.00	ZTRS620SPH942_0180 ME	1800	3000	≤ 48	1.11	56	19	361	6	20	127.3	47	77	150	4919
18.00	ZTRS620SPH942_0180 MEL	1800	3000	≤ 60	1.11	56	19	362	6	20	127.3	47	77	150	4919
20.00	ZTRS620SPH942_0200 ME	2500	4000	≤ 48	1.33	56	19	368	6	20	127.3	47	77	150	4919
20.00	ZTRS620SPH942_0200 MEL	2500	4000	≤ 60	1.33	56	19	368	6	20	127.3	47	77	150	4919
24.00	ZTRS620SPH942_0240 ME	2000	3500	≤ 48	0.97	56	19	360	6	20	127.3	47	77	150	4919
24.00	ZTRS620SPH942_0240 MEL	2000	3500	≤ 60	0.97	56	19	361	6	20	127.3	47	77	150	4919
28.00	ZTRS620SPH942_0280 ME	2800	4500	≤ 48	1.07	56	19	364	6	20	127.3	55	77	150	4919
28.00	ZTRS620SPH942_0280 MEL	2800	4500	≤ 60	1.07	56	19	365	6	20	127.3	55	77	150	4919
30.00	ZTRS620SPH942_0300 ME	2500	4000	≤ 48	0.89	56	19	360	6	20	127.3	52	77	150	4919
30.00	ZTRS620SPH942_0300 MEL	2500	4000	≤ 60	0.89	56	19	360	6	20	127.3	52	77	150	4919
32.00	ZTRS620SPH942_0320 ME	2800	4500	≤ 48	0.94	56	19	359	6	20	127.3	50	72	145	4600
32.00	ZTRS620SPH942_0320 MEL	2800	4500	≤ 60	0.94	56	19	360	6	20	127.3	50	72	145	4600
40.00	ZTRS620SPH942_0400 ME	2800	4500	≤ 48	0.75	56	19	354	6	20	127.3	50	72	145	4600
40.00	ZTRS620SPH942_0400 MEL	2800	4500	≤ 60	0.75	56	19	354	6	20	127.3	50	72	145	4600
42.00	ZTRS620SPH942_0420 ME	2800	4500	≤ 48	0.71	56	19	359	6	20	127.3	55	77	150	4919
42.00	ZTRS620SPH942_0420 MEL	2800	4500	≤ 60	0.71	56	19	359	6	20	127.3	55	77	150	4919
48.00	ZTRS620SPH942_0480 ME	2800	4500	≤ 48	0.63	56	19	356	6	20	127.3	55	77	150	4919
48.00	ZTRS620SPH942_0480 MEL	2800	4500	≤ 60	0.63	56	19	356	6	20	127.3	55	77	150	4919
60.00	ZTRS620SPH942_0600 ME	2800	4500	≤ 48	0.50	56	19	354	6	20	127.3	55	77	150	4919
60.00	ZTRS620SPH942_0600 MEL	2800	4500	≤ 60	0.50	56	19	354	6	20	127.3	55	77	150	4919
ZTRS8PH9 ($F_{T2acc,max} = 79$ kN)															
12.00	ZTRS815SPH942_0120 ME	1800	3000	≤ 48	1.67	56	19	389	8	15	127.3	47	72	110	4600
12.00	ZTRS815SPH942_0120 MEL	1800	3000	≤ 60	1.67	56	19	391	8	15	127.3	47	72	145	4600
16.00	ZTRS815SPH942_0160 ME	2000	3500	≤ 48	1.46	56	19	386	8	15	127.3	47	79	147	5000
16.00	ZTRS815SPH942_0160 MEL	2000	3500	≤ 60	1.46	56	19	388	8	15	127.3	47	79	150	5000
18.00	ZTRS815SPH942_0180 ME	1800	3000	≤ 48	1.11	56	19	378	8	15	127.3	47	79	150	5000
18.00	ZTRS815SPH942_0180 MEL	1800	3000	≤ 60	1.11	56	19	379	8	15	127.3	47	79	150	5000
20.00	ZTRS815SPH942_0200 ME	2500	4000	≤ 48	1.33	56	19	385	8	15	127.3	47	79	150	5000
20.00	ZTRS815SPH942_0200 MEL	2500	4000	≤ 60	1.33	56	19	386	8	15	127.3	47	79	150	5000
24.00	ZTRS815SPH942_0240 ME	2000	3500	≤ 48	0.97	56	19	377	8	15	127.3	47	79	150	5000
24.00	ZTRS815SPH942_0240 MEL	2000	3500	≤ 60	0.97	56	19	378	8	15	127.3	47	79	150	5000
28.00	ZTRS815SPH942_0280 ME	2800	4500	≤ 48	1.07	56	19	382	8	15	127.3	55	79	150	5000
28.00	ZTRS815SPH942_0280 MEL	2800	4500	≤ 60	1.07	56	19	382	8	15	127.3	55	79	150	5000
30.00	ZTRS815SPH942_0300 ME	2500	4000	≤ 48	0.89	56	19	377	8	15	127.3	52	79	150	5000
30.00	ZTRS815SPH942_0300 MEL	2500	4000	≤ 60	0.89	56	19	377	8	15	127.3	52	79	150	5000
32.00	ZTRS815SPH942_0320 ME	2800	4500	≤ 48	0.94	56	19	376	8	15	127.3	50	72	145	4600
32.00	ZTRS815SPH942_0320 MEL	2800	4500	≤ 60	0.94	56	19	377	8	15	127.3	50	72	145	4600
40.00	ZTRS815SPH942_0400 ME	2800	4500	≤ 48	0.75	56	19	371	8	15	127.3	50	72	145	4600
40.00	ZTRS815SPH942_0400 MEL	2800	4500	≤ 60	0.75	56	19	371	8	15	127.3	50	72	145	4600
42.00	ZTRS815SPH942_0420 ME	2800	4500	≤ 48	0.71	56	19	375	8	15	127.3	55	79	150	5000
42.00	ZTRS815SPH942_0420 MEL	2800	4500	≤ 60	0.71	56	19	376	8	15	127.3	55	79	150	5000
48.00	ZTRS815SPH942_0480 ME	2800	4500	≤ 48	0.63	56	19	373	8	15	127.3	55	79	150	5000
48.00	ZTRS815SPH942_0480 MEL	2800	4500	≤ 60	0.63	56	19	373	8	15	127.3	55	79	150	5000

2.2 Selection tables 2 ZTRSPH rack and pinion gearbox

i	Type	n_{1maxDB} [rpm]	n_{1maxZB} [rpm]	d_{MW} [mm]	$v_{f2maxZB}$ [m/s]	Δs [μm]	Δs_{red} [μm]	C_{lin} [N/μm]	m_n [mm]	z	d_0 [mm]	F_{f2N} [kN]	F_{f2acc} [kN]	F_{f2NOT} [kN]	M_{2acc} [Nm]
ZTRS8PH9 ($F_{f2acc,max} = 79$ kN)															
60.00	ZTRS815SPH942_0600 ME	2800	4500	≤48	0.50	56	19	371	8	15	127.3	55	79	150	5000
60.00	ZTRS815SPH942_0600 MEL	2800	4500	≤60	0.50	56	19	371	8	15	127.3	55	79	150	5000

2.3 Dimensional drawings

In this chapter, you can find the dimensions of the rack and pinion gearboxes with motor adapter.

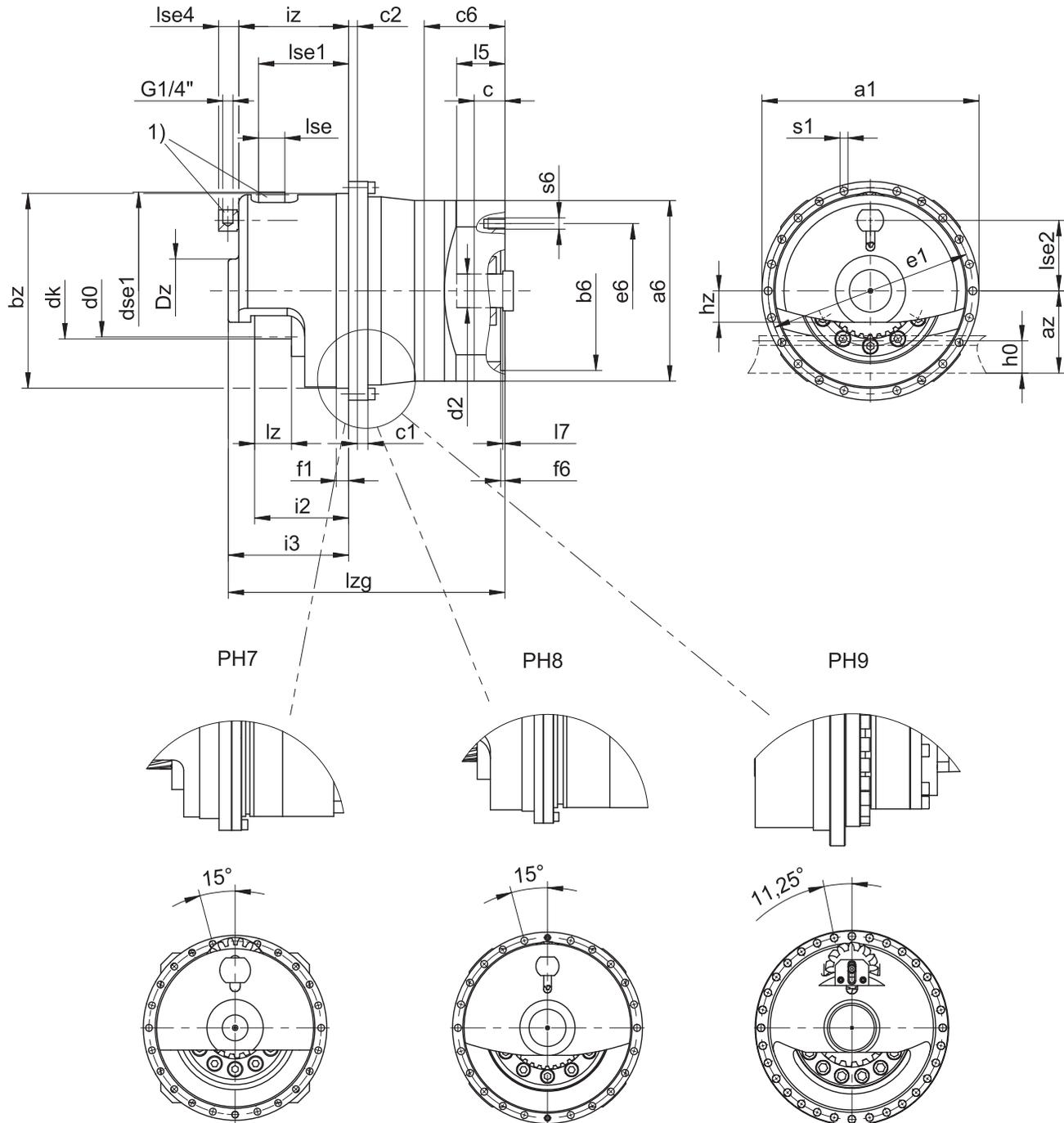
Dimension az in the tables of dimensions applies to STÖBER gear racks. In general: $az = \frac{1}{2} d_0 + h_0 + x \cdot mn$

The pinion is helical (left-hand $19^\circ 31' 42''$). The pinion gearing quality is 5.

Dimensions can exceed the specifications of ISO 2768-mK due to casting tolerances or accumulation of individual tolerances.

We reserve the right to make dimensional changes due to ongoing technical development.

You can download 3D models of our standard drives at <https://configurator.stoeber.de/en-US/>.



1) Felt gear for lubrication (option)

Output dimensions

Type	mn	Øa1	az	Øbz	c1	c2	d0	dk	dse1	Dz	Øe1	f1	i2	i3	iz	h0	hz	lz	lse	lse1	lse2	lse4	Øs1	x
ZTRS317SPH7_	3	179	53.06	156 _{h7}	10	12	54.11	60.1	63.6	55	168	19.0	78.5	99.5	89.5	26	21.5	32.5	25	75.2	55.7	23.0	6.6	0.00
ZTRS332SPH8_	3	247	76.93	220 _{h7}	12	10	101.86	107.9	63.6	72	233	14.0	107.0	137.0	125.0	26	35.5	42.0	30	102.6	79.5	23.0	9.0	0.00
ZTRS420SPH8_	4	247	77.44	220 _{h7}	12	10	84.88	92.8	62.8	72	233	14.0	110.0	137.0	125.0	35	35.5	45.0	30	98.6	68.9	23.0	9.0	0.00
ZTRS516SPH8_	5	247	76.44	220 _{h7}	12	10	84.88	94.8	78.6	72	233	14.5	120.0	147.0	135.0	34	35.5	55.0	30	109.6	76.5	23.0	9.0	0.00
ZTRS520SPH9_	5	346	87.05	300 _{h7}	18	18	106.10	116.1	78.6	100	325	21.5	137.0	179.0	171.0	34	45.0	55.0	30	131.1	87.1	–	13.5	0.00
ZTRS620SPH9_	6	346	106.66	300 _{h7}	18	18	127.32	139.3	94.2	100	325	21.5	147.0	189.0	181.0	43	43.5	65.0	30	131.1	104.8	–	13.5	0.00
ZTRS815SPH9_	8	346	136.66	300 _{h7}	18	18	127.32	147.3	160.0	110	325	21.5	162.0	204.7	196.5	71	55.0	80.0	65	162.0	137.7	5.5	13.5	0.25

Example dimensions for the motor connection + total length

Type	Øb6	Øe6	Ød2max	l5	□a6	c	c6	f6	l7	lzg	s6
ZTRS3_PH731_ME	130 ^{H7}	165	38	61	150	26	66.0	5.5	4.5	234.5	M10
ZTRS3_PH732_ME	110 ^{H7}	130	32	51	120	24	54.0	4.0	4.5	272.5	M8
ZTRS3_PH831_ME	180 ^{H7}	215	48	83	204	35	80.5	5.5	8.5	315.0	M12
ZTRS4_PH831_ME	180 ^{H7}	215	48	83	204	35	80.5	5.5	8.5	315.0	M12
ZTRS5_PH831_ME	180 ^{H7}	215	48	83	204	35	80.5	5.5	8.5	325.0	M12
ZTRS3_PH832_ME	130 ^{H7}	165	38	61	150	26	66.0	5.5	4.5	360.0	M10
ZTRS4_PH832_ME	130 ^{H7}	165	38	61	150	26	66.0	5.5	4.5	360.0	M10
ZTRS5_PH832_ME	130 ^{H7}	165	38	61	150	26	66.0	5.5	4.5	370.0	M10
ZTRS5_PH942_ME	180 ^{H7}	215	48	83	204	35	80.5	5.5	8.5	465.5	M12
ZTRS6_PH942_ME	180 ^{H7}	215	48	83	204	35	80.5	5.5	8.5	475.5	M12
ZTRS8_PH942_ME	180 ^{H7}	215	48	83	204	35	80.5	5.5	8.5	491.2	M12

In the table above, you will find example dimensions for the motor connection for the ME motor adapter.

Note that when dimension c is lengthened, dimensions c6, l5 and lzg are also lengthened accordingly.

You will find additional motor connection dimensions for motor adapters ME, MEL and MF in our STOEGER Configurator at <https://configurator.stoeber.de/en-US/>. Here, you can directly download a 3D model of your drive.

2.4 Type designation

This chapter shows you an explanation of the type designation with the associated options.

Additional ordering information not included in the type designation can be found at the end of the chapter.

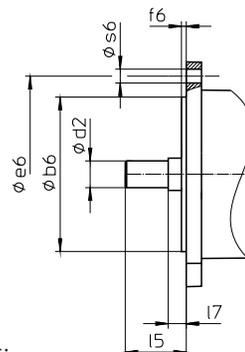
Example code

Z	TRS	3	17	S	PH	7	3	1	S	F	S	S	0050	ME
---	-----	---	----	---	----	---	---	---	---	---	---	---	------	----

Explanation

Code	Designation	Design
Z	Type	Rack and pinion gearbox
TRS	Design	Screwed flange pinion with supporting bearing holder
3	Normal module	$m_n = 3$ mm (example)
17	Number of teeth	$z = 17$ (example)
S	Helix angle	Left-hand 19° 31' 42"
SF		Left-hand 19° 31' 42" with felt gear for lubrication
PH	Type	Planetary gearbox
7	Size	7 (example)
3	Generation	Generation 3
4		Generation 4
1	Stages	Single-stage
2		Two-stage
S	Housing	Standard
F	Shaft	Flange shaft
S	Bearing	Standard bearing
V		Reinforced bearing (PH3 – PH5)
S	Backlash	Standard
R		Reduced
0050	Transmission ratio ($i \times 10$)	$i = 5$ (example)
ME	Motor adapter	Motor adapter with EasyAdapt coupling
MEL		Motor adapter with EasyAdapt coupling for large motors
MF		Motor adapter with FlexiAdapt coupling
MB ¹		ServoStop motor adapter with brake

To complete the type designation, also specify the following in your order:



- Motor type or motor dimensions:

To choose a suitable motor connection, use the STOBER Configurator at

<https://configurator.stoeber.de/en-US/> and choose your motor or the dimensions of the motor connection.

- Position of the gear rack, see the chapter [▶ 2.5.7]
- Radial shaft seal rings at the output made of NBR or FKM (option), see the chapter [▶ 2.6.3]
- Radial runout $\leq 10 \mu\text{m}$ (optional)
- Reverse operation of the output shaft from $\pm 20^\circ$ to $\pm 90^\circ$ for horizontal installation on request

- Double seal for motor adapter (option)
- Socket wrench insert for mounting the motor on the gearbox using the ME/MEL/MF motor adapter (option)

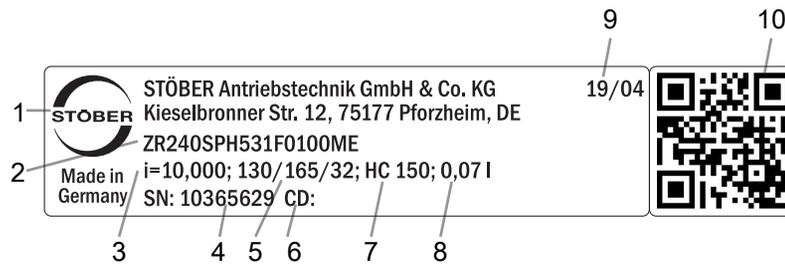
In this product catalog, you will find all the information about rack and pinion gearboxes with a motor adapter.

All input options available upon request are listed in the chapter [▶ 2.5.1].

To make selecting your rack and pinion gearbox easy, use our STÖBER Configurator at <https://configurator.stoeber.de/en-US/>.

2.4.1 Nameplate

The following figure illustrates and explains the nameplate of a gearbox.



Code	Designation
1	Name of manufacturer
2	Type designation
3	Gear ratio of the gearbox
4	Serial number of the gearbox
5	Dimensions of the motor adapter (pilot/bolt circle/motor shaft diameter)
6	Customer-specific data
7	Lubricant specification
8	Lubricant fill volume
9	Date of manufacture (year/calendar week)
10	QR code (link to product information)

2.4.1.1 Supporting documents

You can view or download supporting documents for the product by reading off the serial number on the nameplate of the product and entering it at the following address online:

<https://id.stoeber.com>

Alternatively, you can use a suitable mobile device to scan in the QR code on the nameplate of the product in order to be linked to the supporting documents.

2.5 Product description

2.5.1 Input options

In this chapter, you will find all available input options:

Motor adapter



Catalog ID 443137_en

EZ synchronous servo motor



Catalog ID 443286_en

KX right-angle input with MF motor adapter



On request

K right-angle input with ME motor adapter



On request

MB motor adapter



On request

The corresponding catalogs can be found at <http://www.stoeber.de/en/downloads/>

Enter the ID of the catalog in the Search term field.

2.5.2 Motor adapter with EasyAdapt coupling (ME/MEL)

In this chapter, you will find a description of the EasyAdapt coupling.

Properties:

- Fast and easy motor attachment
- One-piece, rugged clamp coupling with expanding function
- Lowest mass moments of inertia for the highest dynamics
- Balanced for smooth running without vibration, even at high speeds
- Large selection of motor shaft diameters and lengths
- Error-free, thanks to exact centering of the motor
- For reduced backlash, the motor shaft bearing must have an axially backlash-free design



Fig. 1: EasyAdapt coupling

2.5.3 Motor adapter with FlexiAdapt coupling (MF)

In this chapter, you will find a description of the FlexiAdapt coupling.

Properties:

- Fast and easy motor attachment
- Rugged, laser-welded bellow coupling with expanding function
- With integrated thermal length compensation, compensates for linear expansion of the motor shaft
- Motor shaft decoupled from axial forces
- Balanced for smooth running without vibration, even at high speeds
- Large selection of motor shaft diameters and lengths
- Error-free, thanks to exact centering of the motor



Fig. 2: FlexiAdapt coupling

2.5.4 Gear rack

The gear rack used must have a right-hand design (19° 31' 42"); the load capacity must not be exceeded.

When using a STOBBER gear rack, please also observe the project configuration in the chapter [\[▶ 13.6\]](#).

2.5.5 Installation conditions

The torque and force values listed in this catalog are valid under the following conditions:

- When the gear housing is fastened on the machine side using screws of strength class 12.9
- When the gear housings are adjusted at pilot \varnothing bz. The machine-side fit must be H7.

2.5.6 Lubricants

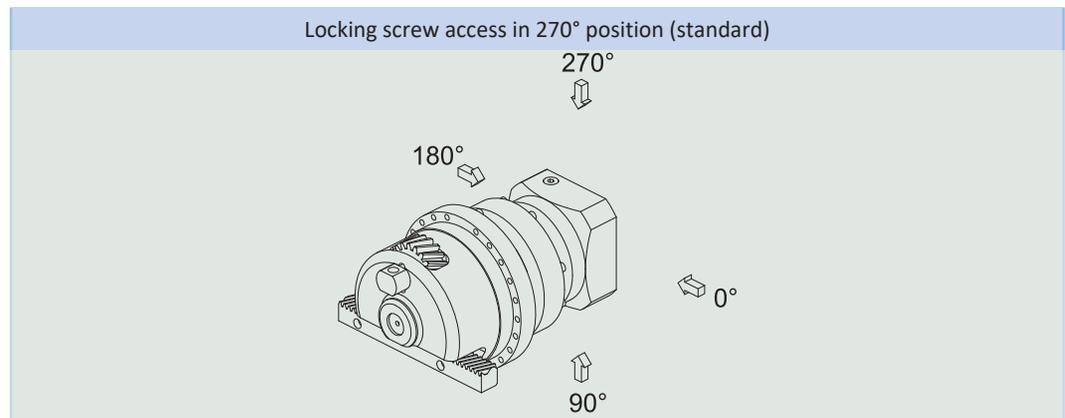
STOBBER fills the gearboxes with the amount and type of lubricant specified on the nameplate.

You will receive lubricants for use in the food industry upon request.

2.5.6.1 Lubrication of rack and pinion gearbox

Ensure permanent lubrication with the lubricants recommended in the chapter [\[▶ 13.5.1\]](#).

2.5.7 Position of locking screw access



The access hole for the motor coupling locking screw in the standard version is in the 270° position. Indicate variations for your rack and pinion gearbox in the order.

Note that the access hole for the motor coupling locking screw also rotates when the gear rack is rotated to another position.

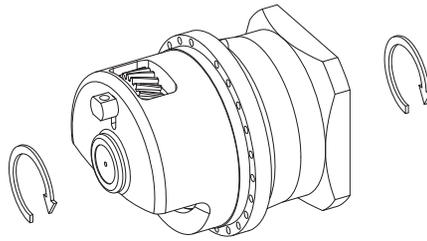
2.5.8 Other product features

Feature	Value
Max. permitted gearbox temperature (on the surface of the gearbox)	≤ 90 °C
Paint	Black RAL 9005
(ATEX) Directive 2014/34/EU (optional)	Not suitable.
Protection class: ²	
Planetary gearbox	IP65
Pinion/gear rack	IPXX

²Observe the protection class of all the components.

2.5.9 Direction of rotation

The input and output rotate in the same direction.



2.6 Project configuration

Project your drives using our SERVOnsoft designing software. Download SERVOnsoft free of charge after registration at <https://www.stoeber.de/en/services/info-servosoft/>.

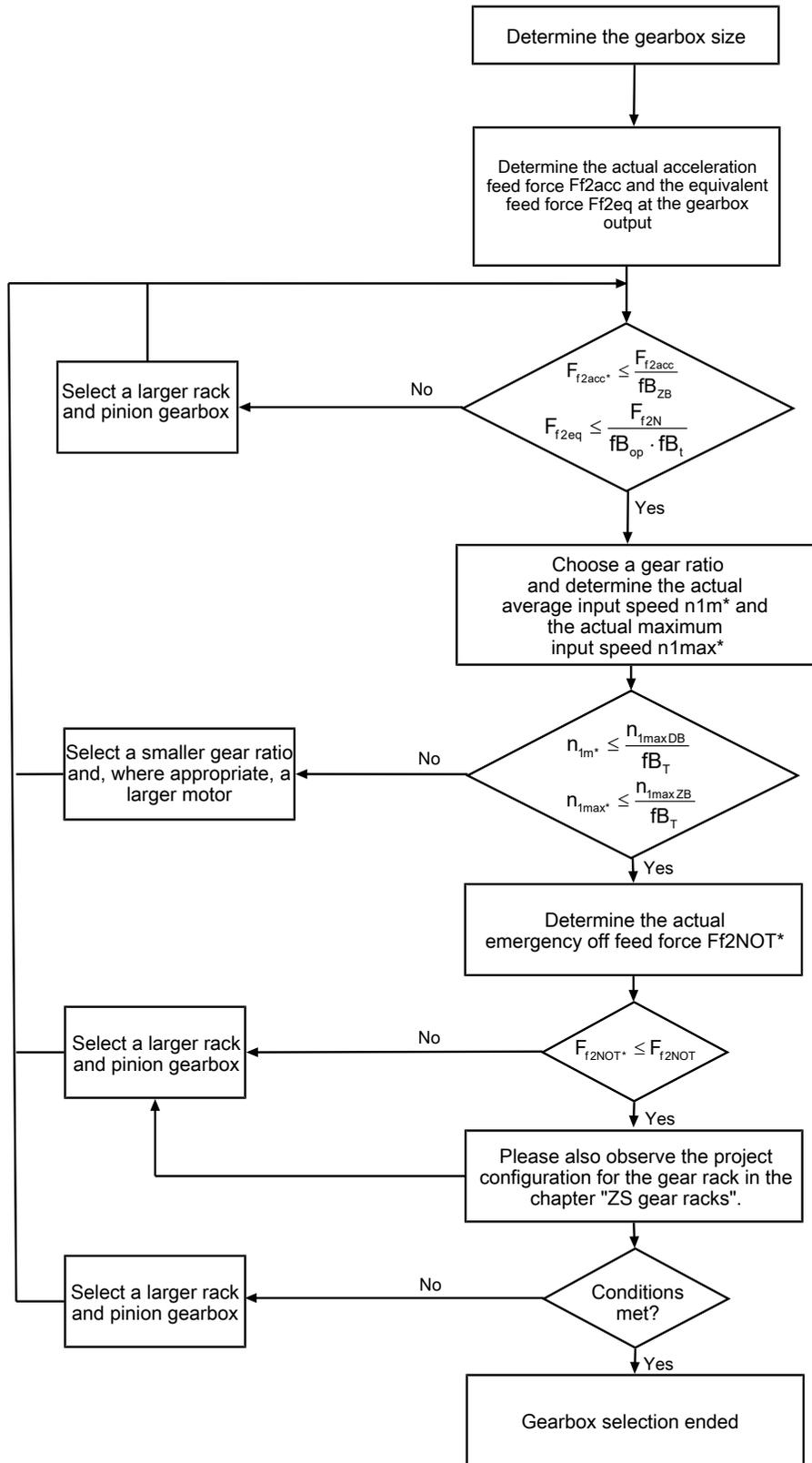
It is the most convenient and reliable method of drive selection, as the entire torque/speed curve of the application is displayed and evaluated here in the curve of the geared motor.

In this chapter, only limit values for specific operating points can be taken into consideration for manual drive selection.

The formula symbols for values actually present in the application are marked with *.

An explanation of the formula symbols can be found in the chapter [▶ 15.1].

2.6.1 Drive selection

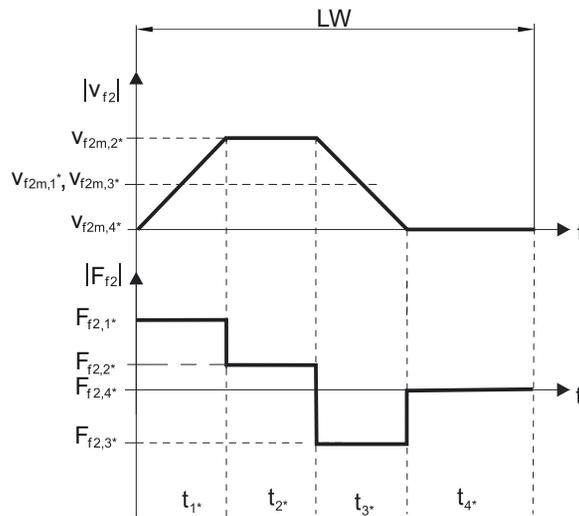


Refer to the selection tables for the values for i , n_{1maxDB} , n_{1maxZB} , F_{f2acc} , F_{f2N} and F_{f2NOT} .

The values for fb_T , fb_{op} , fb_T and fb_{ZB} can be found in the corresponding tables in this chapter.

Example of cyclic operation

The following calculations are based on a representation of the power taken from the output based in accordance with the following example:



Calculation of the actual maximum acceleration feed force

$$F_{f2acc*} = m \cdot a^* + F_{L*}$$

Calculation of the actual average input speed

$$n_{1m*} = \frac{v_{f2m*} \cdot i}{d_0 \cdot \pi}$$

$$v_{f2m*} = \frac{|v_{f2m,1*}| \cdot t_{1*} + \dots + |v_{f2m,n*}| \cdot t_{n*}}{t_{1*} + \dots + t_{n*}}$$

If $t_{1*} + \dots + t_{3*} \geq 6$ min, determine v_{2m*} without the rest phase t_{4*} .

The values for the ratio i can be found in the selection tables.

Calculation of the actual emergency off feed force

$$F_{f2NOT*} = m \cdot a_{NOT*} + F_{L*}$$

Calculation of the actual equivalent feed force

$$F_{f2eq*} = \sqrt[3]{\frac{|v_{f2m,1*}| \cdot t_{1*} \cdot |F_{f2,1*}|^3 + \dots + |v_{f2m,n*}| \cdot t_{n*} \cdot |F_{f2,n*}|^3}{|v_{f2m,1*}| \cdot t_{1*} + \dots + |v_{f2m,n*}| \cdot t_{n*}}}$$

Operating factors

Operating mode	fB_{op}
Uniform continuous operation	1.00
Cyclic operation	1.00
Reversing load cyclic operation	1.00
Run time	fB_t
Daily runtime ≤ 8 h	1.00
Daily runtime ≤ 16 h	1.15
Daily runtime ≤ 24 h	1.20
Cyclic operation	fB_{ZB}
≤ 1000 load changes/hour (LW/h)	1.00
> 1000 load changes/hour (LW/h)	1.15

Temperature		f_{B_T}
Motor cooling	Surrounding temperature	
Motor with forced ventilation	$\leq 20\text{ °C}$	0.9
	$\leq 30\text{ °C}$	1.0
	$\leq 40\text{ °C}$	1.15
Motor with convection cooling	$\leq 20\text{ °C}$	1.0
	$\leq 30\text{ °C}$	1.1
	$\leq 40\text{ °C}$	1.25

Notes

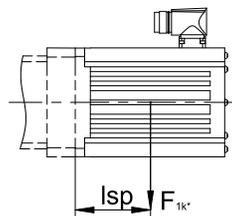
- The maximum permitted gearbox temperature (see the "Other product features" chapter) must not be exceeded, as that could result in damage.
- For braking from full speed (for example, when the power fails or when setting up the machine), note the permitted gearbox feed forces (F_{f2acc} F_{f2NOT}) in the selection tables.

2.6.2 Permitted breakdown torques at the gearbox input

For a horizontal mounting position of the motor, verify that the permitted breakdown torque at the gearbox input is not exceeded before installation on a STOBBER gearbox. You can find information for how to do that in this chapter.

Calculate the actual breakdown torque as follows:

$$M_{1k*} = F_{1k*} \cdot l_{sp} \leq M_{1k}$$



If higher values are required, please contact STOBBER.

Type	M_{1k} [Nm]
PH331_ME	20
PH332_ME	10
PH431_ME	40
PH432_ME	20
PH531_ME	80
PH532_ME	40
PH731_ME	200
PH732_ME	80
PH831_ME	400
PH832_ME	200
PH942_ME	400
PH1042_ME	400

The values also apply to the MEL and MF motor adapters.

2.6.3 Recommendation for radial shaft seal rings

For a duty cycle > 60% and higher surrounding temperatures, we recommend radial shaft seal rings made of FKM at the output.

Properties:

- Excellent temperature resistance
- High chemical stability
- Very good resistance to aging
- Excellent resistance in oils and greases
- For use in the food, beverage and pharmaceutical industries

Leak-proofness

Our gearboxes are equipped with high-quality radial shaft seal rings and checked for leaks. However, a leak cannot be fully ruled out over the length of use of a gearbox. If you use a gearbox with goods incompatible with the lubricant, you must take measures to prevent direct contact with the gearbox lubricant in case of a leak.

2.7 Additional documentation

Additional documentation related to the product can be found at

<http://www.stoeber.de/en/downloads/>

Enter the ID of the documentation in the Search term field.

Documentation	ID
Operating manual gearboxes, geared motors PH33 – PH83, PH94 – PH104	443354_en
Operating manual gear racks	443392_en

3 ZTRSPHQ rack and pinion gearbox

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3

Rack and pinion gearbox

ZTRSPHQ

3.1 Overview

High Force Quattro-Power precision planetary gearboxes with supporting bearing holder

Features

Power density	★★★★★
Linear clearance	★★★★☆
Price category	€€€€€
Smooth operation	★★★★☆
Linear rigidity	★★★★★
Mass moment of inertia	★★★★☆
Ready-to-install drive solution	✓
Pinion gearing quality 5 (DIN 3962)	✓
Helical gearing	✓
Case-hardened and smoothed	✓
Radial runout ≤ 10 µm (optional)	✓

Key ★☆☆☆☆ good | ★★★★★ excellent
 € Economy | €€€€€ Premium

Technical data

m_n	8 mm
z	19
F_{f2acc}	124 kN
$V_{f2maxZB}$	0.06 – 1.1 m/s
Δs	70 µm

3.2 Selection tables

The technical data specified in the selection tables applies to:

- De-energized installation
- Permanent lubrication with the lubricants recommended in the chapter on gear racks ▶ 13.5.1]
- Case-hardened pinions, helical (left-hand 19° 31' 42"), gearing quality 5
- Installation altitudes up to 1000 m above sea level
- Surrounding temperatures from 0 °C to 40 °C
- Without consideration of the thermal limiting performance

For all other technical data, refer to <https://configurator.stoeber.de/en-US/>.

An explanation of the formula symbols can be found in the chapter ▶ 15.1].

i	Type	n_{1maxDB} [rpm]	n_{1maxZB} [rpm]	d_{MW} [mm]	$v_{f2maxZB}$ [m/s]	Δs [μm]	Δs_{red} [μm]	C_{lin} [N/μm]	m_n [mm]	z	d_0 [mm]	F_{f2N} [kN]	F_{f2acc} [kN]	F_{f2NOT} [kN]	M_{2acc} [Nm]
ZTRS819SPHQ10 ($F_{f2acc,max} = 124$ kN)															
24.00	ZTRS819SPHQ1042_0240 ME	1800	3000	≤60	1.06	70	–	341	8	19	161.3	65	124	240	10000
30.00	ZTRS819SPHQ1042_0300 ME	2000	3500	≤60	0.99	70	–	340	8	19	161.3	66	124	240	10000
42.00	ZTRS819SPHQ1042_0420 ME	2300	4000	≤60	0.80	70	–	339	8	19	161.3	66	124	240	10000
60.00	ZTRS819SPHQ1042_0600 ME	2500	4000	≤60	0.56	70	–	335	8	19	161.3	66	124	240	10000
96.00	ZTRS819SPHQ1043_0960 ME	2000	3500	≤48	0.31	70	–	340	8	19	161.3	66	124	240	10000
96.00	ZTRS819SPHQ1043_0960 MEL	2000	3500	≤60	0.31	70	–	340	8	19	161.3	66	124	240	10000
120.0	ZTRS819SPHQ1043_1200 ME	2000	3500	≤48	0.25	70	–	340	8	19	161.3	66	124	240	10000
120.0	ZTRS819SPHQ1043_1200 MEL	2000	3500	≤60	0.25	70	–	340	8	19	161.3	66	124	240	10000
150.0	ZTRS819SPHQ1043_1500 ME	2500	4000	≤48	0.23	70	–	340	8	19	161.3	66	124	240	10000
150.0	ZTRS819SPHQ1043_1500 MEL	2500	4000	≤60	0.23	70	–	340	8	19	161.3	66	124	240	10000
168.0	ZTRS819SPHQ1043_1680 ME	2800	4500	≤48	0.23	70	–	340	8	19	161.3	66	124	240	10000
168.0	ZTRS819SPHQ1043_1680 MEL	2800	4500	≤60	0.23	70	–	340	8	19	161.3	66	124	240	10000
210.0	ZTRS819SPHQ1043_2100 ME	2800	4500	≤48	0.18	70	–	340	8	19	161.3	66	124	240	10000
210.0	ZTRS819SPHQ1043_2100 MEL	2800	4500	≤60	0.18	70	–	340	8	19	161.3	66	124	240	10000
240.0	ZTRS819SPHQ1043_2400 ME	2800	4500	≤48	0.16	70	–	340	8	19	161.3	66	124	240	10000
240.0	ZTRS819SPHQ1043_2400 MEL	2800	4500	≤60	0.16	70	–	340	8	19	161.3	66	124	240	10000
300.0	ZTRS819SPHQ1043_3000 ME	2800	4500	≤48	0.13	70	–	340	8	19	161.3	66	124	240	10000
300.0	ZTRS819SPHQ1043_3000 MEL	2800	4500	≤60	0.13	70	–	340	8	19	161.3	66	124	240	10000
420.0	ZTRS819SPHQ1043_4200 ME	2800	4500	≤48	0.09	70	–	339	8	19	161.3	66	124	240	10000
420.0	ZTRS819SPHQ1043_4200 MEL	2800	4500	≤60	0.09	70	–	339	8	19	161.3	66	124	240	10000
600.0	ZTRS819SPHQ1043_6000 ME	2800	4500	≤48	0.06	70	–	335	8	19	161.3	66	124	240	10000
600.0	ZTRS819SPHQ1043_6000 MEL	2800	4500	≤60	0.06	70	–	335	8	19	161.3	66	124	240	10000

3.3 Dimensional drawings

In this chapter, you can find the dimensions of the rack and pinion gearboxes with motor adapter.

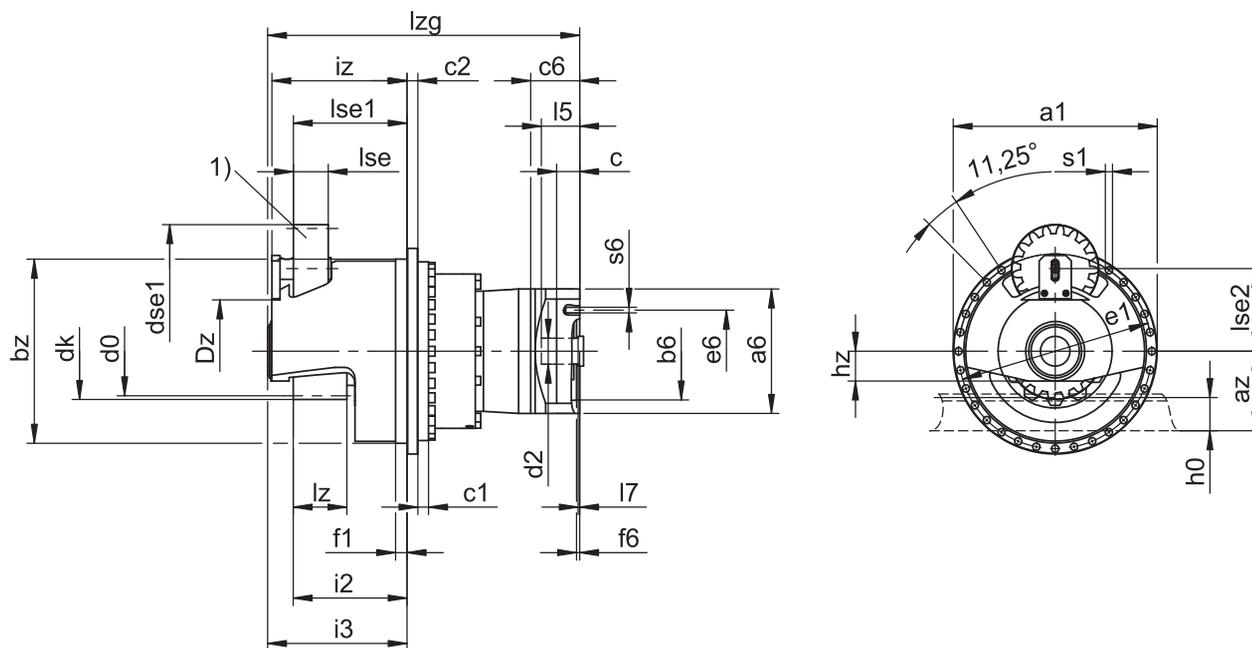
Dimension az in the tables of dimensions applies to STOBBER gear racks. In general: $az = \frac{1}{2} d_0 + h_0 + x \cdot mn$

The pinion is helical (left-hand 19° 31' 42"). The pinion gearing quality is 5.

Dimensions can exceed the specifications of ISO 2768-mK due to casting tolerances or accumulation of individual tolerances.

We reserve the right to make dimensional changes due to ongoing technical development.

You can download 3D models of our standard drives at <https://configurator.stoeber.de/en-US/>.



1) Felt gear for lubrication (option)

Output dimensions

Type	mn	Øa1	az	Øbz	c1	c2	d0	dk	dse1	Dz	Øe1	f1	i2	i3	iz	h0	hz	lz	lse	lse1	lse2	Øs1	x
ZTRS819SPHQ10_	8	380	151.64	340 _{h7}	20	20	161.28	177.3	160.0	110	360	21.5	212	260	251.9	71	55	100	65	211.7	152.8	13.5	0.00

Example dimensions for the motor connection + total length

Type	Øb6	Øe6	Ød2max	l5	□a6	c	c6	f6	l7	lzg	s6
ZTRS8_PHQ1042_ME	180 ^{H7}	215	60	85	230	43	91.5	6.0	10.5	581.5	M12
ZTRS8_PHQ1043_ME	180 ^{H7}	215	48	83	204	35	80.5	5.5	8.5	662.5	M12

In the table above, you will find example dimensions for the motor connection for the ME motor adapter.

Note that when dimension c is lengthened, dimensions c6, l5 and lzg are also lengthened accordingly.

You will find additional motor connection dimensions for motor adapters ME and MEL in our STOBBER Configurator at <https://configurator.stoeber.de/en-US/>. Here, you can directly download a 3D model of your drive.

3.4 Type designation

This chapter shows you an explanation of the type designation with the associated options.

Additional ordering information not included in the type designation can be found at the end of the chapter.

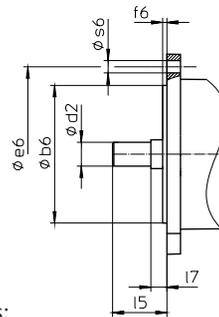
Example code

Z	TRS	8	19	S	PHQ	10	4	3	S	F	S	S	1680	ME
---	-----	---	----	---	-----	----	---	---	---	---	---	---	------	----

Explanation

Code	Designation	Design
Z	Type	Rack and pinion gearbox
TRS	Design	Screwed flange pinion with supporting bearing holder
8	Normal module	$m_n = 8$ mm (example)
19	Number of teeth	$z = 19$ (example)
S	Helix angle	Left-hand 19° 31' 42"
SF		Left-hand 19° 31' 42" with felt gear for lubrication
PHQ	Type	Planetary gearbox
10	Size	10 (example)
4	Generation	Generation 4
2	Stages	Two-stage
3		Three-stage
S	Housing	Standard
F	Shaft	Flange shaft
S	Bearing	Standard bearing
S	Backlash	Standard
1680	Transmission ratio ($i \times 10$)	$i = 168$ (example)
ME	Motor adapter	Motor adapter with EasyAdapt coupling
MEL		Motor adapter with EasyAdapt coupling for large motors
MB ¹		ServoStop motor adapter with brake

To complete the type designation, also specify the following in your order:



- Motor type or motor dimensions:
To choose a suitable motor connection, use the STOBBER Configurator at <https://configurator.stoeber.de/en-US/> and choose your motor or the dimensions of the motor connection.
- Mounting position (for three-stage gearboxes), see the chapter [▶ 3.5.6]
- Position of the gear rack, see the chapter [▶ 3.5.7]
- Radial shaft seal rings at the output made of NBR or FKM (option), see the chapter [▶ 3.6.3]
- Radial runout $\leq 10 \mu\text{m}$ (optional)
- Reverse operation of the output shaft from $\pm 20^\circ$ to $\pm 90^\circ$ for horizontal installation on request
- Double seal for motor adapter (option)
- Socket wrench insert for mounting the motor on the gearbox using the ME/MEL motor adapter (optional)

In this product catalog, you will find all the information about rack and pinion gearboxes with a motor adapter.

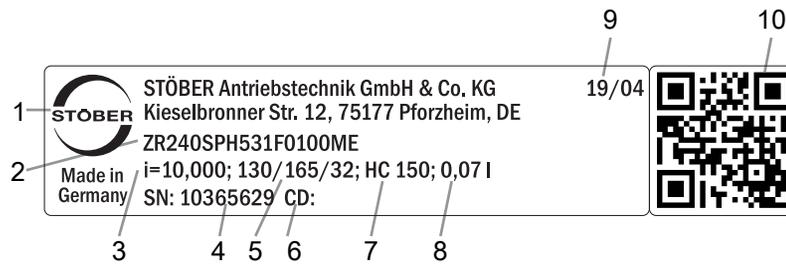
All input options available upon request are listed in the chapter [▶ 3.5.1].

To make selecting your rack and pinion gearbox easy, use our STOBBER Configurator at <https://configurator.stoeber.de/en-US/>.

¹You can find more details in the catalog for ServoStop servo gearboxes with brake ID 443234.

3.4.1 Nameplate

The following figure illustrates and explains the nameplate of a gearbox.



Code	Designation
1	Name of manufacturer
2	Type designation
3	Gear ratio of the gearbox
4	Serial number of the gearbox
5	Dimensions of the motor adapter (pilot/bolt circle/motor shaft diameter)
6	Customer-specific data
7	Lubricant specification
8	Lubricant fill volume
9	Date of manufacture (year/calendar week)
10	QR code (link to product information)

3.4.1.1 Supporting documents

You can view or download supporting documents for the product by reading off the serial number on the nameplate of the product and entering it at the following address online:

<https://id.stober.com>

Alternatively, you can use a suitable mobile device to scan in the QR code on the nameplate of the product in order to be linked to the supporting documents.

3.5 Product description

3.5.1 Input options

In this chapter, you will find all available input options:

Motor adapter



Catalog ID 443137_en

EZ synchronous servo motor



Catalog ID 443286_en

K right-angle input with ME motor adapter



On request

MB motor adapter



On request

The corresponding catalogs can be found at <http://www.stober.de/en/downloads/>

Enter the ID of the catalog in the Search term field.

3.5.2 Motor adapter with EasyAdapt coupling (ME/MEL)

In this chapter, you will find a description of the EasyAdapt coupling.

Properties:

- Fast and easy motor attachment
- One-piece, rugged clamp coupling with expanding function
- Lowest mass moments of inertia for the highest dynamics
- Balanced for smooth running without vibration, even at high speeds
- Large selection of motor shaft diameters and lengths
- Error-free, thanks to exact centering of the motor
- For reduced backlash, the motor shaft bearing must have an axially backlash-free design



Fig. 1: EasyAdapt coupling

3.5.3 Gear rack

The gear rack used must have a right-hand design (19° 31' 42"); the load capacity must not be exceeded.

When using a STOBBER gear rack, please also observe the project configuration in the chapter [▶ 13.6](#).

3.5.4 Installation conditions

The torque and force values listed in this catalog are valid under the following conditions:

- When the gear housing is fastened on the machine side using screws of strength class 12.9
- When the gear housings are adjusted at pilot \varnothing bz. The machine-side fit must be H7.

3.5.5 Lubricants

STOBBER fills the gearboxes with the amount and type of lubricant specified on the nameplate. The filling volume and the structure of the gearboxes depend on the mounting position.

Only install the gearboxes in the intended mounting position! Reposition the gearboxes only after consulting STOBBER. Otherwise, STOBBER assumes no liability for the gearboxes.

You will receive lubricants for use in the food industry upon request.

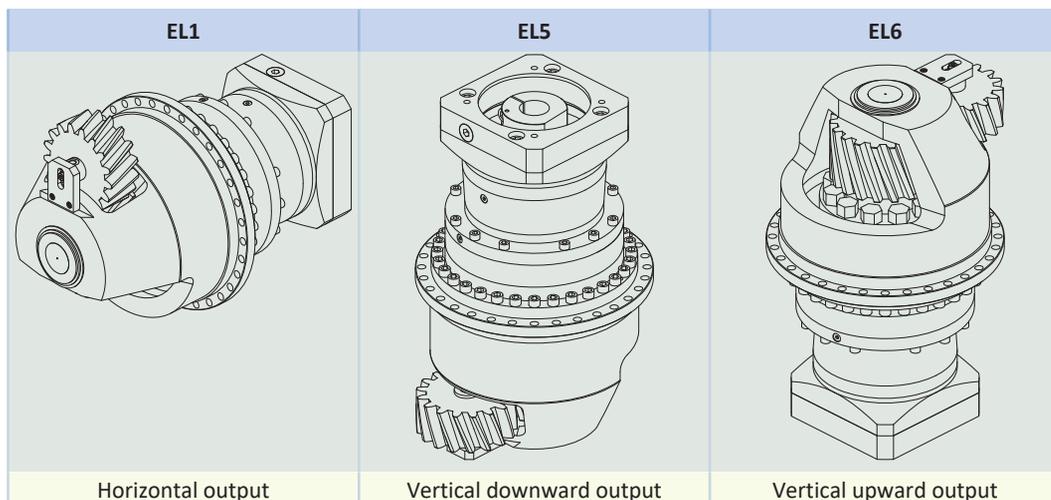
3.5.5.1 Lubrication of rack and pinion gearbox

Ensure permanent lubrication with the lubricants recommended in the chapter [▶ 13.5.1](#).

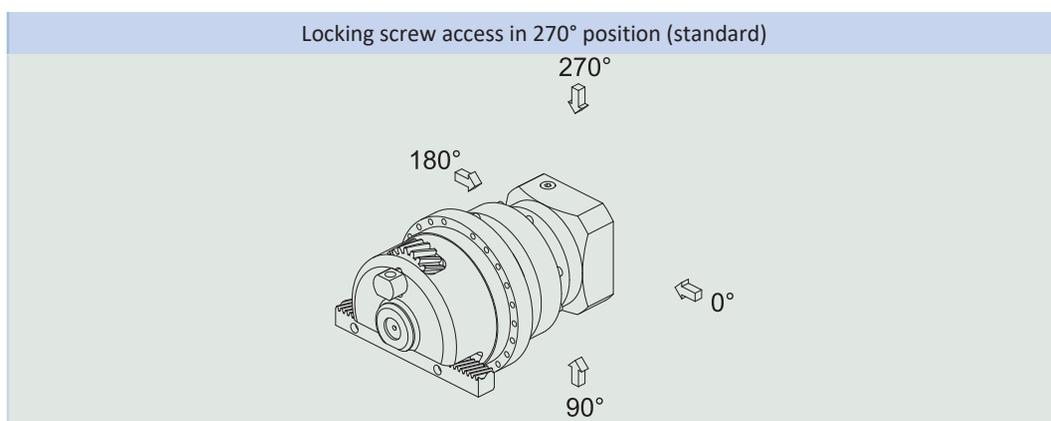
3.5.6 Mounting positions

The following table shows the standard mounting positions.

Please indicate the mounting position when ordering three-stage gearboxes.



3.5.7 Position of locking screw access



The access hole for the motor coupling locking screw in the standard version is in the 270° position. Indicate variations for your rack and pinion gearbox in the order.

Note that the access hole for the motor coupling locking screw also rotates when the gear rack is rotated to another position.

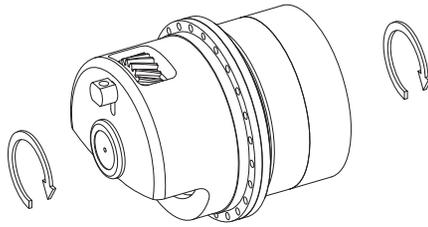
3.5.8 Other product features

Feature	Value
Max. permitted gearbox temperature (on the surface of the gearbox)	≤ 90 °C
Paint	Black RAL 9005
(ATEX) Directive 2014/34/EU (optional)	Not suitable.
Protection class: ²	
Planetary gearbox	IP65
Pinion/gear rack	IPXX

²Observe the protection class of all the components.

3.5.9 Direction of rotation

The input and output rotate in the same direction.



3.6 Project configuration

Project your drives using our SERVOnsoft designing software. Download SERVOnsoft free of charge after registration at <https://www.stoeber.de/en/services/info-servosoft/>.

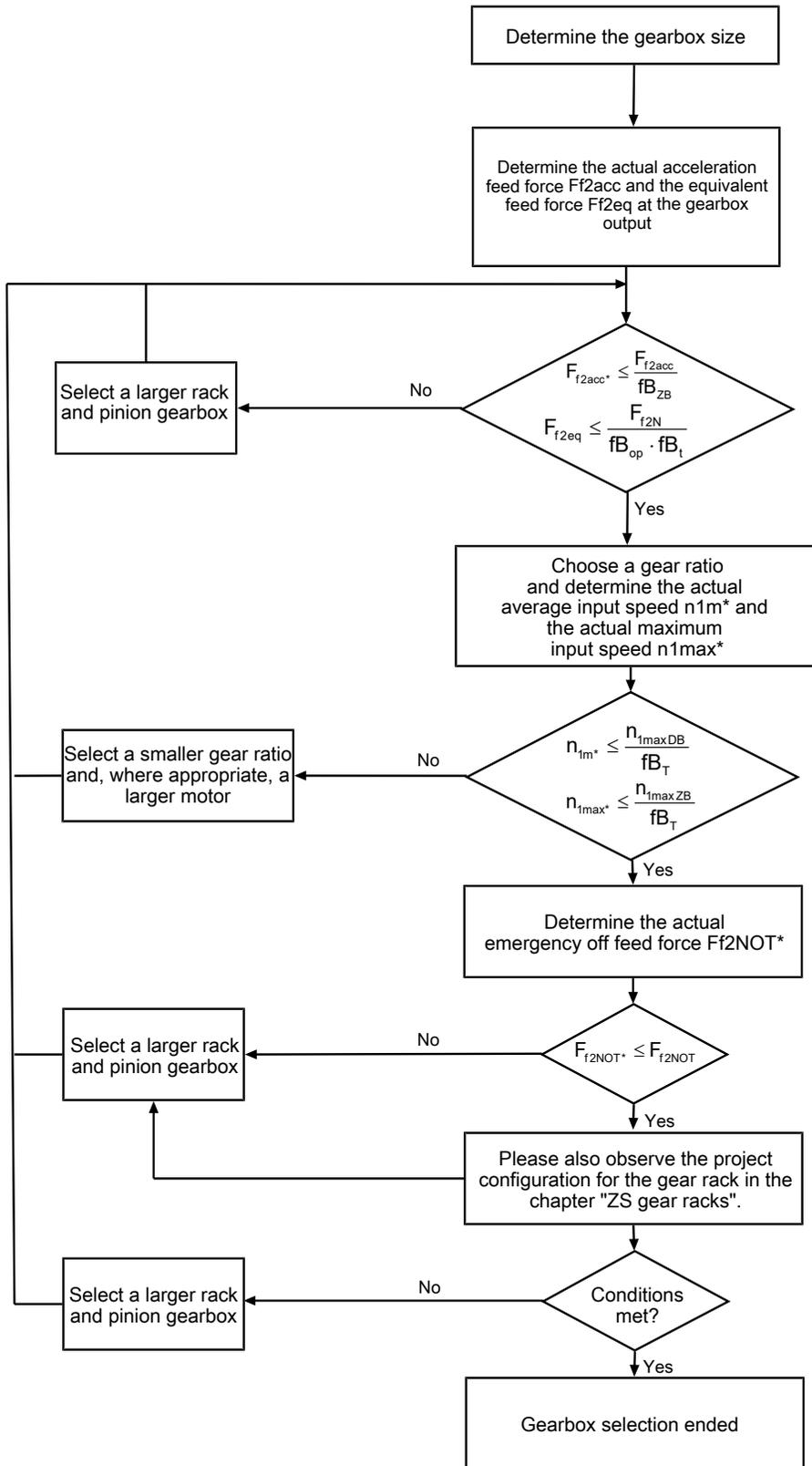
It is the most convenient and reliable method of drive selection, as the entire torque/speed curve of the application is displayed and evaluated here in the curve of the geared motor.

In this chapter, only limit values for specific operating points can be taken into consideration for manual drive selection.

The formula symbols for values actually present in the application are marked with *.

An explanation of the formula symbols can be found in the chapter [▶ 15.1](#).

3.6.1 Drive selection

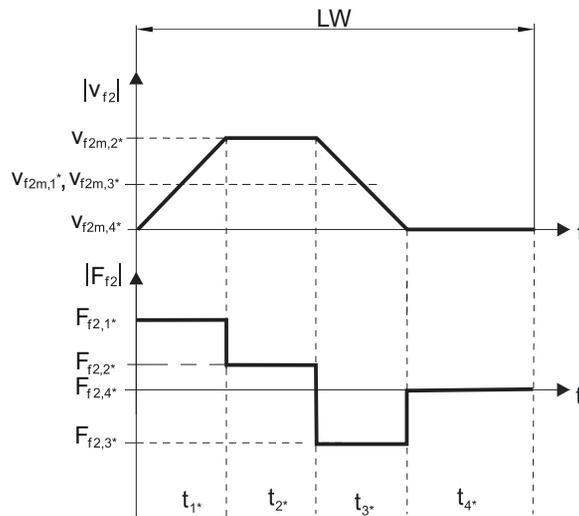


Refer to the selection tables for the values for i , n_{1maxDB} , n_{1maxZB} , F_{f2acc} , F_{f2N} and F_{f2NOT} .

The values for f_{B_T} , $f_{B_{op}}$, f_{B_t} and $f_{B_{zB}}$ can be found in the corresponding tables in this chapter.

Example of cyclic operation

The following calculations are based on a representation of the power taken from the output based in accordance with the following example:



Calculation of the actual maximum acceleration feed force

$$F_{f2acc*} = m \cdot a^* + F_{L*}$$

Calculation of the actual average input speed

$$n_{1m*} = \frac{v_{f2m*} \cdot i}{d_0 \cdot \pi}$$

$$v_{f2m*} = \frac{|v_{f2m,1*}| \cdot t_{1*} + \dots + |v_{f2m,n*}| \cdot t_{n*}}{t_{1*} + \dots + t_{n*}}$$

If $t_{1*} + \dots + t_{3*} \geq 6$ min, determine v_{2m*} without the rest phase t_{4*} .

The values for the ratio i can be found in the selection tables.

Calculation of the actual emergency off feed force

$$F_{f2NOT*} = m \cdot a_{NOT*} + F_{L*}$$

Calculation of the actual equivalent feed force

$$F_{f2eq*} = \sqrt[3]{\frac{|v_{f2m,1*}| \cdot t_{1*} \cdot |F_{f2,1*}|^3 + \dots + |v_{f2m,n*}| \cdot t_{n*} \cdot |F_{f2,n*}|^3}{|v_{f2m,1*}| \cdot t_{1*} + \dots + |v_{f2m,n*}| \cdot t_{n*}}}$$

Operating factors

Operating mode	fB_{op}
Uniform continuous operation	1.00
Cyclic operation	1.00
Reversing load cyclic operation	1.00
Run time	fB_t
Daily runtime ≤ 8 h	1.00
Daily runtime ≤ 16 h	1.15
Daily runtime ≤ 24 h	1.20
Cyclic operation	fB_{ZB}
≤ 1000 load changes/hour (LW/h)	1.00
> 1000 load changes/hour (LW/h)	1.15

Temperature		f_{B_T}
Motor cooling	Surrounding temperature	
Motor with forced ventilation	$\leq 20\text{ }^\circ\text{C}$	0.9
	$\leq 30\text{ }^\circ\text{C}$	1.0
	$\leq 40\text{ }^\circ\text{C}$	1.15
Motor with convection cooling	$\leq 20\text{ }^\circ\text{C}$	1.0
	$\leq 30\text{ }^\circ\text{C}$	1.1
	$\leq 40\text{ }^\circ\text{C}$	1.25

Notes

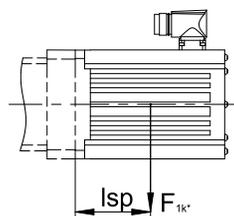
- The maximum permitted gearbox temperature (see the "Other product features" chapter) must not be exceeded, as that could result in damage.
- For braking from full speed (for example, when the power fails or when setting up the machine), note the permitted gearbox feed forces (F_{f2acc} F_{f2NOT}) in the selection tables.

3.6.2 Permitted breakdown torques at the gearbox input

For a horizontal mounting position of the motor, verify that the permitted breakdown torque at the gearbox input is not exceeded before installation on a STOBBER gearbox. You can find information for how to do that in this chapter.

Calculate the actual breakdown torque as follows:

$$M_{1k^*} = F_{1k^*} \cdot l_{sp} \leq M_{1k}$$



If higher values are required, please contact STOBBER.

Type	M_{1k} [Nm]
PHQ431_ME	40
PHQ432_ME	20
PHQ531_ME	80
PHQ532_ME	40
PHQ731_ME	200
PHQ732_ME	80
PHQ733_ME	40
PHQ831_ME	400
PHQ832_ME	200
PHQ833_ME	80
PHQ942_ME	400
PHQ943_ME	200
PHQ1042_ME	800
PHQ1043_ME	400
PHQ1142_ME	1200
PHQ1143_ME	400
PHQ1242_ME	1800
PHQ1243_ME	800

The values also apply to the MEL and MF motor adapters.

3.6.3 Recommendation for radial shaft seal rings

For a duty cycle > 60% and higher surrounding temperatures, we recommend radial shaft seal rings made of FKM at the output.

Properties:

- Excellent temperature resistance
- High chemical stability
- Very good resistance to aging
- Excellent resistance in oils and greases
- For use in the food, beverage and pharmaceutical industries

Leak-proofness

Our gearboxes are equipped with high-quality radial shaft seal rings and checked for leaks. However, a leak cannot be fully ruled out over the length of use of a gearbox. If you use a gearbox with goods incompatible with the lubricant, you must take measures to prevent direct contact with the gearbox lubricant in case of a leak.

3.7 Additional documentation

Additional documentation related to the product can be found at <http://www.stoeber.de/en/downloads/>

Enter the ID of the documentation in the Search term field.

Documentation	ID
Operating manual gearboxes, geared motors PHQ43 – PHQ83, PHQ94 – PHQ124	443353_en
Operating manual gear racks	443392_en

4 ZTRSPHV rack and pinion gearbox

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4

Rack and pinion gearbox

ZTRSPHV

4.1 Overview

High Force precision planetary gearboxes with supporting bearing holder

Features

- Power density ★★★★★
- Linear clearance ★★★★★☆
- Price category €€€€€
- Smooth operation ★★★★★☆
- Linear rigidity ★★★★★
- Mass moment of inertia ★★★★★☆
- Ready-to-install drive solution ✓
- Pinion gearing quality 5 (DIN 3962) ✓
- Helical gearing ✓
- Case-hardened and smoothed ✓
- Radial runout ≤ 10 μm (optional) ✓

Key ★☆☆☆☆ good | ★★★★★ excellent
 € Economy | €€€€€ Premium

Technical data

m_n	5 – 8 mm
z	15 – 20
F_{f2acc}	67 – 77 kN
$v_{f2maxZB}$	0.21 – 0.49 m/s
Δs	15 – 56 μm

4.2 Selection tables

The technical data specified in the selection tables applies to:

- De-energized installation
- Permanent lubrication with the lubricants recommended in the chapter on gear racks ▶ 13.5.1]
- Case-hardened pinions, helical (left-hand 19° 31' 42"), gearing quality 5
- Installation altitudes up to 1000 m above sea level
- Surrounding temperatures from 0 °C to 40 °C
- Without consideration of the thermal limiting performance

For all other technical data, refer to <https://configurator.stoeber.de/en-US/>.

An explanation of the formula symbols can be found in the chapter ▶ 15.1].

i	Type	n_{1maxDB} [rpm]	n_{1maxZB} [rpm]	d_{MW} [mm]	$v_{f2maxZB}$ [m/s]	Δs [μm]	Δs_{red} [μm]	C_{lin} [N/μm]	m_n [mm]	z	d_0 [mm]	F_{f2N} [kN]	F_{f2acc} [kN]	F_{f2NOT} [kN]	M_{2acc} [Nm]
ZTRS5PHV9 ($F_{f2acc,max} = 77$ kN)															
61.00	ZTRS520SPHV943_0610 ME	2500	4500	≤38	0.41	46	15	356	5	20	106.1	47	77	154	4075
61.00	ZTRS520SPHV943_0610 MEL	2500	4500	≤48	0.41	46	15	356	5	20	106.1	47	77	154	4075
91.00	ZTRS520SPHV943_0910 ME	2500	4500	≤38	0.28	46	15	355	5	20	106.1	47	77	154	4075
91.00	ZTRS520SPHV943_0910 MEL	2500	4500	≤48	0.28	46	15	355	5	20	106.1	47	77	154	4075
121.0	ZTRS520SPHV943_1210 ME	2500	4500	≤38	0.21	46	15	350	5	20	106.1	47	77	154	4075
121.0	ZTRS520SPHV943_1210 MEL	2500	4500	≤48	0.21	46	15	350	5	20	106.1	47	77	154	4075
ZTRS6PHV9 ($F_{f2acc,max} = 67$ kN)															
61.00	ZTRS620SPHV943_0610 ME	2500	4500	≤38	0.49	56	19	322	6	20	127.3	39	67	141	4250
61.00	ZTRS620SPHV943_0610 MEL	2500	4500	≤48	0.49	56	19	322	6	20	127.3	39	67	141	4250
91.00	ZTRS620SPHV943_0910 ME	2500	4500	≤38	0.33	56	19	320	6	20	127.3	39	67	141	4250
91.00	ZTRS620SPHV943_0910 MEL	2500	4500	≤48	0.33	56	19	320	6	20	127.3	39	67	141	4250
121.0	ZTRS620SPHV943_1210 ME	2500	4500	≤38	0.25	56	19	314	6	20	127.3	39	67	141	4250
121.0	ZTRS620SPHV943_1210 MEL	2500	4500	≤48	0.25	56	19	314	6	20	127.3	39	67	141	4250
ZTRS8PHV9 ($F_{f2acc,max} = 67$ kN)															
61.00	ZTRS815SPHV943_0610 ME	2500	4500	≤38	0.49	56	19	335	8	15	127.3	39	67	141	4250
61.00	ZTRS815SPHV943_0610 MEL	2500	4500	≤48	0.49	56	19	336	8	15	127.3	39	67	141	4250
91.00	ZTRS815SPHV943_0910 ME	2500	4500	≤38	0.33	56	19	334	8	15	127.3	39	67	141	4250
91.00	ZTRS815SPHV943_0910 MEL	2500	4500	≤48	0.33	56	19	334	8	15	127.3	39	67	141	4250
121.0	ZTRS815SPHV943_1210 ME	2500	4500	≤38	0.25	56	19	327	8	15	127.3	39	67	141	4250
121.0	ZTRS815SPHV943_1210 MEL	2500	4500	≤48	0.25	56	19	327	8	15	127.3	39	67	141	4250

4.3 Dimensional drawings

In this chapter, you can find the dimensions of the rack and pinion gearboxes with motor adapter.

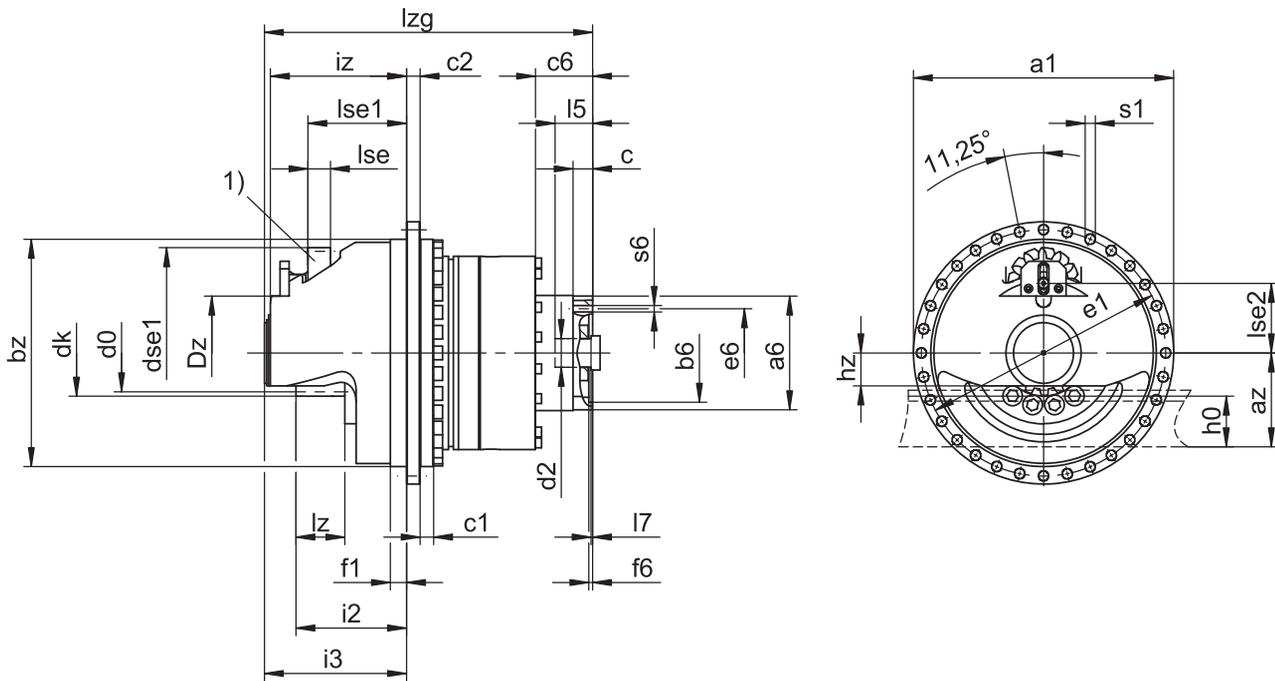
Dimension az in the tables of dimensions applies to STÖBER gear racks. In general: $az = \frac{1}{2} d_0 + h_0 + x \cdot mn$

The pinion is helical (left-hand 19° 31' 42"). The pinion gearing quality is 5.

Dimensions can exceed the specifications of ISO 2768-mK due to casting tolerances or accumulation of individual tolerances.

We reserve the right to make dimensional changes due to ongoing technical development.

You can download 3D models of our standard drives at <https://configurator.stoeber.de/en-US/>.



1) Felt gear for lubrication (option)

Output dimensions

Type	mn	$\varnothing a_1$	az	$\varnothing b_z$	c1	c2	d0	dk	dse1	Dz	$\varnothing e_1$	f1	i2	i3	iz	h0	hz	lz	lse	lse1	lse2	$\varnothing s_1$	x
ZTRS520SPHV9_	5	346	87.05	300 _{h7}	18	18	106.10	116.1	78.6	100	325	21.5	137.0	179.0	171.0	34	45.0	55	30	131.1	87.1	13.5	0.00
ZTRS620SPHV9_	6	346	106.66	300 _{h7}	18	18	127.32	139.3	94.2	100	325	21.5	147.0	189.0	181.0	43	43.5	65	30	131.1	104.8	13.5	0.00
ZTRS815SPHV9_	8	346	136.66	300 _{h7}	18	18	127.32	147.3	160.0	110	325	21.5	162.0	204.7	196.5	71	55.0	80	65	162.0	137.7	13.5	0.25

Example dimensions for the motor connection + total length

Type	$\varnothing b_6$	$\varnothing e_6$	$\varnothing d_{2max}$	l5	$\square a_6$	c	c6	f6	l7	l _{zg}	s6
ZTRS5_PHV9_ME	130 ^{H7}	165	38	61	150	26	66	5.5	4.5	425.0	M10
ZTRS6_PHV9_ME	130 ^{H7}	165	38	61	150	26	66	5.5	4.5	435.0	M10
ZTRS8_PHV9_ME	130 ^{H7}	165	38	61	150	26	66	5.5	4.5	450.7	M10

In the table above, you will find example dimensions for the motor connection for the ME motor adapter.

Note that when dimension c is lengthened, dimensions c6, l5 and l_{zg} are also lengthened accordingly.

You will find additional motor connection dimensions for motor adapters ME and MEL in our STÖBER Configurator at <https://configurator.stoeber.de/en-US/>. Here, you can directly download a 3D model of your drive.

4.4 Type designation

This chapter shows you an explanation of the type designation with the associated options.

Additional ordering information not included in the type designation can be found at the end of the chapter.

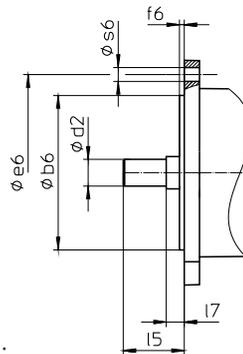
Example code

Z	TRS	6	20	S	PHV	9	4	3	S	F	S	S	0910	ME
---	-----	---	----	---	-----	---	---	---	---	---	---	---	------	----

Explanation

Code	Designation	Design
Z	Type	Rack and pinion gearbox
TRS	Design	Screwed flange pinion with supporting bearing holder
6	Normal module	$m_n = 6$ mm (example)
20	Number of teeth	$z = 20$ (example)
S	Helix angle	Left-hand 19° 31' 42"
SF		Left-hand 19° 31' 42" with felt gear for lubrication
PHV	Type	Planetary gearbox
9	Size	9 (example)
4	Generation	Generation 4
3	Stages	Three-stage
S	Housing	Standard
F	Shaft	Flange shaft
S	Bearing	Standard bearing
S	Backlash	Standard
R		Reduced (PHV9)
0910	Transmission ratio ($i \times 10$)	$i = 91$ (example)
ME	Motor adapter	Motor adapter with EasyAdapt coupling
MEL		Motor adapter with EasyAdapt coupling for large motors
MB ¹		ServoStop motor adapter with brake

To complete the type designation, also specify the following in your order:



- Motor type or motor dimensions:

To choose a suitable motor connection, use the STOBBER Configurator at

<https://configurator.stoeber.de/en-US/> and choose your motor or the dimensions of the motor connection.

- Position of the gear rack, see the chapter [▶ 4.5.6](#)
- Radial shaft seal rings at the output made of NBR or FKM (option), see the chapter [▶ 4.6.3](#)
- Radial runout $\leq 10 \mu\text{m}$ (optional)
- Reverse operation of the output shaft from $\pm 20^\circ$ to $\pm 90^\circ$ for horizontal installation on request
- Double seal for motor adapter (option)
- Socket wrench insert for mounting the motor on the gearbox using the ME/MEL motor adapter (optional)

In this product catalog, you will find all the information about rack and pinion gearboxes with a motor adapter.

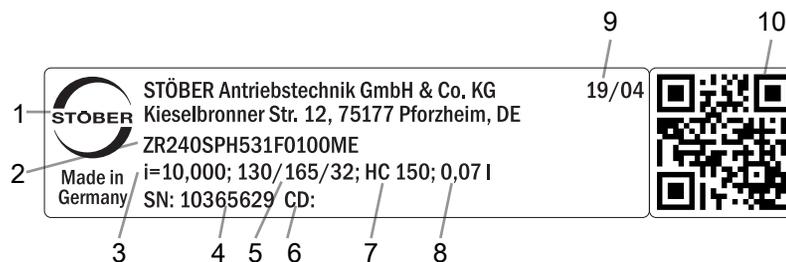
All input options available upon request are listed in the chapter [▶ 4.5.1](#).

To make selecting your rack and pinion gearbox easy, use our STOBBER Configurator at <https://configurator.stoeber.de/en-US/>.

¹You can find more details in the catalog for ServoStop servo gearboxes with brake ID 443234.

4.4.1 Nameplate

The following figure illustrates and explains the nameplate of a gearbox.



Code	Designation
1	Name of manufacturer
2	Type designation
3	Gear ratio of the gearbox
4	Serial number of the gearbox
5	Dimensions of the motor adapter (pilot/bolt circle/motor shaft diameter)
6	Customer-specific data
7	Lubricant specification
8	Lubricant fill volume
9	Date of manufacture (year/calendar week)
10	QR code (link to product information)

4.4.1.1 Supporting documents

You can view or download supporting documents for the product by reading off the serial number on the nameplate of the product and entering it at the following address online:

<https://id.stober.com>

Alternatively, you can use a suitable mobile device to scan in the QR code on the nameplate of the product in order to be linked to the supporting documents.

4.5 Product description

4.5.1 Input options

In this chapter, you will find all available input options:

Motor adapter



Catalog ID 443137_en

EZ synchronous servo motor



Catalog ID 443286_en

The corresponding catalogs can be found at <http://www.stober.de/en/downloads/>

Enter the ID of the catalog in the Search term field.

4.5.2 Motor adapter with EasyAdapt coupling (ME/MEL)

In this chapter, you will find a description of the EasyAdapt coupling.

Properties:

- Fast and easy motor attachment
- One-piece, rugged clamp coupling with expanding function
- Lowest mass moments of inertia for the highest dynamics
- Balanced for smooth running without vibration, even at high speeds
- Large selection of motor shaft diameters and lengths
- Error-free, thanks to exact centering of the motor
- For reduced backlash, the motor shaft bearing must have an axially backlash-free design



Fig. 1: EasyAdapt coupling

4.5.3 Gear rack

The gear rack used must have a right-hand design (19° 31' 42"); the load capacity must not be exceeded.

When using a STOBER gear rack, please also observe the project configuration in the chapter [\[▶ 13.6\]](#).

4.5.4 Installation conditions

The torque and force values listed in this catalog are valid under the following conditions:

- When the gear housing is fastened on the machine side using screws of strength class 12.9
- When the gear housings are adjusted at pilot \varnothing bz. The machine-side fit must be H7.

4.5.5 Lubricants

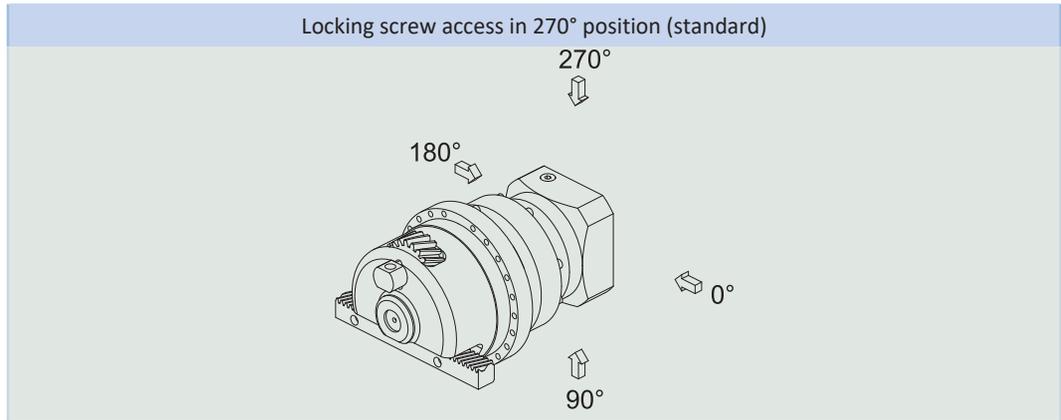
STOBER fills the gearboxes with the amount and type of lubricant specified on the nameplate.

You will receive lubricants for use in the food industry upon request.

4.5.5.1 Lubrication of rack and pinion gearbox

Ensure permanent lubrication with the lubricants recommended in the chapter [\[▶ 13.5.1\]](#).

4.5.6 Position of locking screw access



The access hole for the motor coupling locking screw in the standard version is in the 270° position. Indicate variations for your rack and pinion gearbox in the order.

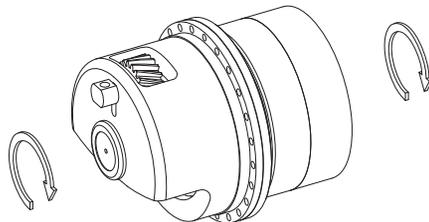
Note that the access hole for the motor coupling locking screw also rotates when the gear rack is rotated to another position.

4.5.7 Other product features

Feature	Value
Max. permitted gearbox temperature (on the surface of the gearbox)	≤ 90 °C
Paint	Black RAL 9005
(ATEX) Directive 2014/34/EU (optional)	Not suitable.
Protection class: ²	
Planetary gearbox	IP65
Pinion/gear rack	IPXX

4.5.8 Direction of rotation

The input and output rotate in the same direction.



4.6 Project configuration

Project your drives using our SERVOSOFT designing software. Download SERVOSOFT free of charge after registration at <https://www.stoeber.de/en/services/info-servosoft/>.

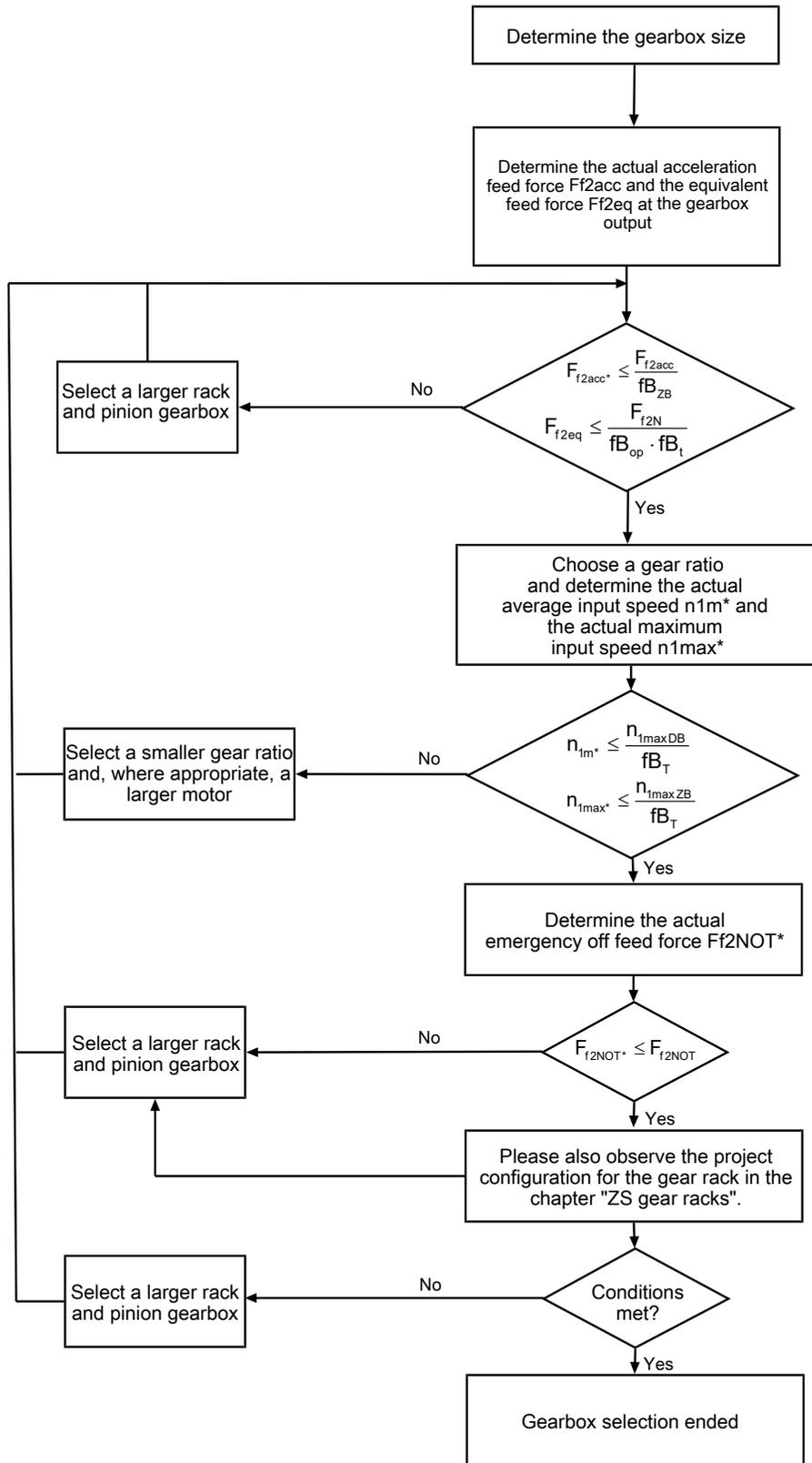
It is the most convenient and reliable method of drive selection, as the entire torque/speed curve of the application is displayed and evaluated here in the curve of the geared motor.

In this chapter, only limit values for specific operating points can be taken into consideration for manual drive selection.

The formula symbols for values actually present in the application are marked with *.

An explanation of the formula symbols can be found in the chapter [▶ 15.1](#).

4.6.1 Drive selection

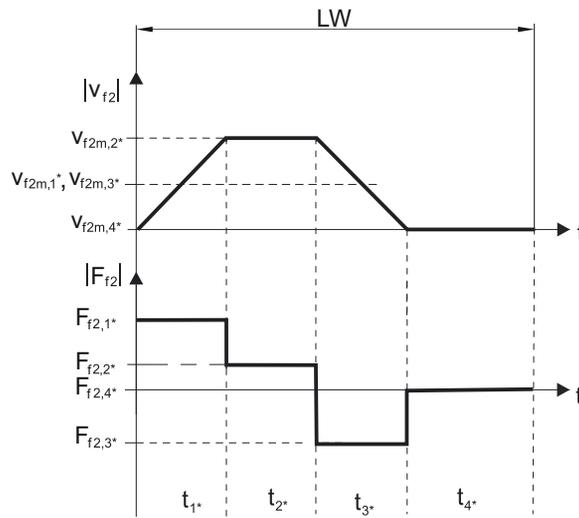


Refer to the selection tables for the values for i , n_{1maxDB} , n_{1maxZB} , F_{f2acc} , F_{f2N} and F_{f2NOT} .

The values for fb_T , fb_{op} , fb_t and fb_{ZB} can be found in the corresponding tables in this chapter.

Example of cyclic operation

The following calculations are based on a representation of the power taken from the output based in accordance with the following example:



Calculation of the actual maximum acceleration feed force

$$F_{f2acc*} = m \cdot a^* + F_{L*}$$

Calculation of the actual average input speed

$$n_{1m*} = \frac{v_{f2m*} \cdot i}{d_0 \cdot \pi}$$

$$v_{f2m*} = \frac{|v_{f2m,1*}| \cdot t_{1*} + \dots + |v_{f2m,n*}| \cdot t_{n*}}{t_{1*} + \dots + t_{n*}}$$

If $t_{1*} + \dots + t_{3*} \geq 6$ min, determine v_{2m*} without the rest phase t_{4*} .

The values for the ratio i can be found in the selection tables.

Calculation of the actual emergency off feed force

$$F_{f2NOT*} = m \cdot a_{NOT*} + F_{L*}$$

Calculation of the actual equivalent feed force

$$F_{f2eq*} = \sqrt[3]{\frac{|v_{f2m,1*}| \cdot t_{1*} \cdot |F_{f2,1*}|^3 + \dots + |v_{f2m,n*}| \cdot t_{n*} \cdot |F_{f2,n*}|^3}{|v_{f2m,1*}| \cdot t_{1*} + \dots + |v_{f2m,n*}| \cdot t_{n*}}}$$

Operating factors

Operating mode	fB_{op}
Uniform continuous operation	1.00
Cyclic operation	1.00
Reversing load cyclic operation	1.00
Run time	fB_t
Daily runtime ≤ 8 h	1.00
Daily runtime ≤ 16 h	1.15
Daily runtime ≤ 24 h	1.20
Cyclic operation	fB_{ZB}
≤ 1000 load changes/hour (LW/h)	1.00
> 1000 load changes/hour (LW/h)	1.15

Temperature		f_{B_T}
Motor cooling	Surrounding temperature	
Motor with forced ventilation	$\leq 20\text{ °C}$	0.9
	$\leq 30\text{ °C}$	1.0
	$\leq 40\text{ °C}$	1.15
Motor with convection cooling	$\leq 20\text{ °C}$	1.0
	$\leq 30\text{ °C}$	1.1
	$\leq 40\text{ °C}$	1.25

Notes

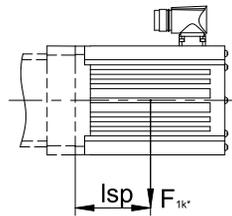
- The maximum permitted gearbox temperature (see the "Other product features" chapter) must not be exceeded, as that could result in damage.
- For braking from full speed (for example, when the power fails or when setting up the machine), note the permitted gearbox feed forces (F_{f2acc} , F_{f2NOT}) in the selection tables.

4.6.2 Permitted breakdown torques at the gearbox input

For a horizontal mounting position of the motor, verify that the permitted breakdown torque at the gearbox input is not exceeded before installation on a STOBBER gearbox. You can find information for how to do that in this chapter.

Calculate the actual breakdown torque as follows:

$$M_{1k^*} = F_{1k^*} \cdot l_{sp} \leq M_{1k}$$



If higher values are required, please contact STOBBER.

Type	M_{1k} [Nm]
PHV943_ME	200
PHV1043_ME	400

The values for the ME motor adapter also apply to the MEL adapter.

4.6.3 Recommendation for radial shaft seal rings

For a duty cycle > 60% and higher surrounding temperatures, we recommend radial shaft seal rings made of FKM at the output.

Properties:

- Excellent temperature resistance
- High chemical stability
- Very good resistance to aging
- Excellent resistance in oils and greases
- For use in the food, beverage and pharmaceutical industries

Leak-proofness

Our gearboxes are equipped with high-quality radial shaft seal rings and checked for leaks. However, a leak cannot be fully ruled out over the length of use of a gearbox. If you use a gearbox with goods incompatible with the lubricant, you must take measures to prevent direct contact with the gearbox lubricant in case of a leak.

4.7 Additional documentation

Additional documentation related to the product can be found at <http://www.stoeber.de/en/downloads/>

Enter the ID of the documentation in the Search term field.

Documentation	ID
Operating manual gearboxes, geared motors PHV94 – PHV104	443355_en
Operating manual gear racks	443392_en

5 ZTRPH rack and pinion gearbox

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5 Rack and pinion gearbox

ZTRPH

5.1 Overview

High Performance precision planetary gearboxes with screwed flange pinion

Features

Power density	★★★★☆
Linear clearance	★★★★★
Price category	€€€€
Smooth operation	★★★★☆
Linear rigidity	★★★★☆
Mass moment of inertia	★★★★☆
Ready-to-install drive solution	✓
Pinion gearing quality 5 (DIN 3962)	✓
Helical gearing	✓
Case-hardened and smoothed	✓
Radial runout $\leq 10 \mu\text{m}$ (optional)	✓
Reinforced output bearing (PH3 – PH5)	✓ (optional)

Key ★☆☆☆☆ good | ★★★★★ excellent
 € Economy | €€€€€ Premium

Technical data

m_n	2 – 6 mm
z	12 – 32
F_{f2acc}	6.5 – 67 kN
$V_{f2maxZB}$	0.11 – 4.7 m/s
Δs	4 – 44 μm

5.2 Selection tables

The technical data specified in the selection tables applies to:

- De-energized installation
- Permanent lubrication with the lubricants recommended in the chapter on gear racks [▶ 13.5.1](#)
- Case-hardened pinions, helical (left-hand 19° 31' 42"), gearing quality 5
- Installation altitudes up to 1000 m above sea level
- Surrounding temperatures from 0 °C to 40 °C
- Without consideration of the thermal limiting performance

For rack and pinion gearboxes with reduced backlash or reinforced bearings (PH3 – PH5), higher feed forces are possible. For this and all other technical data, refer to <https://configurator.stoeber.de/en-US/>.

An explanation of the formula symbols can be found in the chapter [▶ 15.1](#).

i	Type	$n_{1\max DB}$ [rpm]	$n_{1\max ZB}$ [rpm]	d_{MW} [mm]	$v_{f2\max ZB}$ [m/s]	Δs [μm]	Δs_{red} [μm]	C_{lin} [N/μm]	m_n [mm]	z	d_0 [mm]	F_{f2N} [kN]	F_{f2acc} [kN]	F_{f2NOT} [kN]	M_{2acc} [Nm]
ZTR2PH4 ($F_{f2acc,max} = 6,7$ kN)															
4.000	ZTR212SPH431_0040 ME	2600	5000	≤24	1.67	11	4	98	2	12	25.5	2.3	6.7	11	85
4.000	ZTR212SPH431_0040 MEL	2600	5000	≤32	1.67	11	4	98	2	12	25.5	2.3	6.7	11	85
4.000	ZTR216SPH431_0040 ME	2600	5000	≤24	2.22	15	5	93	2	16	34.0	2.3	6.7	9.2	114
4.000	ZTR216SPH431_0040 MEL	2600	5000	≤32	2.22	15	5	93	2	16	34.0	2.3	6.7	9.2	114
5.000	ZTR212SPH431_0050 ME	3000	6000	≤24	1.60	11	4	98	2	12	25.5	2.4	6.7	11	85
5.000	ZTR212SPH431_0050 MEL	3000	6000	≤32	1.60	11	4	98	2	12	25.5	2.4	6.7	11	85
5.000	ZTR216SPH431_0050 ME	3000	6000	≤24	2.13	15	5	92	2	16	34.0	2.4	6.7	9.2	114
5.000	ZTR216SPH431_0050 MEL	3000	6000	≤32	2.13	15	5	92	2	16	34.0	2.4	6.7	9.2	114
7.000	ZTR212SPH431_0070 ME	3200	6000	≤24	1.14	11	4	96	2	12	25.5	2.7	6.7	11	85
7.000	ZTR212SPH431_0070 MEL	3200	6000	≤32	1.14	11	4	96	2	12	25.5	2.7	6.7	11	85
7.000	ZTR216SPH431_0070 ME	3200	6000	≤24	1.52	15	5	89	2	16	34.0	2.7	6.7	9.2	114
7.000	ZTR216SPH431_0070 MEL	3200	6000	≤32	1.52	15	5	89	2	16	34.0	2.7	6.7	9.2	114
10.000	ZTR212SPH431_0100 ME	3500	7000	≤24	0.93	11	4	90	2	12	25.5	3.1	6.7	11	85
10.000	ZTR212SPH431_0100 MEL	3500	7000	≤32	0.93	11	4	90	2	12	25.5	3.1	6.7	11	85
10.000	ZTR216SPH431_0100 ME	3500	7000	≤24	1.24	15	5	81	2	16	34.0	3.1	6.7	9.2	114
10.000	ZTR216SPH431_0100 MEL	3500	7000	≤32	1.24	15	5	81	2	16	34.0	3.1	6.7	9.2	114
16.000	ZTR212SPH432_0160 ME	4000	8000	≤19	0.67	11	4	96	2	12	25.5	3.6	6.7	11	85
16.000	ZTR212SPH432_0160 MEL	4000	8000	≤24	0.67	11	4	96	2	12	25.5	3.6	6.7	11	85
16.000	ZTR216SPH432_0160 ME	4000	8000	≤19	0.89	15	5	89	2	16	34.0	3.6	6.7	9.2	114
16.000	ZTR216SPH432_0160 MEL	4000	8000	≤24	0.89	15	5	89	2	16	34.0	3.6	6.7	9.2	114
20.000	ZTR212SPH432_0200 ME	4000	8000	≤19	0.53	11	4	96	2	12	25.5	3.9	6.7	11	85
20.000	ZTR212SPH432_0200 MEL	4000	8000	≤24	0.53	11	4	96	2	12	25.5	3.9	6.7	11	85
20.000	ZTR216SPH432_0200 ME	4000	8000	≤19	0.71	15	5	90	2	16	34.0	3.9	6.7	9.2	114
20.000	ZTR216SPH432_0200 MEL	4000	8000	≤24	0.71	15	5	90	2	16	34.0	3.9	6.7	9.2	114
25.000	ZTR212SPH432_0250 ME	4500	8000	≤19	0.43	11	4	97	2	12	25.5	4.2	6.7	11	85
25.000	ZTR212SPH432_0250 MEL	4500	8000	≤24	0.43	11	4	97	2	12	25.5	4.2	6.7	11	85
25.000	ZTR216SPH432_0250 ME	4500	8000	≤19	0.57	15	5	91	2	16	34.0	4.2	6.7	9.2	114
25.000	ZTR216SPH432_0250 MEL	4500	8000	≤24	0.57	15	5	91	2	16	34.0	4.2	6.7	9.2	114
28.000	ZTR212SPH432_0280 ME	4500	8000	≤19	0.38	11	4	96	2	12	25.5	4.2	6.7	11	85
28.000	ZTR212SPH432_0280 MEL	4500	8000	≤24	0.38	11	4	96	2	12	25.5	4.2	6.7	11	85
28.000	ZTR216SPH432_0280 ME	4500	8000	≤19	0.51	15	5	90	2	16	34.0	4.2	6.7	9.2	114
28.000	ZTR216SPH432_0280 MEL	4500	8000	≤24	0.51	15	5	90	2	16	34.0	4.2	6.7	9.2	114
35.000	ZTR212SPH432_0350 ME	4500	8000	≤19	0.31	11	4	97	2	12	25.5	4.2	6.7	11	85
35.000	ZTR212SPH432_0350 MEL	4500	8000	≤24	0.31	11	4	97	2	12	25.5	4.2	6.7	11	85
35.000	ZTR216SPH432_0350 ME	4500	8000	≤19	0.41	15	5	90	2	16	34.0	4.2	6.7	9.2	114
35.000	ZTR216SPH432_0350 MEL	4500	8000	≤24	0.41	15	5	90	2	16	34.0	4.2	6.7	9.2	114
40.000	ZTR212SPH432_0400 ME	4500	8000	≤19	0.27	11	4	96	2	12	25.5	4.2	6.7	11	85
40.000	ZTR212SPH432_0400 MEL	4500	8000	≤24	0.27	11	4	96	2	12	25.5	4.2	6.7	11	85
40.000	ZTR216SPH432_0400 ME	4500	8000	≤19	0.36	15	5	89	2	16	34.0	4.2	6.7	9.2	114
40.000	ZTR216SPH432_0400 MEL	4500	8000	≤24	0.36	15	5	89	2	16	34.0	4.2	6.7	9.2	114
50.000	ZTR212SPH432_0500 ME	4500	8000	≤19	0.21	11	4	96	2	12	25.5	4.2	6.7	11	85
50.000	ZTR212SPH432_0500 MEL	4500	8000	≤24	0.21	11	4	96	2	12	25.5	4.2	6.7	11	85
50.000	ZTR216SPH432_0500 ME	4500	8000	≤19	0.28	15	5	90	2	16	34.0	4.2	6.7	9.2	114
50.000	ZTR216SPH432_0500 MEL	4500	8000	≤24	0.28	15	5	90	2	16	34.0	4.2	6.7	9.2	114
70.000	ZTR212SPH432_0700 ME	4500	8000	≤19	0.15	11	4	94	2	12	25.5	4.2	6.7	11	85
70.000	ZTR212SPH432_0700 MEL	4500	8000	≤24	0.15	11	4	94	2	12	25.5	4.2	6.7	11	85
70.000	ZTR216SPH432_0700 ME	4500	8000	≤19	0.20	15	5	87	2	16	34.0	4.2	6.7	9.2	114
70.000	ZTR216SPH432_0700 MEL	4500	8000	≤24	0.20	15	5	87	2	16	34.0	4.2	6.7	9.2	114
100.0	ZTR212SPH432_1000 ME	4500	8000	≤19	0.11	11	4	89	2	12	25.5	4.2	6.7	11	85
100.0	ZTR212SPH432_1000 MEL	4500	8000	≤24	0.11	11	4	89	2	12	25.5	4.2	6.7	11	85

5.2 Selection tables 5 ZTRPH rack and pinion gearbox

i	Type	n_{1maxDB}	n_{1maxZB}	d_{MW}	$v_{f2maxZB}$	Δs	Δs_{red}	C_{lin}	m_n	z	d_0	F_{f2N}	F_{f2acc}	F_{f2NOT}	M_{2acc}
		[rpm]	[rpm]	[mm]	[m/s]	[μm]	[μm]	[N/ μm]	[mm]		[mm]	[kN]	[kN]	[kN]	[Nm]
ZTR2PH4 ($F_{f2acc,max} = 6,7$ kN)															
100.0	ZTR216SPH432_1000 ME	4500	8000	≤ 19	0.14	15	5	79	2	16	34.0	4.2	6.5	9.2	110
100.0	ZTR216SPH432_1000 MEL	4500	8000	≤ 24	0.14	15	5	79	2	16	34.0	4.2	6.5	9.2	110
ZTR2PH5 ($F_{f2acc,max} = 11$ kN)															
4.000	ZTR219SPH531_0040 ME	2200	5000	≤ 32	2.64	18	6	94	2	19	40.3	3.3	10	15	210
4.000	ZTR219SPH531_0040 MEL	2200	5000	≤ 38	2.64	18	6	94	2	19	40.3	3.3	10	15	210
4.000	ZTR223SPH531_0040 ME	2200	5000	≤ 32	3.19	21	7	91	2	23	48.8	3.3	11	14	264
4.000	ZTR223SPH531_0040 MEL	2200	5000	≤ 38	3.19	21	7	91	2	23	48.8	3.3	11	14	264
5.000	ZTR219SPH531_0050 ME	2500	5500	≤ 32	2.32	18	6	94	2	19	40.3	3.6	10	15	210
5.000	ZTR219SPH531_0050 MEL	2500	5500	≤ 38	2.32	18	6	94	2	19	40.3	3.6	10	15	210
5.000	ZTR223SPH531_0050 ME	2500	5500	≤ 32	2.81	21	7	91	2	23	48.8	3.6	11	14	264
5.000	ZTR223SPH531_0050 MEL	2500	5500	≤ 38	2.81	21	7	91	2	23	48.8	3.6	11	14	264
7.000	ZTR219SPH531_0070 ME	3000	6000	≤ 32	1.81	18	6	92	2	19	40.3	4.0	10	15	210
7.000	ZTR219SPH531_0070 MEL	3000	6000	≤ 38	1.81	18	6	92	2	19	40.3	4.0	10	15	210
7.000	ZTR223SPH531_0070 ME	3000	6000	≤ 32	2.19	21	7	87	2	23	48.8	4.0	11	14	264
7.000	ZTR223SPH531_0070 MEL	3000	6000	≤ 38	2.19	21	7	87	2	23	48.8	4.0	11	14	264
10.00	ZTR219SPH531_0100 ME	3300	6500	≤ 32	1.37	18	6	87	2	19	40.3	4.5	10	15	210
10.00	ZTR219SPH531_0100 MEL	3300	6500	≤ 38	1.37	18	6	87	2	19	40.3	4.5	10	15	210
10.00	ZTR223SPH531_0100 ME	3300	6500	≤ 32	1.66	21	7	81	2	23	48.8	4.5	11	14	264
10.00	ZTR223SPH531_0100 MEL	3300	6500	≤ 38	1.66	21	7	81	2	23	48.8	4.5	11	14	264
16.00	ZTR219SPH532_0160 ME	3500	7000	≤ 24	0.92	18	6	93	2	19	40.3	5.3	10	15	210
16.00	ZTR219SPH532_0160 MEL	3500	7000	≤ 32	0.92	18	6	93	2	19	40.3	5.3	10	15	210
16.00	ZTR223SPH532_0160 ME	3500	7000	≤ 24	1.12	21	7	89	2	23	48.8	5.3	11	14	264
16.00	ZTR223SPH532_0160 MEL	3500	7000	≤ 32	1.12	21	7	89	2	23	48.8	5.3	11	14	264
20.00	ZTR219SPH532_0200 ME	3500	7000	≤ 24	0.74	18	6	93	2	19	40.3	5.7	10	15	210
20.00	ZTR219SPH532_0200 MEL	3500	7000	≤ 32	0.74	18	6	93	2	19	40.3	5.7	10	15	210
20.00	ZTR223SPH532_0200 ME	3500	7000	≤ 24	0.89	21	7	90	2	23	48.8	5.7	11	14	264
20.00	ZTR223SPH532_0200 MEL	3500	7000	≤ 32	0.89	21	7	90	2	23	48.8	5.7	11	14	264
25.00	ZTR219SPH532_0250 ME	3700	7500	≤ 24	0.63	18	6	93	2	19	40.3	6.1	10	15	210
25.00	ZTR219SPH532_0250 MEL	3700	7500	≤ 32	0.63	18	6	93	2	19	40.3	6.1	10	15	210
25.00	ZTR223SPH532_0250 ME	3700	7500	≤ 24	0.77	21	7	89	2	23	48.8	6.1	11	14	264
25.00	ZTR223SPH532_0250 MEL	3700	7500	≤ 32	0.77	21	7	89	2	23	48.8	6.1	11	14	264
28.00	ZTR219SPH532_0280 ME	4000	8000	≤ 24	0.60	18	6	92	2	19	40.3	6.1	10	15	210
28.00	ZTR219SPH532_0280 MEL	4000	8000	≤ 32	0.60	18	6	92	2	19	40.3	6.1	10	15	210
28.00	ZTR223SPH532_0280 ME	4000	8000	≤ 24	0.73	21	7	88	2	23	48.8	6.1	11	14	264
28.00	ZTR223SPH532_0280 MEL	4000	8000	≤ 32	0.73	21	7	88	2	23	48.8	6.1	11	14	264
35.00	ZTR219SPH532_0350 ME	4000	8000	≤ 24	0.48	18	6	93	2	19	40.3	6.1	10	15	210
35.00	ZTR219SPH532_0350 MEL	4000	8000	≤ 32	0.48	18	6	93	2	19	40.3	6.1	10	15	210
35.00	ZTR223SPH532_0350 ME	4000	8000	≤ 24	0.58	21	7	89	2	23	48.8	6.1	11	14	264
35.00	ZTR223SPH532_0350 MEL	4000	8000	≤ 32	0.58	21	7	89	2	23	48.8	6.1	11	14	264
40.00	ZTR219SPH532_0400 ME	4000	8000	≤ 24	0.42	18	6	92	2	19	40.3	6.1	10	15	210
40.00	ZTR219SPH532_0400 MEL	4000	8000	≤ 32	0.42	18	6	92	2	19	40.3	6.1	10	15	210
40.00	ZTR223SPH532_0400 ME	4000	8000	≤ 24	0.51	21	7	87	2	23	48.8	6.1	11	14	264
40.00	ZTR223SPH532_0400 MEL	4000	8000	≤ 32	0.51	21	7	87	2	23	48.8	6.1	11	14	264
50.00	ZTR219SPH532_0500 ME	4000	8000	≤ 24	0.34	18	6	92	2	19	40.3	6.1	10	15	210
50.00	ZTR219SPH532_0500 MEL	4000	8000	≤ 32	0.34	18	6	92	2	19	40.3	6.1	10	15	210
50.00	ZTR223SPH532_0500 ME	4000	8000	≤ 24	0.41	21	7	88	2	23	48.8	6.1	11	14	264
50.00	ZTR223SPH532_0500 MEL	4000	8000	≤ 32	0.41	21	7	88	2	23	48.8	6.1	11	14	264
70.00	ZTR219SPH532_0700 ME	4000	8000	≤ 24	0.24	18	6	91	2	19	40.3	6.1	10	15	210
70.00	ZTR219SPH532_0700 MEL	4000	8000	≤ 32	0.24	18	6	91	2	19	40.3	6.1	10	15	210
70.00	ZTR223SPH532_0700 ME	4000	8000	≤ 24	0.29	21	7	86	2	23	48.8	6.1	11	14	264
70.00	ZTR223SPH532_0700 MEL	4000	8000	≤ 32	0.29	21	7	86	2	23	48.8	6.1	11	14	264
100.0	ZTR219SPH532_1000 ME	4000	8000	≤ 24	0.17	18	6	86	2	19	40.3	6.1	10	15	210
100.0	ZTR219SPH532_1000 MEL	4000	8000	≤ 32	0.17	18	6	86	2	19	40.3	6.1	10	15	210
100.0	ZTR223SPH532_1000 ME	4000	8000	≤ 24	0.20	21	7	80	2	23	48.8	6.1	11	14	264
100.0	ZTR223SPH532_1000 MEL	4000	8000	≤ 32	0.20	21	7	80	2	23	48.8	6.1	11	14	264
ZTR3PH5 ($F_{f2acc,max} = 11$ kN)															
4.000	ZTR314SPH531_0040 ME	2200	5000	≤ 32	2.92	19	6	88	3	14	44.6	3.3	11	14	239
4.000	ZTR314SPH531_0040 MEL	2200	5000	≤ 38	2.92	19	6	88	3	14	44.6	3.3	11	14	239
5.000	ZTR314SPH531_0050 ME	2500	5500	≤ 32	2.57	19	6	88	3	14	44.6	3.5	11	14	239
5.000	ZTR314SPH531_0050 MEL	2500	5500	≤ 38	2.57	19	6	88	3	14	44.6	3.5	11	14	239
7.000	ZTR314SPH531_0070 ME	3000	6000	≤ 32	2.00	19	6	85	3	14	44.6	3.9	11	14	239
7.000	ZTR314SPH531_0070 MEL	3000	6000	≤ 38	2.00	19	6	85	3	14	44.6	3.9	11	14	239
10.00	ZTR314SPH531_0100 ME	3300	6500	≤ 32	1.52	19	6	80	3	14	44.6	4.4	11	14	239
10.00	ZTR314SPH531_0100 MEL	3300	6500	≤ 38	1.52	19	6	80	3	14	44.6	4.4	11	14	239
16.00	ZTR314SPH532_0160 ME	3500	7000	≤ 24	1.02	19	6	87	3	14	44.6	5.2	11	14	239
16.00	ZTR314SPH532_0160 MEL	3500	7000	≤ 32	1.02	19	6	87	3	14	44.6	5.2	11	14	239

i	Type	n_{1maxDB}	n_{1maxZB}	d_{MW}	$v_{f2maxZB}$	Δs	Δs_{red}	C_{lin}	m_n	z	d_0	F_{f2N}	F_{f2acc}	F_{f2NOT}	M_{2acc}
		[rpm]	[rpm]	[mm]	[m/s]	[μ m]	[μ m]	[N/ μ m]	[mm]		[mm]	[kN]	[kN]	[kN]	[Nm]
ZTR3PH5 ($F_{f2acc,max} = 11$ kN)															
20.00	ZTR314SPH532_0200 ME	3500	7000	≤24	0.82	19	6	87	3	14	44.6	5.6	11	14	239
20.00	ZTR314SPH532_0200 MEL	3500	7000	≤32	0.82	19	6	87	3	14	44.6	5.6	11	14	239
25.00	ZTR314SPH532_0250 ME	3700	7500	≤24	0.70	19	6	87	3	14	44.6	6.0	11	14	239
25.00	ZTR314SPH532_0250 MEL	3700	7500	≤32	0.70	19	6	87	3	14	44.6	6.0	11	14	239
28.00	ZTR314SPH532_0280 ME	4000	8000	≤24	0.67	19	6	86	3	14	44.6	6.0	11	14	239
28.00	ZTR314SPH532_0280 MEL	4000	8000	≤32	0.67	19	6	86	3	14	44.6	6.0	11	14	239
35.00	ZTR314SPH532_0350 ME	4000	8000	≤24	0.53	19	6	87	3	14	44.6	6.0	11	14	239
35.00	ZTR314SPH532_0350 MEL	4000	8000	≤32	0.53	19	6	87	3	14	44.6	6.0	11	14	239
40.00	ZTR314SPH532_0400 ME	4000	8000	≤24	0.47	19	6	85	3	14	44.6	6.0	11	14	239
40.00	ZTR314SPH532_0400 MEL	4000	8000	≤32	0.47	19	6	85	3	14	44.6	6.0	11	14	239
50.00	ZTR314SPH532_0500 ME	4000	8000	≤24	0.37	19	6	86	3	14	44.6	6.0	11	14	239
50.00	ZTR314SPH532_0500 MEL	4000	8000	≤32	0.37	19	6	86	3	14	44.6	6.0	11	14	239
70.00	ZTR314SPH532_0700 ME	4000	8000	≤24	0.27	19	6	84	3	14	44.6	6.0	11	14	239
70.00	ZTR314SPH532_0700 MEL	4000	8000	≤32	0.27	19	6	84	3	14	44.6	6.0	11	14	239
100.0	ZTR314SPH532_1000 ME	4000	8000	≤24	0.19	19	6	80	3	14	44.6	6.0	11	14	239
100.0	ZTR314SPH532_1000 MEL	4000	8000	≤32	0.19	19	6	80	3	14	44.6	6.0	11	14	239
ZTR2PH7 ($F_{f2acc,max} = 15$ kN)															
4.000	ZTR223SPH731_0040 ME	1900	4000	≤38	2.56	21	7	119	2	23	48.8	8.7	15	29	366
4.000	ZTR223SPH731_0040 MEL	1900	4000	≤48	2.56	21	7	120	2	23	48.8	8.7	15	29	366
5.000	ZTR223SPH731_0050 ME	2200	5000	≤38	2.56	21	7	118	2	23	48.8	9.4	15	29	366
5.000	ZTR223SPH731_0050 MEL	2200	5000	≤48	2.56	21	7	119	2	23	48.8	9.4	15	29	366
7.000	ZTR223SPH731_0070 ME	2500	5000	≤38	1.83	21	7	116	2	23	48.8	10	15	29	366
7.000	ZTR223SPH731_0070 MEL	2500	5000	≤48	1.83	21	7	116	2	23	48.8	10	15	29	366
10.00	ZTR223SPH731_0100 ME	2500	5000	≤38	1.28	21	7	112	2	23	48.8	12	15	29	366
10.00	ZTR223SPH731_0100 MEL	2500	5000	≤48	1.28	21	7	112	2	23	48.8	12	15	29	366
16.00	ZTR223SPH732_0160 ME	3000	6000	≤32	0.96	21	7	119	2	23	48.8	14	15	29	366
16.00	ZTR223SPH732_0160 MEL	3000	6000	≤38	0.96	21	7	119	2	23	48.8	14	15	29	366
20.00	ZTR223SPH732_0200 ME	3000	6000	≤32	0.77	21	7	118	2	23	48.8	15	15	29	366
20.00	ZTR223SPH732_0200 MEL	3000	6000	≤38	0.77	21	7	118	2	23	48.8	15	15	29	366
25.00	ZTR223SPH732_0250 ME	3500	7000	≤32	0.72	21	7	118	2	23	48.8	15	15	29	366
25.00	ZTR223SPH732_0250 MEL	3500	7000	≤38	0.72	21	7	118	2	23	48.8	15	15	29	366
28.00	ZTR223SPH732_0280 ME	3700	7000	≤32	0.64	21	7	118	2	23	48.8	15	15	29	366
28.00	ZTR223SPH732_0280 MEL	3700	7000	≤38	0.64	21	7	118	2	23	48.8	15	15	29	366
35.00	ZTR223SPH732_0350 ME	3700	7000	≤32	0.51	21	7	118	2	23	48.8	15	15	29	366
35.00	ZTR223SPH732_0350 MEL	3700	7000	≤38	0.51	21	7	118	2	23	48.8	15	15	29	366
40.00	ZTR223SPH732_0400 ME	3700	7000	≤32	0.45	21	7	118	2	23	48.8	15	15	29	366
40.00	ZTR223SPH732_0400 MEL	3700	7000	≤38	0.45	21	7	118	2	23	48.8	15	15	29	366
50.00	ZTR223SPH732_0500 ME	3700	7000	≤32	0.36	21	7	117	2	23	48.8	15	15	29	366
50.00	ZTR223SPH732_0500 MEL	3700	7000	≤38	0.36	21	7	117	2	23	48.8	15	15	29	366
70.00	ZTR223SPH732_0700 ME	3700	7000	≤32	0.26	21	7	115	2	23	48.8	15	15	29	366
70.00	ZTR223SPH732_0700 MEL	3700	7000	≤38	0.26	21	7	115	2	23	48.8	15	15	29	366
100.0	ZTR223SPH732_1000 ME	3700	7000	≤32	0.18	21	7	111	2	23	48.8	15	15	29	366
100.0	ZTR223SPH732_1000 MEL	3700	7000	≤38	0.18	21	7	111	2	23	48.8	15	15	29	366
ZTR3PH7 ($F_{f2acc,max} = 20$ kN)															
4.000	ZTR316SPH731_0040 ME	1900	4000	≤38	2.67	22	7	118	3	16	50.9	8.5	20	30	517
4.000	ZTR316SPH731_0040 MEL	1900	4000	≤48	2.67	22	7	119	3	16	50.9	8.5	20	30	517
4.000	ZTR319SPH731_0040 ME	1900	4000	≤38	3.17	26	9	115	3	19	60.5	8.5	20	26	615
4.000	ZTR319SPH731_0040 MEL	1900	4000	≤48	3.17	26	9	116	3	19	60.5	8.5	20	26	615
5.000	ZTR316SPH731_0050 ME	2200	5000	≤38	2.67	22	7	117	3	16	50.9	9.2	20	30	517
5.000	ZTR316SPH731_0050 MEL	2200	5000	≤48	2.67	22	7	118	3	16	50.9	9.2	20	30	517
5.000	ZTR319SPH731_0050 ME	2200	5000	≤38	3.17	26	9	113	3	19	60.5	9.1	20	26	615
5.000	ZTR319SPH731_0050 MEL	2200	5000	≤48	3.17	26	9	114	3	19	60.5	9.1	20	26	615
7.000	ZTR316SPH731_0070 ME	2500	5000	≤38	1.91	22	7	115	3	16	50.9	10	20	30	517
7.000	ZTR316SPH731_0070 MEL	2500	5000	≤48	1.91	22	7	115	3	16	50.9	10	20	30	517
7.000	ZTR319SPH731_0070 ME	2500	5000	≤38	2.26	26	9	110	3	19	60.5	10	20	26	615
7.000	ZTR319SPH731_0070 MEL	2500	5000	≤48	2.26	26	9	110	3	19	60.5	10	20	26	615
10.00	ZTR316SPH731_0100 ME	2500	5000	≤38	1.33	22	7	110	3	16	50.9	12	20	30	517
10.00	ZTR316SPH731_0100 MEL	2500	5000	≤48	1.33	22	7	110	3	16	50.9	12	20	30	517
10.00	ZTR319SPH731_0100 ME	2500	5000	≤38	1.58	26	9	104	3	19	60.5	12	19	26	575
10.00	ZTR319SPH731_0100 MEL	2500	5000	≤48	1.58	26	9	104	3	19	60.5	12	19	26	575
16.00	ZTR316SPH732_0160 ME	3000	6000	≤32	1.00	22	7	118	3	16	50.9	14	20	30	517
16.00	ZTR316SPH732_0160 MEL	3000	6000	≤38	1.00	22	7	118	3	16	50.9	14	20	30	517
16.00	ZTR319SPH732_0160 ME	3000	6000	≤32	1.19	26	9	114	3	19	60.5	13	20	26	615
16.00	ZTR319SPH732_0160 MEL	3000	6000	≤38	1.19	26	9	114	3	19	60.5	13	20	26	615
20.00	ZTR316SPH732_0200 ME	3000	6000	≤32	0.80	22	7	117	3	16	50.9	15	20	30	517
20.00	ZTR316SPH732_0200 MEL	3000	6000	≤38	0.80	22	7	117	3	16	50.9	15	20	30	517

5.2 Selection tables 5 ZTRPH rack and pinion gearbox

i	Type	n_{1maxDB}	n_{1maxZB}	d_{MW}	$v_{f2maxZB}$	Δs	Δs_{red}	C_{lin}	m_n	z	d_0	F_{f2N}	F_{f2acc}	F_{f2NOT}	M_{2acc}
		[rpm]	[rpm]	[mm]	[m/s]	[μm]	[μm]	[N/ μm]	[mm]		[mm]	[kN]	[kN]	[kN]	[Nm]
ZTR3PH7 ($F_{f2acc,max} = 20$ kN)															
20.00	ZTR319SPH732_0200 ME	3000	6000	≤32	0.95	26	9	113	3	19	60.5	15	20	26	615
20.00	ZTR319SPH732_0200 MEL	3000	6000	≤38	0.95	26	9	113	3	19	60.5	15	20	26	615
25.00	ZTR316SPH732_0250 ME	3500	7000	≤32	0.75	22	7	117	3	16	50.9	16	20	30	517
25.00	ZTR316SPH732_0250 MEL	3500	7000	≤38	0.75	22	7	117	3	16	50.9	16	20	30	517
25.00	ZTR319SPH732_0250 ME	3500	7000	≤32	0.89	26	9	113	3	19	60.5	16	20	26	615
25.00	ZTR319SPH732_0250 MEL	3500	7000	≤38	0.89	26	9	113	3	19	60.5	16	20	26	615
28.00	ZTR316SPH732_0280 ME	3700	7000	≤32	0.67	22	7	117	3	16	50.9	16	20	30	517
28.00	ZTR316SPH732_0280 MEL	3700	7000	≤38	0.67	22	7	117	3	16	50.9	16	20	30	517
28.00	ZTR319SPH732_0280 ME	3700	7000	≤32	0.79	26	9	114	3	19	60.5	16	20	26	615
28.00	ZTR319SPH732_0280 MEL	3700	7000	≤38	0.79	26	9	114	3	19	60.5	16	20	26	615
35.00	ZTR316SPH732_0350 ME	3700	7000	≤32	0.53	22	7	117	3	16	50.9	16	20	30	517
35.00	ZTR316SPH732_0350 MEL	3700	7000	≤38	0.53	22	7	117	3	16	50.9	16	20	30	517
35.00	ZTR319SPH732_0350 ME	3700	7000	≤32	0.63	26	9	113	3	19	60.5	16	20	26	615
35.00	ZTR319SPH732_0350 MEL	3700	7000	≤38	0.63	26	9	113	3	19	60.5	16	20	26	615
40.00	ZTR316SPH732_0400 ME	3700	7000	≤32	0.47	22	7	116	3	16	50.9	16	20	30	517
40.00	ZTR316SPH732_0400 MEL	3700	7000	≤38	0.47	22	7	116	3	16	50.9	16	20	30	517
40.00	ZTR319SPH732_0400 ME	3700	7000	≤32	0.55	26	9	113	3	19	60.5	16	20	26	615
40.00	ZTR319SPH732_0400 MEL	3700	7000	≤38	0.55	26	9	113	3	19	60.5	16	20	26	615
50.00	ZTR316SPH732_0500 ME	3700	7000	≤32	0.37	22	7	116	3	16	50.9	16	20	30	517
50.00	ZTR316SPH732_0500 MEL	3700	7000	≤38	0.37	22	7	116	3	16	50.9	16	20	30	517
50.00	ZTR319SPH732_0500 ME	3700	7000	≤32	0.44	26	9	112	3	19	60.5	16	20	26	615
50.00	ZTR319SPH732_0500 MEL	3700	7000	≤38	0.44	26	9	112	3	19	60.5	16	20	26	615
70.00	ZTR316SPH732_0700 ME	3700	7000	≤32	0.27	22	7	114	3	16	50.9	16	20	30	517
70.00	ZTR316SPH732_0700 MEL	3700	7000	≤38	0.27	22	7	114	3	16	50.9	16	20	30	517
70.00	ZTR319SPH732_0700 ME	3700	7000	≤32	0.32	26	9	109	3	19	60.5	16	20	26	615
70.00	ZTR319SPH732_0700 MEL	3700	7000	≤38	0.32	26	9	109	3	19	60.5	16	20	26	615
100.0	ZTR316SPH732_1000 ME	3700	7000	≤32	0.19	22	7	110	3	16	50.9	16	20	30	517
100.0	ZTR316SPH732_1000 MEL	3700	7000	≤38	0.19	22	7	110	3	16	50.9	16	20	30	517
100.0	ZTR319SPH732_1000 ME	3700	7000	≤32	0.22	26	9	104	3	19	60.5	14	18	26	550
100.0	ZTR319SPH732_1000 MEL	3700	7000	≤38	0.22	26	9	104	3	19	60.5	14	18	26	550
ZTR4PH7 ($F_{f2acc,max} = 19$ kN)															
4.000	ZTR412SPH731_0040 ME	1900	4000	≤38	2.67	22	7	114	4	12	50.9	8.2	19	28	491
4.000	ZTR412SPH731_0040 MEL	1900	4000	≤48	2.67	22	7	115	4	12	50.9	8.2	19	28	491
5.000	ZTR412SPH731_0050 ME	2200	5000	≤38	2.67	22	7	113	4	12	50.9	8.8	19	28	491
5.000	ZTR412SPH731_0050 MEL	2200	5000	≤48	2.67	22	7	114	4	12	50.9	8.8	19	28	491
7.000	ZTR412SPH731_0070 ME	2500	5000	≤38	1.91	22	7	111	4	12	50.9	9.9	19	28	491
7.000	ZTR412SPH731_0070 MEL	2500	5000	≤48	1.91	22	7	111	4	12	50.9	9.9	19	28	491
10.00	ZTR412SPH731_0100 ME	2500	5000	≤38	1.33	22	7	107	4	12	50.9	11	19	28	491
10.00	ZTR412SPH731_0100 MEL	2500	5000	≤48	1.33	22	7	107	4	12	50.9	11	19	28	491
16.00	ZTR412SPH732_0160 ME	3000	6000	≤32	1.00	22	7	114	4	12	50.9	13	19	28	491
16.00	ZTR412SPH732_0160 MEL	3000	6000	≤38	1.00	22	7	114	4	12	50.9	13	19	28	491
20.00	ZTR412SPH732_0200 ME	3000	6000	≤32	0.80	22	7	113	4	12	50.9	14	19	28	491
20.00	ZTR412SPH732_0200 MEL	3000	6000	≤38	0.80	22	7	113	4	12	50.9	14	19	28	491
25.00	ZTR412SPH732_0250 ME	3500	7000	≤32	0.75	22	7	113	4	12	50.9	15	19	28	491
25.00	ZTR412SPH732_0250 MEL	3500	7000	≤38	0.75	22	7	113	4	12	50.9	15	19	28	491
28.00	ZTR412SPH732_0280 ME	3700	7000	≤32	0.67	22	7	114	4	12	50.9	15	19	28	491
28.00	ZTR412SPH732_0280 MEL	3700	7000	≤38	0.67	22	7	114	4	12	50.9	15	19	28	491
35.00	ZTR412SPH732_0350 ME	3700	7000	≤32	0.53	22	7	113	4	12	50.9	15	19	28	491
35.00	ZTR412SPH732_0350 MEL	3700	7000	≤38	0.53	22	7	113	4	12	50.9	15	19	28	491
40.00	ZTR412SPH732_0400 ME	3700	7000	≤32	0.47	22	7	113	4	12	50.9	15	19	28	491
40.00	ZTR412SPH732_0400 MEL	3700	7000	≤38	0.47	22	7	113	4	12	50.9	15	19	28	491
50.00	ZTR412SPH732_0500 ME	3700	7000	≤32	0.37	22	7	112	4	12	50.9	15	19	28	491
50.00	ZTR412SPH732_0500 MEL	3700	7000	≤38	0.37	22	7	112	4	12	50.9	15	19	28	491
70.00	ZTR412SPH732_0700 ME	3700	7000	≤32	0.27	22	7	110	4	12	50.9	15	19	28	491
70.00	ZTR412SPH732_0700 MEL	3700	7000	≤38	0.27	22	7	110	4	12	50.9	15	19	28	491
100.0	ZTR412SPH732_1000 ME	3700	7000	≤32	0.19	22	7	107	4	12	50.9	15	19	28	491
100.0	ZTR412SPH732_1000 MEL	3700	7000	≤38	0.19	22	7	107	4	12	50.9	15	19	28	491
ZTR3PH8 ($F_{f2acc,max} = 25$ kN)															
4.000	ZTR332SPH831_0040 ME	1400	3500	≤48	4.67	44	15	184	3	32	101.9	17	25	44	1294
4.000	ZTR332SPH831_0040 MEL	1400	3500	≤60	4.67	44	15	188	3	32	101.9	17	25	44	1294
5.000	ZTR332SPH831_0050 ME	1600	4000	≤48	4.27	44	15	186	3	32	101.9	21	25	44	1294
5.000	ZTR332SPH831_0050 MEL	1600	4000	≤60	4.27	44	15	188	3	32	101.9	21	25	44	1294
7.000	ZTR332SPH831_0070 ME	2000	4000	≤48	3.05	44	15	176	3	32	101.9	20	25	44	1294
7.000	ZTR332SPH831_0070 MEL	2000	4000	≤60	3.05	44	15	177	3	32	101.9	20	25	44	1294
10.00	ZTR332SPH831_0100 ME	2200	4000	≤48	2.13	44	15	161	3	32	101.9	17	25	44	1294
10.00	ZTR332SPH831_0100 MEL	2200	4000	≤60	2.13	44	15	162	3	32	101.9	17	25	44	1294

i	Type	n_{1maxDB}	n_{1maxZB}	d_{MW}	$v_{f2maxZB}$	Δs	Δs_{red}	C_{lin}	m_n	z	d_0	F_{f2N}	F_{f2acc}	F_{f2NOT}	M_{2acc}
		[rpm]	[rpm]	[mm]	[m/s]	[μ m]	[μ m]	[N/ μ m]	[mm]		[mm]	[kN]	[kN]	[kN]	[Nm]
ZTR3PH8 ($F_{f2acc,max} = 25$ kN)															
16.00	ZTR332SPH832_0160 ME	2500	4500	≤38	1.50	44	15	182	3	32	101.9	22	25	44	1294
16.00	ZTR332SPH832_0160 MEL	2500	4500	≤48	1.50	44	15	182	3	32	101.9	22	25	44	1294
20.00	ZTR332SPH832_0200 ME	2500	4500	≤38	1.20	44	15	184	3	32	101.9	25	25	44	1294
20.00	ZTR332SPH832_0200 MEL	2500	4500	≤48	1.20	44	15	185	3	32	101.9	25	25	44	1294
25.00	ZTR332SPH832_0250 ME	2700	5500	≤38	1.17	44	15	184	3	32	101.9	25	25	44	1294
25.00	ZTR332SPH832_0250 MEL	2700	5500	≤48	1.17	44	15	184	3	32	101.9	25	25	44	1294
28.00	ZTR332SPH832_0280 ME	3000	6000	≤38	1.14	44	15	180	3	32	101.9	22	25	44	1294
28.00	ZTR332SPH832_0280 MEL	3000	6000	≤48	1.14	44	15	180	3	32	101.9	22	25	44	1294
35.00	ZTR332SPH832_0350 ME	3000	6000	≤38	0.91	44	15	183	3	32	101.9	25	25	44	1294
35.00	ZTR332SPH832_0350 MEL	3000	6000	≤48	0.91	44	15	184	3	32	101.9	25	25	44	1294
40.00	ZTR332SPH832_0400 ME	3000	6000	≤38	0.80	44	15	177	3	32	101.9	22	25	44	1294
40.00	ZTR332SPH832_0400 MEL	3000	6000	≤48	0.80	44	15	177	3	32	101.9	22	25	44	1294
50.00	ZTR332SPH832_0500 ME	3000	6000	≤38	0.64	44	15	182	3	32	101.9	25	25	44	1294
50.00	ZTR332SPH832_0500 MEL	3000	6000	≤48	0.64	44	15	182	3	32	101.9	25	25	44	1294
70.00	ZTR332SPH832_0700 ME	3000	6000	≤38	0.46	44	15	174	3	32	101.9	25	25	44	1294
70.00	ZTR332SPH832_0700 MEL	3000	6000	≤48	0.46	44	15	174	3	32	101.9	25	25	44	1294
100.0	ZTR332SPH832_1000 ME	3000	6000	≤38	0.32	44	15	161	3	32	101.9	21	25	44	1294
100.0	ZTR332SPH832_1000 MEL	3000	6000	≤48	0.32	44	15	161	3	32	101.9	21	25	44	1294
ZTR4PH8 ($F_{f2acc,max} = 36$ kN)															
4.000	ZTR417SPH831_0040 ME	1400	3500	≤48	3.31	31	10	217	4	17	72.2	20	36	55	1302
4.000	ZTR417SPH831_0040 MEL	1400	3500	≤60	3.31	31	10	220	4	17	72.2	20	36	55	1302
4.000	ZTR420SPH831_0040 ME	1400	3500	≤48	3.89	37	12	207	4	20	84.9	20	36	50	1532
4.000	ZTR420SPH831_0040 MEL	1400	3500	≤60	3.89	37	12	210	4	20	84.9	20	36	50	1532
5.000	ZTR417SPH831_0050 ME	1600	4000	≤48	3.02	31	10	218	4	17	72.2	21	36	55	1302
5.000	ZTR417SPH831_0050 MEL	1600	4000	≤60	3.02	31	10	220	4	17	72.2	21	36	55	1302
5.000	ZTR420SPH831_0050 ME	1600	4000	≤48	3.56	37	12	209	4	20	84.9	21	36	50	1532
5.000	ZTR420SPH831_0050 MEL	1600	4000	≤60	3.56	37	12	211	4	20	84.9	21	36	50	1532
7.000	ZTR417SPH831_0070 ME	2000	4000	≤48	2.16	31	10	211	4	17	72.2	24	36	55	1302
7.000	ZTR417SPH831_0070 MEL	2000	4000	≤60	2.16	31	10	212	4	17	72.2	24	36	55	1302
7.000	ZTR420SPH831_0070 ME	2000	4000	≤48	2.54	37	12	200	4	20	84.9	24	36	50	1532
7.000	ZTR420SPH831_0070 MEL	2000	4000	≤60	2.54	37	12	201	4	20	84.9	24	36	50	1532
10.00	ZTR417SPH831_0100 ME	2200	4000	≤48	1.51	31	10	200	4	17	72.2	24	36	55	1302
10.00	ZTR417SPH831_0100 MEL	2200	4000	≤60	1.51	31	10	201	4	17	72.2	24	36	55	1302
10.00	ZTR420SPH831_0100 ME	2200	4000	≤48	1.78	37	12	187	4	20	84.9	20	33	50	1392
10.00	ZTR420SPH831_0100 MEL	2200	4000	≤60	1.78	37	12	187	4	20	84.9	20	33	50	1392
16.00	ZTR417SPH832_0160 ME	2500	4500	≤38	1.06	31	10	215	4	17	72.2	30	36	55	1302
16.00	ZTR417SPH832_0160 MEL	2500	4500	≤48	1.06	31	10	216	4	17	72.2	30	36	55	1302
16.00	ZTR420SPH832_0160 ME	2500	4500	≤38	1.25	37	12	205	4	20	84.9	26	36	50	1532
16.00	ZTR420SPH832_0160 MEL	2500	4500	≤48	1.25	37	12	206	4	20	84.9	26	36	50	1532
20.00	ZTR417SPH832_0200 ME	2500	4500	≤38	0.85	31	10	217	4	17	72.2	34	36	55	1302
20.00	ZTR417SPH832_0200 MEL	2500	4500	≤48	0.85	31	10	218	4	17	72.2	34	36	55	1302
20.00	ZTR420SPH832_0200 ME	2500	4500	≤38	1.00	37	12	208	4	20	84.9	29	36	50	1532
20.00	ZTR420SPH832_0200 MEL	2500	4500	≤48	1.00	37	12	208	4	20	84.9	29	36	50	1532
25.00	ZTR417SPH832_0250 ME	2700	5500	≤38	0.83	31	10	217	4	17	72.2	36	36	55	1302
25.00	ZTR417SPH832_0250 MEL	2700	5500	≤48	0.83	31	10	217	4	17	72.2	36	36	55	1302
25.00	ZTR420SPH832_0250 ME	2700	5500	≤38	0.98	37	12	208	4	20	84.9	31	36	50	1532
25.00	ZTR420SPH832_0250 MEL	2700	5500	≤48	0.98	37	12	208	4	20	84.9	31	36	50	1532
28.00	ZTR417SPH832_0280 ME	3000	6000	≤38	0.81	31	10	214	4	17	72.2	30	36	55	1302
28.00	ZTR417SPH832_0280 MEL	3000	6000	≤48	0.81	31	10	215	4	17	72.2	30	36	55	1302
28.00	ZTR420SPH832_0280 ME	3000	6000	≤38	0.95	37	12	204	4	20	84.9	26	36	50	1532
28.00	ZTR420SPH832_0280 MEL	3000	6000	≤48	0.95	37	12	204	4	20	84.9	26	36	50	1532
35.00	ZTR417SPH832_0350 ME	3000	6000	≤38	0.65	31	10	217	4	17	72.2	36	36	55	1302
35.00	ZTR417SPH832_0350 MEL	3000	6000	≤48	0.65	31	10	217	4	17	72.2	36	36	55	1302
35.00	ZTR420SPH832_0350 ME	3000	6000	≤38	0.76	37	12	207	4	20	84.9	34	36	50	1532
35.00	ZTR420SPH832_0350 MEL	3000	6000	≤48	0.76	37	12	207	4	20	84.9	34	36	50	1532
40.00	ZTR417SPH832_0400 ME	3000	6000	≤38	0.57	31	10	212	4	17	72.2	30	36	55	1302
40.00	ZTR417SPH832_0400 MEL	3000	6000	≤48	0.57	31	10	212	4	17	72.2	30	36	55	1302
40.00	ZTR420SPH832_0400 ME	3000	6000	≤38	0.67	37	12	201	4	20	84.9	26	36	50	1532
40.00	ZTR420SPH832_0400 MEL	3000	6000	≤48	0.67	37	12	202	4	20	84.9	26	36	50	1532
50.00	ZTR417SPH832_0500 ME	3000	6000	≤38	0.45	31	10	215	4	17	72.2	36	36	55	1302
50.00	ZTR417SPH832_0500 MEL	3000	6000	≤48	0.45	31	10	215	4	17	72.2	36	36	55	1302
50.00	ZTR420SPH832_0500 ME	3000	6000	≤38	0.53	37	12	205	4	20	84.9	36	36	50	1532
50.00	ZTR420SPH832_0500 MEL	3000	6000	≤48	0.53	37	12	205	4	20	84.9	36	36	50	1532
70.00	ZTR417SPH832_0700 ME	3000	6000	≤38	0.32	31	10	210	4	17	72.2	36	36	55	1302
70.00	ZTR417SPH832_0700 MEL	3000	6000	≤48	0.32	31	10	210	4	17	72.2	36	36	55	1302
70.00	ZTR420SPH832_0700 ME	3000	6000	≤38	0.38	37	12	199	4	20	84.9	33	36	50	1532

5.2 Selection tables 5 ZTRPH rack and pinion gearbox

i	Type	n_{1maxDB}	n_{1maxZB}	d_{MW}	$v_{f2maxZB}$	Δs	Δs_{red}	C_{lin}	m_n	z	d_0	F_{f2N}	F_{f2acc}	F_{f2NOT}	M_{2acc}
		[rpm]	[rpm]	[mm]	[m/s]	[μ m]	[μ m]	[N/ μ m]	[mm]		[mm]	[kN]	[kN]	[kN]	[Nm]
ZTR4PH8 ($F_{f2acc,max} = 36$ kN)															
70.00	ZTR420SPH832_0700 MEL	3000	6000	≤48	0.38	37	12	199	4	20	84.9	33	36	50	1532
100.0	ZTR417SPH832_1000 ME	3000	6000	≤38	0.23	31	10	200	4	17	72.2	29	36	55	1302
100.0	ZTR417SPH832_1000 MEL	3000	6000	≤48	0.23	31	10	200	4	17	72.2	29	36	55	1302
100.0	ZTR420SPH832_1000 ME	3000	6000	≤38	0.27	37	12	186	4	20	84.9	25	33	50	1380
100.0	ZTR420SPH832_1000 MEL	3000	6000	≤48	0.27	37	12	186	4	20	84.9	25	33	50	1380
ZTR5PH8 ($F_{f2acc,max} = 40$ kN)															
4.000	ZTR518SPH831_0040 ME	1400	3500	≤48	4.38	42	14	202	5	18	95.5	18	38	50	1820
4.000	ZTR518SPH831_0040 MEL	1400	3500	≤60	4.38	42	14	206	5	18	95.5	18	38	50	1820
5.000	ZTR518SPH831_0050 ME	1600	4000	≤48	4.00	42	14	204	5	18	95.5	20	40	50	1918
5.000	ZTR518SPH831_0050 MEL	1600	4000	≤60	4.00	42	14	207	5	18	95.5	20	40	50	1918
7.000	ZTR518SPH831_0070 ME	2000	4000	≤48	2.86	42	14	194	5	18	95.5	21	40	50	1918
7.000	ZTR518SPH831_0070 MEL	2000	4000	≤60	2.86	42	14	195	5	18	95.5	21	40	50	1918
10.00	ZTR518SPH831_0100 ME	2200	4000	≤48	2.00	42	14	178	5	18	95.5	18	29	50	1392
10.00	ZTR518SPH831_0100 MEL	2200	4000	≤60	2.00	42	14	179	5	18	95.5	18	29	50	1392
16.00	ZTR518SPH832_0160 ME	2500	4500	≤38	1.41	42	14	200	5	18	95.5	23	40	50	1918
16.00	ZTR518SPH832_0160 MEL	2500	4500	≤48	1.41	42	14	200	5	18	95.5	23	40	50	1918
20.00	ZTR518SPH832_0200 ME	2500	4500	≤38	1.13	42	14	203	5	18	95.5	26	40	50	1918
20.00	ZTR518SPH832_0200 MEL	2500	4500	≤48	1.13	42	14	203	5	18	95.5	26	40	50	1918
25.00	ZTR518SPH832_0250 ME	2700	5500	≤38	1.10	42	14	203	5	18	95.5	27	40	50	1918
25.00	ZTR518SPH832_0250 MEL	2700	5500	≤48	1.10	42	14	203	5	18	95.5	27	40	50	1918
28.00	ZTR518SPH832_0280 ME	3000	6000	≤38	1.07	42	14	198	5	18	95.5	23	40	50	1918
28.00	ZTR518SPH832_0280 MEL	3000	6000	≤48	1.07	42	14	198	5	18	95.5	23	40	50	1918
35.00	ZTR518SPH832_0350 ME	3000	6000	≤38	0.86	42	14	202	5	18	95.5	30	40	50	1918
35.00	ZTR518SPH832_0350 MEL	3000	6000	≤48	0.86	42	14	202	5	18	95.5	30	40	50	1918
40.00	ZTR518SPH832_0400 ME	3000	6000	≤38	0.75	42	14	195	5	18	95.5	23	40	50	1918
40.00	ZTR518SPH832_0400 MEL	3000	6000	≤48	0.75	42	14	195	5	18	95.5	23	40	50	1918
50.00	ZTR518SPH832_0500 ME	3000	6000	≤38	0.60	42	14	200	5	18	95.5	33	40	50	1918
50.00	ZTR518SPH832_0500 MEL	3000	6000	≤48	0.60	42	14	200	5	18	95.5	33	40	50	1918
70.00	ZTR518SPH832_0700 ME	3000	6000	≤38	0.43	42	14	192	5	18	95.5	30	39	50	1848
70.00	ZTR518SPH832_0700 MEL	3000	6000	≤48	0.43	42	14	192	5	18	95.5	30	39	50	1848
100.0	ZTR518SPH832_1000 ME	3000	6000	≤38	0.30	42	14	177	5	18	95.5	22	29	50	1380
100.0	ZTR518SPH832_1000 MEL	3000	6000	≤48	0.30	42	14	177	5	18	95.5	22	29	50	1380
ZTR6PH8 ($F_{f2acc,max} = 39$ kN)															
4.000	ZTR615SPH831_0040 ME	1400	3500	≤48	4.38	42	14	203	6	15	95.5	18	38	49	1820
4.000	ZTR615SPH831_0040 MEL	1400	3500	≤60	4.38	42	14	207	6	15	95.5	18	38	49	1820
5.000	ZTR615SPH831_0050 ME	1600	4000	≤48	4.00	42	14	205	6	15	95.5	20	39	49	1874
5.000	ZTR615SPH831_0050 MEL	1600	4000	≤60	4.00	42	14	208	6	15	95.5	20	39	49	1874
7.000	ZTR615SPH831_0070 ME	2000	4000	≤48	2.86	42	14	195	6	15	95.5	21	39	49	1874
7.000	ZTR615SPH831_0070 MEL	2000	4000	≤60	2.86	42	14	196	6	15	95.5	21	39	49	1874
10.00	ZTR615SPH831_0100 ME	2200	4000	≤48	2.00	42	14	179	6	15	95.5	18	29	49	1392
10.00	ZTR615SPH831_0100 MEL	2200	4000	≤60	2.00	42	14	179	6	15	95.5	18	29	49	1392
16.00	ZTR615SPH832_0160 ME	2500	4500	≤38	1.41	42	14	201	6	15	95.5	23	39	49	1874
16.00	ZTR615SPH832_0160 MEL	2500	4500	≤48	1.41	42	14	201	6	15	95.5	23	39	49	1874
20.00	ZTR615SPH832_0200 ME	2500	4500	≤38	1.13	42	14	204	6	15	95.5	26	39	49	1874
20.00	ZTR615SPH832_0200 MEL	2500	4500	≤48	1.13	42	14	204	6	15	95.5	26	39	49	1874
25.00	ZTR615SPH832_0250 ME	2700	5500	≤38	1.10	42	14	203	6	15	95.5	27	39	49	1874
25.00	ZTR615SPH832_0250 MEL	2700	5500	≤48	1.10	42	14	204	6	15	95.5	27	39	49	1874
28.00	ZTR615SPH832_0280 ME	3000	6000	≤38	1.07	42	14	199	6	15	95.5	23	39	49	1874
28.00	ZTR615SPH832_0280 MEL	3000	6000	≤48	1.07	42	14	199	6	15	95.5	23	39	49	1874
35.00	ZTR615SPH832_0350 ME	3000	6000	≤38	0.86	42	14	203	6	15	95.5	30	39	49	1874
35.00	ZTR615SPH832_0350 MEL	3000	6000	≤48	0.86	42	14	203	6	15	95.5	30	39	49	1874
40.00	ZTR615SPH832_0400 ME	3000	6000	≤38	0.75	42	14	196	6	15	95.5	23	39	49	1874
40.00	ZTR615SPH832_0400 MEL	3000	6000	≤48	0.75	42	14	196	6	15	95.5	23	39	49	1874
50.00	ZTR615SPH832_0500 ME	3000	6000	≤38	0.60	42	14	201	6	15	95.5	33	39	49	1874
50.00	ZTR615SPH832_0500 MEL	3000	6000	≤48	0.60	42	14	201	6	15	95.5	33	39	49	1874
70.00	ZTR615SPH832_0700 ME	3000	6000	≤38	0.43	42	14	193	6	15	95.5	30	39	49	1848
70.00	ZTR615SPH832_0700 MEL	3000	6000	≤48	0.43	42	14	193	6	15	95.5	30	39	49	1848
100.0	ZTR615SPH832_1000 ME	3000	6000	≤38	0.30	42	14	178	6	15	95.5	22	29	49	1380
100.0	ZTR615SPH832_1000 MEL	3000	6000	≤48	0.30	42	14	178	6	15	95.5	22	29	49	1380
ZTR5PH9 ($F_{f2acc,max} = 67$ kN)															
12.00	ZTR519SPH942_0120 ME	1800	3000	≤48	1.32	44	15	306	5	19	100.8	42	67	133	3360
12.00	ZTR519SPH942_0120 MEL	1800	3000	≤60	1.32	44	15	307	5	19	100.8	42	67	133	3360
16.00	ZTR519SPH942_0160 ME	2000	3500	≤48	1.15	44	15	305	5	19	100.8	47	67	133	3360
16.00	ZTR519SPH942_0160 MEL	2000	3500	≤60	1.15	44	15	306	5	19	100.8	47	67	133	3360
18.00	ZTR519SPH942_0180 ME	1800	3000	≤48	0.88	44	15	302	5	19	100.8	49	67	133	3360
18.00	ZTR519SPH942_0180 MEL	1800	3000	≤60	0.88	44	15	302	5	19	100.8	49	67	133	3360

i	Type	n_{1maxDB}	n_{1maxZB}	d_{MW}	$v_{f2maxZB}$	Δs	Δs_{red}	C_{lin}	m_n	z	d_0	F_{f2N}	F_{f2acc}	F_{f2NOT}	M_{2acc}
		[rpm]	[rpm]	[mm]	[m/s]	[μ m]	[μ m]	[N/ μ m]	[mm]						
ZTR5PH9 ($F_{f2acc,max} = 67$ kN)															
20.00	ZTR519SPH942_0200 ME	2500	4000	≤48	1.06	44	15	305	5	19	100.8	50	67	133	3360
20.00	ZTR519SPH942_0200 MEL	2500	4000	≤60	1.06	44	15	305	5	19	100.8	50	67	133	3360
24.00	ZTR519SPH942_0240 ME	2000	3500	≤48	0.77	44	15	302	5	19	100.8	53	67	133	3360
24.00	ZTR519SPH942_0240 MEL	2000	3500	≤60	0.77	44	15	302	5	19	100.8	53	67	133	3360
28.00	ZTR519SPH942_0280 ME	2800	4500	≤48	0.85	44	15	303	5	19	100.8	54	67	133	3360
28.00	ZTR519SPH942_0280 MEL	2800	4500	≤60	0.85	44	15	304	5	19	100.8	54	67	133	3360
30.00	ZTR519SPH942_0300 ME	2500	4000	≤48	0.70	44	15	301	5	19	100.8	54	67	133	3360
30.00	ZTR519SPH942_0300 MEL	2500	4000	≤60	0.70	44	15	302	5	19	100.8	54	67	133	3360
32.00	ZTR519SPH942_0320 ME	2800	4500	≤48	0.74	44	15	301	5	19	100.8	54	67	133	3360
32.00	ZTR519SPH942_0320 MEL	2800	4500	≤60	0.74	44	15	301	5	19	100.8	54	67	133	3360
40.00	ZTR519SPH942_0400 ME	2800	4500	≤48	0.59	44	15	299	5	19	100.8	54	67	133	3360
40.00	ZTR519SPH942_0400 MEL	2800	4500	≤60	0.59	44	15	299	5	19	100.8	54	67	133	3360
42.00	ZTR519SPH942_0420 ME	2800	4500	≤48	0.57	44	15	301	5	19	100.8	54	67	133	3360
42.00	ZTR519SPH942_0420 MEL	2800	4500	≤60	0.57	44	15	301	5	19	100.8	54	67	133	3360
48.00	ZTR519SPH942_0480 ME	2800	4500	≤48	0.50	44	15	300	5	19	100.8	54	67	133	3360
48.00	ZTR519SPH942_0480 MEL	2800	4500	≤60	0.50	44	15	300	5	19	100.8	54	67	133	3360
60.00	ZTR519SPH942_0600 ME	2800	4500	≤48	0.40	44	15	299	5	19	100.8	54	67	133	3360
60.00	ZTR519SPH942_0600 MEL	2800	4500	≤60	0.40	44	15	299	5	19	100.8	54	67	133	3360
ZTR6PH9 ($F_{f2acc,max} = 67$ kN)															
12.00	ZTR616SPH942_0120 ME	1800	3000	≤48	1.33	44	15	312	6	16	101.9	42	67	112	3412
12.00	ZTR616SPH942_0120 MEL	1800	3000	≤60	1.33	44	15	313	6	16	101.9	42	67	112	3412
16.00	ZTR616SPH942_0160 ME	2000	3500	≤48	1.17	44	15	311	6	16	101.9	46	67	112	3412
16.00	ZTR616SPH942_0160 MEL	2000	3500	≤60	1.17	44	15	312	6	16	101.9	46	67	112	3412
18.00	ZTR616SPH942_0180 ME	1800	3000	≤48	0.89	44	15	308	6	16	101.9	48	67	112	3412
18.00	ZTR616SPH942_0180 MEL	1800	3000	≤60	0.89	44	15	308	6	16	101.9	48	67	112	3412
20.00	ZTR616SPH942_0200 ME	2500	4000	≤48	1.07	44	15	311	6	16	101.9	49	67	112	3412
20.00	ZTR616SPH942_0200 MEL	2500	4000	≤60	1.07	44	15	311	6	16	101.9	49	67	112	3412
24.00	ZTR616SPH942_0240 ME	2000	3500	≤48	0.78	44	15	308	6	16	101.9	53	67	112	3412
24.00	ZTR616SPH942_0240 MEL	2000	3500	≤60	0.78	44	15	308	6	16	101.9	53	67	112	3412
28.00	ZTR616SPH942_0280 ME	2800	4500	≤48	0.86	44	15	310	6	16	101.9	53	67	112	3412
28.00	ZTR616SPH942_0280 MEL	2800	4500	≤60	0.86	44	15	310	6	16	101.9	53	67	112	3412
30.00	ZTR616SPH942_0300 ME	2500	4000	≤48	0.71	44	15	307	6	16	101.9	53	67	112	3412
30.00	ZTR616SPH942_0300 MEL	2500	4000	≤60	0.71	44	15	308	6	16	101.9	53	67	112	3412
32.00	ZTR616SPH942_0320 ME	2800	4500	≤48	0.75	44	15	307	6	16	101.9	53	67	112	3412
32.00	ZTR616SPH942_0320 MEL	2800	4500	≤60	0.75	44	15	307	6	16	101.9	53	67	112	3412
40.00	ZTR616SPH942_0400 ME	2800	4500	≤48	0.60	44	15	305	6	16	101.9	53	67	112	3412
40.00	ZTR616SPH942_0400 MEL	2800	4500	≤60	0.60	44	15	305	6	16	101.9	53	67	112	3412
42.00	ZTR616SPH942_0420 ME	2800	4500	≤48	0.57	44	15	307	6	16	101.9	53	67	112	3412
42.00	ZTR616SPH942_0420 MEL	2800	4500	≤60	0.57	44	15	307	6	16	101.9	53	67	112	3412
48.00	ZTR616SPH942_0480 ME	2800	4500	≤48	0.50	44	15	306	6	16	101.9	53	67	112	3412
48.00	ZTR616SPH942_0480 MEL	2800	4500	≤60	0.50	44	15	306	6	16	101.9	53	67	112	3412
60.00	ZTR616SPH942_0600 ME	2800	4500	≤48	0.40	44	15	305	6	16	101.9	53	67	112	3412
60.00	ZTR616SPH942_0600 MEL	2800	4500	≤60	0.40	44	15	305	6	16	101.9	53	67	112	3412

5.3 Dimensional drawings

In this chapter, you can find the dimensions of the rack and pinion gearboxes with motor adapter.

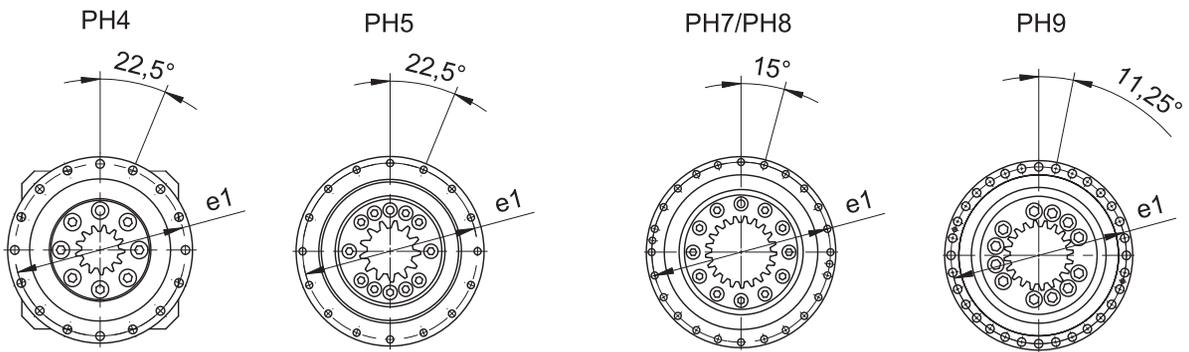
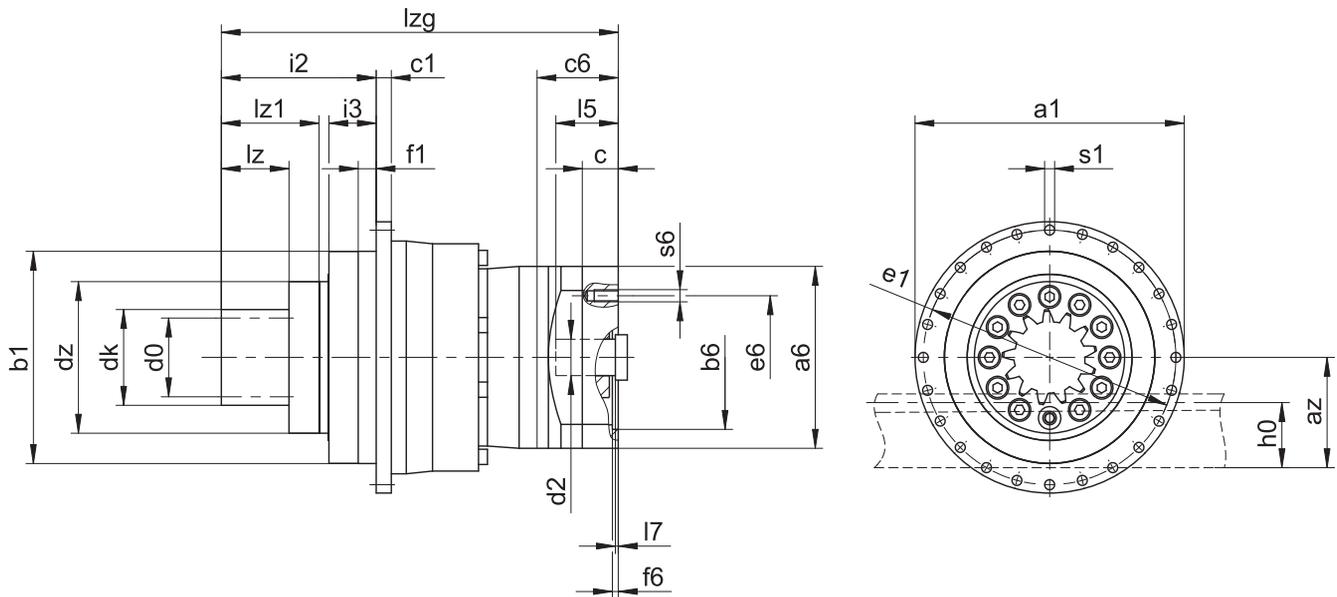
Dimension az in the tables of dimensions applies to STOEBER gear racks. In general: $az = \frac{1}{2} d_0 + h_0 + x \cdot mn$

The pinion is helical (left-hand $19^\circ 31' 42''$). The pinion gearing quality is 5.

Dimensions can exceed the specifications of ISO 2768-mK due to casting tolerances or accumulation of individual tolerances.

We reserve the right to make dimensional changes due to ongoing technical development.

You can download 3D models of our standard drives at <https://configurator.stoeber.de/en-US/>.



Output dimensions

Type	mn	Øa1	az	Øb1	c1	d0	dk	dz	Øe1	f1	h0	i2	i3	lz	lz1	Øs1	x
ZTR212SPH4_	2	118	35.73	90 _{h7}	7	25.47	31.5	63	109	10	22	71.0	23.5	26.0	41.0	5.5	0.50
ZTR216SPH4_	2	118	38.98	90 _{h7}	7	33.95	38.0	63	109	10	22	71.0	23.5	26.0	41.0	5.5	0.00
ZTR219SPH5_	2	145	42.16	110 _{h7}	8	40.32	44.3	80	135	12	22	70.0	22.5	26.0	41.0	5.5	0.00
ZTR223SPH5_	2	145	46.40	110 _{h7}	8	48.81	52.8	80	135	12	22	70.0	22.5	26.0	41.0	5.5	0.00
ZTR314SPH5_	3	145	49.18	110 _{h7}	8	44.56	52.4	80	135	12	26	76.5	22.5	32.5	47.5	5.5	0.30
ZTR223SPH7_	2	179	46.40	140 _{h7}	10	48.81	52.8	100	168	12	22	84.0	31.5	26.0	46.0	6.6	0.00
ZTR316SPH7_	3	179	51.46	140 _{h7}	10	50.93	56.9	100	168	12	26	90.5	31.5	32.5	52.5	6.6	0.00
ZTR319SPH7_	3	179	56.24	140 _{h7}	10	60.48	66.5	100	168	12	26	90.5	31.5	32.5	52.5	6.6	0.00
ZTR412SPH7_	4	179	62.46	140 _{h7}	10	50.93	62.9	100	168	12	35	103.0	31.5	45.0	65.0	6.6	0.50
ZTR332SPH8_	3	247	76.93	200 _{h7}	12	101.86	107.9	148	233	15	26	107.5	41.5	32.5	57.5	9.0	0.00
ZTR417SPH8_	4	247	71.08	200 _{h7}	12	72.15	80.2	148	233	15	35	120.0	41.5	45.0	70.0	9.0	0.00
ZTR420SPH8_	4	247	77.44	200 _{h7}	12	84.88	92.9	148	233	15	35	120.0	41.5	45.0	70.0	9.0	0.00
ZTR518SPH8_	5	247	81.75	200 _{h7}	12	95.49	105.5	148	233	15	34	130.0	41.5	55.0	80.0	9.0	0.00
ZTR615SPH8_	6	247	90.75	200 _{h7}	12	95.49	107.5	148	233	15	43	140.0	41.5	65.0	90.0	9.0	0.00
ZTR519SPH9_	5	300	84.40	255 _{h7}	18	100.80	110.8	187	280	20	34	155.0	54.0	55.0	89.0	13.5	0.00
ZTR616SPH9_	6	300	93.93	255 _{h7}	18	101.86	113.9	187	280	20	43	165.0	54.0	65.0	99.0	13.5	0.00

Example dimensions for the motor connection + total length

Type	Øb6	Øe6	Ød2max	l5	□a6	c	c6	f6	l7	lzg	s6
ZTR2_PH431_ME	95.0 ^{H7}	115	24	41	100	21	42.5	4.0	3.5	154.5	M8
ZTR2_PH432_ME	60.0 ^{H7}	75	19	41	75	18	41.5	3.5	4.0	191.5	M5
ZTR2_PH531_ME	110.0 ^{H7}	130	32	51	120	24	54.0	4.0	4.5	173.0	M8
ZTR3_PH531_ME	110.0 ^{H7}	130	32	51	120	24	54.0	4.0	4.5	179.5	M8
ZTR2_PH532_ME	95.0 ^{H7}	115	24	41	100	21	42.5	4.0	3.5	202.0	M8
ZTR3_PH532_ME	95.0 ^{H7}	115	24	41	100	21	42.5	4.0	3.5	208.5	M8
ZTR2_PH731_ME	130.0 ^{H7}	165	38	61	150	26	66.0	5.5	4.5	207.0	M10
ZTR3_PH731_ME	130.0 ^{H7}	165	38	61	150	26	66.0	5.5	4.5	213.5	M10
ZTR4_PH731_ME	130.0 ^{H7}	165	38	61	150	26	66.0	5.5	4.5	226.0	M10
ZTR2_PH732_ME	110.0 ^{H7}	130	32	51	120	24	54.0	4.0	4.5	245.0	M8
ZTR3_PH732_ME	110.0 ^{H7}	130	32	51	120	24	54.0	4.0	4.5	251.5	M8
ZTR4_PH732_ME	110.0 ^{H7}	130	32	51	120	24	54.0	4.0	4.5	264.0	M8
ZTR3_PH831_ME	180.0 ^{H7}	215	48	83	204	35	80.5	5.5	8.5	275.5	M12
ZTR4_PH831_ME	180.0 ^{H7}	215	48	83	204	35	80.5	5.5	8.5	288.0	M12
ZTR5_PH831_ME	180.0 ^{H7}	215	48	83	204	35	80.5	5.5	8.5	298.0	M12
ZTR6_PH831_ME	180.0 ^{H7}	215	48	83	204	35	80.5	5.5	8.5	308.0	M12
ZTR3_PH832_ME	130.0 ^{H7}	165	38	61	150	26	66.0	5.5	4.5	320.5	M10
ZTR4_PH832_ME	130.0 ^{H7}	165	38	61	150	26	66.0	5.5	4.5	333.0	M10
ZTR5_PH832_ME	130.0 ^{H7}	165	38	61	150	26	66.0	5.5	4.5	343.0	M10
ZTR6_PH832_ME	130.0 ^{H7}	165	38	61	150	26	66.0	5.5	4.5	353.0	M10
ZTR5_PH942_ME	180.0 ^{H7}	215	48	83	204	35	80.5	5.5	8.5	423.5	M12
ZTR6_PH942_ME	180.0 ^{H7}	215	48	83	204	35	80.5	5.5	8.5	433.5	M12

In the table above, you will find example dimensions for the motor connection for the ME motor adapter.

Note that when dimension c is lengthened, dimensions c6, l5 and lzg are also lengthened accordingly.

You will find additional motor connection dimensions for motor adapters ME, MEL and MF in our STÖBER Configurator at <https://configurator.stoeber.de/en-US/>. Here, you can directly download a 3D model of your drive.

5.4 Type designation

This chapter shows you an explanation of the type designation with the associated options.

Additional ordering information not included in the type designation can be found at the end of the chapter.

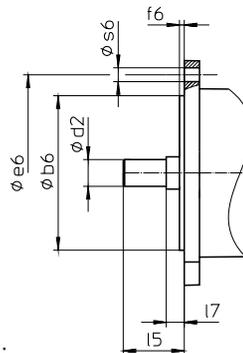
Example code

Z	TR	3	19	S	PH	7	3	1	S	F	S	S	0050	ME
---	----	---	----	---	----	---	---	---	---	---	---	---	------	----

Explanation

Code	Designation	Design
Z	Type	Rack and pinion gearbox
TR	Design	Screwed flange pinion
3	Normal module	$m_n = 3$ mm (example)
19	Number of teeth	$z = 19$ (example)
S	Helix angle	Left-hand 19° 31' 42"
PH	Type	Planetary gearbox
7	Size	7 (example)
3	Generation	Generation 3
4		Generation 4
1	Stages	Single-stage
2		Two-stage
S	Housing	Standard
F	Shaft	Flange shaft
S	Bearing	Standard bearing
V		Reinforced bearing (PH3 – PH5)
S	Backlash	Standard
R		Reduced
0050	Transmission ratio ($i \times 10$)	$i = 5$ (example)
ME	Motor adapter	Motor adapter with EasyAdapt coupling
MEL		Motor adapter with EasyAdapt coupling for large motors
MF		Motor adapter with FlexiAdapt coupling
MB ¹		ServoStop motor adapter with brake

To complete the type designation, also specify the following in your order:



- Motor type or motor dimensions:
To choose a suitable motor connection, use the STOBBER Configurator at <https://configurator.stoeber.de/en-US/> and choose your motor or the dimensions of the motor connection.
- Radial shaft seal rings at the output made of NBR or FKM (option), see the chapter [▶ 5.6.3]
- Radial runout $\leq 10 \mu\text{m}$ (optional)
- Reverse operation of the output shaft from $\pm 20^\circ$ to $\pm 90^\circ$ for horizontal installation on request
- PH531, PH7 – PH9: Double seal for motor adapter (option)
- Socket wrench insert for mounting the motor on the gearbox using the ME/MEL/MF motor adapter (option)

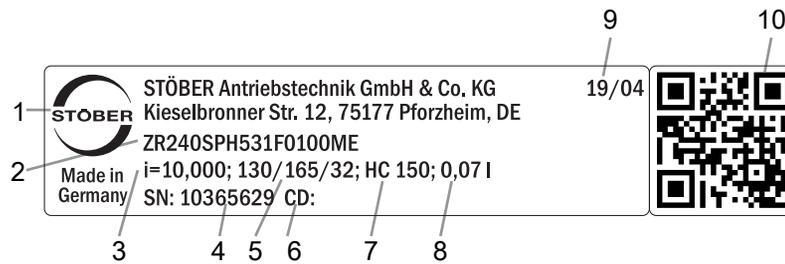
In this product catalog, you will find all the information about rack and pinion gearboxes with a motor adapter.

All input options available upon request are listed in the chapter [▶ 5.5.1].

To make selecting your rack and pinion gearbox easy, use our STOBBER Configurator at <https://configurator.stoeber.de/en-US/>.

5.4.1 Nameplate

The following figure illustrates and explains the nameplate of a gearbox.



Code	Designation
1	Name of manufacturer
2	Type designation
3	Gear ratio of the gearbox
4	Serial number of the gearbox
5	Dimensions of the motor adapter (pilot/bolt circle/motor shaft diameter)
6	Customer-specific data
7	Lubricant specification
8	Lubricant fill volume
9	Date of manufacture (year/calendar week)
10	QR code (link to product information)

5.4.1.1 Supporting documents

You can view or download supporting documents for the product by reading off the serial number on the nameplate of the product and entering it at the following address online:

<https://id.stober.com>

Alternatively, you can use a suitable mobile device to scan in the QR code on the nameplate of the product in order to be linked to the supporting documents.

5.5 Product description

5.5.1 Input options

In this chapter, you will find all available input options:

Motor adapter



Catalog ID 443137_en

EZ synchronous servo motor



Catalog ID 443286_en

KX right-angle input with MF motor adapter



On request

K right-angle input with ME motor adapter



On request

MB motor adapter



On request

The corresponding catalogs can be found at <http://www.stober.de/en/downloads/>

Enter the ID of the catalog in the Search term field.

5.5.2 Motor adapter with EasyAdapt coupling (ME/MEL)

In this chapter, you will find a description of the EasyAdapt coupling.

Properties:

- Fast and easy motor attachment
- One-piece, rugged clamp coupling with expanding function
- Lowest mass moments of inertia for the highest dynamics
- Balanced for smooth running without vibration, even at high speeds
- Large selection of motor shaft diameters and lengths
- Error-free, thanks to exact centering of the motor
- For reduced backlash, the motor shaft bearing must have an axially backlash-free design



Fig. 1: EasyAdapt coupling

5.5.3 Motor adapter with FlexiAdapt coupling (MF)

In this chapter, you will find a description of the FlexiAdapt coupling.

Properties:

- Fast and easy motor attachment
- Rugged, laser-welded bellow coupling with expanding function
- With integrated thermal length compensation, compensates for linear expansion of the motor shaft
- Motor shaft decoupled from axial forces
- Balanced for smooth running without vibration, even at high speeds
- Large selection of motor shaft diameters and lengths
- Error-free, thanks to exact centering of the motor



Fig. 2: FlexiAdapt coupling

5.5.4 Gear rack

The gear rack used must have a right-hand design (19° 31' 42"); the load capacity must not be exceeded.

When using a STOBBER gear rack, please also observe the project configuration in the chapter [▶ 13.6](#).

5.5.5 Installation conditions

The torque and force values listed in this catalog are valid under the following conditions:

- When the gear housing is fastened on the machine side using screws of strength class 12.9
- When the gear housings are adjusted at pilot \varnothing bz. The machine-side fit must be H7.

5.5.6 Lubricants

STOBBER fills the gearboxes with the amount and type of lubricant specified on the nameplate.

You will receive lubricants for use in the food industry upon request.

5.5.6.1 Lubrication of rack and pinion gearbox

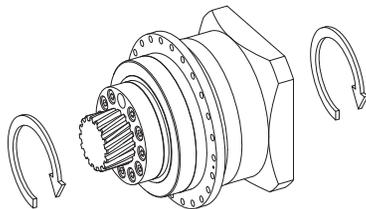
Ensure permanent lubrication with the lubricants recommended in the chapter [▶ 13.5.1](#).

5.5.7 Other product features

Feature	Value
Max. permitted gearbox temperature (on the surface of the gearbox)	≤ 90 °C
Paint	Black RAL 9005
(ATEX) Directive 2014/34/EU (optional)	Not suitable.
Protection class: ²	
Planetary gearbox	IP65
Pinion/gear rack	IPXX

5.5.8 Direction of rotation

The input and output rotate in the same direction.



²Observe the protection class of all the components.

5.6 Project configuration

Project your drives using our SERVOfsoft designing software. Download SERVOfsoft free of charge after registration at <https://www.stoeber.de/en/services/info-servosoft/>.

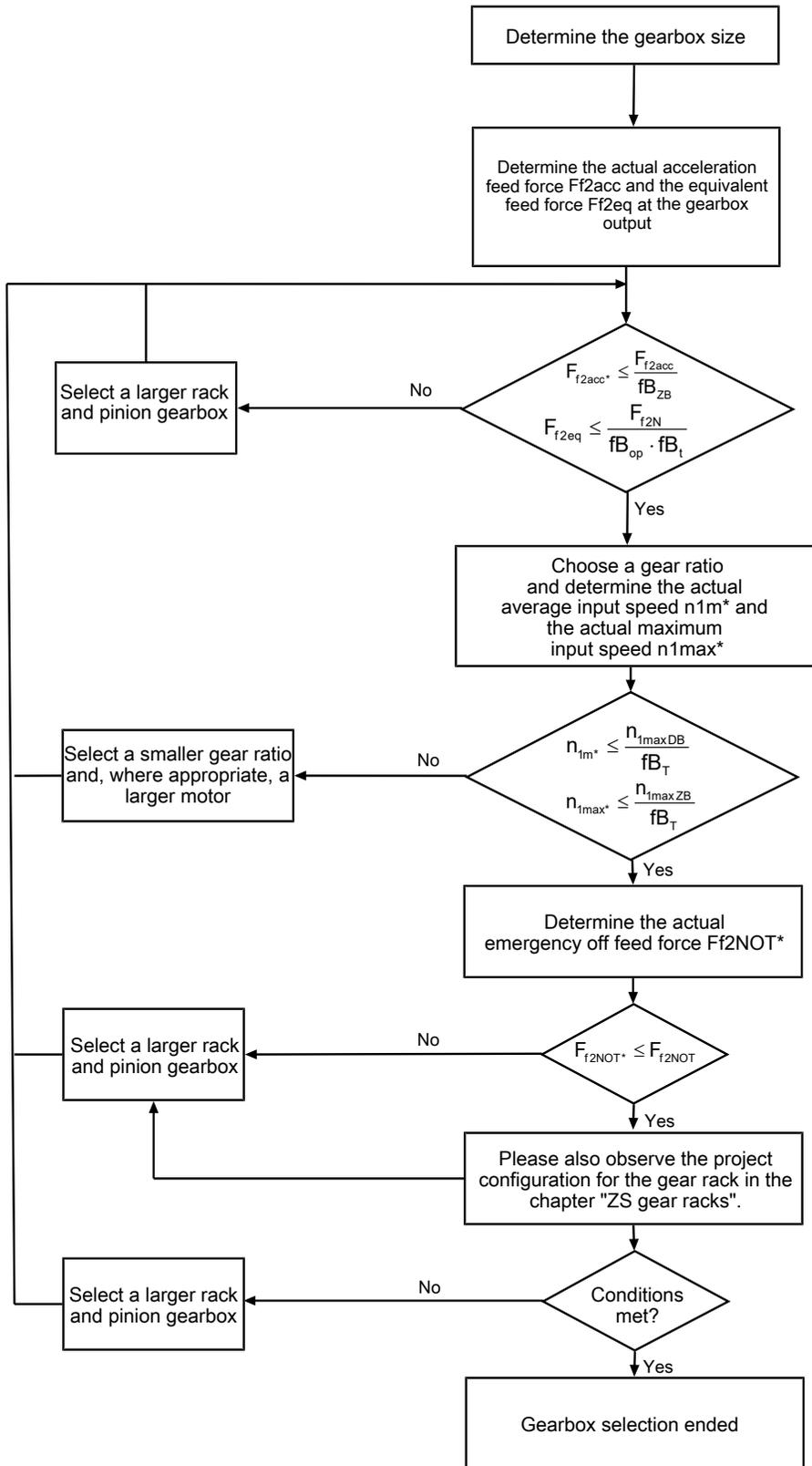
It is the most convenient and reliable method of drive selection, as the entire torque/speed curve of the application is displayed and evaluated here in the curve of the geared motor.

In this chapter, only limit values for specific operating points can be taken into consideration for manual drive selection.

The formula symbols for values actually present in the application are marked with *.

An explanation of the formula symbols can be found in the chapter [▶ 15.1](#).

5.6.1 Drive selection

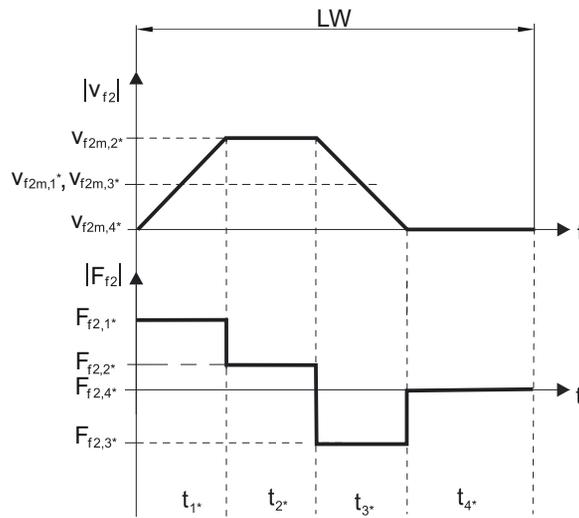


Refer to the selection tables for the values for i , n_{1maxDB} , n_{1maxZB} , F_{f2acc} , F_{f2N} and F_{f2NOT} .

The values for fb_T , fb_{op} , fb_t and fb_{ZB} can be found in the corresponding tables in this chapter.

Example of cyclic operation

The following calculations are based on a representation of the power taken from the output based in accordance with the following example:



Calculation of the actual maximum acceleration feed force

$$F_{f2acc} = m \cdot a + F_L$$

Calculation of the actual average input speed

$$n_{im} = \frac{v_{f2m} \cdot i}{d_0 \cdot \pi}$$

$$v_{f2m} = \frac{|v_{f2m,1}| \cdot t_1 + \dots + |v_{f2m,n}| \cdot t_n}{t_1 + \dots + t_n}$$

If $t_1 + \dots + t_3 \geq 6$ min, determine v_{2m} without the rest phase t_4 .

The values for the ratio i can be found in the selection tables.

Calculation of the actual emergency off feed force

$$F_{f2NOT} = m \cdot a_{NOT} + F_L$$

Calculation of the actual equivalent feed force

$$F_{f2eq} = \sqrt[3]{\frac{|v_{f2m,1}| \cdot t_1 \cdot |F_{f2,1}|^3 + \dots + |v_{f2m,n}| \cdot t_n \cdot |F_{f2,n}|^3}{|v_{f2m,1}| \cdot t_1 + \dots + |v_{f2m,n}| \cdot t_n}}$$

Operating factors

Operating mode	fB_{op}
Uniform continuous operation	1.00
Cyclic operation	1.00
Reversing load cyclic operation	1.00
Run time	fB_t
Daily runtime ≤ 8 h	1.00
Daily runtime ≤ 16 h	1.15
Daily runtime ≤ 24 h	1.20
Cyclic operation	fB_{ZB}
≤ 1000 load changes/hour (LW/h)	1.00
> 1000 load changes/hour (LW/h)	1.15

Temperature		f_{B_T}
Motor cooling	Surrounding temperature	
Motor with forced ventilation	$\leq 20\text{ °C}$	0.9
	$\leq 30\text{ °C}$	1.0
	$\leq 40\text{ °C}$	1.15
Motor with convection cooling	$\leq 20\text{ °C}$	1.0
	$\leq 30\text{ °C}$	1.1
	$\leq 40\text{ °C}$	1.25

Notes

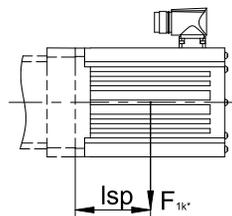
- The maximum permitted gearbox temperature (see the "Other product features" chapter) must not be exceeded, as that could result in damage.
- For braking from full speed (for example, when the power fails or when setting up the machine), note the permitted gearbox feed forces (F_{f2acc} F_{f2NOT}) in the selection tables.

5.6.2 Permitted breakdown torques at the gearbox input

For a horizontal mounting position of the motor, verify that the permitted breakdown torque at the gearbox input is not exceeded before installation on a STÖBER gearbox. You can find information for how to do that in this chapter.

Calculate the actual breakdown torque as follows:

$$M_{1k^*} = F_{1k^*} \cdot l_{sp} \leq M_{1k}$$



If higher values are required, please contact STÖBER.

Type	M_{1k} [Nm]
PH331_ME	20
PH332_ME	10
PH431_ME	40
PH432_ME	20
PH531_ME	80
PH532_ME	40
PH731_ME	200
PH732_ME	80
PH831_ME	400
PH832_ME	200
PH942_ME	400
PH1042_ME	400

The values also apply to the MEL and MF motor adapters.

5.6.3 Recommendation for radial shaft seal rings

For a duty cycle > 60% and higher surrounding temperatures, we recommend radial shaft seal rings made of FKM at the output.

Properties:

- Excellent temperature resistance
- High chemical stability
- Very good resistance to aging
- Excellent resistance in oils and greases
- For use in the food, beverage and pharmaceutical industries

Leak-proofness

Our gearboxes are equipped with high-quality radial shaft seal rings and checked for leaks. However, a leak cannot be fully ruled out over the length of use of a gearbox. If you use a gearbox with goods incompatible with the lubricant, you must take measures to prevent direct contact with the gearbox lubricant in case of a leak.

5.7 Additional documentation

Additional documentation related to the product can be found at

<http://www.stoeber.de/en/downloads/>

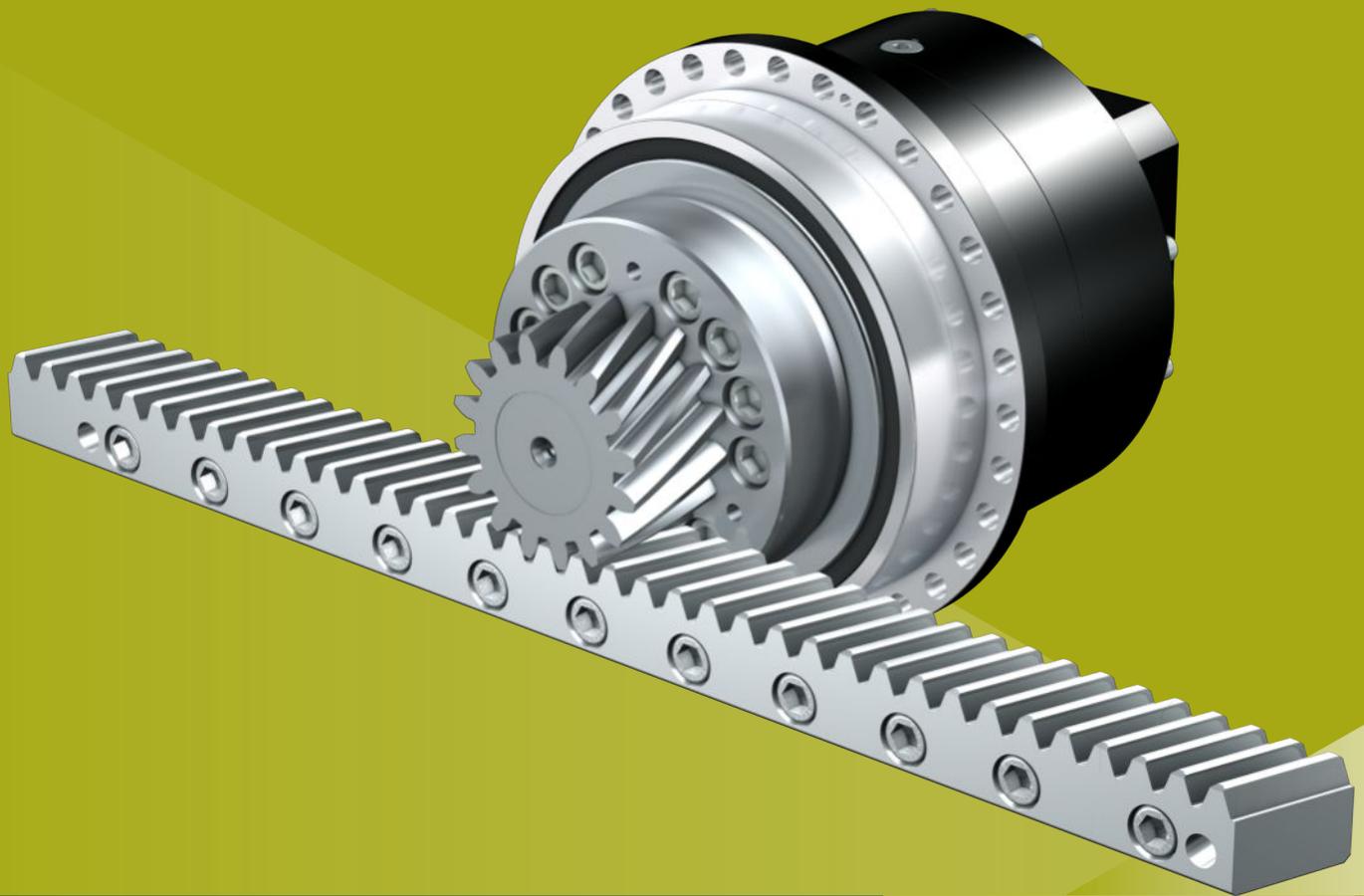
Enter the ID of the documentation in the Search term field.

Documentation	ID
Operating manual gearboxes, geared motors PH33 – PH83, PH94 – PH104	443354_en
Operating manual gear racks	443392_en

6 ZTRPHV rack and pinion gearbox

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6 Rack and pinion gearbox

ZTRPHV

6.1 Overview

High Performance precision planetary gearboxes with screwed flange pinion

Features

Power density	★★★★☆
Linear clearance	★★★★☆
Price category	€€€€
Smooth operation	★★★★☆
Linear rigidity	★★★★☆
Mass moment of inertia	★★★★☆
Ready-to-install drive solution	✓
Pinion gearing quality 5 (DIN 3962)	✓
Helical gearing	✓
Case-hardened and smoothed	✓
Radial runout ≤ 10 μm (optional)	✓

Key ★☆☆☆☆ good | ★★★★★ excellent
 € Economy | €€€€€ Premium

Technical data

m_n	5 – 6 mm
z	16 – 19
F_{f2acc}	67 kN
$V_{f2maxzB}$	0.2 – 0.39 m/s
Δs	15 – 44 μm

6.2 Selection tables

The technical data specified in the selection tables applies to:

- De-energized installation
- Permanent lubrication with the lubricants recommended in the chapter on gear racks ▶ 13.5.1]
- Case-hardened pinions, helical (left-hand 19° 31' 42"), gearing quality 5
- Installation altitudes up to 1000 m above sea level
- Surrounding temperatures from 0 °C to 40 °C
- Without consideration of the thermal limiting performance

For all other technical data, refer to <https://configurator.stoeber.de/en-US/>.

An explanation of the formula symbols can be found in the chapter ▶ 15.1].

i	Type	n_{1maxDB} [rpm]	n_{1maxZB} [rpm]	d_{MW} [mm]	$v_{f2maxZB}$ [m/s]	Δs [μm]	Δs_{red} [μm]	C_{lin} [N/μm]	m_n [mm]	z	d_0 [mm]	F_{f2N} [kN]	F_{f2acc} [kN]	F_{f2NOT} [kN]	M_{2acc} [Nm]
ZTR5PHV9 ($F_{f2acc,max} = 67$ kN)															
61.00	ZTR519SPHV943_0610 ME	2500	4500	≤38	0.39	44	15	284	5	19	100.8	50	67	133	3360
61.00	ZTR519SPHV943_0610 MEL	2500	4500	≤48	0.39	44	15	284	5	19	100.8	50	67	133	3360
91.00	ZTR519SPHV943_0910 ME	2500	4500	≤38	0.26	44	15	283	5	19	100.8	50	67	133	3360
91.00	ZTR519SPHV943_0910 MEL	2500	4500	≤48	0.26	44	15	283	5	19	100.8	50	67	133	3360
121.0	ZTR519SPHV943_1210 ME	2500	4500	≤38	0.20	44	15	280	5	19	100.8	50	67	133	3360
121.0	ZTR519SPHV943_1210 MEL	2500	4500	≤48	0.20	44	15	280	5	19	100.8	50	67	133	3360
ZTR6PHV9 ($F_{f2acc,max} = 67$ kN)															
61.00	ZTR616SPHV943_0610 ME	2500	4500	≤38	0.39	44	15	289	6	16	101.9	49	67	112	3412
61.00	ZTR616SPHV943_0610 MEL	2500	4500	≤48	0.39	44	15	289	6	16	101.9	49	67	112	3412
91.00	ZTR616SPHV943_0910 ME	2500	4500	≤38	0.26	44	15	288	6	16	101.9	49	67	112	3412
91.00	ZTR616SPHV943_0910 MEL	2500	4500	≤48	0.26	44	15	288	6	16	101.9	49	67	112	3412
121.0	ZTR616SPHV943_1210 ME	2500	4500	≤38	0.20	44	15	285	6	16	101.9	49	67	112	3412
121.0	ZTR616SPHV943_1210 MEL	2500	4500	≤48	0.20	44	15	285	6	16	101.9	49	67	112	3412

6.3 Dimensional drawings

In this chapter, you can find the dimensions of the rack and pinion gearboxes with motor adapter.

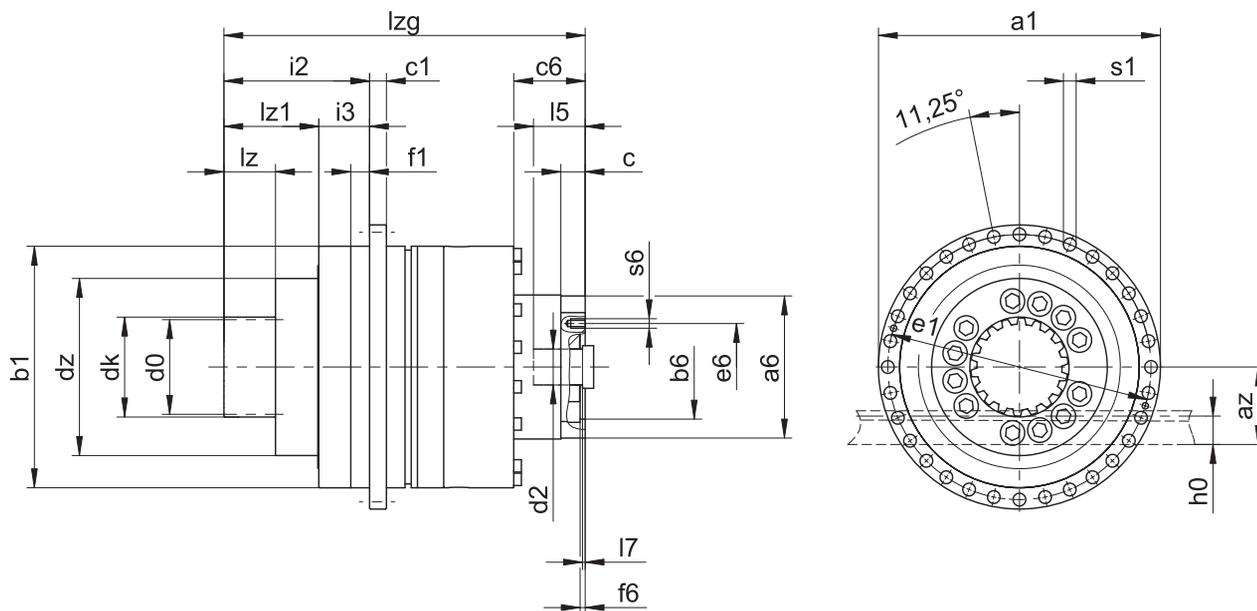
Dimension az in the tables of dimensions applies to STÖBER gear racks. In general: $az = \frac{1}{2} d_0 + h_0 + x \cdot mn$

The pinion is helical (left-hand 19° 31' 42"). The pinion gearing quality is 5.

Dimensions can exceed the specifications of ISO 2768-mK due to casting tolerances or accumulation of individual tolerances.

We reserve the right to make dimensional changes due to ongoing technical development.

You can download 3D models of our standard drives at <https://configurator.stoeber.de/en-US/>.



Output dimensions

Type	mn	Øa1	az	Øb1	c1	d0	dk	dz	Øe1	f1	h0	i2	i3	lz	lz1	Øs1	x
ZTR519SPHV9_	5	300	84.40	255 _{h7}	18	100.80	110.8	187	280	20	34	155	54	55	101	13.5	0.00
ZTR616SPHV9_	6	300	93.93	255 _{h7}	18	101.86	113.9	187	280	20	43	165	54	65	111	13.5	0.00

Example dimensions for the motor connection + total length

Type	Øb6	Øe6	Ød2max	l5	□a6	c	c6	f6	l7	lzg	s6
ZTR5_PHV9_ME	130.0 ^{H7}	165	38	61	150	26	66	5.5	4.5	383	M10
ZTR6_PHV9_ME	130.0 ^{H7}	165	38	61	150	26	66	5.5	4.5	393	M10

In the table above, you will find example dimensions for the motor connection for the ME motor adapter.

Note that when dimension c is lengthened, dimensions c6, l5 and lzg are also lengthened accordingly.

You will find additional motor connection dimensions for motor adapters ME and MEL in our STÖBER Configurator at <https://configurator.stoeber.de/en-US/>. Here, you can directly download a 3D model of your drive.

6.4 Type designation

This chapter shows you an explanation of the type designation with the associated options.

Additional ordering information not included in the type designation can be found at the end of the chapter.

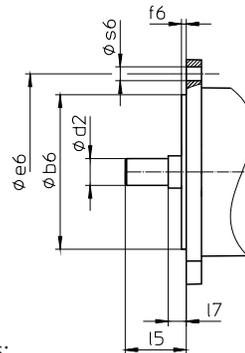
Example code

Z	TR	6	16	S	PHV	9	4	3	S	F	S	S	0910	ME
---	----	---	----	---	-----	---	---	---	---	---	---	---	------	----

Explanation

Code	Designation	Design
Z	Type	Rack and pinion gearbox
TR	Design	Screwed flange pinion
6	Normal module	$m_n = 6$ mm (example)
16	Number of teeth	$z = 16$ (example)
S	Helix angle	Left-hand 19° 31' 42"
PHV	Type	Planetary gearbox
9	Size	9 (example)
4	Generation	Generation 4
3	Stages	Three-stage
S	Housing	Standard
F	Shaft	Flange shaft
S	Bearing	Standard bearing
S	Backlash	Standard
R		Reduced (PHV9)
0910	Transmission ratio ($i \times 10$)	$i = 91$ (example)
ME	Motor adapter	Motor adapter with EasyAdapt coupling
MEL		Motor adapter with EasyAdapt coupling for large motors
MB ¹		ServoStop motor adapter with brake

To complete the type designation, also specify the following in your order:



- Motor type or motor dimensions:

To choose a suitable motor connection, use the STOBBER Configurator at

<https://configurator.stoeber.de/en-US/> and choose your motor or the dimensions of the motor connection.

- Radial shaft seal rings at the output made of NBR or FKM (option), see the chapter [▶ 6.6.3](#)
- Radial runout $\leq 10 \mu\text{m}$ (optional)
- Reverse operation of the output shaft from $\pm 20^\circ$ to $\pm 90^\circ$ for horizontal installation on request
- Double seal for motor adapter (option)
- Socket wrench insert for mounting the motor on the gearbox using the ME/MEL motor adapter (optional)

In this product catalog, you will find all the information about rack and pinion gearboxes with a motor adapter.

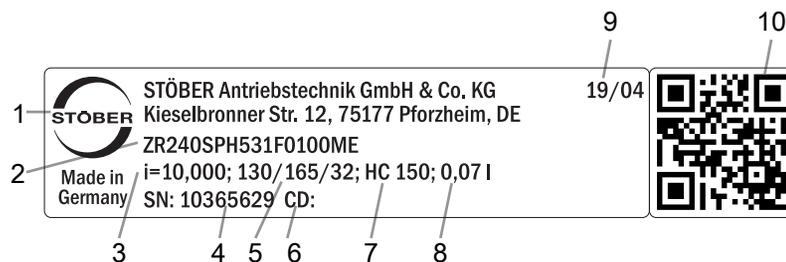
All input options available upon request are listed in the chapter [▶ 6.5.1](#).

To make selecting your rack and pinion gearbox easy, use our STOBBER Configurator at <https://configurator.stoeber.de/en-US/>.

¹You can find more details in the catalog for ServoStop servo gearboxes with brake ID 443234.

6.4.1 Nameplate

The following figure illustrates and explains the nameplate of a gearbox.



Code	Designation
1	Name of manufacturer
2	Type designation
3	Gear ratio of the gearbox
4	Serial number of the gearbox
5	Dimensions of the motor adapter (pilot/bolt circle/motor shaft diameter)
6	Customer-specific data
7	Lubricant specification
8	Lubricant fill volume
9	Date of manufacture (year/calendar week)
10	QR code (link to product information)

6.4.1.1 Supporting documents

You can view or download supporting documents for the product by reading off the serial number on the nameplate of the product and entering it at the following address online:

<https://id.stober.com>

Alternatively, you can use a suitable mobile device to scan in the QR code on the nameplate of the product in order to be linked to the supporting documents.

6.5 Product description

6.5.1 Input options

In this chapter, you will find all available input options:

Motor adapter



Catalog ID 443137_en

EZ synchronous servo motor



Catalog ID 443286_en

The corresponding catalogs can be found at <http://www.stober.de/en/downloads/>

Enter the ID of the catalog in the Search term field.

6.5.2 Motor adapter with EasyAdapt coupling (ME/MEL)

In this chapter, you will find a description of the EasyAdapt coupling.

Properties:

- Fast and easy motor attachment
- One-piece, rugged clamp coupling with expanding function
- Lowest mass moments of inertia for the highest dynamics
- Balanced for smooth running without vibration, even at high speeds
- Large selection of motor shaft diameters and lengths
- Error-free, thanks to exact centering of the motor
- For reduced backlash, the motor shaft bearing must have an axially backlash-free design



Fig. 1: EasyAdapt coupling

6.5.3 Gear rack

The gear rack used must have a right-hand design (19° 31' 42"); the load capacity must not be exceeded.

When using a STOBBER gear rack, please also observe the project configuration in the chapter [\[▶ 13.6\]](#).

6.5.4 Installation conditions

The torque and force values listed in this catalog are valid under the following conditions:

- When the gear housing is fastened on the machine side using screws of strength class 12.9
- When the gear housings are adjusted at pilot \varnothing bz. The machine-side fit must be H7.

6.5.5 Lubricants

STOBBER fills the gearboxes with the amount and type of lubricant specified on the nameplate.

You will receive lubricants for use in the food industry upon request.

6.5.5.1 Lubrication of rack and pinion gearbox

Ensure permanent lubrication with the lubricants recommended in the chapter [\[▶ 13.5.1\]](#).

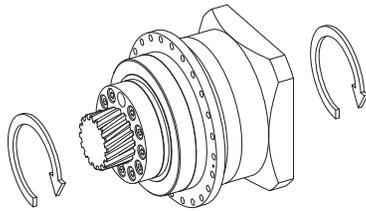
6.5.6 Other product features

Feature	Value
Max. permitted gearbox temperature (on the surface of the gearbox)	≤ 90 °C
Paint	Black RAL 9005
(ATEX) Directive 2014/34/EU (optional)	Not suitable.
Protection class: ²	
Planetary gearbox	IP65
Pinion/gear rack	IPXX

²Observe the protection class of all the components.

6.5.7 Direction of rotation

The input and output rotate in the same direction.



6.6 Project configuration

Project your drives using our SERVOnsoft designing software. Download SERVOnsoft free of charge after registration at <https://www.stoeber.de/en/services/info-servosoft/>.

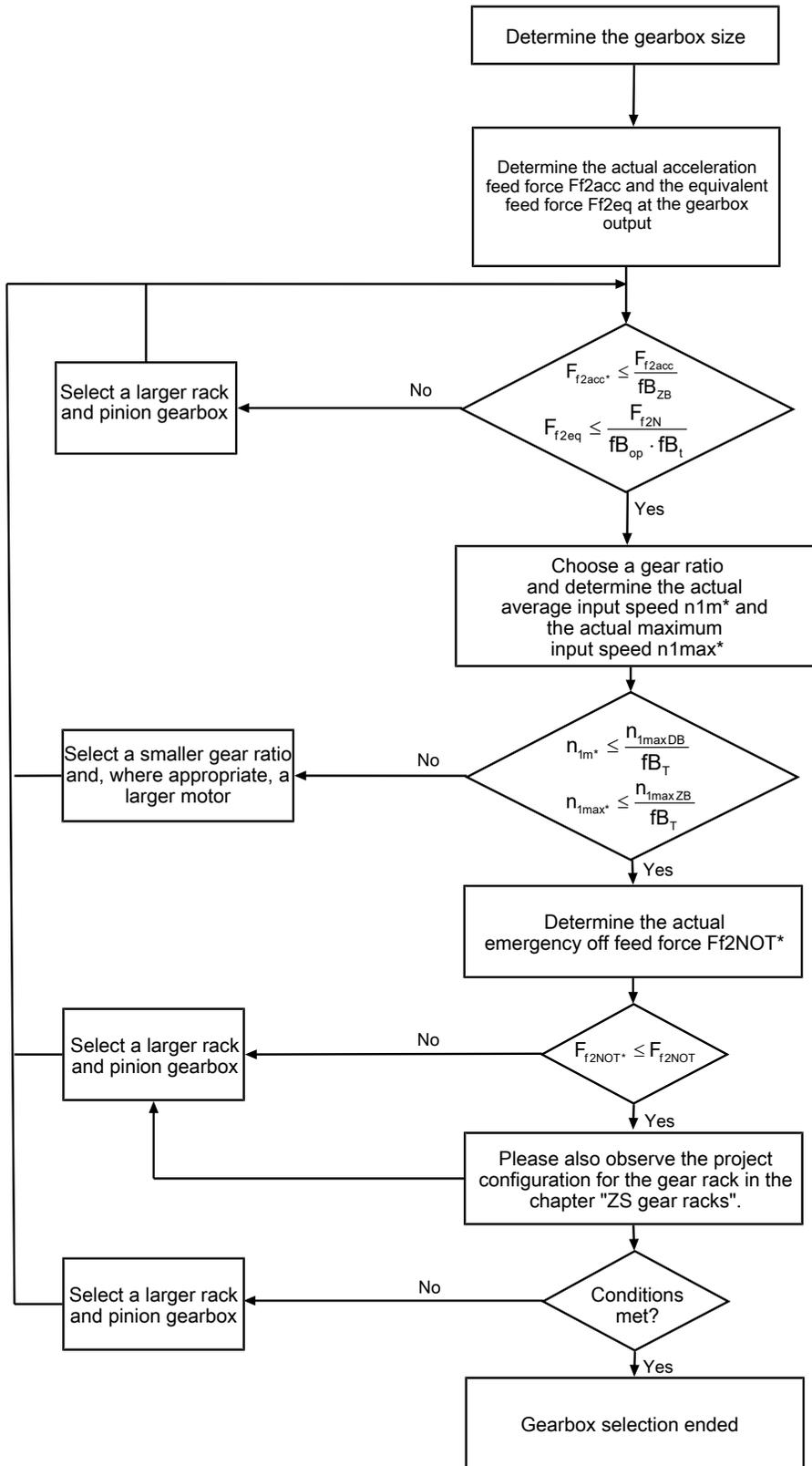
It is the most convenient and reliable method of drive selection, as the entire torque/speed curve of the application is displayed and evaluated here in the curve of the geared motor.

In this chapter, only limit values for specific operating points can be taken into consideration for manual drive selection.

The formula symbols for values actually present in the application are marked with *.

An explanation of the formula symbols can be found in the chapter [▶ 15.1].

6.6.1 Drive selection

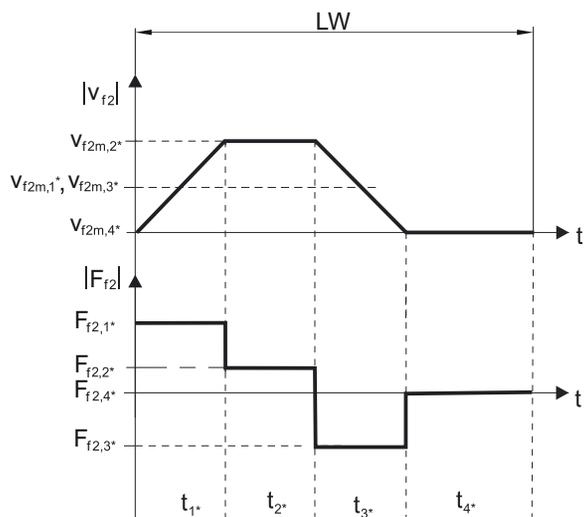


Refer to the selection tables for the values for i , n_{1maxDB} , n_{1maxZB} , F_{f2acc} , F_{f2N} and F_{f2NOT} .

The values for fb_T , fb_{op} , fb_t and fb_{ZB} can be found in the corresponding tables in this chapter.

Example of cyclic operation

The following calculations are based on a representation of the power taken from the output based in accordance with the following example:



Calculation of the actual maximum acceleration feed force

$$F_{f2acc}^* = m \cdot a^* + F_L^*$$

Calculation of the actual average input speed

$$n_{1m}^* = \frac{v_{f2m}^* \cdot i}{d_0 \cdot \pi}$$

$$v_{f2m}^* = \frac{|v_{f2m,1}^*| \cdot t_1^* + \dots + |v_{f2m,n}^*| \cdot t_n^*}{t_1^* + \dots + t_n^*}$$

If $t_1^* + \dots + t_3^* \geq 6$ min, determine v_{2m}^* without the rest phase t_4^* .

The values for the ratio i can be found in the selection tables.

Calculation of the actual emergency off feed force

$$F_{f2NOT}^* = m \cdot a_{NOT}^* + F_L^*$$

Calculation of the actual equivalent feed force

$$F_{f2eq}^* = \sqrt[3]{\frac{|v_{f2m,1}^*| \cdot t_1^* \cdot |F_{f2,1}^*|^3 + \dots + |v_{f2m,n}^*| \cdot t_n^* \cdot |F_{f2,n}^*|^3}{|v_{f2m,1}^*| \cdot t_1^* + \dots + |v_{f2m,n}^*| \cdot t_n^*}}$$

Operating factors

Operating mode	fB_{op}
Uniform continuous operation	1.00
Cyclic operation	1.00
Reversing load cyclic operation	1.00
Run time	fB_t
Daily runtime ≤ 8 h	1.00
Daily runtime ≤ 16 h	1.15
Daily runtime ≤ 24 h	1.20
Cyclic operation	fB_{ZB}
≤ 1000 load changes/hour (LW/h)	1.00
> 1000 load changes/hour (LW/h)	1.15

Temperature		f_{B_T}
Motor cooling	Surrounding temperature	
Motor with forced ventilation	$\leq 20\text{ °C}$	0.9
	$\leq 30\text{ °C}$	1.0
	$\leq 40\text{ °C}$	1.15
Motor with convection cooling	$\leq 20\text{ °C}$	1.0
	$\leq 30\text{ °C}$	1.1
	$\leq 40\text{ °C}$	1.25

Notes

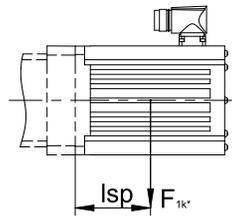
- The maximum permitted gearbox temperature (see the "Other product features" chapter) must not be exceeded, as that could result in damage.
- For braking from full speed (for example, when the power fails or when setting up the machine), note the permitted gearbox feed forces (F_{F2acc} , F_{F2NOT}) in the selection tables.

6.6.2 Permitted breakdown torques at the gearbox input

For a horizontal mounting position of the motor, verify that the permitted breakdown torque at the gearbox input is not exceeded before installation on a STOBBER gearbox. You can find information for how to do that in this chapter.

Calculate the actual breakdown torque as follows:

$$M_{1k^*} = F_{1k^*} \cdot l_{sp} \leq M_{1k}$$



If higher values are required, please contact STOBBER.

Type	M_{1k} [Nm]
PHV943_ME	200
PHV1043_ME	400

The values for the ME motor adapter also apply to the MEL adapter.

6.6.3 Recommendation for radial shaft seal rings

For a duty cycle $> 60\%$ and higher surrounding temperatures, we recommend radial shaft seal rings made of FKM at the output.

Properties:

- Excellent temperature resistance
- High chemical stability
- Very good resistance to aging
- Excellent resistance in oils and greases
- For use in the food, beverage and pharmaceutical industries

Leak-proofness

Our gearboxes are equipped with high-quality radial shaft seal rings and checked for leaks. However, a leak cannot be fully ruled out over the length of use of a gearbox. If you use a gearbox with goods incompatible with the lubricant, you must take measures to prevent direct contact with the gearbox lubricant in case of a leak.

6.7 Additional documentation

Additional documentation related to the product can be found at

<http://www.stoeber.de/en/downloads/>

Enter the ID of the documentation in the Search term field.

Documentation	ID
Operating manual gearboxes, geared motors PHV94 – PHV104	443355_en
Operating manual gear racks	443392_en

7 ZRPH rack and pinion gearbox

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7 Rack and pinion gearbox

ZRPH

7.1 Overview

High Speed precision planetary gearboxes with screwed pinion

Features

Power density	★★★★☆
Linear clearance	★★★★★
Price category	€€€
Smooth operation	★★★★☆
Linear rigidity	★★★★☆
Mass moment of inertia	★★★★☆
Ready-to-install drive solution	✓
Pinion gearing quality 5 (DIN 3962)	✓
Helical gearing	✓
Case-hardened and smoothed	✓
Reinforced output bearing (PH3 – PH5)	✓ (optional)

Key ★☆☆☆☆ good | ★★★★★ excellent
 € Economy | €€€€€ Premium

Technical data

m_n	2 – 4 mm
z	30 – 40
F_{f2acc}	3.1 – 16 kN
$v_{f2maxZB}$	0.29 – 6.7 m/s
Δs	10 – 56 μm

7.2 Selection tables

The technical data specified in the selection tables applies to:

- De-energized installation
- Permanent lubrication with the lubricants recommended in the chapter on gear racks ▶ 13.5.1
- Case-hardened pinions, helical (left-hand 19° 31' 42"), gearing quality 5
- Installation altitudes up to 1000 m above sea level
- Surrounding temperatures from 0 °C to 40 °C
- Without consideration of the thermal limiting performance

For rack and pinion gearboxes with reduced backlash or reinforced bearings (PH3 – PH5), higher feed forces are possible. For this and all other technical data, refer to <https://configurator.stoeber.de/en-US/>.

An explanation of the formula symbols can be found in the chapter ▶ 15.1].

i	Type	$n_{1\max DB}$ [rpm]	$n_{1\max ZB}$ [rpm]	d_{MW} [mm]	$v_{f2\max ZB}$ [m/s]	Δs [μm]	Δs_{red} [μm]	C_{lin} [N/μm]	m_n [mm]	z	d_0 [mm]	F_{f2N} [kN]	F_{f2acc} [kN]	F_{f2NOT} [kN]	M_{2acc} [Nm]
ZR2PH4 ($F_{f2acc,max} = 4,9$ kN)															
4.000	ZR233SPH431_0040 ME	2600	5000	≤24	4.58	31	10	48	2	33	70.0	2.5	3.9	6.4	136
4.000	ZR233SPH431_0040 MEL	2600	5000	≤32	4.58	31	10	48	2	33	70.0	2.5	3.9	6.4	136
5.000	ZR233SPH431_0050 ME	3000	6000	≤24	4.40	31	10	47	2	33	70.0	2.6	4.9	6.4	172
5.000	ZR233SPH431_0050 MEL	3000	6000	≤32	4.40	31	10	47	2	33	70.0	2.6	4.9	6.4	172
7.000	ZR233SPH431_0070 ME	3200	6000	≤24	3.14	31	10	44	2	33	70.0	2.6	4.6	6.4	160
7.000	ZR233SPH431_0070 MEL	3200	6000	≤32	3.14	31	10	44	2	33	70.0	2.6	4.6	6.4	160
10.00	ZR233SPH431_0100 ME	3500	7000	≤24	2.57	31	10	36	2	33	70.0	2.1	3.3	6.4	115
10.00	ZR233SPH431_0100 MEL	3500	7000	≤32	2.57	31	10	36	2	33	70.0	2.1	3.3	6.4	115
16.00	ZR233SPH432_0160 ME	4000	8000	≤19	1.83	31	10	44	2	33	70.0	2.6	4.6	6.4	160
16.00	ZR233SPH432_0160 MEL	4000	8000	≤24	1.83	31	10	44	2	33	70.0	2.6	4.6	6.4	160
20.00	ZR233SPH432_0200 ME	4000	8000	≤19	1.47	31	10	45	2	33	70.0	2.7	4.3	6.4	150
20.00	ZR233SPH432_0200 MEL	4000	8000	≤24	1.47	31	10	45	2	33	70.0	2.7	4.3	6.4	150
25.00	ZR233SPH432_0250 ME	4500	8000	≤19	1.17	31	10	45	2	33	70.0	2.9	4.6	6.4	161
25.00	ZR233SPH432_0250 MEL	4500	8000	≤24	1.17	31	10	45	2	33	70.0	2.9	4.6	6.4	161
28.00	ZR233SPH432_0280 ME	4500	8000	≤19	1.05	31	10	45	2	33	70.0	2.7	4.6	6.4	160
28.00	ZR233SPH432_0280 MEL	4500	8000	≤24	1.05	31	10	45	2	33	70.0	2.7	4.6	6.4	160
35.00	ZR233SPH432_0350 ME	4500	8000	≤19	0.84	31	10	45	2	33	70.0	3.1	4.6	6.4	160
35.00	ZR233SPH432_0350 MEL	4500	8000	≤24	0.84	31	10	45	2	33	70.0	3.1	4.6	6.4	160
40.00	ZR233SPH432_0400 ME	4500	8000	≤19	0.73	31	10	44	2	33	70.0	3.1	4.4	6.4	155
40.00	ZR233SPH432_0400 MEL	4500	8000	≤24	0.73	31	10	44	2	33	70.0	3.1	4.4	6.4	155
50.00	ZR233SPH432_0500 ME	4500	8000	≤19	0.59	31	10	44	2	33	70.0	3.4	4.5	6.4	159
50.00	ZR233SPH432_0500 MEL	4500	8000	≤24	0.59	31	10	44	2	33	70.0	3.4	4.5	6.4	159
70.00	ZR233SPH432_0700 ME	4500	8000	≤19	0.42	31	10	42	2	33	70.0	3.4	4.5	6.4	158
70.00	ZR233SPH432_0700 MEL	4500	8000	≤24	0.42	31	10	42	2	33	70.0	3.4	4.5	6.4	158
100.0	ZR233SPH432_1000 ME	4500	8000	≤19	0.29	31	10	34	2	33	70.0	2.4	3.1	6.3	110
100.0	ZR233SPH432_1000 MEL	4500	8000	≤24	0.29	31	10	34	2	33	70.0	2.4	3.1	6.3	110
ZR2PH5 ($F_{f2acc,max} = 8,1$ kN)															
4.000	ZR240SPH531_0040 ME	2200	5000	≤32	5.56	37	12	77	2	40	84.9	3.6	8.1	10	345
4.000	ZR240SPH531_0040 MEL	2200	5000	≤38	5.56	37	12	78	2	40	84.9	3.6	8.1	10	345
5.000	ZR240SPH531_0050 ME	2500	5500	≤32	4.89	37	12	77	2	40	84.9	3.9	8.1	10	345
5.000	ZR240SPH531_0050 MEL	2500	5500	≤38	4.89	37	12	78	2	40	84.9	3.9	8.1	10	345
7.000	ZR240SPH531_0070 ME	3000	6000	≤32	3.81	37	12	71	2	40	84.9	4.4	8.1	10	345
7.000	ZR240SPH531_0070 MEL	3000	6000	≤38	3.81	37	12	71	2	40	84.9	4.4	8.1	10	345
10.00	ZR240SPH531_0100 ME	3300	6500	≤32	2.89	37	12	59	2	40	84.9	4.2	6.8	10	288
10.00	ZR240SPH531_0100 MEL	3300	6500	≤38	2.89	37	12	59	2	40	84.9	4.2	6.8	10	288
16.00	ZR240SPH532_0160 ME	3500	7000	≤24	1.94	37	12	74	2	40	84.9	5.4	8.1	10	345
16.00	ZR240SPH532_0160 MEL	3500	7000	≤32	1.94	37	12	74	2	40	84.9	5.4	8.1	10	345
20.00	ZR240SPH532_0200 ME	3500	7000	≤24	1.56	37	12	75	2	40	84.9	5.9	8.1	10	345
20.00	ZR240SPH532_0200 MEL	3500	7000	≤32	1.56	37	12	75	2	40	84.9	5.9	8.1	10	345
25.00	ZR240SPH532_0250 ME	3700	7500	≤24	1.33	37	12	75	2	40	84.9	6.1	8.1	10	345
25.00	ZR240SPH532_0250 MEL	3700	7500	≤32	1.33	37	12	75	2	40	84.9	6.1	8.1	10	345
28.00	ZR240SPH532_0280 ME	4000	8000	≤24	1.27	37	12	73	2	40	84.9	5.7	8.1	10	345
28.00	ZR240SPH532_0280 MEL	4000	8000	≤32	1.27	37	12	73	2	40	84.9	5.7	8.1	10	345
35.00	ZR240SPH532_0350 ME	4000	8000	≤24	1.02	37	12	74	2	40	84.9	6.7	8.1	10	345
35.00	ZR240SPH532_0350 MEL	4000	8000	≤32	1.02	37	12	74	2	40	84.9	6.7	8.1	10	345
40.00	ZR240SPH532_0400 ME	4000	8000	≤24	0.89	37	12	70	2	40	84.9	6.1	8.1	10	345
40.00	ZR240SPH532_0400 MEL	4000	8000	≤32	0.89	37	12	70	2	40	84.9	6.1	8.1	10	345
50.00	ZR240SPH532_0500 ME	4000	8000	≤24	0.71	37	12	73	2	40	84.9	6.7	8.1	10	345
50.00	ZR240SPH532_0500 MEL	4000	8000	≤32	0.71	37	12	73	2	40	84.9	6.7	8.1	10	345
70.00	ZR240SPH532_0700 ME	4000	8000	≤24	0.51	37	12	68	2	40	84.9	6.7	8.1	10	345
70.00	ZR240SPH532_0700 MEL	4000	8000	≤32	0.51	37	12	68	2	40	84.9	6.7	8.1	10	345

7.2 Selection tables 7 ZRPH rack and pinion gearbox

i	Type	n_{1maxDB}	n_{1maxZB}	d_{MW}	v_{ZmaxZB}	Δs	Δs_{red}	C_{lin}	m_n	z	d_0	F_{t2N}	F_{t2acc}	F_{t2NOT}	M_{2acc}
		[rpm]	[rpm]	[mm]	[m/s]	[μ m]	[μ m]	[N/ μ m]	[mm]						
ZR2PH5 ($F_{t2acc,max} = 8,1$ kN)															
100.0	ZR240SPH532_1000 ME	4000	8000	≤ 24	0.36	37	12	58	2	40	84.9	5.2	6.8	10	288
100.0	ZR240SPH532_1000 MEL	4000	8000	≤ 32	0.36	37	12	58	2	40	84.9	5.2	6.8	10	288
ZR3PH5 ($F_{t2acc,max} = 7,7$ kN)															
4.000	ZR330SPH531_0040 ME	2200	5000	≤ 32	6.25	42	14	62	3	30	95.5	3.6	7.4	9.6	355
4.000	ZR330SPH531_0040 MEL	2200	5000	≤ 38	6.25	42	14	62	3	30	95.5	3.6	7.4	9.6	355
5.000	ZR330SPH531_0050 ME	2500	5500	≤ 32	5.50	42	14	62	3	30	95.5	3.8	7.7	9.6	368
5.000	ZR330SPH531_0050 MEL	2500	5500	≤ 38	5.50	42	14	62	3	30	95.5	3.8	7.7	9.6	368
7.000	ZR330SPH531_0070 ME	3000	6000	≤ 32	4.29	42	14	57	3	30	95.5	4.3	7.7	9.6	368
7.000	ZR330SPH531_0070 MEL	3000	6000	≤ 38	4.29	42	14	57	3	30	95.5	4.3	7.7	9.6	368
10.00	ZR330SPH531_0100 ME	3300	6500	≤ 32	3.25	42	14	47	3	30	95.5	3.8	6.0	9.6	288
10.00	ZR330SPH531_0100 MEL	3300	6500	≤ 38	3.25	42	14	47	3	30	95.5	3.8	6.0	9.6	288
16.00	ZR330SPH532_0160 ME	3500	7000	≤ 24	2.19	42	14	59	3	30	95.5	4.8	7.4	9.6	355
16.00	ZR330SPH532_0160 MEL	3500	7000	≤ 32	2.19	42	14	59	3	30	95.5	4.8	7.4	9.6	355
20.00	ZR330SPH532_0200 ME	3500	7000	≤ 24	1.75	42	14	60	3	30	95.5	5.2	7.7	9.6	368
20.00	ZR330SPH532_0200 MEL	3500	7000	≤ 32	1.75	42	14	60	3	30	95.5	5.2	7.7	9.6	368
25.00	ZR330SPH532_0250 ME	3700	7500	≤ 24	1.50	42	14	60	3	30	95.5	5.4	7.7	9.6	368
25.00	ZR330SPH532_0250 MEL	3700	7500	≤ 32	1.50	42	14	60	3	30	95.5	5.4	7.7	9.6	368
28.00	ZR330SPH532_0280 ME	4000	8000	≤ 24	1.43	42	14	58	3	30	95.5	5.0	7.4	9.6	355
28.00	ZR330SPH532_0280 MEL	4000	8000	≤ 32	1.43	42	14	58	3	30	95.5	5.0	7.4	9.6	355
35.00	ZR330SPH532_0350 ME	4000	8000	≤ 24	1.14	42	14	60	3	30	95.5	6.1	7.7	9.6	368
35.00	ZR330SPH532_0350 MEL	4000	8000	≤ 32	1.14	42	14	60	3	30	95.5	6.1	7.7	9.6	368
40.00	ZR330SPH532_0400 ME	4000	8000	≤ 24	1.00	42	14	56	3	30	95.5	5.4	7.4	9.6	355
40.00	ZR330SPH532_0400 MEL	4000	8000	≤ 32	1.00	42	14	56	3	30	95.5	5.4	7.4	9.6	355
50.00	ZR330SPH532_0500 ME	4000	8000	≤ 24	0.80	42	14	58	3	30	95.5	6.2	7.7	9.6	368
50.00	ZR330SPH532_0500 MEL	4000	8000	≤ 32	0.80	42	14	58	3	30	95.5	6.2	7.7	9.6	368
70.00	ZR330SPH532_0700 ME	4000	8000	≤ 24	0.57	42	14	55	3	30	95.5	6.0	7.7	9.6	368
70.00	ZR330SPH532_0700 MEL	4000	8000	≤ 32	0.57	42	14	55	3	30	95.5	6.0	7.7	9.6	368
100.0	ZR330SPH532_1000 ME	4000	8000	≤ 24	0.40	42	14	46	3	30	95.5	4.6	6.0	9.6	288
100.0	ZR330SPH532_1000 MEL	4000	8000	≤ 32	0.40	42	14	46	3	30	95.5	4.6	6.0	9.6	288
ZR3PH7 ($F_{t2acc,max} = 16$ kN)															
4.000	ZR335SPH731_0040 ME	1900	4000	≤ 38	5.83	49	16	105	3	35	111.4	7.9	15	19	840
4.000	ZR335SPH731_0040 MEL	1900	4000	≤ 48	5.83	49	16	108	3	35	111.4	7.9	15	19	840
4.000	ZR340SPH731_0040 ME	1900	4000	≤ 38	6.67	56	19	93	3	40	127.3	6.9	13	17	840
4.000	ZR340SPH731_0040 MEL	1900	4000	≤ 48	6.67	56	19	95	3	40	127.3	6.9	13	17	840
5.000	ZR335SPH731_0050 ME	2200	5000	≤ 38	5.83	49	16	101	3	35	111.4	7.9	16	19	869
5.000	ZR335SPH731_0050 MEL	2200	5000	≤ 48	5.83	49	16	103	3	35	111.4	7.9	16	19	869
5.000	ZR340SPH731_0050 ME	2200	5000	≤ 38	6.67	56	19	89	3	40	127.3	6.9	14	17	879
5.000	ZR340SPH731_0050 MEL	2200	5000	≤ 48	6.67	56	19	90	3	40	127.3	6.9	14	17	879
7.000	ZR335SPH731_0070 ME	2500	5000	≤ 38	4.17	49	16	93	3	35	111.4	7.9	16	19	869
7.000	ZR335SPH731_0070 MEL	2500	5000	≤ 48	4.17	49	16	93	3	35	111.4	7.9	16	19	869
7.000	ZR340SPH731_0070 ME	2500	5000	≤ 38	4.76	56	19	80	3	40	127.3	6.9	14	17	869
7.000	ZR340SPH731_0070 MEL	2500	5000	≤ 48	4.76	56	19	81	3	40	127.3	6.9	14	17	869
10.00	ZR335SPH731_0100 ME	2500	5000	≤ 38	2.92	49	16	80	3	35	111.4	6.3	10	19	575
10.00	ZR335SPH731_0100 MEL	2500	5000	≤ 48	2.92	49	16	80	3	35	111.4	6.3	10	19	575
10.00	ZR340SPH731_0100 ME	2500	5000	≤ 38	3.33	56	19	68	3	40	127.3	5.5	9.0	17	575
10.00	ZR340SPH731_0100 MEL	2500	5000	≤ 48	3.33	56	19	68	3	40	127.3	5.5	9.0	17	575
16.00	ZR335SPH732_0160 ME	3000	6000	≤ 32	2.19	49	16	104	3	35	111.4	8.1	13	19	740
16.00	ZR335SPH732_0160 MEL	3000	6000	≤ 38	2.19	49	16	104	3	35	111.4	8.1	13	19	740
16.00	ZR340SPH732_0160 ME	3000	6000	≤ 32	2.50	56	19	91	3	40	127.3	7.1	12	17	740
16.00	ZR340SPH732_0160 MEL	3000	6000	≤ 38	2.50	56	19	91	3	40	127.3	7.1	12	17	740
20.00	ZR335SPH732_0200 ME	3000	6000	≤ 32	1.75	49	16	100	3	35	111.4	8.3	14	19	805
20.00	ZR335SPH732_0200 MEL	3000	6000	≤ 38	1.75	49	16	100	3	35	111.4	8.3	14	19	805
20.00	ZR340SPH732_0200 ME	3000	6000	≤ 32	2.00	56	19	87	3	40	127.3	7.2	13	17	805
20.00	ZR340SPH732_0200 MEL	3000	6000	≤ 38	2.00	56	19	88	3	40	127.3	7.2	13	17	805
25.00	ZR335SPH732_0250 ME	3500	7000	≤ 32	1.63	49	16	100	3	35	111.4	9.0	16	19	866
25.00	ZR335SPH732_0250 MEL	3500	7000	≤ 38	1.63	49	16	100	3	35	111.4	9.0	16	19	866
25.00	ZR340SPH732_0250 ME	3500	7000	≤ 32	1.87	56	19	87	3	40	127.3	7.9	14	17	866
25.00	ZR340SPH732_0250 MEL	3500	7000	≤ 38	1.87	56	19	87	3	40	127.3	7.9	14	17	866
28.00	ZR335SPH732_0280 ME	3700	7000	≤ 32	1.46	49	16	102	3	35	111.4	9.7	14	19	770
28.00	ZR335SPH732_0280 MEL	3700	7000	≤ 38	1.46	49	16	102	3	35	111.4	9.7	14	19	770
28.00	ZR340SPH732_0280 ME	3700	7000	≤ 32	1.67	56	19	89	3	40	127.3	8.5	12	17	770
28.00	ZR340SPH732_0280 MEL	3700	7000	≤ 38	1.67	56	19	89	3	40	127.3	8.5	12	17	770
35.00	ZR335SPH732_0350 ME	3700	7000	≤ 32	1.17	49	16	99	3	35	111.4	9.7	16	19	866
35.00	ZR335SPH732_0350 MEL	3700	7000	≤ 38	1.17	49	16	99	3	35	111.4	9.7	16	19	866
35.00	ZR340SPH732_0350 ME	3700	7000	≤ 32	1.33	56	19	87	3	40	127.3	8.5	14	17	866
35.00	ZR340SPH732_0350 MEL	3700	7000	≤ 38	1.33	56	19	87	3	40	127.3	8.5	14	17	866

i	Type	n_{1maxDB}	n_{1maxZB}	d_{MW}	$v_{f2maxZB}$	Δs	Δs_{red}	C_{lin}	m_n	z	d_0	F_{f2N}	F_{f2acc}	F_{f2NOT}	M_{2acc}
		[rpm]	[rpm]	[mm]	[m/s]	[μ m]	[μ m]	[N/ μ m]	[mm]		[mm]	[kN]	[kN]	[kN]	[Nm]
ZR3PH7 ($F_{f2acc,max} = 16$ kN)															
40.00	ZR335SPH732_0400 ME	3700	7000	≤ 32	1.02	49	16	99	3	35	111.4	9.7	14	19	770
40.00	ZR335SPH732_0400 MEL	3700	7000	≤ 38	1.02	49	16	99	3	35	111.4	9.7	14	19	770
40.00	ZR340SPH732_0400 ME	3700	7000	≤ 32	1.17	56	19	86	3	40	127.3	8.5	12	17	770
40.00	ZR340SPH732_0400 MEL	3700	7000	≤ 38	1.17	56	19	86	3	40	127.3	8.5	12	17	770
50.00	ZR335SPH732_0500 ME	3700	7000	≤ 32	0.82	49	16	97	3	35	111.4	11	15	19	830
50.00	ZR335SPH732_0500 MEL	3700	7000	≤ 38	0.82	49	16	97	3	35	111.4	11	15	19	830
50.00	ZR340SPH732_0500 ME	3700	7000	≤ 32	0.93	56	19	85	3	40	127.3	9.4	13	17	830
50.00	ZR340SPH732_0500 MEL	3700	7000	≤ 38	0.93	56	19	85	3	40	127.3	9.4	13	17	830
70.00	ZR335SPH732_0700 ME	3700	7000	≤ 32	0.58	49	16	91	3	35	111.4	11	15	19	809
70.00	ZR335SPH732_0700 MEL	3700	7000	≤ 38	0.58	49	16	91	3	35	111.4	11	15	19	809
70.00	ZR340SPH732_0700 ME	3700	7000	≤ 32	0.67	56	19	78	3	40	127.3	9.4	13	17	809
70.00	ZR340SPH732_0700 MEL	3700	7000	≤ 38	0.67	56	19	78	3	40	127.3	9.4	13	17	809
100.0	ZR335SPH732_1000 ME	3700	7000	≤ 32	0.41	49	16	79	3	35	111.4	7.6	9.9	19	550
100.0	ZR335SPH732_1000 MEL	3700	7000	≤ 38	0.41	49	16	79	3	35	111.4	7.6	9.9	19	550
100.0	ZR340SPH732_1000 ME	3700	7000	≤ 32	0.47	56	19	67	3	40	127.3	6.6	8.6	17	550
100.0	ZR340SPH732_1000 MEL	3700	7000	≤ 38	0.47	56	19	67	3	40	127.3	6.6	8.6	17	550
ZR4PH7 ($F_{f2acc,max} = 14$ kN)															
4.000	ZR430SPH731_0040 ME	1900	4000	≤ 38	6.67	56	19	91	4	30	127.3	6.9	13	17	840
4.000	ZR430SPH731_0040 MEL	1900	4000	≤ 48	6.67	56	19	93	4	30	127.3	6.9	13	17	840
5.000	ZR430SPH731_0050 ME	2200	5000	≤ 38	6.67	56	19	87	4	30	127.3	6.9	14	17	882
5.000	ZR430SPH731_0050 MEL	2200	5000	≤ 48	6.67	56	19	88	4	30	127.3	6.9	14	17	882
7.000	ZR430SPH731_0070 ME	2500	5000	≤ 38	4.76	56	19	79	4	30	127.3	6.9	14	17	869
7.000	ZR430SPH731_0070 MEL	2500	5000	≤ 48	4.76	56	19	79	4	30	127.3	6.9	14	17	869
10.00	ZR430SPH731_0100 ME	2500	5000	≤ 38	3.33	56	19	67	4	30	127.3	5.5	9.0	17	575
10.00	ZR430SPH731_0100 MEL	2500	5000	≤ 48	3.33	56	19	67	4	30	127.3	5.5	9.0	17	575
16.00	ZR430SPH732_0160 ME	3000	6000	≤ 32	2.50	56	19	89	4	30	127.3	7.1	12	17	740
16.00	ZR430SPH732_0160 MEL	3000	6000	≤ 38	2.50	56	19	89	4	30	127.3	7.1	12	17	740
20.00	ZR430SPH732_0200 ME	3000	6000	≤ 32	2.00	56	19	86	4	30	127.3	7.2	13	17	805
20.00	ZR430SPH732_0200 MEL	3000	6000	≤ 38	2.00	56	19	86	4	30	127.3	7.2	13	17	805
25.00	ZR430SPH732_0250 ME	3500	7000	≤ 32	1.87	56	19	86	4	30	127.3	7.9	14	17	866
25.00	ZR430SPH732_0250 MEL	3500	7000	≤ 38	1.87	56	19	86	4	30	127.3	7.9	14	17	866
28.00	ZR430SPH732_0280 ME	3700	7000	≤ 32	1.67	56	19	88	4	30	127.3	8.5	12	17	770
28.00	ZR430SPH732_0280 MEL	3700	7000	≤ 38	1.67	56	19	88	4	30	127.3	8.5	12	17	770
35.00	ZR430SPH732_0350 ME	3700	7000	≤ 32	1.33	56	19	85	4	30	127.3	8.5	14	17	866
35.00	ZR430SPH732_0350 MEL	3700	7000	≤ 38	1.33	56	19	85	4	30	127.3	8.5	14	17	866
40.00	ZR430SPH732_0400 ME	3700	7000	≤ 32	1.17	56	19	85	4	30	127.3	8.5	12	17	770
40.00	ZR430SPH732_0400 MEL	3700	7000	≤ 38	1.17	56	19	85	4	30	127.3	8.5	12	17	770
50.00	ZR430SPH732_0500 ME	3700	7000	≤ 32	0.93	56	19	83	4	30	127.3	9.4	13	17	830
50.00	ZR430SPH732_0500 MEL	3700	7000	≤ 38	0.93	56	19	83	4	30	127.3	9.4	13	17	830
70.00	ZR430SPH732_0700 ME	3700	7000	≤ 32	0.67	56	19	77	4	30	127.3	9.4	13	17	809
70.00	ZR430SPH732_0700 MEL	3700	7000	≤ 38	0.67	56	19	77	4	30	127.3	9.4	13	17	809
100.0	ZR430SPH732_1000 ME	3700	7000	≤ 32	0.47	56	19	66	4	30	127.3	6.6	8.6	17	550
100.0	ZR430SPH732_1000 MEL	3700	7000	≤ 38	0.47	56	19	66	4	30	127.3	6.6	8.6	17	550

7.3 Dimensional drawings

In this chapter, you can find the dimensions of the rack and pinion gearboxes with motor adapter.

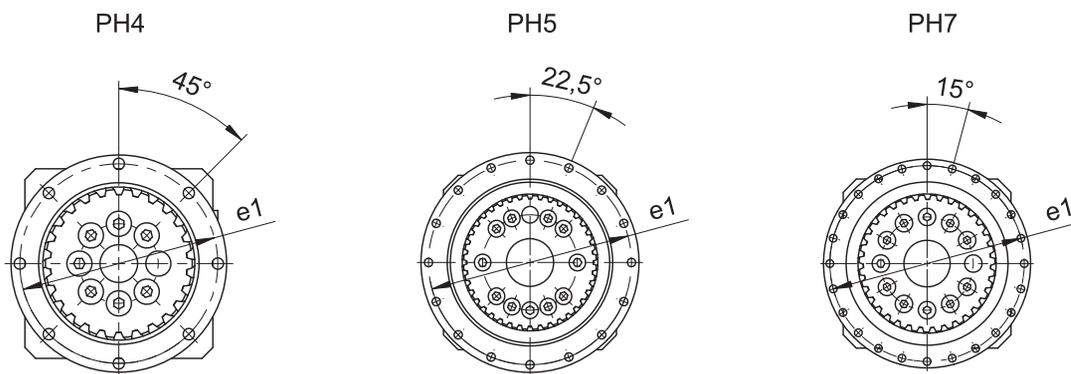
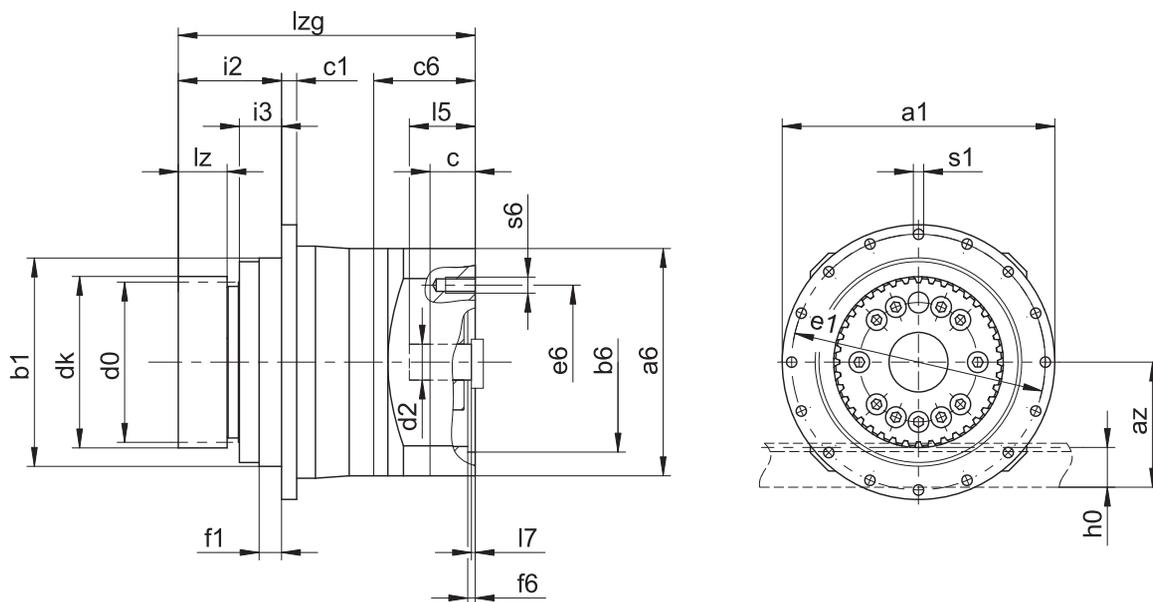
Dimension az in the tables of dimensions applies to STOBER gear racks. In general: $az = \frac{1}{2} d_0 + h_0 + x \cdot mn$

The pinion is helical (left-hand 19° 31' 42"). The pinion gearing quality is 5.

Dimensions can exceed the specifications of ISO 2768-mK due to casting tolerances or accumulation of individual tolerances.

We reserve the right to make dimensional changes due to ongoing technical development.

You can download 3D models of our standard drives at <https://configurator.stoeber.de/en-US/>.



Output dimensions

Type	mn	Øa1	az	Øb1	c1	d0	dk	Øe1	f1	i2	h0	i3	lz	Øs1	x
ZR233SPH4_	2	118	57.80	90 _{h7}	7	70.03	75.0	109	10	56.0	22	23.5	26	5.5	0.39
ZR240SPH5_	2	145	65.20	110 _{h7}	8	84.88	90.0	135	12	55.0	22	22.5	26	5.5	0.38
ZR330SPH5_	3	145	73.75	110 _{h7}	8	95.49	101.5	135	12	64.0	26	22.5	35	5.5	0.00
ZR335SPH7_	3	179	82.80	140 _{h7}	10	111.41	119.0	168	12	69.0	26	31.5	31	6.6	0.37
ZR340SPH7_	3	179	90.80	140 _{h7}	10	127.32	135.0	168	12	69.0	26	31.5	31	6.6	0.38
ZR430SPH7_	4	179	98.66	140 _{h7}	10	127.32	135.3	168	12	83.0	35	31.5	45	6.6	0.00

Example dimensions for the motor connection + total length

Type	Øb6	Øe6	Ød2max	l5	□a6	c	c6	f6	l7	lzg	s6
ZR233SPH431_ME	95 ^{H7}	115	24	41	100	21	42.5	4.0	3.5	139.5	M8
ZR233SPH432_ME	60 ^{H7}	75	19	41	75	18	41.5	3.5	4.0	176.5	M5
ZR240SPH531_ME	110 ^{H7}	130	32	51	120	24	54.0	4.0	4.5	158.0	M8
ZR330SPH531_ME	110 ^{H7}	130	32	51	120	24	54.0	4.0	4.5	167.0	M8
ZR240SPH532_ME	95 ^{H7}	115	24	41	100	21	42.5	4.0	3.5	187.0	M8
ZR330SPH532_ME	95 ^{H7}	115	24	41	100	21	42.5	4.0	3.5	196.0	M8
ZR335SPH731_ME	130 ^{H7}	165	38	61	150	26	66.0	5.5	4.5	192.0	M10
ZR340SPH731_ME	130 ^{H7}	165	38	61	150	26	66.0	5.5	4.5	192.0	M10
ZR430SPH731_ME	130 ^{H7}	165	38	61	150	26	66.0	5.5	4.5	206.0	M10
ZR335SPH732_ME	110 ^{H7}	130	32	51	120	24	54.0	4.0	4.5	230.0	M8
ZR340SPH732_ME	110 ^{H7}	130	32	51	120	24	54.0	4.0	4.5	230.0	M8
ZR430SPH732_ME	110 ^{H7}	130	32	51	120	24	54.0	4.0	4.5	244.0	M8

In the table above, you will find example dimensions for the motor connection for the ME motor adapter.

Note that when dimension c is lengthened, dimensions c6, l5 and lzg are also lengthened accordingly.

You will find additional motor connection dimensions for motor adapters ME, MEL and MF in our STOEGER Configurator at <https://configurator.stoeber.de/en-US/>. Here, you can directly download a 3D model of your drive.

7.4 Type designation

This chapter shows you an explanation of the type designation with the associated options.

Additional ordering information not included in the type designation can be found at the end of the chapter.

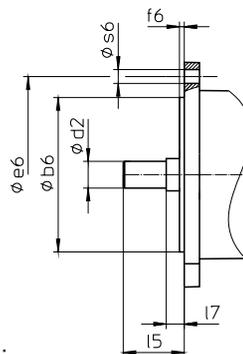
Example code

Z	R	3	30	S	PH	5	3	2	S	F	S	S	0280	ME
---	---	---	----	---	----	---	---	---	---	---	---	---	------	----

Explanation

Code	Designation	Design
Z	Type	Rack and pinion gearbox
R	Design	Screwed pinion
3	Normal module	$m_n = 3$ mm (example)
30	Number of teeth	$z = 30$ (example)
S	Helix angle	Left-hand 19° 31' 42"
PH	Type	Planetary gearbox
5	Size	5 (example)
3	Generation	Generation 3
1	Stages	Single-stage
2		Two-stage
S	Housing	Standard
F	Shaft	Flange shaft
S	Bearing	Standard bearing
V		Reinforced bearing (PH3 – PH5)
S	Backlash	Standard
R		Reduced
0280	Transmission ratio ($i \times 10$)	$i = 28$ (example)
ME	Motor adapter	Motor adapter with EasyAdapt coupling
MEL		Motor adapter with EasyAdapt coupling for large motors
MF		Motor adapter with FlexiAdapt coupling
MB ¹		ServoStop motor adapter with brake

To complete the type designation, also specify the following in your order:



- Motor type or motor dimensions:

To choose a suitable motor connection, use the STOBBER Configurator at

<https://configurator.stoeber.de/en-US/> and choose your motor or the dimensions of the motor connection.

- Radial shaft seal rings at the output made of NBR or FKM (option), see the chapter [▶ 7.6.3](#)
- Reverse operation of the output shaft from $\pm 20^\circ$ to $\pm 90^\circ$ for horizontal installation on request
- PH531, PH7: Double seal for motor adapter (option)
- Socket wrench insert for mounting the motor on the gearbox using the ME/MEL/MF motor adapter (option)

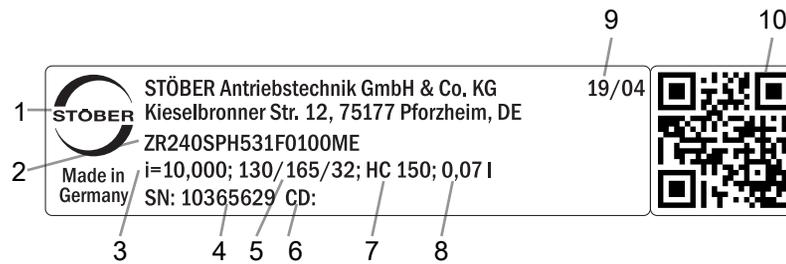
In this product catalog, you will find all the information about rack and pinion gearboxes with a motor adapter.

All input options available upon request are listed in the chapter [▶ 7.5.1](#).

To make selecting your rack and pinion gearbox easy, use our STOBBER Configurator at <https://configurator.stoeber.de/en-US/>.

7.4.1 Nameplate

The following figure illustrates and explains the nameplate of a gearbox.



Code	Designation
1	Name of manufacturer
2	Type designation
3	Gear ratio of the gearbox
4	Serial number of the gearbox
5	Dimensions of the motor adapter (pilot/bolt circle/motor shaft diameter)
6	Customer-specific data
7	Lubricant specification
8	Lubricant fill volume
9	Date of manufacture (year/calendar week)
10	QR code (link to product information)

7.4.1.1 Supporting documents

You can view or download supporting documents for the product by reading off the serial number on the nameplate of the product and entering it at the following address online:

<https://id.stober.com>

Alternatively, you can use a suitable mobile device to scan in the QR code on the nameplate of the product in order to be linked to the supporting documents.

7.5 Product description

7.5.1 Input options

In this chapter, you will find all available input options:

Motor adapter



Catalog ID 443137_en

EZ synchronous servo motor



Catalog ID 443286_en

KX right-angle input with MF motor adapter



On request

K right-angle input with ME motor adapter



On request

MB motor adapter



On request

The corresponding catalogs can be found at <http://www.stober.de/en/downloads/>

Enter the ID of the catalog in the Search term field.

7.5.2 Motor adapter with EasyAdapt coupling (ME/MEL)

In this chapter, you will find a description of the EasyAdapt coupling.

Properties:

- Fast and easy motor attachment
- One-piece, rugged clamp coupling with expanding function
- Lowest mass moments of inertia for the highest dynamics
- Balanced for smooth running without vibration, even at high speeds
- Large selection of motor shaft diameters and lengths
- Error-free, thanks to exact centering of the motor
- For reduced backlash, the motor shaft bearing must have an axially backlash-free design



Fig. 1: EasyAdapt coupling

7.5.3 Motor adapter with FlexiAdapt coupling (MF)

In this chapter, you will find a description of the FlexiAdapt coupling.

Properties:

- Fast and easy motor attachment
- Rugged, laser-welded bellow coupling with expanding function
- With integrated thermal length compensation, compensates for linear expansion of the motor shaft
- Motor shaft decoupled from axial forces
- Balanced for smooth running without vibration, even at high speeds
- Large selection of motor shaft diameters and lengths
- Error-free, thanks to exact centering of the motor



Fig. 2: FlexiAdapt coupling

7.5.4 Gear rack

The gear rack used must have a right-hand design (19° 31' 42"); the load capacity must not be exceeded.

When using a STOBBER gear rack, please also observe the project configuration in the chapter [▶ 13.6](#).

7.5.5 Installation conditions

The torque and force values listed in this catalog are valid under the following conditions:

- When the gear housing is fastened on the machine side using screws of strength class 12.9
- When the gear housings are adjusted at pilot \varnothing bz. The machine-side fit must be H7.

7.5.6 Lubricants

STOBBER fills the gearboxes with the amount and type of lubricant specified on the nameplate.

You will receive lubricants for use in the food industry upon request.

7.5.6.1 Lubrication of rack and pinion gearbox

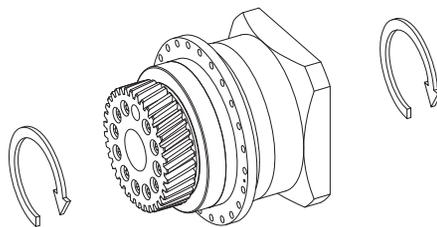
Ensure permanent lubrication with the lubricants recommended in the chapter [▶ 13.5.1](#).

7.5.7 Other product features

Feature	Value
Max. permitted gearbox temperature (on the surface of the gearbox)	≤ 90 °C
Paint	Black RAL 9005
(ATEX) Directive 2014/34/EU (optional)	Not suitable.
Protection class: ²	
Planetary gearbox	IP65
Pinion/gear rack	IPXX

7.5.8 Direction of rotation

The input and output rotate in the same direction.



²Observe the protection class of all the components.

7.6 Project configuration

Project your drives using our SERVOfsoft designing software. Download SERVOfsoft free of charge after registration at <https://www.stoeber.de/en/services/info-servosoft/>.

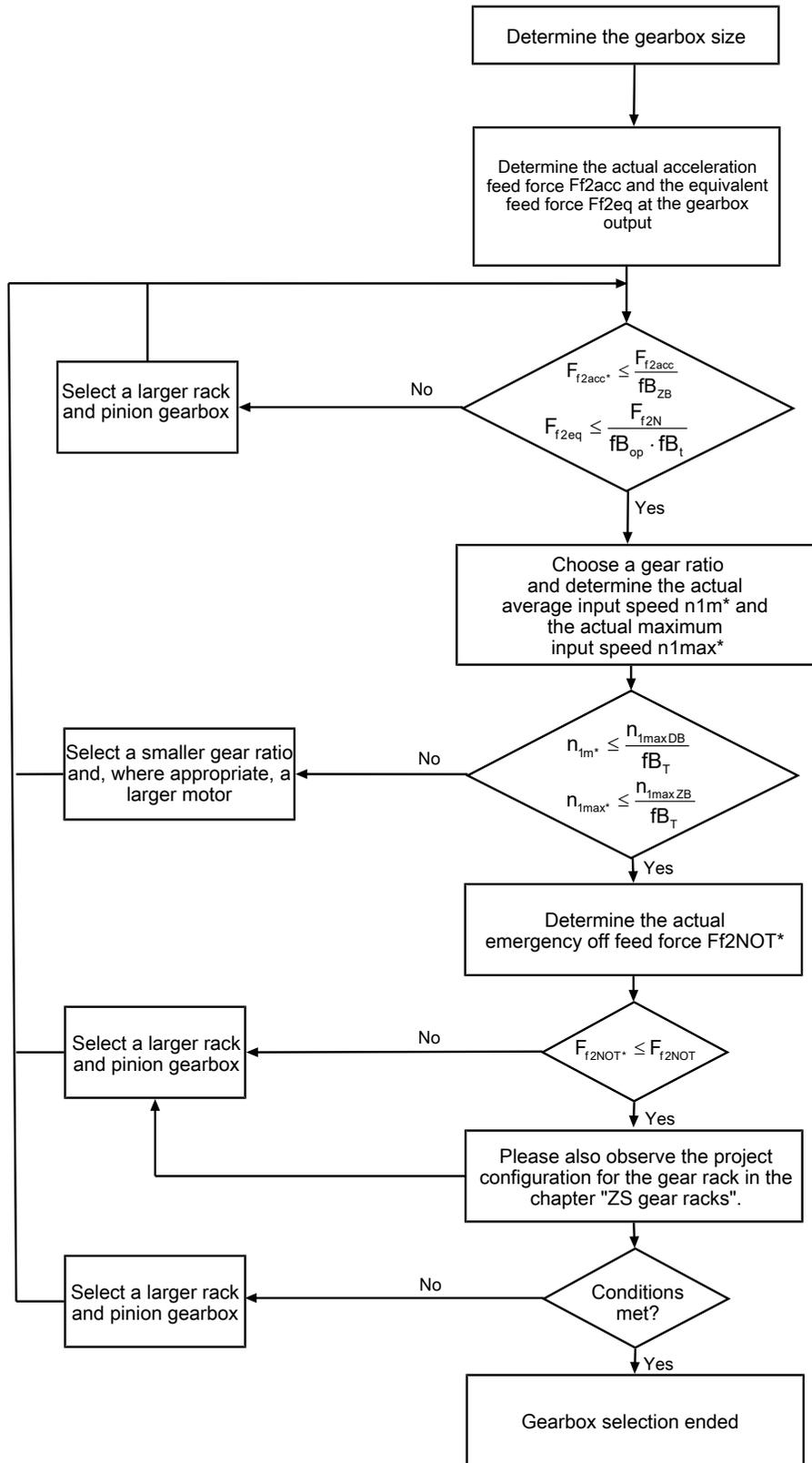
It is the most convenient and reliable method of drive selection, as the entire torque/speed curve of the application is displayed and evaluated here in the curve of the geared motor.

In this chapter, only limit values for specific operating points can be taken into consideration for manual drive selection.

The formula symbols for values actually present in the application are marked with *.

An explanation of the formula symbols can be found in the chapter [▶ 15.1](#).

7.6.1 Drive selection

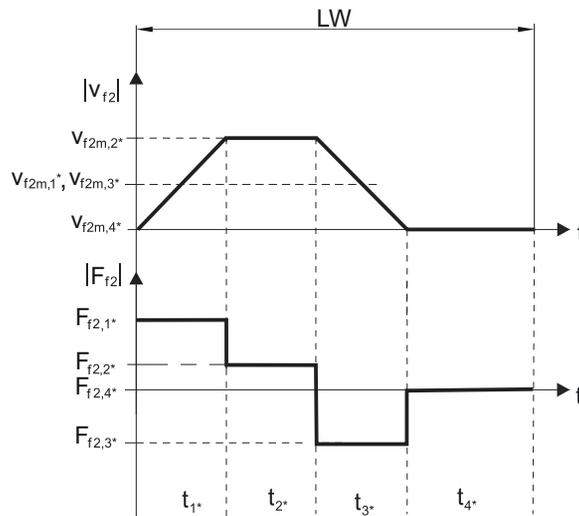


Refer to the selection tables for the values for i , n_{1maxDB} , n_{1maxZB} , F_{f2acc} , F_{f2N} and F_{f2NOT} .

The values for fB_T , fB_{op} , fB_t and fB_{ZB} can be found in the corresponding tables in this chapter.

Example of cyclic operation

The following calculations are based on a representation of the power taken from the output based in accordance with the following example:



Calculation of the actual maximum acceleration feed force

$$F_{f2acc} = m \cdot a + F_L$$

Calculation of the actual average input speed

$$n_{im} = \frac{v_{f2m} \cdot i}{d_0 \cdot \pi}$$

$$v_{f2m} = \frac{|v_{f2m,1}| \cdot t_1 + \dots + |v_{f2m,n}| \cdot t_n}{t_1 + \dots + t_n}$$

If $t_1 + \dots + t_3 \geq 6$ min, determine v_{2m} without the rest phase t_4 .

The values for the ratio i can be found in the selection tables.

Calculation of the actual emergency off feed force

$$F_{f2NOT} = m \cdot a_{NOT} + F_L$$

Calculation of the actual equivalent feed force

$$F_{f2eq} = \sqrt[3]{\frac{|v_{f2m,1}| \cdot t_1 \cdot |F_{f2,1}|^3 + \dots + |v_{f2m,n}| \cdot t_n \cdot |F_{f2,n}|^3}{|v_{f2m,1}| \cdot t_1 + \dots + |v_{f2m,n}| \cdot t_n}}$$

Operating factors

Operating mode	fB_{op}
Uniform continuous operation	1.00
Cyclic operation	1.00
Reversing load cyclic operation	1.00
Run time	fB_t
Daily runtime ≤ 8 h	1.00
Daily runtime ≤ 16 h	1.15
Daily runtime ≤ 24 h	1.20
Cyclic operation	fB_{ZB}
≤ 1000 load changes/hour (LW/h)	1.00
> 1000 load changes/hour (LW/h)	1.15

Temperature		f_{B_T}
Motor cooling	Surrounding temperature	
Motor with forced ventilation	$\leq 20\text{ °C}$	0.9
	$\leq 30\text{ °C}$	1.0
	$\leq 40\text{ °C}$	1.15
Motor with convection cooling	$\leq 20\text{ °C}$	1.0
	$\leq 30\text{ °C}$	1.1
	$\leq 40\text{ °C}$	1.25

Notes

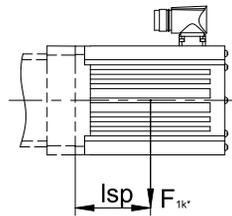
- The maximum permitted gearbox temperature (see the "Other product features" chapter) must not be exceeded, as that could result in damage.
- For braking from full speed (for example, when the power fails or when setting up the machine), note the permitted gearbox feed forces (F_{f2acc} F_{f2NOT}) in the selection tables.

7.6.2 Permitted breakdown torques at the gearbox input

For a horizontal mounting position of the motor, verify that the permitted breakdown torque at the gearbox input is not exceeded before installation on a STOBBER gearbox. You can find information for how to do that in this chapter.

Calculate the actual breakdown torque as follows:

$$M_{1k^*} = F_{1k^*} \cdot l_{sp} \leq M_{1k}$$



If higher values are required, please contact STOBBER.

Type	M_{1k} [Nm]
PH331_ME	20
PH332_ME	10
PH431_ME	40
PH432_ME	20
PH531_ME	80
PH532_ME	40
PH731_ME	200
PH732_ME	80
PH831_ME	400
PH832_ME	200
PH942_ME	400
PH1042_ME	400

The values also apply to the MEL and MF motor adapters.

7.6.3 Recommendation for radial shaft seal rings

For a duty cycle > 60% and higher surrounding temperatures, we recommend radial shaft seal rings made of FKM at the output.

Properties:

- Excellent temperature resistance
- High chemical stability
- Very good resistance to aging
- Excellent resistance in oils and greases
- For use in the food, beverage and pharmaceutical industries

Leak-proofness

Our gearboxes are equipped with high-quality radial shaft seal rings and checked for leaks. However, a leak cannot be fully ruled out over the length of use of a gearbox. If you use a gearbox with goods incompatible with the lubricant, you must take measures to prevent direct contact with the gearbox lubricant in case of a leak.

7.7 Additional documentation

Additional documentation related to the product can be found at <http://www.stoeber.de/en/downloads/>

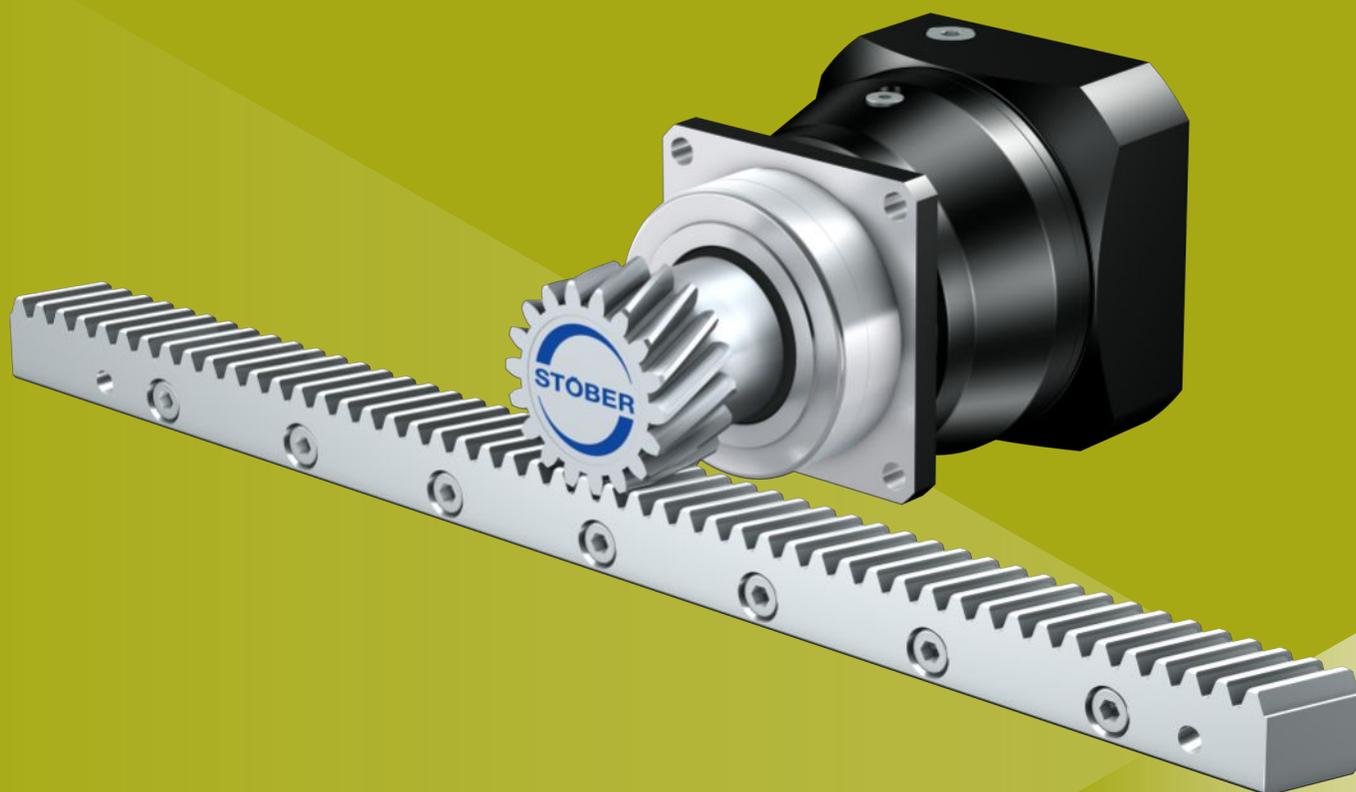
Enter the ID of the documentation in the Search term field.

Documentation	ID
Operating manual gearboxes, geared motors PH33 – PH83, PH94 – PH104	443354_en
Operating manual gear racks	443392_en

8 ZVP rack and pinion gearbox

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8

Rack and pinion gearbox

ZVP

8.1 Overview

High Flexibility precision planetary gearboxes with plug-on pinion

Features

- Power density ★★★★★
- Linear clearance ★★★★★
- Price category €€
- Smooth operation ★★★★★
- Linear rigidity ★★★★★
- Mass moment of inertia ★★★★★
- Ready-to-install drive solution ✓
- Pinion gearing quality 6 (DIN 3962) ✓
- Helical gearing ✓
- Case-hardened and smoothed ✓

Key ★☆☆☆☆ good | ★★★★★ excellent
 € Economy | €€€€€ Premium

Technical data

m_n	2 – 4 mm
z	16 – 25
F_{f2acc}	1.7 – 16 kN
$v_{f2maxZB}$	0.14 – 5.3 m/s
Δs	8 – 44 μ m

8.2 Selection tables

The technical data specified in the selection tables applies to:

- Pinion position E with bearing design S (standard)
- Pinion position S with bearing design D (axially reinforced, option)
- De-energized installation
- Permanent lubrication with the lubricants recommended in the chapter on gear racks [▶ 13.5.1]
- Case-hardened pinions, helical (left-hand 19° 31' 42"), gearing quality 6
- Installation altitudes up to 1000 m above sea level
- Surrounding temperatures from 0 °C to 40 °C
- Without consideration of the thermal limiting performance
- C_{lin} : Pinion position S with bearing design D (axially reinforced, option)

Higher feed forces are possible for rack and pinion gearboxes with reduced backlash, reinforced bearing D (axially reinforced) or pinion position S. You can find this and all other technical data, as well as other combinations of the pinion position and bearing design, at <https://configurator.stoeber.de/en-US/>.

An explanation of the formula symbols can be found in the chapter [▶ 15.1].

i	Type	n_{1maxDB} [rpm]	n_{1maxZB} [rpm]	d_{MW} [mm]	$v_{Z2maxZB}$ [m/s]	Δs [μm]	Δs_{red} [μm]	C_{lin} [N/ μm]	m_n [mm]	z	d_0 [mm]	$F_{Z2N,S}$ [kN]	$F_{Z2N,E}$ [kN]	F_{Z2accS} [kN]	F_{Z2accE} [kN]	$F_{Z2NOT,S}$ [kN]	$F_{Z2NOT,E}$ [kN]	M_{Z2accS} [Nm]	M_{Z2accE} [Nm]
ZV2P3 ($F_{Z2acc,max} = 2,0$ kN)																			
3.000	ZV216S_P331_0030 ME	3500	7000	≤19	4.15	20	10	16	2	16	34.0	1.8	1.5	2.0	1.7	4.0	3.3	34	28
3.000	ZV216S_P331_0030 MEL	3500	7000	≤24	4.15	20	10	16	2	16	34.0	1.8	1.5	2.0	1.7	4.0	3.3	34	28
4.000	ZV216S_P331_0040 ME	4000	8000	≤19	3.56	20	10	16	2	16	34.0	2.0	1.6	2.0	1.7	4.0	3.3	34	28
4.000	ZV216S_P331_0040 MEL	4000	8000	≤24	3.56	20	10	16	2	16	34.0	2.0	1.6	2.0	1.7	4.0	3.3	34	28
5.000	ZV216S_P331_0050 ME	4500	8000	≤19	2.84	20	10	16	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
5.000	ZV216S_P331_0050 MEL	4500	8000	≤24	2.84	20	10	16	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
7.000	ZV216S_P331_0070 ME	5000	8000	≤19	2.03	20	10	16	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
7.000	ZV216S_P331_0070 MEL	5000	8000	≤24	2.03	20	10	16	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
8.000	ZV216S_P331_0080 ME	5000	8000	≤19	1.78	20	10	15	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
8.000	ZV216S_P331_0080 MEL	5000	8000	≤24	1.78	20	10	15	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
10.00	ZV216S_P331_0100 ME	5500	8000	≤19	1.42	20	10	15	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
10.00	ZV216S_P331_0100 MEL	5500	8000	≤24	1.42	20	10	15	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
12.00	ZV216S_P332_0120 ME	5500	8000	≤14	1.19	25	15	15	2	16	34.0	1.8	1.7	2.0	1.7	4.0	3.3	34	28
12.00	ZV216S_P332_0120 MEL	5500	8000	≤19	1.19	25	15	15	2	16	34.0	1.8	1.7	2.0	1.7	4.0	3.3	34	28
16.00	ZV216S_P332_0160 ME	5500	8000	≤14	0.89	25	15	16	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
16.00	ZV216S_P332_0160 MEL	5500	8000	≤19	0.89	25	15	16	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
20.00	ZV216S_P332_0200 ME	5500	8000	≤14	0.71	25	15	16	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
20.00	ZV216S_P332_0200 MEL	5500	8000	≤19	0.71	25	15	16	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
25.00	ZV216S_P332_0250 ME	6000	8000	≤14	0.57	25	15	16	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
25.00	ZV216S_P332_0250 MEL	6000	8000	≤19	0.57	25	15	16	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
28.00	ZV216S_P332_0280 ME	6000	8000	≤14	0.51	25	15	16	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
28.00	ZV216S_P332_0280 MEL	6000	8000	≤19	0.51	25	15	16	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
32.00	ZV216S_P332_0320 ME	5500	8000	≤14	0.44	25	15	15	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
32.00	ZV216S_P332_0320 MEL	5500	8000	≤19	0.44	25	15	15	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
35.00	ZV216S_P332_0350 ME	6000	8000	≤14	0.41	25	15	16	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
35.00	ZV216S_P332_0350 MEL	6000	8000	≤19	0.41	25	15	16	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
40.00	ZV216S_P332_0400 ME	6000	8000	≤14	0.36	25	15	15	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
40.00	ZV216S_P332_0400 MEL	6000	8000	≤19	0.36	25	15	15	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
50.00	ZV216S_P332_0500 ME	6000	8000	≤14	0.28	25	15	16	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
50.00	ZV216S_P332_0500 MEL	6000	8000	≤19	0.28	25	15	16	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
56.00	ZV216S_P332_0560 ME	6000	8000	≤14	0.25	25	15	15	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
56.00	ZV216S_P332_0560 MEL	6000	8000	≤19	0.25	25	15	15	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
70.00	ZV216S_P332_0700 ME	6000	8000	≤14	0.20	25	15	16	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
70.00	ZV216S_P332_0700 MEL	6000	8000	≤19	0.20	25	15	16	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
80.00	ZV216S_P332_0800 ME	6000	8000	≤14	0.18	25	15	15	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
80.00	ZV216S_P332_0800 MEL	6000	8000	≤19	0.18	25	15	15	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
100.0	ZV216S_P332_1000 ME	6000	8000	≤14	0.14	25	15	15	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
100.0	ZV216S_P332_1000 MEL	6000	8000	≤19	0.14	25	15	15	2	16	34.0	2.0	1.7	2.0	1.7	4.0	3.3	34	28
ZV2P4 ($F_{Z2acc,max} = 4,8$ kN)																			
3.000	ZV220S_P431_0030 ME	3000	6000	≤24	4.44	25	12	25	2	20	42.4	2.4	2.2	4.7	3.2	9.4	6.3	100	67
3.000	ZV220S_P431_0030 MEL	3000	6000	≤32	4.44	25	12	25	2	20	42.4	2.4	2.2	4.7	3.2	9.4	6.3	100	67
4.000	ZV220S_P431_0040 ME	3300	6500	≤24	3.61	25	12	26	2	20	42.4	3.8	2.4	4.8	3.2	9.7	6.3	102	67
4.000	ZV220S_P431_0040 MEL	3300	6500	≤32	3.61	25	12	26	2	20	42.4	3.8	2.4	4.8	3.2	9.7	6.3	102	67
5.000	ZV220S_P431_0050 ME	3700	7000	≤24	3.11	25	12	26	2	20	42.4	4.1	2.6	4.8	3.2	9.7	6.3	102	67

8.2 Selection tables 8 ZVP rack and pinion gearbox

i	Type	n_{1maxDB} [rpm]	n_{1maxZB} [rpm]	d_{MW} [mm]	$v_{f2maxZB}$ [m/s]	Δs [μm]	Δs_{red} [μm]	C_{lin} [N/ μm]	m_n [mm]	z	d_0 [mm]	$F_{f2N,S}$ [kN]	$F_{f2N,E}$ [kN]	F_{f2accS} [kN]	F_{f2accE} [kN]	$F_{f2NOT,S}$ [kN]	$F_{f2NOT,E}$ [kN]	M_{2accS} [Nm]	M_{2accE} [Nm]
ZV2P4 ($F_{f2acc,max} = 4,8$ kN)																			
5.000	ZV220S_P431_0050 MEL	3700	7000	≤ 32	3.11	25	12	26	2	20	42.4	4.1	2.6	4.8	3.2	9.7	6.3	102	67
7.000	ZV220S_P431_0070 ME	4000	8000	≤ 24	2.54	25	12	25	2	20	42.4	4.2	2.9	4.8	3.2	9.7	6.3	102	67
7.000	ZV220S_P431_0070 MEL	4000	8000	≤ 32	2.54	25	12	25	2	20	42.4	4.2	2.9	4.8	3.2	9.7	6.3	102	67
8.000	ZV220S_P431_0080 ME	4000	8000	≤ 24	2.22	25	12	24	2	20	42.4	3.8	3.1	4.8	3.2	9.7	6.3	102	67
8.000	ZV220S_P431_0080 MEL	4000	8000	≤ 32	2.22	25	12	24	2	20	42.4	3.8	3.1	4.8	3.2	9.7	6.3	102	67
10.00	ZV220S_P431_0100 ME	4000	8000	≤ 24	1.78	25	12	23	2	20	42.4	3.5	3.2	4.8	3.2	9.7	6.3	102	67
10.00	ZV220S_P431_0100 MEL	4000	8000	≤ 32	1.78	25	12	23	2	20	42.4	3.5	3.2	4.8	3.2	9.7	6.3	102	67
12.00	ZV220S_P432_0120 ME	3500	7000	≤ 19	1.30	31	19	25	2	20	42.4	2.8	2.8	4.7	3.2	9.4	6.3	100	67
12.00	ZV220S_P432_0120 MEL	3500	7000	≤ 24	1.30	31	19	25	2	20	42.4	2.8	2.8	4.7	3.2	9.4	6.3	100	67
16.00	ZV220S_P432_0160 ME	4000	8000	≤ 19	1.11	31	19	25	2	20	42.4	4.2	3.2	4.8	3.2	9.7	6.3	102	67
16.00	ZV220S_P432_0160 MEL	4000	8000	≤ 24	1.11	31	19	25	2	20	42.4	4.2	3.2	4.8	3.2	9.7	6.3	102	67
20.00	ZV220S_P432_0200 ME	4000	8000	≤ 19	0.89	31	19	25	2	20	42.4	4.5	3.2	4.8	3.2	9.7	6.3	102	67
20.00	ZV220S_P432_0200 MEL	4000	8000	≤ 24	0.89	31	19	25	2	20	42.4	4.5	3.2	4.8	3.2	9.7	6.3	102	67
25.00	ZV220S_P432_0250 ME	4500	8000	≤ 19	0.71	31	19	25	2	20	42.4	4.7	3.2	4.8	3.2	9.7	6.3	102	67
25.00	ZV220S_P432_0250 MEL	4500	8000	≤ 24	0.71	31	19	25	2	20	42.4	4.7	3.2	4.8	3.2	9.7	6.3	102	67
28.00	ZV220S_P432_0280 ME	4500	8000	≤ 19	0.64	31	19	25	2	20	42.4	4.5	3.2	4.8	3.2	9.7	6.3	102	67
28.00	ZV220S_P432_0280 MEL	4500	8000	≤ 24	0.64	31	19	25	2	20	42.4	4.5	3.2	4.8	3.2	9.7	6.3	102	67
32.00	ZV220S_P432_0320 ME	4000	8000	≤ 19	0.56	31	19	24	2	20	42.4	4.2	3.2	4.8	3.2	9.7	6.3	102	67
32.00	ZV220S_P432_0320 MEL	4000	8000	≤ 24	0.56	31	19	24	2	20	42.4	4.2	3.2	4.8	3.2	9.7	6.3	102	67
35.00	ZV220S_P432_0350 ME	4500	8000	≤ 19	0.51	31	19	25	2	20	42.4	4.8	3.2	4.8	3.2	9.7	6.3	102	67
35.00	ZV220S_P432_0350 MEL	4500	8000	≤ 24	0.51	31	19	25	2	20	42.4	4.8	3.2	4.8	3.2	9.7	6.3	102	67
40.00	ZV220S_P432_0400 ME	5000	8000	≤ 19	0.44	31	19	25	2	20	42.4	4.1	3.2	4.8	3.2	9.7	6.3	102	67
40.00	ZV220S_P432_0400 MEL	5000	8000	≤ 24	0.44	31	19	25	2	20	42.4	4.1	3.2	4.8	3.2	9.7	6.3	102	67
50.00	ZV220S_P432_0500 ME	5000	8000	≤ 19	0.36	31	19	25	2	20	42.4	4.8	3.2	4.8	3.2	9.7	6.3	102	67
50.00	ZV220S_P432_0500 MEL	5000	8000	≤ 24	0.36	31	19	25	2	20	42.4	4.8	3.2	4.8	3.2	9.7	6.3	102	67
56.00	ZV220S_P432_0560 ME	5000	8000	≤ 19	0.32	31	19	24	2	20	42.4	4.2	3.2	4.8	3.2	9.7	6.3	102	67
56.00	ZV220S_P432_0560 MEL	5000	8000	≤ 24	0.32	31	19	24	2	20	42.4	4.2	3.2	4.8	3.2	9.7	6.3	102	67
70.00	ZV220S_P432_0700 ME	5000	8000	≤ 19	0.25	31	19	25	2	20	42.4	4.6	3.2	4.8	3.2	9.7	6.3	102	67
70.00	ZV220S_P432_0700 MEL	5000	8000	≤ 24	0.25	31	19	25	2	20	42.4	4.6	3.2	4.8	3.2	9.7	6.3	102	67
80.00	ZV220S_P432_0800 ME	5000	8000	≤ 19	0.22	31	19	24	2	20	42.4	4.2	3.2	4.8	3.2	9.7	6.3	102	67
80.00	ZV220S_P432_0800 MEL	5000	8000	≤ 24	0.22	31	19	24	2	20	42.4	4.2	3.2	4.8	3.2	9.7	6.3	102	67
100.0	ZV220S_P432_1000 ME	5000	8000	≤ 19	0.18	31	19	23	2	20	42.4	4.0	3.2	4.8	3.2	9.7	6.3	102	67
100.0	ZV220S_P432_1000 MEL	5000	8000	≤ 24	0.18	31	19	23	2	20	42.4	4.0	3.2	4.8	3.2	9.7	6.3	102	67
ZV2P5 ($F_{f2acc,max} = 9,5$ kN)																			
3.000	ZV225S_P531_0030 ME	2500	5000	≤ 32	4.63	23	8	36	2	25	53.1	4.5	2.7	7.5	5.1	15	10	200	135
3.000	ZV225S_P531_0030 MEL	2500	5000	≤ 38	4.63	23	8	36	2	25	53.1	4.5	2.7	7.5	5.1	15	10	200	135
4.000	ZV225S_P531_0040 ME	3000	6000	≤ 32	4.17	23	8	37	2	25	53.1	5.9	3.0	9.5	5.1	19	10	253	135
4.000	ZV225S_P531_0040 MEL	3000	6000	≤ 38	4.17	23	8	37	2	25	53.1	5.9	3.0	9.5	5.1	19	10	253	135
5.000	ZV225S_P531_0050 ME	3500	7000	≤ 32	3.89	23	8	37	2	25	53.1	6.4	3.2	9.5	5.1	19	10	253	135
5.000	ZV225S_P531_0050 MEL	3500	7000	≤ 38	3.89	23	8	37	2	25	53.1	6.4	3.2	9.5	5.1	19	10	253	135
7.000	ZV225S_P531_0070 ME	3700	7000	≤ 32	2.78	23	8	36	2	25	53.1	7.2	3.6	9.5	5.1	19	10	253	135
7.000	ZV225S_P531_0070 MEL	3700	7000	≤ 38	2.78	23	8	36	2	25	53.1	7.2	3.6	9.5	5.1	19	10	253	135
8.000	ZV225S_P531_0080 ME	3700	7000	≤ 32	2.43	23	8	34	2	25	53.1	7.5	3.8	9.5	5.1	19	10	253	135
8.000	ZV225S_P531_0080 MEL	3700	7000	≤ 38	2.43	23	8	34	2	25	53.1	7.5	3.8	9.5	5.1	19	10	253	135
10.00	ZV225S_P531_0100 ME	3700	7000	≤ 32	1.94	23	8	34	2	25	53.1	6.8	4.1	9.5	5.1	19	10	253	135
10.00	ZV225S_P531_0100 MEL	3700	7000	≤ 38	1.94	23	8	34	2	25	53.1	6.8	4.1	9.5	5.1	19	10	253	135
12.00	ZV225S_P532_0120 ME	3000	6000	≤ 24	1.39	31	15	36	2	25	53.1	4.5	4.3	7.5	5.1	15	10	200	135
12.00	ZV225S_P532_0120 MEL	3000	6000	≤ 32	1.39	31	15	36	2	25	53.1	4.5	4.3	7.5	5.1	15	10	200	135
16.00	ZV225S_P532_0160 ME	3500	7000	≤ 24	1.22	31	15	36	2	25	53.1	8.3	4.8	9.5	5.1	19	10	253	135
16.00	ZV225S_P532_0160 MEL	3500	7000	≤ 32	1.22	31	15	36	2	25	53.1	8.3	4.8	9.5	5.1	19	10	253	135
20.00	ZV225S_P532_0200 ME	3500	7000	≤ 24	0.97	31	15	36	2	25	53.1	9.4	5.1	9.5	5.1	19	10	253	135
20.00	ZV225S_P532_0200 MEL	3500	7000	≤ 32	0.97	31	15	36	2	25	53.1	9.4	5.1	9.5	5.1	19	10	253	135
25.00	ZV225S_P532_0250 ME	3700	7000	≤ 24	0.78	31	15	36	2	25	53.1	9.5	5.1	9.5	5.1	19	10	253	135
25.00	ZV225S_P532_0250 MEL	3700	7000	≤ 32	0.78	31	15	36	2	25	53.1	9.5	5.1	9.5	5.1	19	10	253	135
28.00	ZV225S_P532_0280 ME	4000	8000	≤ 24	0.79	31	15	36	2	25	53.1	8.7	5.1	9.5	5.1	19	10	253	135
28.00	ZV225S_P532_0280 MEL	4000	8000	≤ 32	0.79	31	15	36	2	25	53.1	8.7	5.1	9.5	5.1	19	10	253	135
32.00	ZV225S_P532_0320 ME	3500	7000	≤ 24	0.61	31	15	34	2	25	53.1	9.0	5.1	9.5	5.1	19	10	253	135
32.00	ZV225S_P532_0320 MEL	3500	7000	≤ 32	0.61	31	15	34	2	25	53.1	9.0	5.1	9.5	5.1	19	10	253	135
35.00	ZV225S_P532_0350 ME	4000	8000	≤ 24	0.64	31	15	36	2	25	53.1	9.5	5.1	9.5	5.1	19	10	253	135
35.00	ZV225S_P532_0350 MEL	4000	8000	≤ 32	0.64	31	15	36	2	25	53.1	9.5	5.1	9.5	5.1	19	10	253	135
40.00	ZV225S_P532_0400 ME	4000	8000	≤ 24	0.56	31	15	36	2	25	53.1	8.1	5.1	9.5	5.1	19	10	253	135
40.00	ZV225S_P532_0400 MEL	4000	8000	≤ 32	0.56	31	15	36	2	25	53.1	8.1	5.1	9.5	5.1	19	10	253	135
50.00	ZV225S_P532_0500 ME	4000	8000	≤ 24	0.44	31	15	36	2	25	53.1	9.5	5.1	9.5	5.1	19	10	253	135
50.00	ZV225S_P532_0500 MEL	4000	8000	≤ 32	0.44	31	15	36	2	25	53.1	9.5	5.1	9.5	5.1	19	10	253	135
56.00	ZV225S_P532_0560 ME	4000	8000	≤ 24	0.40	31	15	34	2	25	53.1	8.3	5.1	9.5	5.1	19	10	253	135

i	Type	n_{1maxDB} [rpm]	n_{1maxZB} [rpm]	d_{MW} [mm]	$v_{f2maxZB}$ [m/s]	Δs [μm]	Δs_{red} [μm]	C_{lin} [N/ μm]	m_n [mm]	z	d_0 [mm]	$F_{f2N,S}$ [kN]	$F_{f2N,E}$ [kN]	F_{f2accS} [kN]	F_{f2accE} [kN]	$F_{f2NOT,S}$ [kN]	$F_{f2NOT,E}$ [kN]	M_{2accS} [Nm]	M_{2accE} [Nm]
ZV2P5 ($F_{f2acc,max} = 9,5 \text{ kN}$)																			
56.00	ZV225S_P532_0560 MEL	4000	8000	≤32	0.40	31	15	34	2	25	53.1	8.3	5.1	9.5	5.1	19	10	253	135
70.00	ZV225S_P532_0700 ME	4200	8000	≤24	0.32	31	15	36	2	25	53.1	9.5	5.1	9.5	5.1	19	10	253	135
70.00	ZV225S_P532_0700 MEL	4200	8000	≤32	0.32	31	15	36	2	25	53.1	9.5	5.1	9.5	5.1	19	10	253	135
80.00	ZV225S_P532_0800 ME	4200	8000	≤24	0.28	31	15	34	2	25	53.1	8.3	5.1	9.5	5.1	19	10	253	135
80.00	ZV225S_P532_0800 MEL	4200	8000	≤32	0.28	31	15	34	2	25	53.1	8.3	5.1	9.5	5.1	19	10	253	135
100.00	ZV225S_P532_1000 ME	4200	8000	≤24	0.22	31	15	34	2	25	53.1	8.3	5.1	9.5	5.1	19	10	253	135
100.00	ZV225S_P532_1000 MEL	4200	8000	≤32	0.22	31	15	34	2	25	53.1	8.3	5.1	9.5	5.1	19	10	253	135
ZV3P5 ($F_{f2acc,max} = 11 \text{ kN}$)																			
3.000	ZV318S_P531_0030 ME	2500	5000	≤32	5.00	25	8	38	3	18	57.3	4.2	2.8	7.0	5.2	14	10	200	150
3.000	ZV318S_P531_0030 MEL	2500	5000	≤38	5.00	25	8	38	3	18	57.3	4.2	2.8	7.0	5.2	14	10	200	150
4.000	ZV318S_P531_0040 ME	3000	6000	≤32	4.50	25	8	38	3	18	57.3	5.8	3.1	10	5.2	21	10	300	150
4.000	ZV318S_P531_0040 MEL	3000	6000	≤38	4.50	25	8	38	3	18	57.3	5.8	3.1	10	5.2	21	10	300	150
5.000	ZV318S_P531_0050 ME	3500	7000	≤32	4.20	25	8	38	3	18	57.3	6.3	3.3	11	5.2	21	10	302	150
5.000	ZV318S_P531_0050 MEL	3500	7000	≤38	4.20	25	8	38	3	18	57.3	6.3	3.3	11	5.2	21	10	302	150
7.000	ZV318S_P531_0070 ME	3700	7000	≤32	3.00	25	8	37	3	18	57.3	7.0	3.7	11	5.2	21	10	302	150
7.000	ZV318S_P531_0070 MEL	3700	7000	≤38	3.00	25	8	37	3	18	57.3	7.0	3.7	11	5.2	21	10	302	150
8.000	ZV318S_P531_0080 ME	3700	7000	≤32	2.63	25	8	34	3	18	57.3	7.0	3.8	10	5.2	21	10	296	150
8.000	ZV318S_P531_0080 MEL	3700	7000	≤38	2.63	25	8	34	3	18	57.3	7.0	3.8	10	5.2	21	10	296	150
10.00	ZV318S_P531_0100 ME	3700	7000	≤32	2.10	25	8	35	3	18	57.3	6.3	4.1	10	5.2	20	10	288	150
10.00	ZV318S_P531_0100 MEL	3700	7000	≤38	2.10	25	8	35	3	18	57.3	6.3	4.1	10	5.2	20	10	288	150
12.00	ZV318S_P532_0120 ME	3000	6000	≤24	1.50	33	17	37	3	18	57.3	4.2	4.2	7.0	5.2	14	10	200	150
12.00	ZV318S_P532_0120 MEL	3000	6000	≤32	1.50	33	17	37	3	18	57.3	4.2	4.2	7.0	5.2	14	10	200	150
16.00	ZV318S_P532_0160 ME	3500	7000	≤24	1.31	33	17	38	3	18	57.3	7.7	4.8	10	5.2	21	10	300	150
16.00	ZV318S_P532_0160 MEL	3500	7000	≤32	1.31	33	17	38	3	18	57.3	7.7	4.8	10	5.2	21	10	300	150
20.00	ZV318S_P532_0200 ME	3500	7000	≤24	1.05	33	17	38	3	18	57.3	8.7	5.2	11	5.2	21	10	302	150
20.00	ZV318S_P532_0200 MEL	3500	7000	≤32	1.05	33	17	38	3	18	57.3	8.7	5.2	11	5.2	21	10	302	150
25.00	ZV318S_P532_0250 ME	3700	7000	≤24	0.84	33	17	38	3	18	57.3	9.1	5.2	11	5.2	21	10	302	150
25.00	ZV318S_P532_0250 MEL	3700	7000	≤32	0.84	33	17	38	3	18	57.3	9.1	5.2	11	5.2	21	10	302	150
28.00	ZV318S_P532_0280 ME	4000	8000	≤24	0.86	33	17	37	3	18	57.3	8.1	5.2	10	5.2	21	10	300	150
28.00	ZV318S_P532_0280 MEL	4000	8000	≤32	0.86	33	17	37	3	18	57.3	8.1	5.2	10	5.2	21	10	300	150
32.00	ZV318S_P532_0320 ME	3500	7000	≤24	0.66	33	17	35	3	18	57.3	8.4	5.2	11	5.2	21	10	302	150
32.00	ZV318S_P532_0320 MEL	3500	7000	≤32	0.66	33	17	35	3	18	57.3	8.4	5.2	11	5.2	21	10	302	150
35.00	ZV318S_P532_0350 ME	4000	8000	≤24	0.69	33	17	38	3	18	57.3	9.4	5.2	11	5.2	21	10	302	150
35.00	ZV318S_P532_0350 MEL	4000	8000	≤32	0.69	33	17	38	3	18	57.3	9.4	5.2	11	5.2	21	10	302	150
40.00	ZV318S_P532_0400 ME	4000	8000	≤24	0.60	33	17	37	3	18	57.3	7.5	5.2	10	5.2	21	10	300	150
40.00	ZV318S_P532_0400 MEL	4000	8000	≤32	0.60	33	17	37	3	18	57.3	7.5	5.2	10	5.2	21	10	300	150
50.00	ZV318S_P532_0500 ME	4000	8000	≤24	0.48	33	17	37	3	18	57.3	9.4	5.2	11	5.2	21	10	302	150
50.00	ZV318S_P532_0500 MEL	4000	8000	≤32	0.48	33	17	37	3	18	57.3	9.4	5.2	11	5.2	21	10	302	150
56.00	ZV318S_P532_0560 ME	4000	8000	≤24	0.43	33	17	35	3	18	57.3	7.7	5.2	10	5.2	20	10	288	150
56.00	ZV318S_P532_0560 MEL	4000	8000	≤32	0.43	33	17	35	3	18	57.3	7.7	5.2	10	5.2	20	10	288	150
70.00	ZV318S_P532_0700 ME	4200	8000	≤24	0.34	33	17	37	3	18	57.3	9.2	5.2	11	5.2	21	10	302	150
70.00	ZV318S_P532_0700 MEL	4200	8000	≤32	0.34	33	17	37	3	18	57.3	9.2	5.2	11	5.2	21	10	302	150
80.00	ZV318S_P532_0800 ME	4200	8000	≤24	0.30	33	17	35	3	18	57.3	7.7	5.2	10	5.2	20	10	288	150
80.00	ZV318S_P532_0800 MEL	4200	8000	≤32	0.30	33	17	35	3	18	57.3	7.7	5.2	10	5.2	20	10	288	150
100.00	ZV318S_P532_1000 ME	4200	8000	≤24	0.24	33	17	35	3	18	57.3	7.7	5.2	10	5.2	20	10	288	150
100.00	ZV318S_P532_1000 MEL	4200	8000	≤32	0.24	33	17	35	3	18	57.3	7.7	5.2	10	5.2	20	10	288	150
ZV3P7 ($F_{f2acc,max} = 16 \text{ kN}$)																			
3.000	ZV322S_P731_0030 ME	2200	4000	≤38	4.89	31	10	46	3	22	70.0	6.2	3.7	14	7.0	29	14	500	245
3.000	ZV322S_P731_0030 MEL	2200	4000	≤48	4.89	31	10	46	3	22	70.0	6.2	3.7	14	7.0	29	14	500	245
4.000	ZV322S_P731_0040 ME	2500	5000	≤38	4.58	31	10	46	3	22	70.0	6.8	4.1	16	7.0	33	14	574	245
4.000	ZV322S_P731_0040 MEL	2500	5000	≤48	4.58	31	10	46	3	22	70.0	6.8	4.1	16	7.0	33	14	574	245
5.000	ZV322S_P731_0050 ME	2700	5500	≤38	4.03	31	10	46	3	22	70.0	7.3	4.4	16	7.0	33	14	574	245
5.000	ZV322S_P731_0050 MEL	2700	5500	≤48	4.03	31	10	46	3	22	70.0	7.3	4.4	16	7.0	33	14	574	245
7.000	ZV322S_P731_0070 ME	3000	6000	≤38	3.14	31	10	45	3	22	70.0	8.2	4.9	16	7.0	33	14	574	245
7.000	ZV322S_P731_0070 MEL	3000	6000	≤48	3.14	31	10	45	3	22	70.0	8.2	4.9	16	7.0	33	14	574	245
8.000	ZV322S_P731_0080 ME	3000	6000	≤38	2.75	31	10	45	3	22	70.0	8.6	5.2	16	7.0	33	14	574	245
8.000	ZV322S_P731_0080 MEL	3000	6000	≤48	2.75	31	10	45	3	22	70.0	8.6	5.2	16	7.0	33	14	574	245
10.00	ZV322S_P731_0100 ME	3000	6000	≤38	2.20	31	10	44	3	22	70.0	9.3	5.6	16	7.0	33	14	574	245
10.00	ZV322S_P731_0100 MEL	3000	6000	≤48	2.20	31	10	44	3	22	70.0	9.3	5.6	16	7.0	33	14	574	245
12.00	ZV322S_P732_0120 ME	2500	5000	≤32	1.53	41	20	45	3	22	70.0	8.4	5.9	14	7.0	29	14	500	245
12.00	ZV322S_P732_0120 MEL	2500	5000	≤38	1.53	41	20	45	3	22	70.0	8.4	5.9	14	7.0	29	14	500	245
16.00	ZV322S_P732_0160 ME	3000	6000	≤32	1.38	41	20	46	3	22	70.0	11	6.5	16	7.0	33	14	574	245
16.00	ZV322S_P732_0160 MEL	3000	6000	≤38	1.38	41	20	46	3	22	70.0	11	6.5	16	7.0	33	14	574	245
20.00	ZV322S_P732_0200 ME	3000	6000	≤32	1.10	41	20	46	3	22	70.0	12	7.0	16	7.0	33	14	574	245
20.00	ZV322S_P732_0200 MEL	3000	6000	≤38	1.10	41	20	46	3	22	70.0	12	7.0	16	7.0	33	14	574	245

8.2 Selection tables 8 ZVP rack and pinion gearbox

i	Type	n_{1maxDB} [rpm]	n_{1maxZB} [rpm]	d_{MW} [mm]	$v_{f2maxZB}$ [m/s]	Δs [μ m]	Δs_{red} [μ m]	C_{lin} [N/ μ m]	m_n [mm]	z	d_0 [mm]	$F_{f2N,S}$ [kN]	$F_{f2N,E}$ [kN]	F_{f2accS} [kN]	F_{f2accE} [kN]	$F_{f2NOT,S}$ [kN]	$F_{f2NOT,E}$ [kN]	M_{2accS} [Nm]	M_{2accE} [Nm]
ZV3P7 ($F_{f2acc,max} = 16$ kN)																			
25.00	ZV322S_P732_0250 ME	3500	7000	≤ 32	1.03	41	20	46	3	22	70.0	13	7.0	16	7.0	33	14	574	245
25.00	ZV322S_P732_0250 MEL	3500	7000	≤ 38	1.03	41	20	46	3	22	70.0	13	7.0	16	7.0	33	14	574	245
28.00	ZV322S_P732_0280 ME	3700	7000	≤ 32	0.92	41	20	46	3	22	70.0	13	7.0	16	7.0	33	14	574	245
28.00	ZV322S_P732_0280 MEL	3700	7000	≤ 38	0.92	41	20	46	3	22	70.0	13	7.0	16	7.0	33	14	574	245
32.00	ZV322S_P732_0320 ME	3000	6000	≤ 32	0.69	41	20	45	3	22	70.0	13	7.0	16	7.0	33	14	574	245
32.00	ZV322S_P732_0320 MEL	3000	6000	≤ 38	0.69	41	20	45	3	22	70.0	13	7.0	16	7.0	33	14	574	245
35.00	ZV322S_P732_0350 ME	3700	7000	≤ 32	0.73	41	20	46	3	22	70.0	13	7.0	16	7.0	33	14	574	245
35.00	ZV322S_P732_0350 MEL	3700	7000	≤ 38	0.73	41	20	46	3	22	70.0	13	7.0	16	7.0	33	14	574	245
40.00	ZV322S_P732_0400 ME	3700	7000	≤ 32	0.64	41	20	46	3	22	70.0	13	7.0	16	7.0	33	14	574	245
40.00	ZV322S_P732_0400 MEL	3700	7000	≤ 38	0.64	41	20	46	3	22	70.0	13	7.0	16	7.0	33	14	574	245
50.00	ZV322S_P732_0500 ME	3700	7000	≤ 32	0.51	41	20	46	3	22	70.0	13	7.0	16	7.0	33	14	574	245
50.00	ZV322S_P732_0500 MEL	3700	7000	≤ 38	0.51	41	20	46	3	22	70.0	13	7.0	16	7.0	33	14	574	245
56.00	ZV322S_P732_0560 ME	3700	7000	≤ 32	0.46	41	20	45	3	22	70.0	13	7.0	16	7.0	33	14	574	245
56.00	ZV322S_P732_0560 MEL	3700	7000	≤ 38	0.46	41	20	45	3	22	70.0	13	7.0	16	7.0	33	14	574	245
70.00	ZV322S_P732_0700 ME	3700	7000	≤ 32	0.37	41	20	45	3	22	70.0	13	7.0	16	7.0	33	14	574	245
70.00	ZV322S_P732_0700 MEL	3700	7000	≤ 38	0.37	41	20	45	3	22	70.0	13	7.0	16	7.0	33	14	574	245
80.00	ZV322S_P732_0800 ME	3700	7000	≤ 32	0.32	41	20	45	3	22	70.0	13	7.0	16	7.0	33	14	574	245
80.00	ZV322S_P732_0800 MEL	3700	7000	≤ 38	0.32	41	20	45	3	22	70.0	13	7.0	16	7.0	33	14	574	245
100.0	ZV322S_P732_1000 ME	3700	7000	≤ 32	0.26	41	20	44	3	22	70.0	12	7.0	16	7.0	31	14	550	245
100.0	ZV322S_P732_1000 MEL	3700	7000	≤ 38	0.26	41	20	44	3	22	70.0	12	7.0	16	7.0	31	14	550	245
ZV4P7 ($F_{f2acc,max} = 15$ kN)																			
3.000	ZV418S_P731_0030 ME	2200	4000	≤ 38	5.33	33	11	48	4	18	76.4	6.0	3.8	13	7.3	26	15	500	280
3.000	ZV418S_P731_0030 MEL	2200	4000	≤ 48	5.33	33	11	49	4	18	76.4	6.0	3.8	13	7.3	26	15	500	280
4.000	ZV418S_P731_0040 ME	2500	5000	≤ 38	5.00	33	11	49	4	18	76.4	6.6	4.2	15	7.3	31	15	589	280
4.000	ZV418S_P731_0040 MEL	2500	5000	≤ 48	5.00	33	11	49	4	18	76.4	6.6	4.2	15	7.3	31	15	589	280
5.000	ZV418S_P731_0050 ME	2700	5500	≤ 38	4.40	33	11	49	4	18	76.4	7.1	4.5	15	7.3	31	15	589	280
5.000	ZV418S_P731_0050 MEL	2700	5500	≤ 48	4.40	33	11	49	4	18	76.4	7.1	4.5	15	7.3	31	15	589	280
7.000	ZV418S_P731_0070 ME	3000	6000	≤ 38	3.43	33	11	48	4	18	76.4	8.0	5.1	15	7.3	31	15	589	280
7.000	ZV418S_P731_0070 MEL	3000	6000	≤ 48	3.43	33	11	48	4	18	76.4	8.0	5.1	15	7.3	31	15	589	280
8.000	ZV418S_P731_0080 ME	3000	6000	≤ 38	3.00	33	11	47	4	18	76.4	8.3	5.3	15	7.3	31	15	589	280
8.000	ZV418S_P731_0080 MEL	3000	6000	≤ 48	3.00	33	11	47	4	18	76.4	8.3	5.3	15	7.3	31	15	589	280
10.00	ZV418S_P731_0100 ME	3000	6000	≤ 38	2.40	33	11	46	4	18	76.4	9.0	5.7	15	7.3	30	15	575	280
10.00	ZV418S_P731_0100 MEL	3000	6000	≤ 48	2.40	33	11	46	4	18	76.4	9.0	5.7	15	7.3	30	15	575	280
12.00	ZV418S_P732_0120 ME	2500	5000	≤ 32	1.67	44	22	48	4	18	76.4	7.7	6.0	13	7.3	26	15	500	280
12.00	ZV418S_P732_0120 MEL	2500	5000	≤ 38	1.67	44	22	48	4	18	76.4	7.7	6.0	13	7.3	26	15	500	280
16.00	ZV418S_P732_0160 ME	3000	6000	≤ 32	1.50	44	22	49	4	18	76.4	11	6.7	15	7.3	31	15	589	280
16.00	ZV418S_P732_0160 MEL	3000	6000	≤ 38	1.50	44	22	49	4	18	76.4	11	6.7	15	7.3	31	15	589	280
20.00	ZV418S_P732_0200 ME	3000	6000	≤ 32	1.20	44	22	49	4	18	76.4	11	7.2	15	7.3	31	15	589	280
20.00	ZV418S_P732_0200 MEL	3000	6000	≤ 38	1.20	44	22	49	4	18	76.4	11	7.2	15	7.3	31	15	589	280
25.00	ZV418S_P732_0250 ME	3500	7000	≤ 32	1.12	44	22	49	4	18	76.4	12	7.3	15	7.3	31	15	589	280
25.00	ZV418S_P732_0250 MEL	3500	7000	≤ 38	1.12	44	22	49	4	18	76.4	12	7.3	15	7.3	31	15	589	280
28.00	ZV418S_P732_0280 ME	3700	7000	≤ 32	1.00	44	22	49	4	18	76.4	12	7.3	15	7.3	31	15	589	280
28.00	ZV418S_P732_0280 MEL	3700	7000	≤ 38	1.00	44	22	49	4	18	76.4	12	7.3	15	7.3	31	15	589	280
32.00	ZV418S_P732_0320 ME	3000	6000	≤ 32	0.75	44	22	47	4	18	76.4	12	7.3	15	7.3	31	15	589	280
32.00	ZV418S_P732_0320 MEL	3000	6000	≤ 38	0.75	44	22	47	4	18	76.4	12	7.3	15	7.3	31	15	589	280
35.00	ZV418S_P732_0350 ME	3700	7000	≤ 32	0.80	44	22	49	4	18	76.4	12	7.3	15	7.3	31	15	589	280
35.00	ZV418S_P732_0350 MEL	3700	7000	≤ 38	0.80	44	22	49	4	18	76.4	12	7.3	15	7.3	31	15	589	280
40.00	ZV418S_P732_0400 ME	3700	7000	≤ 32	0.70	44	22	48	4	18	76.4	12	7.3	15	7.3	31	15	589	280
40.00	ZV418S_P732_0400 MEL	3700	7000	≤ 38	0.70	44	22	48	4	18	76.4	12	7.3	15	7.3	31	15	589	280
50.00	ZV418S_P732_0500 ME	3700	7000	≤ 32	0.56	44	22	49	4	18	76.4	12	7.3	15	7.3	31	15	589	280
50.00	ZV418S_P732_0500 MEL	3700	7000	≤ 38	0.56	44	22	49	4	18	76.4	12	7.3	15	7.3	31	15	589	280
56.00	ZV418S_P732_0560 ME	3700	7000	≤ 32	0.50	44	22	47	4	18	76.4	12	7.3	15	7.3	31	15	589	280
56.00	ZV418S_P732_0560 MEL	3700	7000	≤ 38	0.50	44	22	47	4	18	76.4	12	7.3	15	7.3	31	15	589	280
70.00	ZV418S_P732_0700 ME	3700	7000	≤ 32	0.40	44	22	48	4	18	76.4	12	7.3	15	7.3	31	15	589	280
70.00	ZV418S_P732_0700 MEL	3700	7000	≤ 38	0.40	44	22	48	4	18	76.4	12	7.3	15	7.3	31	15	589	280
80.00	ZV418S_P732_0800 ME	3700	7000	≤ 32	0.35	44	22	47	4	18	76.4	12	7.3	15	7.3	31	15	589	280
80.00	ZV418S_P732_0800 MEL	3700	7000	≤ 38	0.35	44	22	47	4	18	76.4	12	7.3	15	7.3	31	15	589	280
100.0	ZV418S_P732_1000 ME	3700	7000	≤ 32	0.28	44	22	46	4	18	76.4	11	7.3	14	7.3	29	15	550	280
100.0	ZV418S_P732_1000 MEL	3700	7000	≤ 38	0.28	44	22	46	4	18	76.4	11	7.3	14	7.3	29	15	550	280

8.3 Dimensional drawings

In this chapter, you can find the dimensions of the rack and pinion gearboxes with motor adapter.

Dimension a_z in the tables of dimensions applies to STOBBER gear racks. In general: $a_z = \frac{1}{2} d_0 + h_0 + x \cdot m_n$

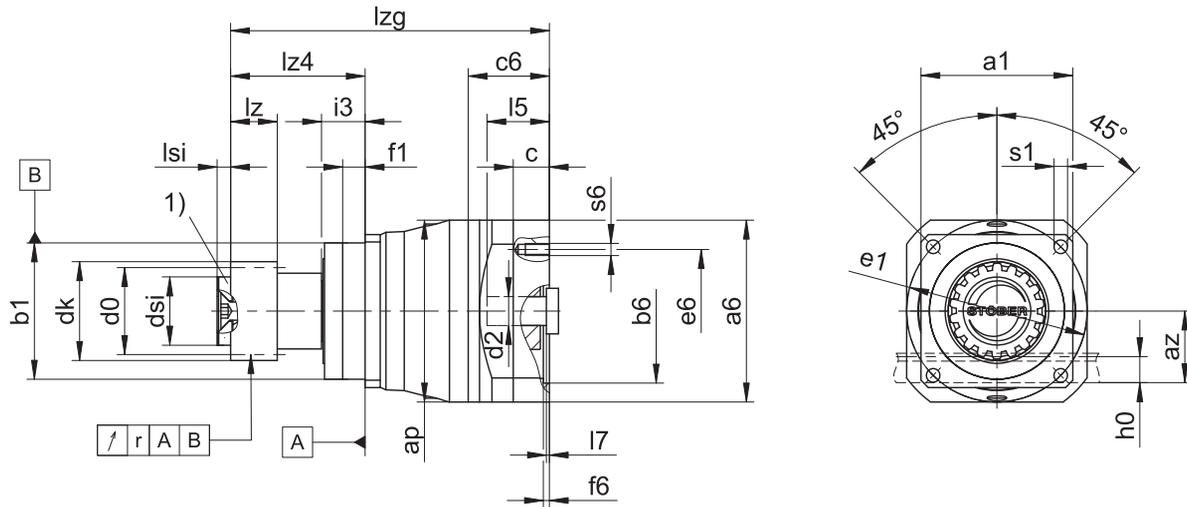
The pinion is helical (left-hand $19^\circ 31' 42''$). The pinion gearing quality is 6.

Dimensions can exceed the specifications of ISO 2768-mK due to casting tolerances or accumulation of individual tolerances.

We reserve the right to make dimensional changes due to ongoing technical development.

You can download 3D models of our standard drives at <https://configurator.stoeber.de/en-US/>.

8.3.1 Pinion position E



1) Axial locking (optional)

- The radial runout specification applies only to the reinforced bearing D.

Output dimensions

Type	mn	□a1	ap	az	Øb1	Ød0	Ødk	Ødsi	Øe1	f1	h0	i3	lz	lz4	lsi	r	Øs1	x
ZV216SEP331_	2	72	72	39.98	60 _{h6}	33.95	39.81	25	75	7.5	22	19	26	49.5	4	0.025	5.5	0.50
ZV216SEP332_	2	72	75	39.98	60 _{h6}	33.95	39.81	25	75	7.5	22	19	26	49.5	4	0.025	5.5	0.50
ZV220SEP431_	2	76	98	44.02	70 _{h6}	42.44	47.90	30	85	7.5	22	19	26	57.5	6	0.025	6.6	0.40
ZV220SEP432_	2	76	100	44.02	70 _{h6}	42.44	47.90	30	85	7.5	22	19	26	57.5	6	0.025	6.6	0.40
ZV225SEP531_	2	101	115	49.33	90 _{h6}	53.05	58.52	45	120	15.0	22	29	26	89.5	8	0.030	9.0	0.40
ZV225SEP532_	2	101	120	49.33	90 _{h6}	53.05	58.52	45	120	15.0	22	29	26	89.5	8	0.030	9.0	0.40
ZV318SEP531_	3	101	115	55.55	90 _{h6}	57.30	65.01	45	120	15.0	26	29	31	89.5	8	0.030	9.0	0.30
ZV318SEP532_	3	101	120	55.55	90 _{h6}	57.30	65.01	45	120	15.0	26	29	31	89.5	8	0.030	9.0	0.30
ZV322SEP731_	3	144	150	62.21	130 _{h6}	70.03	78.35	55	165	3.5	26	29	31	113.5	10	0.035	11.0	0.40
ZV322SEP732_	3	144	150	62.21	130 _{h6}	70.03	78.35	55	165	3.5	26	29	31	113.5	10	0.035	11.0	0.40
ZV418SEP731_	4	144	150	74.40	130 _{h6}	76.40	86.77	55	165	3.5	35	29	41	113.5	10	0.035	11.0	0.30
ZV418SEP732_	4	144	150	74.40	130 _{h6}	76.40	86.77	55	165	3.5	35	29	41	113.5	10	0.035	11.0	0.30

Example dimensions for the motor connection + total length

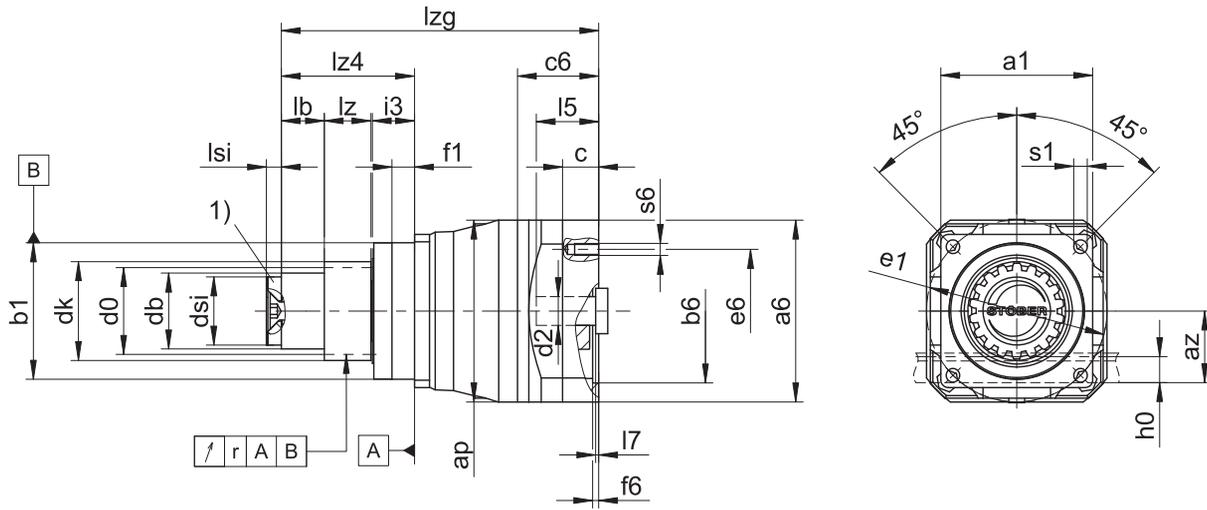
Type	Øb6	Øe6	Ød2max	l5	□a6	c	c6	f6	l7	lzg	s6
ZV_P331_ME	60 ^{H7}	75	19	41	75	18	41.5	3.5	4.0	147.0	M5
ZV_P332_ME	40 ^{H7}	63	14	30	55	15	32.0	3.5	3.0	164.5	M5
ZV_P431_ME	95 ^{H7}	115	24	41	100	21	42.5	4.0	3.5	167.0	M8
ZV_P432_ME	60 ^{H7}	75	19	41	75	18	41.5	3.5	4.0	204.0	M5
ZV_P531_ME	110 ^{H7}	130	32	51	120	24	54.0	4.0	4.5	212.0	M8
ZV_P532_ME	95 ^{H7}	115	24	41	100	21	42.5	4.0	3.5	241.0	M8
ZV_P731_ME	130 ^{H7}	165	38	61	150	26	66.0	5.5	4.5	266.0	M10
ZV_P732_ME	110 ^{H7}	130	32	51	120	24	54.0	4.0	4.5	304.0	M8

In the table above, you will find example dimensions for the motor connection for the ME motor adapter.

Note that when dimension c is lengthened, dimensions c6, l5 and lzg are also lengthened accordingly.

You will find additional motor connection dimensions for motor adapters ME, MEL and MF in our STOEBER Configurator at <https://configurator.stoeber.de/en-US/>. Here, you can directly download a 3D model of your drive.

8.3.2 Pinion position S



1) Axial locking (optional)

- The radial runout specification applies only to the reinforced bearing D.

Output dimensions

Type	mn	□a1	ap	az	Øb1	Ød0	Ødb	Ødk	Ødsi	Øe1	f1	h0	i3	lb	lz	lz4	lsi	r	Øs1	x
ZV216SSP331_	2	72	72	39.98	60 _{h6}	34.0	30	39.81	25	75	7.5	22	18	4.5	26	49.5	4	0.025	5.5	0.50
ZV216SSP332_	2	72	75	39.98	60 _{h6}	34.0	30	39.81	25	75	7.5	22	18	4.5	26	49.5	4	0.025	5.5	0.50
ZV220SSP431_	2	76	98	44.02	70 _{h6}	42.4	38	47.90	30	85	7.5	22	18	12.5	26	57.5	6	0.025	6.6	0.40
ZV220SSP432_	2	76	100	44.02	70 _{h6}	42.4	38	47.90	30	85	7.5	22	18	12.5	26	57.5	6	0.025	6.6	0.40
ZV225SSP531_	2	101	115	49.33	90 _{h6}	53.1	50	58.52	45	120	15.0	22	28	34.5	26	89.5	8	0.030	9.0	0.40
ZV225SSP532_	2	101	120	49.33	90 _{h6}	53.1	50	58.52	45	120	15.0	22	28	34.5	26	89.5	8	0.030	9.0	0.40
ZV318SSP531_	3	101	115	55.55	90 _{h6}	57.3	50	65.01	45	120	15.0	26	28	29.5	31	89.5	8	0.030	9.0	0.30
ZV318SSP532_	3	101	120	55.55	90 _{h6}	57.3	50	65.01	45	120	15.0	26	28	29.5	31	89.5	8	0.030	9.0	0.30
ZV322SSP731_	3	144	150	62.21	130 _{h6}	70.0	62	78.35	55	165	3.5	26	28	53.5	31	113.5	10	0.035	11.0	0.40
ZV322SSP732_	3	144	150	62.21	130 _{h6}	70.0	62	78.35	55	165	3.5	26	28	53.5	31	113.5	10	0.035	11.0	0.40
ZV418SSP731_	4	144	150	74.40	130 _{h6}	76.4	62	86.77	55	165	3.5	35	28	43.5	41	113.5	10	0.035	11.0	0.30
ZV418SSP732_	4	144	150	74.40	130 _{h6}	76.4	62	86.77	55	165	3.5	35	28	43.5	41	113.5	10	0.035	11.0	0.30

Example dimensions for the motor connection + total length

Type	Øb6	Øe6	Ød2max	l5	□a6	c	c6	f6	l7	lzg	s6
ZV_P331_ME	60 ^{H7}	75	19	41	75	18	41.5	3.5	4.0	147.0	M5
ZV_P332_ME	40 ^{H7}	63	14	30	55	15	32.0	3.5	3.0	164.5	M5
ZV_P431_ME	95 ^{H7}	115	24	41	100	21	42.5	4.0	3.5	167.0	M8
ZV_P432_ME	60 ^{H7}	75	19	41	75	18	41.5	3.5	4.0	204.0	M5
ZV_P531_ME	110 ^{H7}	130	32	51	120	24	54.0	4.0	4.5	212.0	M8
ZV_P532_ME	95 ^{H7}	115	24	41	100	21	42.5	4.0	3.5	241.0	M8
ZV_P731_ME	130 ^{H7}	165	38	61	150	26	66.0	5.5	4.5	266.0	M10
ZV_P732_ME	110 ^{H7}	130	32	51	120	24	54.0	4.0	4.5	304.0	M8

In the table above, you will find example dimensions for the motor connection for the ME motor adapter.

Note that when dimension c is lengthened, dimensions c6, l5 and lzg are also lengthened accordingly.

You will find additional motor connection dimensions for motor adapters ME, MEL and MF in our STOEBER Configurator at <https://configurator.stoeber.de/en-US/>. Here, you can directly download a 3D model of your drive.

8.4 Type designation

This chapter shows you an explanation of the type designation with the associated options.

Additional ordering information not included in the type designation can be found at the end of the chapter.

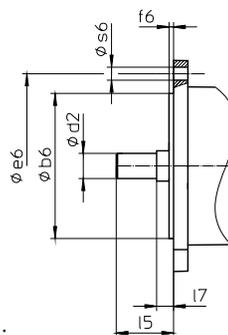
Example code

Z	V	3	22	S	S	P	7	3	1	S	P	S	S	0050	ME
---	---	---	----	---	---	---	---	---	---	---	---	---	---	------	----

Explanation

Code	Designation	Design
Z	Type	Rack and pinion gearbox
V	Design	Plug-on pinion
3	Normal module	$m_n = 3$ mm (example)
22	Number of teeth	$z = 22$ (example)
S	Helix angle	Left-hand 19° 31' 42"
E	Pinion position	Shaft end
S		Shaft shoulder
P	Type	Planetary gearbox
7	Size	7 (example)
3	Generation	Generation 3
1	Stages	Single-stage
2		Two-stage
S	Housing	Standard
P	Shaft	Solid shaft with feather key
S	Bearing	Standard bearing
D		Axially reinforced bearing
S	Backlash	Standard
R		Reduced
0050	Transmission ratio ($i \times 10$)	$i = 5$ (example)
ME	Motor adapter	Motor adapter with EasyAdapt coupling
MEL		Motor adapter with EasyAdapt coupling for large motors
MF		Motor adapter with FlexiAdapt coupling
MB ¹		ServoStop motor adapter with brake

To complete the type designation, also specify the following in your order:



- Motor type or motor dimensions:
To choose a suitable motor connection, use the STOBBER Configurator at <https://configurator.stoeber.de/en-US/> and choose your motor or the dimensions of the motor connection.
- Radial shaft seal rings at the output made of NBR or FKM (option), see the chapter [▶ 8.6.3]
- Axial locking (optional), see the chapter [▶ 8.3]
- Reverse operation of the output shaft from $\pm 20^\circ$ to $\pm 90^\circ$ for horizontal installation on request
- P531, P7: Double seal for motor adapter (option)
- Socket wrench insert for mounting the motor on the gearbox using the ME/MEL/MF motor adapter (option)

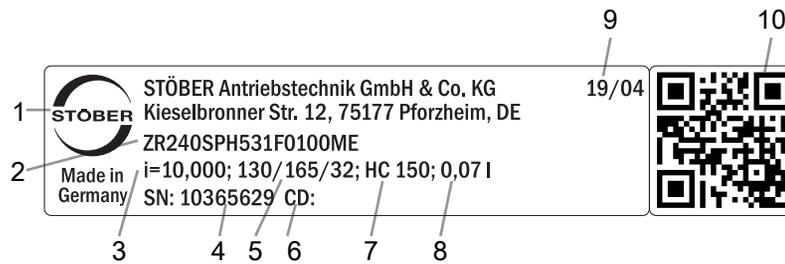
In this product catalog, you will find all the information about rack and pinion gearboxes with a motor adapter.

All input options available upon request are listed in the chapter [▶ 8.5.1].

To make selecting your rack and pinion gearbox easy, use our STOBBER Configurator at <https://configurator.stoeber.de/en-US/>.

8.4.1 Nameplate

The following figure illustrates and explains the nameplate of a gearbox.



Code	Designation
1	Name of manufacturer
2	Type designation
3	Gear ratio of the gearbox
4	Serial number of the gearbox
5	Dimensions of the motor adapter (pilot/bolt circle/motor shaft diameter)
6	Customer-specific data
7	Lubricant specification
8	Lubricant fill volume
9	Date of manufacture (year/calendar week)
10	QR code (link to product information)

8.4.1.1 Supporting documents

You can view or download supporting documents for the product by reading off the serial number on the nameplate of the product and entering it at the following address online:

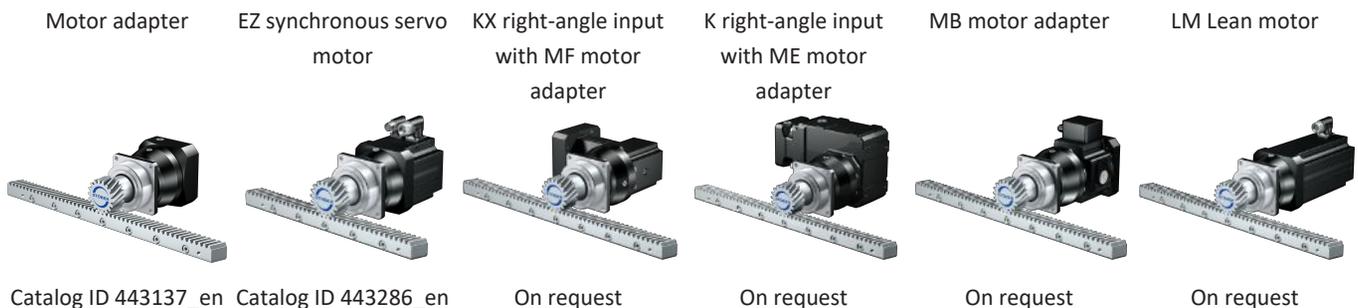
<https://id.stober.com>

Alternatively, you can use a suitable mobile device to scan in the QR code on the nameplate of the product in order to be linked to the supporting documents.

8.5 Product description

8.5.1 Input options

In this chapter, you will find all available input options:



The corresponding catalogs can be found at <http://www.stober.de/en/downloads/>

Enter the ID of the catalog in the Search term field.

8.5.2 Motor adapter with EasyAdapt coupling (ME/MEL)

In this chapter, you will find a description of the EasyAdapt coupling.

Properties:

- Fast and easy motor attachment
- One-piece, rugged clamp coupling with expanding function
- Lowest mass moments of inertia for the highest dynamics
- Balanced for smooth running without vibration, even at high speeds
- Large selection of motor shaft diameters and lengths
- Error-free, thanks to exact centering of the motor
- For reduced backlash, the motor shaft bearing must have an axially backlash-free design



Fig. 1: EasyAdapt coupling

8.5.3 Motor adapter with FlexiAdapt coupling (MF)

In this chapter, you will find a description of the FlexiAdapt coupling.

Properties:

- Fast and easy motor attachment
- Rugged, laser-welded bellow coupling with expanding function
- With integrated thermal length compensation, compensates for linear expansion of the motor shaft
- Motor shaft decoupled from axial forces
- Balanced for smooth running without vibration, even at high speeds
- Large selection of motor shaft diameters and lengths
- Error-free, thanks to exact centering of the motor



Fig. 2: FlexiAdapt coupling

8.5.4 Gear rack

The gear rack used must have a right-hand design (19° 31' 42"); the load capacity must not be exceeded.

When using a STOBBER gear rack, please also observe the project configuration in the chapter [▶ 13.6](#).

8.5.5 Installation conditions

The specified torques and forces only apply when gearboxes are fastened on the machine side using screws of strength class 12.9. In addition, the gear housings must be adjusted at the pilot. The machine-side fit must be H7.

8.5.6 Lubricants

STOBER fills the gearboxes with the amount and type of lubricant specified on the nameplate.

You will receive lubricants for use in the food industry upon request.

8.5.6.1 Lubrication of rack and pinion gearbox

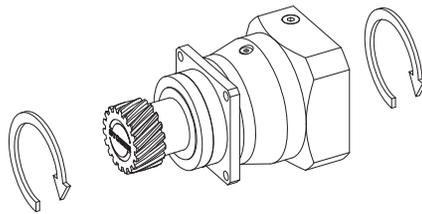
Ensure permanent lubrication with the lubricants recommended in the chapter [▶ 13.5.1].

8.5.7 Other product features

Feature	Value
Max. permitted gearbox temperature (on the surface of the gearbox)	≤ 90 °C
Paint	Black RAL 9005
(ATEX) Directive 2014/34/EU (optional)	Not suitable.
Protection class: ²	
Planetary gearbox	IP65
Pinion/gear rack	IPXX

8.5.8 Direction of rotation

The input and output rotate in the same direction.



8.6 Project configuration

Project your drives using our SERVOfsoft designing software. Download SERVOfsoft free of charge after registration at <https://www.stoeber.de/en/services/info-servosoft/>.

It is the most convenient and reliable method of drive selection, as the entire torque/speed curve of the application is displayed and evaluated here in the curve of the geared motor.

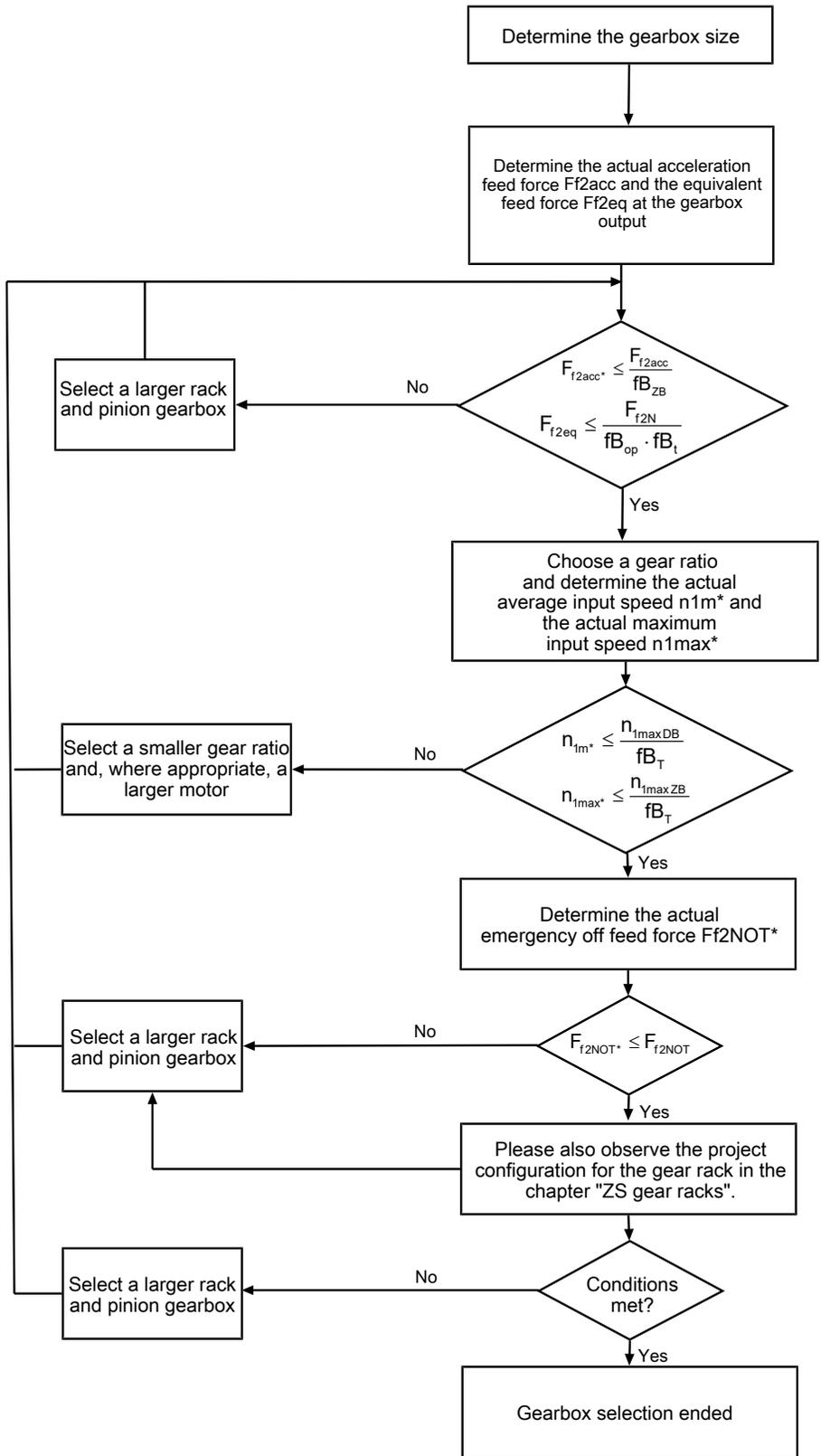
In this chapter, only limit values for specific operating points can be taken into consideration for manual drive selection.

The formula symbols for values actually present in the application are marked with *.

An explanation of the formula symbols can be found in the chapter [▶ 15.1].

²Observe the protection class of all the components.

8.6.1 Drive selection

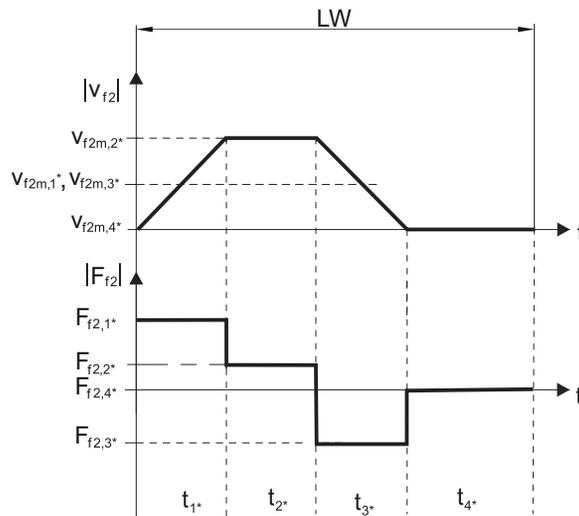


Refer to the selection tables for the values for i , n_{1maxDB} , n_{1maxZB} , F_{f2acc} , F_{f2N} and F_{f2NOT} . The forces depend on the pinion position (E or S). The speeds are partially dependent on the mounting position.

The values for fb_T , fb_{op} , fb_t and fb_{ZB} can be found in the corresponding tables in this chapter.

Example of cyclic operation

The following calculations are based on a representation of the power taken from the output based in accordance with the following example:



Calculation of the actual maximum acceleration feed force

$$F_{f2acc*} = m \cdot a^* + F_{L*}$$

Calculation of the actual average input speed

$$n_{1m*} = \frac{v_{f2m*} \cdot i}{d_0 \cdot \pi}$$

$$v_{f2m*} = \frac{|v_{f2m,1*}| \cdot t_{1*} + \dots + |v_{f2m,n*}| \cdot t_{n*}}{t_{1*} + \dots + t_{n*}}$$

If $t_{1*} + \dots + t_{3*} \geq 6$ min, determine v_{2m*} without the rest phase t_{4*} .

The values for the ratio i can be found in the selection tables.

Calculation of the actual emergency off feed force

$$F_{f2NOT*} = m \cdot a_{NOT*} + F_{L*}$$

Calculation of the actual equivalent feed force

$$F_{f2eq*} = \sqrt[3]{\frac{|v_{f2m,1*}| \cdot t_{1*} \cdot |F_{f2,1*}|^3 + \dots + |v_{f2m,n*}| \cdot t_{n*} \cdot |F_{f2,n*}|^3}{|v_{f2m,1*}| \cdot t_{1*} + \dots + |v_{f2m,n*}| \cdot t_{n*}}}$$

Operating factors

Operating mode	fB_{op}
Uniform continuous operation	1.00
Cyclic operation	1.00
Reversing load cyclic operation	1.00
Run time	fB_t
Daily runtime ≤ 8 h	1.00
Daily runtime ≤ 16 h	1.15
Daily runtime ≤ 24 h	1.20
Cyclic operation	fB_{ZB}
≤ 1000 load changes/hour (LW/h)	1.00
> 1000 load changes/hour (LW/h)	1.15

Temperature		f_{B_T}
Motor cooling	Surrounding temperature	
Motor with forced ventilation	$\leq 20\text{ }^\circ\text{C}$	0.9
	$\leq 30\text{ }^\circ\text{C}$	1.0
	$\leq 40\text{ }^\circ\text{C}$	1.15
Motor with convection cooling	$\leq 20\text{ }^\circ\text{C}$	1.0
	$\leq 30\text{ }^\circ\text{C}$	1.1
	$\leq 40\text{ }^\circ\text{C}$	1.25

Notes

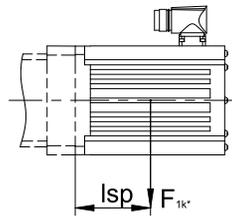
- The maximum permitted gearbox temperature (see the "Other product features" chapter) must not be exceeded, as that could result in damage.
- For braking from full speed (for example, when the power fails or when setting up the machine), note the permitted gearbox feed forces (F_{f2acc} F_{f2NOT}) in the selection tables.

8.6.2 Permitted breakdown torques at the gearbox input

For a horizontal mounting position of the motor, verify that the permitted breakdown torque at the gearbox input is not exceeded before installation on a STOBER gearbox. You can find information for how to do that in this chapter.

Calculate the actual breakdown torque as follows:

$$M_{1k^*} = F_{1k^*} \cdot l_{sp} \leq M_{1k}$$



If higher values are required, please contact STOBER.

Type	M_{1k} [Nm]
P231_ME	10
P232_ME	10
P331_ME	20
P332_ME	10
P431_ME	40
P432_ME	20
P531_ME	80
P532_ME	40
P731_ME	200
P732_ME	80
P831_ME	400
P832_ME	200
P931_ME	800
P932_ME	400

The values also apply to the MEL and MF motor adapters.

8.6.3 Recommendation for radial shaft seal rings

For a duty cycle > 60% and higher surrounding temperatures, we recommend radial shaft seal rings made of FKM at the output.

Properties:

- Excellent temperature resistance
- High chemical stability
- Very good resistance to aging
- Excellent resistance in oils and greases
- For use in the food, beverage and pharmaceutical industries

Leak-proofness

Our gearboxes are equipped with high-quality radial shaft seal rings and checked for leaks. However, a leak cannot be fully ruled out over the length of use of a gearbox. If you use a gearbox with goods incompatible with the lubricant, you must take measures to prevent direct contact with the gearbox lubricant in case of a leak.

8.7 Additional documentation

Additional documentation related to the product can be found at <http://www.stoeber.de/en/downloads/>

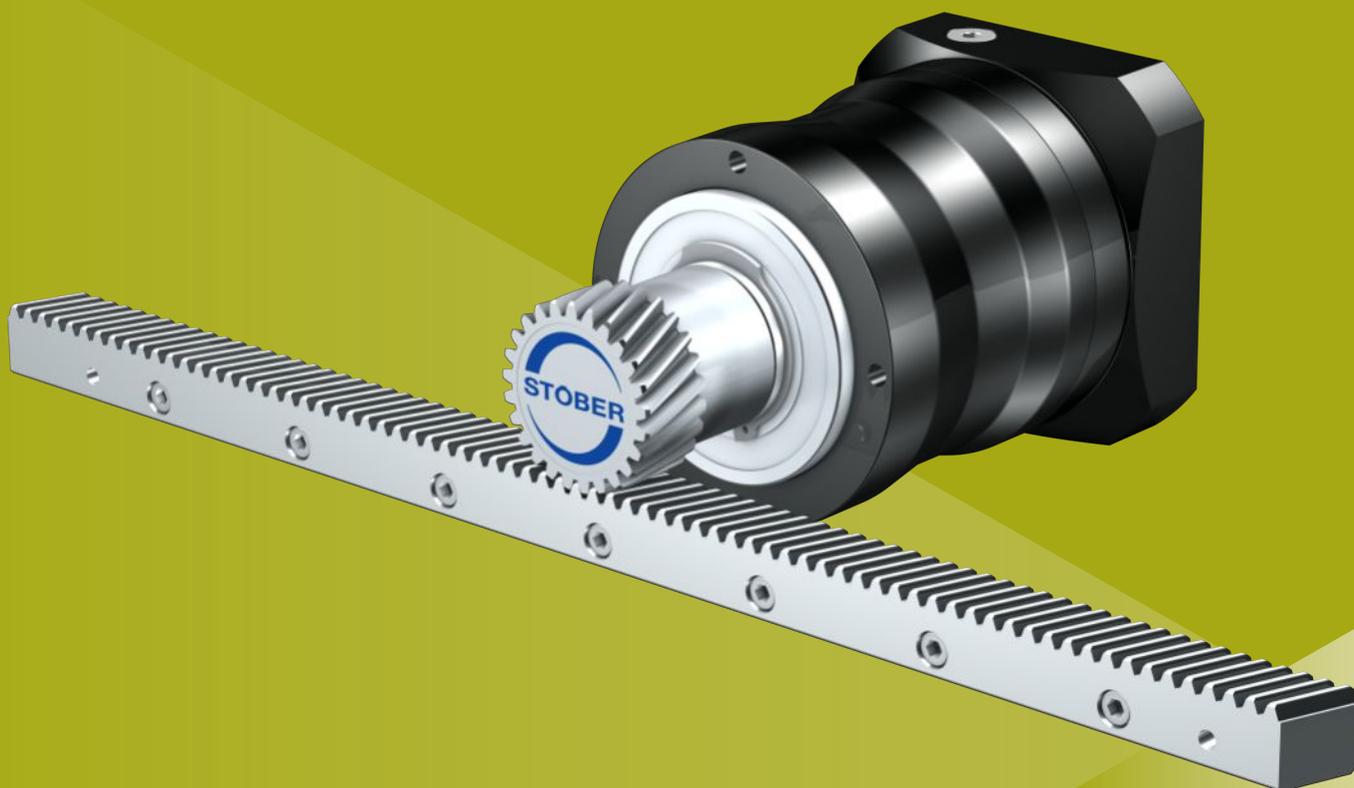
Enter the ID of the documentation in the Search term field.

Documentation	ID
Operating manual gearboxes, geared motors P23 – P93	443356_en
Operating manual gear racks	443392_en

9 ZVPE rack and pinion gearbox

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9

Rack and pinion gearbox

ZVPE

9.1 Overview

High Flexibility cost-efficient planetary gearboxes with plug-on pinion

Features

Power density	★★★★☆
Linear clearance	★★★★☆
Price category	€
Smooth operation	★★★★☆
Linear rigidity	★★★★☆
Mass moment of inertia	★★★★☆
Ready-to-install drive solution	✓
Pinion gearing quality 6 (DIN 3962)	✓
Helical gearing	✓
Case-hardened and smoothed	✓

Key ★☆☆☆☆ good | ★★★★★ excellent
 € Economy | €€€€€ Premium

Technical data

m_n	2 – 3 mm
z	16 – 25
F_{f2acc}	1.7 – 6.1 kN
$v_{f2maxZB}$	0.14 – 4.5 m/s
Δs	40 – 83 μm

9.2 Selection tables

The technical data specified in the selection tables applies to:

- De-energized installation
- Permanent lubrication with the lubricants recommended in the chapter on gear racks [▶ 13.5.1]
- Case-hardened pinions, helical (left-hand 19° 31' 42"), gearing quality 6
- Installation altitudes up to 1000 m above sea level
- Surrounding temperatures from 0 °C to 40 °C
- Without consideration of the thermal limiting performance
- C_{lin} : Pinion position S

For all other technical data, refer to <https://configurator.stoeber.de/en-US/>.

An explanation of the formula symbols can be found in the chapter [▶ 15.1].

i	Type	n_{1maxDB} [rpm]	n_{1maxZB} [rpm]	d_{MW} [mm]	$v_{f2maxZB}$ [m/s]	Δs [μm]	C_{lin} [N/μm]	m_n [mm]	z	d_0 [mm]	$F_{f2N,S}$ [kN]	$F_{f2N,E}$ [kN]	F_{f2accS} [kN]	F_{f2accE} [kN]	$F_{f2NOT,S}$ [kN]	$F_{f2NOT,E}$ [kN]	M_{2accS} [Nm]	M_{2accE} [Nm]
ZV2PE3 ($F_{f2acc,max} = 1,9 \text{ kN}$)																		
3.000	ZV216S_PE321_0030 ME	3500	6000	≤19	3.56	40	6.2	2	16	34.0	1.2	1.2	1.9	1.7	3.8	3.4	32	29
3.000	ZV216S_PE321_0030 MEL	3500	6000	≤24	3.56	40	6.2	2	16	34.0	1.2	1.2	1.9	1.7	3.8	3.4	32	29
4.000	ZV216S_PE321_0040 ME	3700	7000	≤19	3.11	40	6.4	2	16	34.0	1.4	1.4	1.9	1.7	3.8	3.4	32	29
4.000	ZV216S_PE321_0040 MEL	3700	7000	≤24	3.11	40	6.4	2	16	34.0	1.4	1.4	1.9	1.7	3.8	3.4	32	29
5.000	ZV216S_PE321_0050 ME	3700	7000	≤19	2.49	40	6.4	2	16	34.0	1.5	1.5	1.9	1.7	3.8	3.4	32	29
5.000	ZV216S_PE321_0050 MEL	3700	7000	≤24	2.49	40	6.4	2	16	34.0	1.5	1.5	1.9	1.7	3.8	3.4	32	29
7.000	ZV216S_PE321_0070 ME	4000	7000	≤19	1.78	40	6.4	2	16	34.0	1.5	1.5	1.9	1.7	3.8	3.4	32	29
7.000	ZV216S_PE321_0070 MEL	4000	7000	≤24	1.78	40	6.4	2	16	34.0	1.5	1.5	1.9	1.7	3.8	3.4	32	29
10.00	ZV216S_PE321_0100 ME	4000	7000	≤19	1.24	40	6.3	2	16	34.0	1.5	1.5	1.9	1.7	3.8	3.4	32	29
10.00	ZV216S_PE321_0100 MEL	4000	7000	≤24	1.24	40	6.3	2	16	34.0	1.5	1.5	1.9	1.7	3.8	3.4	32	29
16.00	ZV216S_PE322_0160 ME	4000	8000	≤14	0.89	49	6.4	2	16	34.0	1.8	1.7	1.9	1.7	3.8	3.4	32	29
16.00	ZV216S_PE322_0160 MEL	4000	8000	≤19	0.89	49	6.4	2	16	34.0	1.8	1.7	1.9	1.7	3.8	3.4	32	29
20.00	ZV216S_PE322_0200 ME	4000	8000	≤14	0.71	49	6.4	2	16	34.0	1.8	1.7	1.9	1.7	3.8	3.4	32	29
20.00	ZV216S_PE322_0200 MEL	4000	8000	≤19	0.71	49	6.4	2	16	34.0	1.8	1.7	1.9	1.7	3.8	3.4	32	29
25.00	ZV216S_PE322_0250 ME	4000	8000	≤14	0.57	49	6.4	2	16	34.0	1.8	1.7	1.9	1.7	3.8	3.4	32	29
25.00	ZV216S_PE322_0250 MEL	4000	8000	≤19	0.57	49	6.4	2	16	34.0	1.8	1.7	1.9	1.7	3.8	3.4	32	29
28.00	ZV216S_PE322_0280 ME	4000	8000	≤14	0.51	49	6.4	2	16	34.0	1.8	1.7	1.9	1.7	3.8	3.4	32	29
28.00	ZV216S_PE322_0280 MEL	4000	8000	≤19	0.51	49	6.4	2	16	34.0	1.8	1.7	1.9	1.7	3.8	3.4	32	29
35.00	ZV216S_PE322_0350 ME	4000	8000	≤14	0.41	49	6.4	2	16	34.0	1.8	1.7	1.9	1.7	3.8	3.4	32	29
35.00	ZV216S_PE322_0350 MEL	4000	8000	≤19	0.41	49	6.4	2	16	34.0	1.8	1.7	1.9	1.7	3.8	3.4	32	29
40.00	ZV216S_PE322_0400 ME	4500	8000	≤14	0.36	49	6.3	2	16	34.0	1.8	1.7	1.9	1.7	3.8	3.4	32	29
40.00	ZV216S_PE322_0400 MEL	4500	8000	≤19	0.36	49	6.3	2	16	34.0	1.8	1.7	1.9	1.7	3.8	3.4	32	29
50.00	ZV216S_PE322_0500 ME	4500	8000	≤14	0.28	49	6.4	2	16	34.0	1.8	1.7	1.9	1.7	3.8	3.4	32	29
50.00	ZV216S_PE322_0500 MEL	4500	8000	≤19	0.28	49	6.4	2	16	34.0	1.8	1.7	1.9	1.7	3.8	3.4	32	29
70.00	ZV216S_PE322_0700 ME	4500	8000	≤14	0.20	49	6.4	2	16	34.0	1.8	1.7	1.9	1.7	3.8	3.4	32	29
70.00	ZV216S_PE322_0700 MEL	4500	8000	≤19	0.20	49	6.4	2	16	34.0	1.8	1.7	1.9	1.7	3.8	3.4	32	29
100.0	ZV216S_PE322_1000 ME	4500	8000	≤14	0.14	49	6.3	2	16	34.0	1.8	1.7	1.9	1.7	3.8	3.4	32	29
100.0	ZV216S_PE322_1000 MEL	4500	8000	≤19	0.14	49	6.3	2	16	34.0	1.8	1.7	1.9	1.7	3.8	3.4	32	29
ZV2PE4 ($F_{f2acc,max} = 2,7 \text{ kN}$)																		
3.000	ZV220S_PE421_0030 ME	3000	5500	≤24	4.07	49	9.8	2	20	42.4	1.7	1.4	2.7	2.1	5.4	4.3	58	45
3.000	ZV220S_PE421_0030 MEL	3000	5500	≤32	4.07	49	9.9	2	20	42.4	1.7	1.4	2.7	2.1	5.4	4.3	58	45
4.000	ZV220S_PE421_0040 ME	3400	6000	≤24	3.33	49	10	2	20	42.4	1.9	1.6	2.7	2.1	5.4	4.3	58	45
4.000	ZV220S_PE421_0040 MEL	3400	6000	≤32	3.33	49	10	2	20	42.4	1.9	1.6	2.7	2.1	5.4	4.3	58	45
5.000	ZV220S_PE421_0050 ME	3400	6000	≤24	2.67	49	10	2	20	42.4	2.0	1.7	2.7	2.1	5.4	4.3	58	45
5.000	ZV220S_PE421_0050 MEL	3400	6000	≤32	2.67	49	10	2	20	42.4	2.0	1.7	2.7	2.1	5.4	4.3	58	45
7.000	ZV220S_PE421_0070 ME	3600	6000	≤24	1.91	49	9.9	2	20	42.4	2.2	1.9	2.7	2.1	5.4	4.3	58	45
7.000	ZV220S_PE421_0070 MEL	3600	6000	≤32	1.91	49	9.9	2	20	42.4	2.2	1.9	2.7	2.1	5.4	4.3	58	45
10.00	ZV220S_PE421_0100 ME	3600	6000	≤24	1.33	49	9.7	2	20	42.4	2.5	2.1	2.7	2.1	5.4	4.3	58	45
10.00	ZV220S_PE421_0100 MEL	3600	6000	≤32	1.33	49	9.7	2	20	42.4	2.5	2.1	2.7	2.1	5.4	4.3	58	45
16.00	ZV220S_PE422_0160 ME	3700	7000	≤19	0.97	62	10	2	20	42.4	2.7	2.1	2.7	2.1	5.4	4.3	58	45
16.00	ZV220S_PE422_0160 MEL	3700	7000	≤24	0.97	62	10	2	20	42.4	2.7	2.1	2.7	2.1	5.4	4.3	58	45
20.00	ZV220S_PE422_0200 ME	3700	7000	≤19	0.78	62	10	2	20	42.4	2.7	2.1	2.7	2.1	5.4	4.3	58	45
20.00	ZV220S_PE422_0200 MEL	3700	7000	≤24	0.78	62	10	2	20	42.4	2.7	2.1	2.7	2.1	5.4	4.3	58	45
25.00	ZV220S_PE422_0250 ME	3700	7000	≤19	0.62	62	10	2	20	42.4	2.7	2.1	2.7	2.1	5.4	4.3	58	45
25.00	ZV220S_PE422_0250 MEL	3700	7000	≤24	0.62	62	10	2	20	42.4	2.7	2.1	2.7	2.1	5.4	4.3	58	45
28.00	ZV220S_PE422_0280 ME	4000	7000	≤19	0.56	62	10	2	20	42.4	2.7	2.1	2.7	2.1	5.4	4.3	58	45
28.00	ZV220S_PE422_0280 MEL	4000	7000	≤24	0.56	62	10	2	20	42.4	2.7	2.1	2.7	2.1	5.4	4.3	58	45
35.00	ZV220S_PE422_0350 ME	4000	7000	≤19	0.44	62	10	2	20	42.4	2.7	2.1	2.7	2.1	5.4	4.3	58	45
35.00	ZV220S_PE422_0350 MEL	4000	7000	≤24	0.44	62	10	2	20	42.4	2.7	2.1	2.7	2.1	5.4	4.3	58	45
40.00	ZV220S_PE422_0400 ME	4000	7000	≤19	0.39	62	9.9	2	20	42.4	2.7	2.1	2.7	2.1	5.4	4.3	58	45

9.2 Selection tables 9 ZVPE rack and pinion gearbox

i	Type	n_{1maxDB}	n_{1maxZB}	d_{MW}	$v_{fzmaxZB}$	Δs	C_{lin}	m_n	z	d_0	$F_{fzN,S}$	$F_{fzN,E}$	F_{fzaccS}	F_{fzaccE}	$F_{fzNOT,S}$	$F_{fzNOT,E}$	M_{zaccS}	M_{zaccE}
		[rpm]	[rpm]	[mm]	[m/s]	[μm]	[N/ μm]	[mm]		[mm]	[kN]	[kN]	[kN]	[kN]	[kN]	[kN]	[Nm]	[Nm]
ZV2PE4 ($F_{fzacc,max} = 2,7 \text{ kN}$)																		
40.00	ZV220S_PE422_0400 MEL	4000	7000	≤24	0.39	62	9.9	2	20	42.4	2.7	2.1	2.7	2.1	5.4	4.3	58	45
50.00	ZV220S_PE422_0500 ME	4000	7000	≤19	0.31	62	10	2	20	42.4	2.7	2.1	2.7	2.1	5.4	4.3	58	45
50.00	ZV220S_PE422_0500 MEL	4000	7000	≤24	0.31	62	10	2	20	42.4	2.7	2.1	2.7	2.1	5.4	4.3	58	45
70.00	ZV220S_PE422_0700 ME	4000	7000	≤19	0.22	62	9.7	2	20	42.4	2.7	2.1	2.7	2.1	5.4	4.3	58	45
70.00	ZV220S_PE422_0700 MEL	4000	7000	≤24	0.22	62	9.7	2	20	42.4	2.7	2.1	2.7	2.1	5.4	4.3	58	45
100.0	ZV220S_PE422_1000 ME	4000	7000	≤19	0.16	62	9.7	2	20	42.4	2.7	2.1	2.7	2.1	5.4	4.3	58	45
100.0	ZV220S_PE422_1000 MEL	4000	7000	≤24	0.16	62	9.7	2	20	42.4	2.7	2.1	2.7	2.1	5.4	4.3	58	45
ZV2PE5 ($F_{fzacc,max} = 6,1 \text{ kN}$)																		
3.000	ZV225S_PE521_0030 ME	2500	4500	≤32	4.17	62	13	2	25	53.1	3.4	2.8	6.1	3.8	12	7.6	162	101
3.000	ZV225S_PE521_0030 MEL	2500	4500	≤38	4.17	62	13	2	25	53.1	3.4	2.8	6.1	3.8	12	7.6	162	101
4.000	ZV225S_PE521_0040 ME	2600	5000	≤32	3.47	62	13	2	25	53.1	4.5	3.1	6.1	3.8	12	7.6	162	101
4.000	ZV225S_PE521_0040 MEL	2600	5000	≤38	3.47	62	13	2	25	53.1	4.5	3.1	6.1	3.8	12	7.6	162	101
5.000	ZV225S_PE521_0050 ME	2600	5000	≤32	2.78	62	13	2	25	53.1	4.9	3.3	6.1	3.8	12	7.6	162	101
5.000	ZV225S_PE521_0050 MEL	2600	5000	≤38	2.78	62	13	2	25	53.1	4.9	3.3	6.1	3.8	12	7.6	162	101
7.000	ZV225S_PE521_0070 ME	2800	5000	≤32	1.98	62	13	2	25	53.1	4.9	3.7	6.1	3.8	12	7.6	162	101
7.000	ZV225S_PE521_0070 MEL	2800	5000	≤38	1.98	62	13	2	25	53.1	4.9	3.7	6.1	3.8	12	7.6	162	101
10.00	ZV225S_PE521_0100 ME	3000	5000	≤32	1.39	62	13	2	25	53.1	4.9	3.8	6.1	3.8	12	7.6	162	101
10.00	ZV225S_PE521_0100 MEL	3000	5000	≤38	1.39	62	13	2	25	53.1	4.9	3.8	6.1	3.8	12	7.6	162	101
16.00	ZV225S_PE522_0160 ME	3400	6000	≤24	1.04	77	13	2	25	53.1	6.0	3.8	6.1	3.8	12	7.6	162	101
16.00	ZV225S_PE522_0160 MEL	3400	6000	≤32	1.04	77	13	2	25	53.1	6.0	3.8	6.1	3.8	12	7.6	162	101
20.00	ZV225S_PE522_0200 ME	3400	6000	≤24	0.83	77	13	2	25	53.1	6.0	3.8	6.1	3.8	12	7.6	162	101
20.00	ZV225S_PE522_0200 MEL	3400	6000	≤32	0.83	77	13	2	25	53.1	6.0	3.8	6.1	3.8	12	7.6	162	101
25.00	ZV225S_PE522_0250 ME	3400	6000	≤24	0.67	77	13	2	25	53.1	6.0	3.8	6.1	3.8	12	7.6	162	101
25.00	ZV225S_PE522_0250 MEL	3400	6000	≤32	0.67	77	13	2	25	53.1	6.0	3.8	6.1	3.8	12	7.6	162	101
28.00	ZV225S_PE522_0280 ME	3600	6000	≤24	0.60	77	13	2	25	53.1	6.0	3.8	6.1	3.8	12	7.6	162	101
28.00	ZV225S_PE522_0280 MEL	3600	6000	≤32	0.60	77	13	2	25	53.1	6.0	3.8	6.1	3.8	12	7.6	162	101
35.00	ZV225S_PE522_0350 ME	3600	6000	≤24	0.48	77	13	2	25	53.1	6.0	3.8	6.1	3.8	12	7.6	162	101
35.00	ZV225S_PE522_0350 MEL	3600	6000	≤32	0.48	77	13	2	25	53.1	6.0	3.8	6.1	3.8	12	7.6	162	101
40.00	ZV225S_PE522_0400 ME	3600	6000	≤24	0.42	77	13	2	25	53.1	6.0	3.8	6.1	3.8	12	7.6	162	101
40.00	ZV225S_PE522_0400 MEL	3600	6000	≤32	0.42	77	13	2	25	53.1	6.0	3.8	6.1	3.8	12	7.6	162	101
50.00	ZV225S_PE522_0500 ME	3600	6000	≤24	0.33	77	13	2	25	53.1	6.0	3.8	6.1	3.8	12	7.6	162	101
50.00	ZV225S_PE522_0500 MEL	3600	6000	≤32	0.33	77	13	2	25	53.1	6.0	3.8	6.1	3.8	12	7.6	162	101
70.00	ZV225S_PE522_0700 ME	3600	6000	≤24	0.24	77	13	2	25	53.1	6.0	3.8	6.1	3.8	12	7.6	162	101
70.00	ZV225S_PE522_0700 MEL	3600	6000	≤32	0.24	77	13	2	25	53.1	6.0	3.8	6.1	3.8	12	7.6	162	101
100.0	ZV225S_PE522_1000 ME	3600	6000	≤24	0.17	77	13	2	25	53.1	6.0	3.8	6.1	3.8	12	7.6	162	101
100.0	ZV225S_PE522_1000 MEL	3600	6000	≤32	0.17	77	13	2	25	53.1	6.0	3.8	6.1	3.8	12	7.6	162	101
ZV3PE5 ($F_{fzacc,max} = 5,8 \text{ kN}$)																		
3.000	ZV318S_PE521_0030 ME	2500	4500	≤32	4.50	67	14	3	18	57.3	3.1	2.9	5.8	3.9	12	7.8	166	111
3.000	ZV318S_PE521_0030 MEL	2500	4500	≤38	4.50	67	14	3	18	57.3	3.1	2.9	5.8	3.9	12	7.8	166	111
4.000	ZV318S_PE521_0040 ME	2600	5000	≤32	3.75	67	14	3	18	57.3	4.3	3.2	5.8	3.9	12	7.8	166	111
4.000	ZV318S_PE521_0040 MEL	2600	5000	≤38	3.75	67	14	3	18	57.3	4.3	3.2	5.8	3.9	12	7.8	166	111
5.000	ZV318S_PE521_0050 ME	2600	5000	≤32	3.00	67	14	3	18	57.3	4.5	3.4	5.8	3.9	12	7.8	166	111
5.000	ZV318S_PE521_0050 MEL	2600	5000	≤38	3.00	67	14	3	18	57.3	4.5	3.4	5.8	3.9	12	7.8	166	111
7.000	ZV318S_PE521_0070 ME	2800	5000	≤32	2.14	67	14	3	18	57.3	4.5	3.8	5.8	3.9	12	7.8	166	111
7.000	ZV318S_PE521_0070 MEL	2800	5000	≤38	2.14	67	14	3	18	57.3	4.5	3.8	5.8	3.9	12	7.8	166	111
10.00	ZV318S_PE521_0100 ME	3000	5000	≤32	1.50	67	14	3	18	57.3	4.5	3.9	5.8	3.9	12	7.8	166	111
10.00	ZV318S_PE521_0100 MEL	3000	5000	≤38	1.50	67	14	3	18	57.3	4.5	3.9	5.8	3.9	12	7.8	166	111
16.00	ZV318S_PE522_0160 ME	3400	6000	≤24	1.13	83	14	3	18	57.3	5.6	3.9	5.8	3.9	12	7.8	166	111
16.00	ZV318S_PE522_0160 MEL	3400	6000	≤32	1.13	83	14	3	18	57.3	5.6	3.9	5.8	3.9	12	7.8	166	111
20.00	ZV318S_PE522_0200 ME	3400	6000	≤24	0.90	83	14	3	18	57.3	5.6	3.9	5.8	3.9	12	7.8	166	111
20.00	ZV318S_PE522_0200 MEL	3400	6000	≤32	0.90	83	14	3	18	57.3	5.6	3.9	5.8	3.9	12	7.8	166	111
25.00	ZV318S_PE522_0250 ME	3400	6000	≤24	0.72	83	14	3	18	57.3	5.6	3.9	5.8	3.9	12	7.8	166	111
25.00	ZV318S_PE522_0250 MEL	3400	6000	≤32	0.72	83	14	3	18	57.3	5.6	3.9	5.8	3.9	12	7.8	166	111
28.00	ZV318S_PE522_0280 ME	3600	6000	≤24	0.64	83	14	3	18	57.3	5.6	3.9	5.8	3.9	12	7.8	166	111
28.00	ZV318S_PE522_0280 MEL	3600	6000	≤32	0.64	83	14	3	18	57.3	5.6	3.9	5.8	3.9	12	7.8	166	111
35.00	ZV318S_PE522_0350 ME	3600	6000	≤24	0.51	83	14	3	18	57.3	5.6	3.9	5.8	3.9	12	7.8	166	111
35.00	ZV318S_PE522_0350 MEL	3600	6000	≤32	0.51	83	14	3	18	57.3	5.6	3.9	5.8	3.9	12	7.8	166	111
40.00	ZV318S_PE522_0400 ME	3600	6000	≤24	0.45	83	14	3	18	57.3	5.6	3.9	5.8	3.9	12	7.8	166	111
40.00	ZV318S_PE522_0400 MEL	3600	6000	≤32	0.45	83	14	3	18	57.3	5.6	3.9	5.8	3.9	12	7.8	166	111
50.00	ZV318S_PE522_0500 ME	3600	6000	≤24	0.36	83	14	3	18	57.3	5.6	3.9	5.8	3.9	12	7.8	166	111
50.00	ZV318S_PE522_0500 MEL	3600	6000	≤32	0.36	83	14	3	18	57.3	5.6	3.9	5.8	3.9	12	7.8	166	111
70.00	ZV318S_PE522_0700 ME	3600	6000	≤24	0.26	83	14	3	18	57.3	5.6	3.9	5.8	3.9	12	7.8	166	111
70.00	ZV318S_PE522_0700 MEL	3600	6000	≤32	0.26	83	14	3	18	57.3	5.6	3.9	5.8	3.9	12	7.8	166	111
100.0	ZV318S_PE522_1000 ME	3600	6000	≤24	0.18	83	14	3	18	57.3	5.6	3.9	5.8	3.9	12	7.8	166	111
100.0	ZV318S_PE522_1000 MEL	3600	6000	≤32	0.18	83	14	3	18	57.3	5.6	3.9	5.8	3.9	12	7.8	166	111

9.3 Dimensional drawings

In this chapter, you can find the dimensions of the rack and pinion gearboxes with motor adapter.

Dimension az in the tables of dimensions applies to STOBBER gear racks. In general: $az = \frac{1}{2} d_0 + h_0 + x \cdot mn$

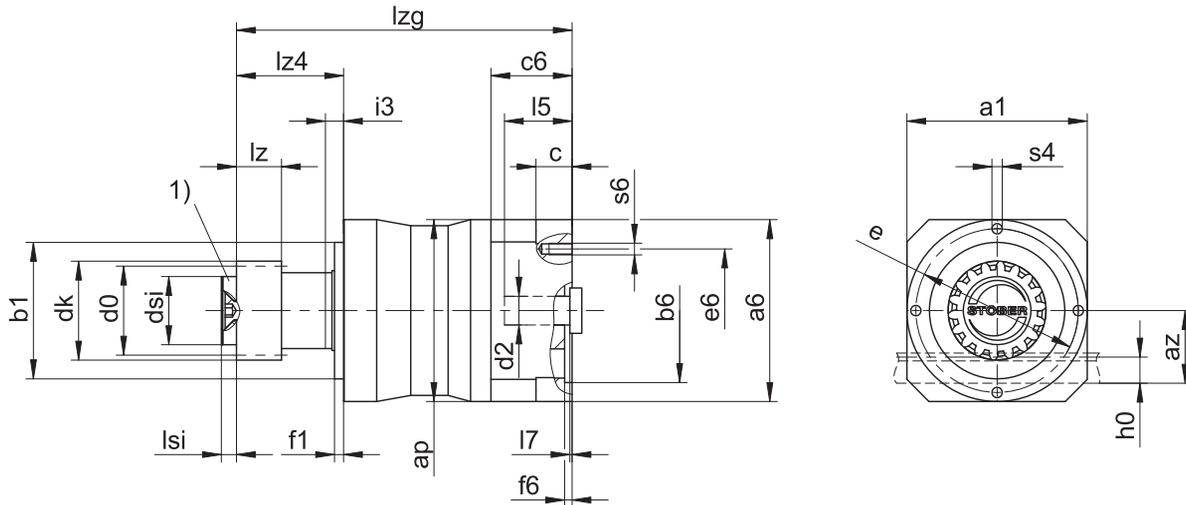
The pinion is helical (left-hand 19° 31' 42"). The pinion gearing quality is 6.

Dimensions can exceed the specifications of ISO 2768-mK due to casting tolerances or accumulation of individual tolerances.

We reserve the right to make dimensional changes due to ongoing technical development.

You can download 3D models of our standard drives at <https://configurator.stoeber.de/en-US/>.

9.3.1 Pinion position E



1) Axial locking (optional)

Output dimensions

Type	mn	Øa1	ap	az	Øb1	Ød0	Ødk	Ødsi	Øe	f1	h0	i3	lz	lz4	lsi	Øs4	x
ZV216SEPE321_	2	70	72	39.98	52 _{h6}	33.95	39.81	25	62	5	22	7	26	37.5	4	M5	0.50
ZV216SEPE322_	2	70	75	39.98	52 _{h6}	33.95	39.81	25	62	5	22	7	26	37.5	4	M5	0.50
ZV220SEPE421_	2	90	98	44.02	68 _{h6}	42.44	47.90	30	80	5	22	10	26	48.5	6	M6	0.40
ZV220SEPE422_	2	90	100	44.02	68 _{h6}	42.44	47.90	30	80	5	22	10	26	48.5	6	M6	0.40
ZV225SEPE521_	2	120	120	49.33	90 _{h6}	53.05	58.52	45	108	6	22	12	26	72.5	8	M8	0.40
ZV318SEPE521_	3	120	120	55.55	90 _{h6}	57.30	65.01	45	108	6	26	12	31	72.5	8	M8	0.30
ZV225SEPE522_	2	120	120	49.33	90 _{h6}	53.05	58.52	45	108	6	22	12	26	72.5	8	M8	0.40
ZV318SEPE522_	3	120	120	55.55	90 _{h6}	57.30	65.01	45	108	6	26	12	31	72.5	8	M8	0.30

Example dimensions for the motor connection + total length

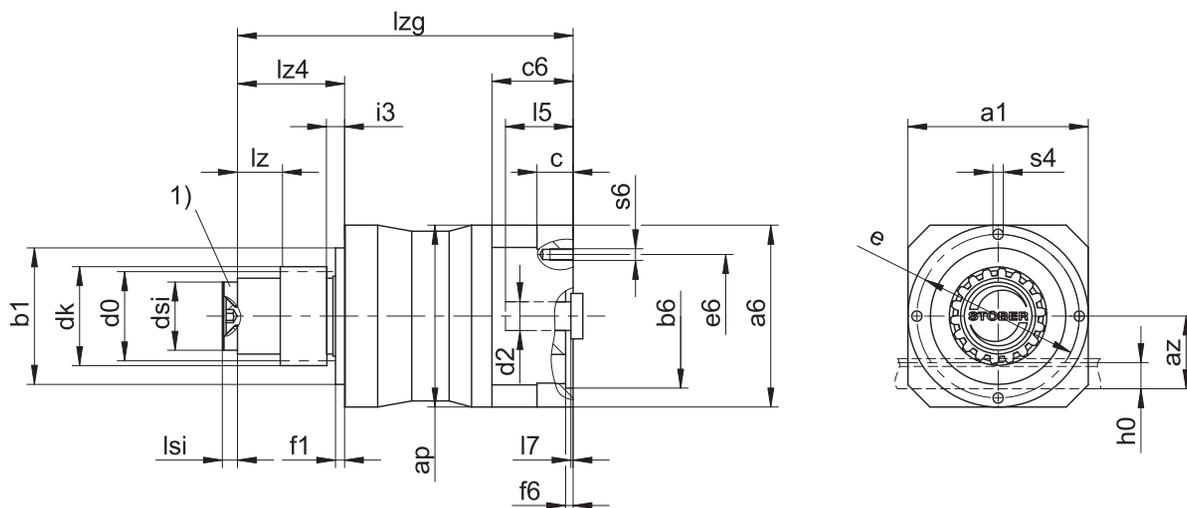
Type	Øb6	Øe6	Ød2max	l5	□a6	c	c6	f6	l7	l _{zg}	s6
ZV_PE321_ME	60 ^{H7}	75	19	41	75	18	41.5	3.5	4.0	152.0	M5
ZV_PE322_ME	40 ^{H7}	63	14	30	55	15	32.0	3.5	3.0	169.5	M5
ZV_PE421_ME	95 ^{H7}	115	24	41	100	21	42.5	4.0	3.5	169.5	M8
ZV_PE422_ME	60 ^{H7}	75	19	41	75	18	41.5	3.5	4.0	206.5	M5
ZV_PE521_ME	110 ^{H7}	130	32	51	120	24	54.0	4.0	4.5	224.5	M8
ZV_PE522_ME	95 ^{H7}	115	24	41	100	21	42.5	4.0	3.5	253.5	M8

In the table above, you will find example dimensions for the motor connection for the ME motor adapter.

Note that when dimension c is lengthened, dimensions c6, l5 and l_{zg} are also lengthened accordingly.

You will find additional motor connection dimensions for motor adapters ME and MEL in our STOBBER Configurator at <https://configurator.stoeber.de/en-US/>. Here, you can directly download a 3D model of your drive.

9.3.2 Pinion position S



1) Axial locking (optional)

Output dimensions

Type	mn	Øa1	ap	az	Øb1	Ød0	Ødb	Ødk	Ødsi	Øe	f1	h0	i3	lb	lz	lz4	lsi	Øs4	x
ZV216SSPE321_	2	70	72	39.98	52 _{h6}	33.95	30	39.81	25	62	5	22	7	4.5	26	37.5	4	M5	0.50
ZV216SSPE322_	2	70	75	39.98	52 _{h6}	33.95	30	39.81	25	62	5	22	7	4.5	26	37.5	4	M5	0.50
ZV220SSPE421_	2	90	98	44.02	68 _{h6}	42.44	38	47.90	30	80	5	22	10	12.5	26	48.5	6	M6	0.40
ZV220SSPE422_	2	90	100	44.02	68 _{h6}	42.44	38	47.90	30	80	5	22	10	12.5	26	48.5	6	M6	0.40
ZV225SSPE521_	2	120	120	49.33	90 _{h6}	53.05	50	58.52	45	108	6	22	12	34.5	26	72.5	8	M8	0.40
ZV318SSPE521_	3	120	120	55.55	90 _{h6}	57.30	50	65.01	45	108	6	26	12	29.5	31	72.5	8	M8	0.30
ZV225SSPE522_	2	120	120	49.33	90 _{h6}	53.05	50	58.52	45	108	6	22	12	34.5	26	72.5	8	M8	0.40
ZV318SSPE522_	3	120	120	55.55	90 _{h6}	57.30	50	65.01	45	108	6	26	12	29.5	31	72.5	8	M8	0.30

Example dimensions for the motor connection + total length

Type	Øb6	Øe6	Ød2max	l5	□a6	c	c6	f6	l7	lzg	s6
ZV_PE321_ME	60 ^{H7}	75	19	41	75	18	41.5	3.5	4.0	152.0	M5
ZV_PE322_ME	40 ^{H7}	63	14	30	55	15	32.0	3.5	3.0	169.5	M5
ZV_PE421_ME	95 ^{H7}	115	24	41	100	21	42.5	4.0	3.5	169.5	M8
ZV_PE422_ME	60 ^{H7}	75	19	41	75	18	41.5	3.5	4.0	206.5	M5
ZV_PE521_ME	110 ^{H7}	130	32	51	120	24	54.0	4.0	4.5	224.5	M8
ZV_PE522_ME	95 ^{H7}	115	24	41	100	21	42.5	4.0	3.5	253.5	M8

In the table above, you will find example dimensions for the motor connection for the ME motor adapter.

Note that when dimension c is lengthened, dimensions c6, l5 and lzg are also lengthened accordingly.

You will find additional motor connection dimensions for motor adapters ME and MEL in our STOEBER Configurator at <https://configurator.stoeber.de/en-US/>. Here, you can directly download a 3D model of your drive.

9.4 Type designation

This chapter shows you an explanation of the type designation with the associated options.

Additional ordering information not included in the type designation can be found at the end of the chapter.

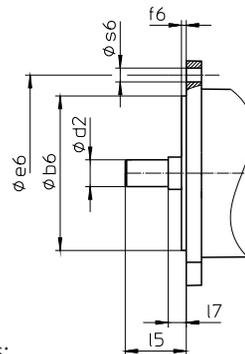
Example code

Z	V	2	20	S	S	PE	4	2	1	S	P	S	S	0050	ME
---	---	---	----	---	---	----	---	---	---	---	---	---	---	------	----

Explanation

Code	Designation	Design
Z	Type	Rack and pinion gearbox
V	Design	Plug-on pinion
2	Normal module	$m_n = 2$ mm (example)
20	Number of teeth	$z = 20$ (example)
S	Helix angle	Left-hand 19° 31' 42"
E	Pinion position	Shaft end
S		Shaft shoulder
PE	Type	Planetary gearbox
4	Size	4 (example)
2	Generation	Generation 2
1	Stages	Single-stage
2		Two-stage
S	Housing	Standard
P	Shaft	Solid shaft with feather key
S	Bearing	Standard bearing
S	Backlash	Standard
0050	Transmission ratio ($i \times 10$)	$i = 5$ (example)
ME	Motor adapter	Motor adapter with EasyAdapt coupling
MEL		Motor adapter with EasyAdapt coupling for large motors

To complete the type designation, also specify the following in your order:



- Motor type or motor dimensions:

To choose a suitable motor connection, use the STOBBER Configurator at

<https://configurator.stoeber.de/en-US/> and choose your motor or the dimensions of the motor connection.

- Axial locking (optional), see the chapter [▶ 9.3](#)
- Socket wrench insert for mounting the motor on the gearbox using the ME/MEL motor adapter (optional)

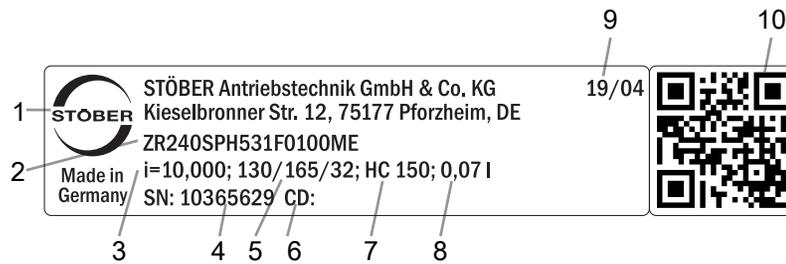
In this product catalog, you will find all the information about rack and pinion gearboxes with a motor adapter.

All input options available upon request are listed in the chapter [▶ 9.5.1](#).

To make selecting your rack and pinion gearbox easy, use our STOBBER Configurator at <https://configurator.stoeber.de/en-US/>.

9.4.1 Nameplate

The following figure illustrates and explains the nameplate of a gearbox.



Code	Designation
1	Name of manufacturer
2	Type designation
3	Gear ratio of the gearbox
4	Serial number of the gearbox
5	Dimensions of the motor adapter (pilot/bolt circle/motor shaft diameter)
6	Customer-specific data
7	Lubricant specification
8	Lubricant fill volume
9	Date of manufacture (year/calendar week)
10	QR code (link to product information)

9.4.1.1 Supporting documents

You can view or download supporting documents for the product by reading off the serial number on the nameplate of the product and entering it at the following address online:

<https://id.stober.com>

Alternatively, you can use a suitable mobile device to scan in the QR code on the nameplate of the product in order to be linked to the supporting documents.

9.5 Product description

9.5.1 Input options

In this chapter, you will find all available input options:

ME motor adapter



Catalog ID 443137_en

EZ synchronous servo motor



Catalog ID 443286_en

LM Lean motor



On request

The corresponding catalogs can be found at <http://www.stober.de/en/downloads/>

Enter the ID of the catalog in the Search term field.

9.5.2 Motor adapter with EasyAdapt coupling (ME/MEL)

In this chapter, you will find a description of the EasyAdapt coupling.

Properties:

- Fast and easy motor attachment
- One-piece, rugged clamp coupling with expanding function
- Lowest mass moments of inertia for the highest dynamics
- Balanced for smooth running without vibration, even at high speeds
- Large selection of motor shaft diameters and lengths
- Error-free, thanks to exact centering of the motor
- For reduced backlash, the motor shaft bearing must have an axially backlash-free design



Fig. 1: EasyAdapt coupling

9.5.3 Gear rack

The gear rack used must have a right-hand design (19° 31' 42"); the load capacity must not be exceeded.

When using a STOBBER gear rack, please also observe the project configuration in the chapter [▶ 13.6](#).

9.5.4 Installation conditions

The specified torques and forces only apply when gearboxes are fastened on the machine side using screws of strength class 10.9. In addition, the gear housings must be adjusted at the pilot. The machine-side fit must be H7.

9.5.5 Lubricants

STOBER fills the gearboxes with the amount and type of lubricant specified on the nameplate.

You will receive lubricants for use in the food industry upon request.

9.5.5.1 Lubrication of rack and pinion gearbox

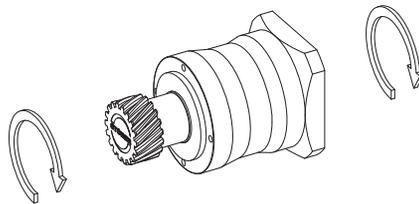
Ensure permanent lubrication with the lubricants recommended in the chapter [▶ 13.5.1].

9.5.6 Other product features

Feature	Value
Max. permitted gearbox temperature (on the surface of the gearbox)	≤ 80 °C
Paint	Black RAL 9005
(ATEX) Directive 2014/34/EU (optional)	Not suitable
Protection class: ¹	
Planetary gearbox	IP64
Pinion/gear rack	IPXX

9.5.7 Direction of rotation

The input and output rotate in the same direction.



9.6 Project configuration

Project your drives using our SERVOSOFT designing software. Download SERVOSOFT free of charge after registration at <https://www.stoeber.de/en/services/info-servosoft/>.

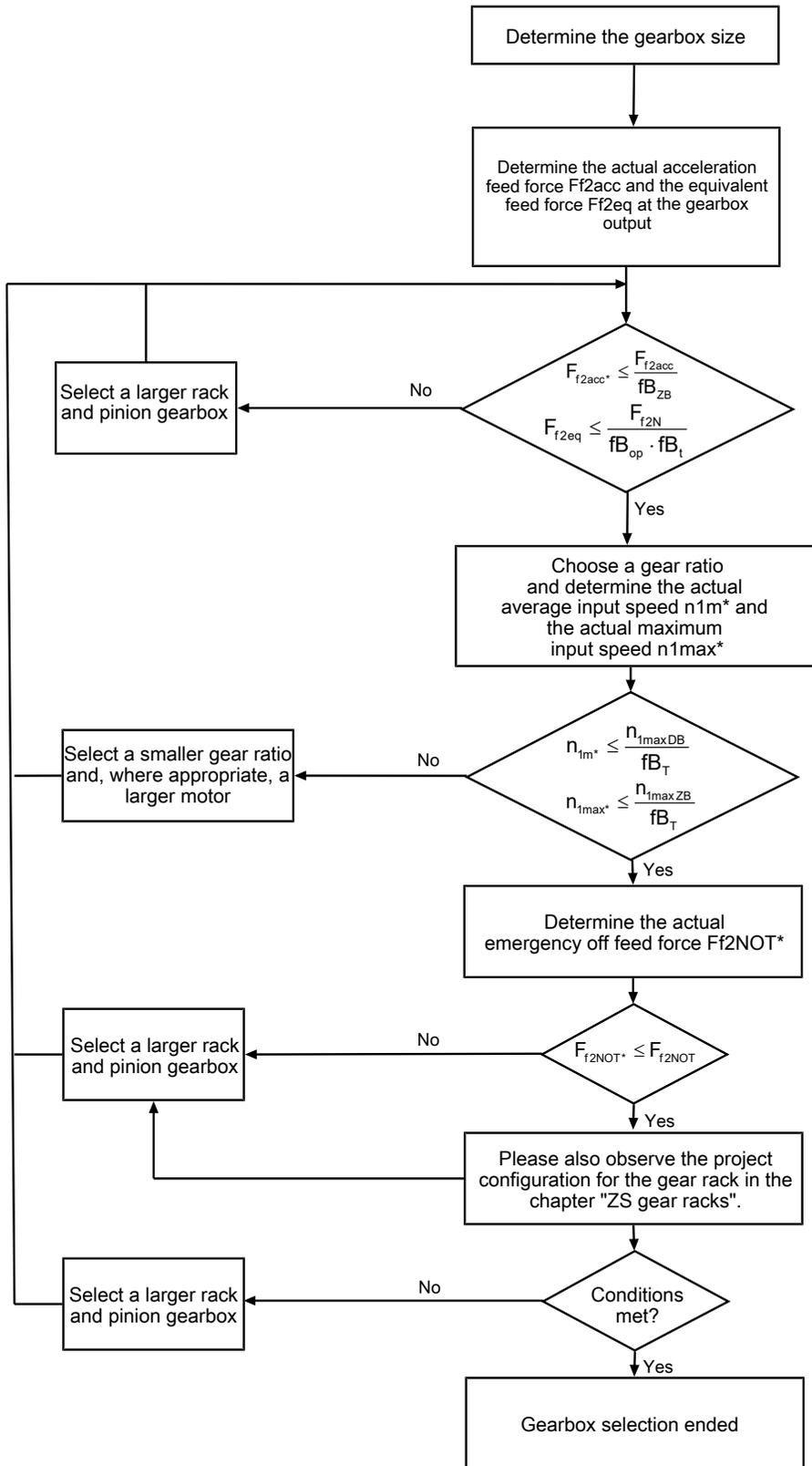
It is the most convenient and reliable method of drive selection, as the entire torque/speed curve of the application is displayed and evaluated here in the curve of the geared motor.

In this chapter, only limit values for specific operating points can be taken into consideration for manual drive selection.

The formula symbols for values actually present in the application are marked with *.

An explanation of the formula symbols can be found in the chapter [▶ 15.1].

9.6.1 Drive selection

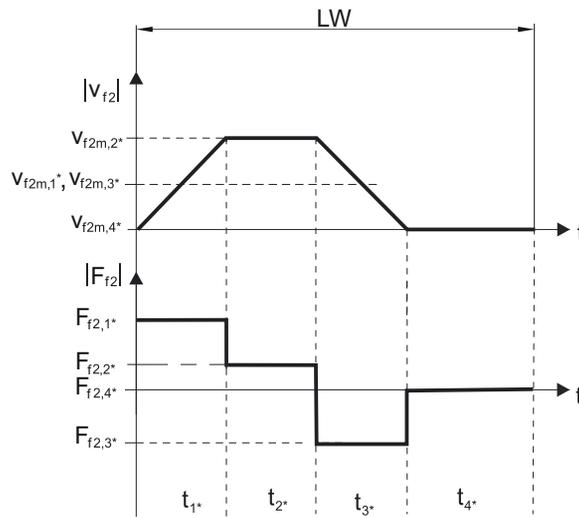


Refer to the selection tables for the values for i , n_{1maxDB} , n_{1maxZB} , F_{f2acc} , F_{f2N} and F_{f2NOT} . The forces depend on the pinion position (E or S). The speeds are partially dependent on the mounting position.

The values for fb_T , fb_{op} , fb_t and fb_{ZB} can be found in the corresponding tables in this chapter.

Example of cyclic operation

The following calculations are based on a representation of the power taken from the output based in accordance with the following example:



Calculation of the actual maximum acceleration feed force

$$F_{f2acc} = m \cdot a + F_L$$

Calculation of the actual average input speed

$$n_{im} = \frac{v_{f2m} \cdot i}{d_0 \cdot \pi}$$

$$v_{f2m} = \frac{|v_{f2m,1}| \cdot t_1 + \dots + |v_{f2m,n}| \cdot t_n}{t_1 + \dots + t_n}$$

If $t_1 + \dots + t_3 \geq 6$ min, determine v_{2m} without the rest phase t_4 .

The values for the ratio i can be found in the selection tables.

Calculation of the actual emergency off feed force

$$F_{f2NOT} = m \cdot a_{NOT} + F_L$$

Calculation of the actual equivalent feed force

$$F_{f2eq} = \sqrt[3]{\frac{|v_{f2m,1}| \cdot t_1 \cdot |F_{f2,1}|^3 + \dots + |v_{f2m,n}| \cdot t_n \cdot |F_{f2,n}|^3}{|v_{f2m,1}| \cdot t_1 + \dots + |v_{f2m,n}| \cdot t_n}}$$

Operating factors

Operating mode	fB_{op}
Uniform continuous operation	1.00
Cyclic operation	1.00
Reversing load cyclic operation	1.00
Run time	fB_t
Daily runtime ≤ 8 h	1.00
Daily runtime ≤ 16 h	1.15
Daily runtime ≤ 24 h	1.20
Cyclic operation	fB_{zB}
≤ 1000 load changes/hour (LW/h)	1.00
> 1000 load changes/hour (LW/h)	1.15

Temperature		f_{B_T}
Motor cooling	Surrounding temperature	
Motor with forced ventilation	$\leq 20\text{ °C}$	0.9
	$\leq 30\text{ °C}$	1.0
	$\leq 40\text{ °C}$	1.15
Motor with convection cooling	$\leq 20\text{ °C}$	1.0
	$\leq 30\text{ °C}$	1.1
	$\leq 40\text{ °C}$	1.25

Notes

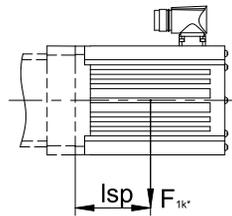
- The maximum permitted gearbox temperature (see the "Other product features" chapter) must not be exceeded, as that could result in damage.
- For braking from full speed (for example, when the power fails or when setting up the machine), note the permitted gearbox feed forces (F_{f2acc} , F_{f2NOT}) in the selection tables.

9.6.2 Permitted breakdown torques at the gearbox input

For a horizontal mounting position of the motor, verify that the permitted breakdown torque at the gearbox input is not exceeded before installation on a STOBBER gearbox. You can find information for how to do that in this chapter.

Calculate the actual breakdown torque as follows:

$$M_{1k^*} = F_{1k^*} \cdot l_{sp} \leq M_{1k}$$



If higher values are required, please contact STOBBER.

Type	M_{1k} [Nm]
PE221_ME	10
PE222_ME	10
PE321_ME	20
PE322_ME	10
PE421_ME	40
PE422_ME	20
PE521_ME	80
PE522_ME	40

The values for the ME motor adapter also apply to the MEL adapter.

9.6.3 Radial shaft seal rings

Leak-proofness

Our gearboxes are equipped with high-quality radial shaft seal rings and checked for leaks. However, a leak cannot be fully ruled out over the length of use of a gearbox. If you use a gearbox with goods incompatible with the lubricant, you must take measures to prevent direct contact with the gearbox lubricant in case of a leak.

9.7 Additional documentation

Additional documentation related to the product can be found at

<http://www.stoeber.de/en/downloads/>

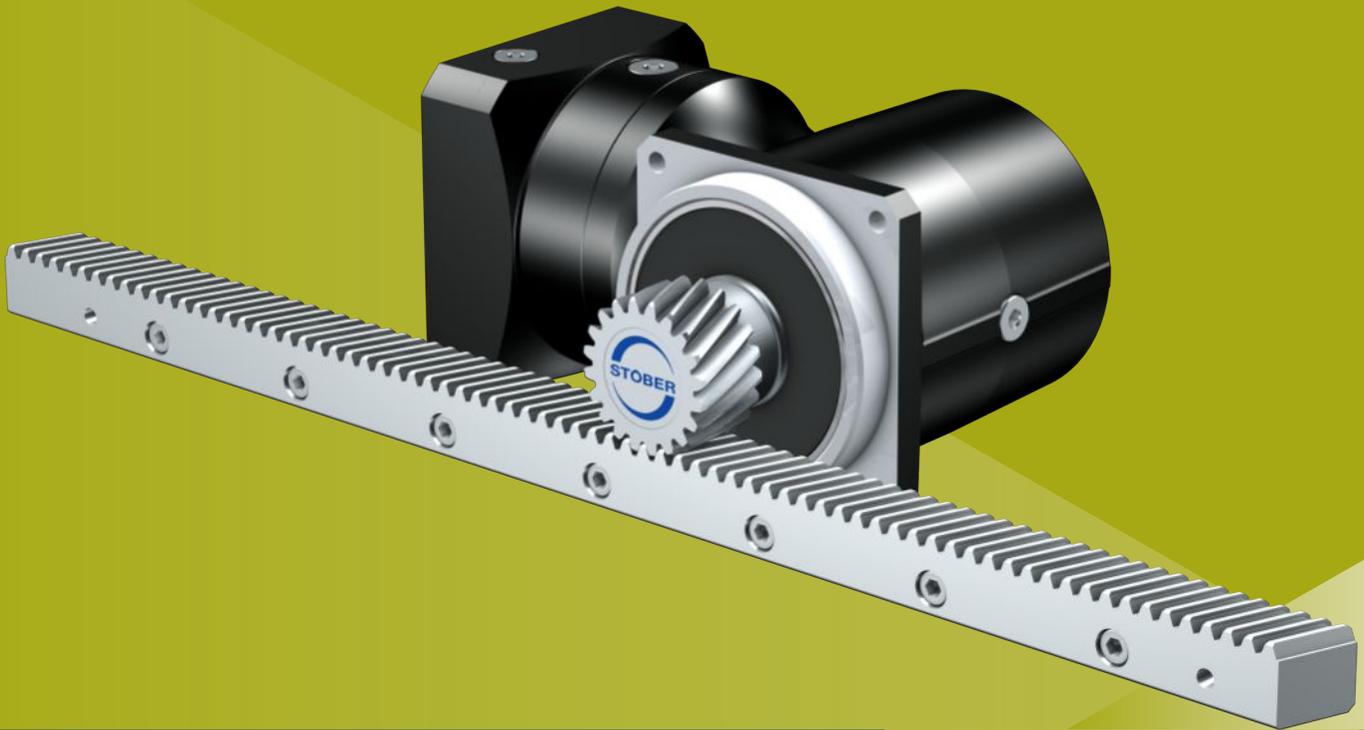
Enter the ID of the documentation in the Search term field.

Documentation	ID
Operating manual for PE22 – PE52 planetary gearboxes and planetary geared motors	443252_en
Operating manual gear racks	443392_en

10 ZVKS rack and pinion gearbox

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10

Rack and pinion gearbox

ZVKS

10.1 Overview

High Flexibility right-angle servo gearboxes with plug-on pinion

Features

- Power density ★★★★★
- Linear clearance ★★★★★
- Price category €€€
- Smooth operation ★★★★★
- Linear rigidity ★★★★★
- Mass moment of inertia ★★★★★
- Ready-to-install drive solution ✓
- Pinion gearing quality 6 (DIN 3962) ✓
- Helical gearing ✓
- Case-hardened and smoothed ✓

Key ★☆☆☆☆ good | ★★★★★ excellent
 € Economy | €€€€€ Premium

Technical data

m_n	2 – 4 mm
z	16 – 25
F_{f2acc}	1.5 – 11 kN
$V_{f2maxZB}$	0.03 – 7 m/s
Δs	30 – 44 μm

10.2 Selection tables

The technical data specified in the selection tables applies to:

- De-energized installation
- Permanent lubrication with the lubricants recommended in the chapter on gear racks [▶ 13.5.1](#)
- Case-hardened pinions, helical (left-hand 19° 31' 42"), gearing quality 6
- Installation altitudes up to 1000 m above sea level
- Surrounding temperatures from 0 °C to 40 °C
- Without consideration of the thermal limiting performance
- C_{lin} : Pinion position S

For all other technical data, refer to <https://configurator.stoeber.de/en-US/>.

An explanation of the formula symbols can be found in the chapter [▶ 15.1](#).

i	Type	n_{1maxDB} [rpm]	n_{1maxZB} [rpm]	d_{MW} [mm]	$v_{f2maxZB}$ [m/s]	Δs_{red} [μm]	C_{lin} [N/ μm]	m_n [mm]	z	d_0 [mm]	$F_{f2N,S}$ [kN]	$F_{f2N,E}$ [kN]	F_{f2accS} [kN]	F_{f2accE} [kN]	$F_{f2NOT,S}$ [kN]	$F_{f2NOT,E}$ [kN]	M_{2accS} [Nm]	M_{2accE} [Nm]
ZV2KS3 ($F_{f2acc,max} = 2,5 \text{ kN}$)																		
2.000	ZV216S_KS311_0020 MF	3200	6000	≤19	5.33	30	8.5	2	16	34.0	1.4	1.4	1.9	1.9	2.4	2.4	32	32
4.000	ZV216S_KS311_0040 MF	4000	6000	≤19	2.67	30	11	2	16	34.0	1.4	1.4	1.9	1.9	3.8	3.8	32	32
8.000	ZV216S_KS312_0080 ME	6000	8000	≤14	1.78	35	11	2	16	34.0	1.8	1.8	2.5	2.1	4.1	4.1	43	36
8.000	ZV216S_KS312_0080 MEL	6000	8000	≤19	1.78	35	11	2	16	34.0	1.8	1.8	2.5	2.1	4.1	4.1	43	36
10.00	ZV216S_KS312_0100 ME	6000	8000	≤14	1.42	35	11	2	16	34.0	1.8	1.8	2.5	2.1	4.1	4.1	43	36
10.00	ZV216S_KS312_0100 MEL	6000	8000	≤19	1.42	35	11	2	16	34.0	1.8	1.8	2.5	2.1	4.1	4.1	43	36
14.00	ZV216S_KS312_0140 ME	6000	8000	≤14	1.02	35	11	2	16	34.0	1.6	1.6	2.5	2.1	4.1	4.1	43	36
14.00	ZV216S_KS312_0140 MEL	6000	8000	≤19	1.02	35	11	2	16	34.0	1.6	1.6	2.5	2.1	4.1	4.1	43	36
16.00	ZV216S_KS312_0160 ME	6000	8000	≤14	0.89	35	12	2	16	34.0	1.8	1.8	1.9	1.9	3.8	3.8	32	32
16.00	ZV216S_KS312_0160 MEL	6000	8000	≤19	0.89	35	12	2	16	34.0	1.8	1.8	1.9	1.9	3.8	3.8	32	32
20.00	ZV216S_KS312_0200 ME	6000	8000	≤14	0.71	35	10	2	16	34.0	1.5	1.5	2.4	2.1	4.1	4.1	41	36
20.00	ZV216S_KS312_0200 MEL	6000	8000	≤19	0.71	35	10	2	16	34.0	1.5	1.5	2.4	2.1	4.1	4.1	41	36
28.00	ZV216S_KS312_0280 ME	6000	8000	≤14	0.51	35	11	2	16	34.0	1.8	1.8	1.9	1.9	3.8	3.8	32	32
28.00	ZV216S_KS312_0280 MEL	6000	8000	≤19	0.51	35	11	2	16	34.0	1.8	1.8	1.9	1.9	3.8	3.8	32	32
40.00	ZV216S_KS312_0400 ME	6000	8000	≤14	0.36	35	11	2	16	34.0	1.8	1.8	1.9	1.9	3.8	3.8	32	32
40.00	ZV216S_KS312_0400 MEL	6000	8000	≤19	0.36	35	11	2	16	34.0	1.8	1.8	1.9	1.9	3.8	3.8	32	32
32.00	ZV216S_KS313_0320 ME	6000	8000	≤14	0.44	35	11	2	16	34.0	1.8	1.8	2.5	2.1	4.1	4.1	43	36
32.00	ZV216S_KS313_0320 MEL	6000	8000	≤19	0.44	35	11	2	16	34.0	1.8	1.8	2.5	2.1	4.1	4.1	43	36
50.00	ZV216S_KS313_0500 ME	6000	8000	≤14	0.28	35	11	2	16	34.0	1.9	1.9	2.5	2.1	4.1	4.1	43	36
50.00	ZV216S_KS313_0500 MEL	6000	8000	≤19	0.28	35	11	2	16	34.0	1.9	1.9	2.5	2.1	4.1	4.1	43	36
64.00	ZV216S_KS313_0640 ME	6000	8000	≤14	0.22	35	12	2	16	34.0	1.8	1.8	1.9	1.9	3.8	3.8	32	32
64.00	ZV216S_KS313_0640 MEL	6000	8000	≤19	0.22	35	12	2	16	34.0	1.8	1.8	1.9	1.9	3.8	3.8	32	32
70.00	ZV216S_KS313_0700 ME	6000	8000	≤14	0.20	35	11	2	16	34.0	2.1	2.1	2.5	2.1	4.1	4.1	43	36
70.00	ZV216S_KS313_0700 MEL	6000	8000	≤19	0.20	35	11	2	16	34.0	2.1	2.1	2.5	2.1	4.1	4.1	43	36
80.00	ZV216S_KS313_0800 ME	6000	8000	≤14	0.18	35	11	2	16	34.0	2.1	2.1	2.5	2.1	4.1	4.1	43	36
80.00	ZV216S_KS313_0800 MEL	6000	8000	≤19	0.18	35	11	2	16	34.0	2.1	2.1	2.5	2.1	4.1	4.1	43	36
100.0	ZV216S_KS313_1000 ME	6000	8000	≤14	0.14	35	11	2	16	34.0	2.1	2.1	2.5	2.1	4.1	4.1	43	36
100.0	ZV216S_KS313_1000 MEL	6000	8000	≤19	0.14	35	11	2	16	34.0	2.1	2.1	2.5	2.1	4.1	4.1	43	36
140.0	ZV216S_KS313_1400 ME	6000	8000	≤14	0.10	35	11	2	16	34.0	2.1	2.1	2.5	2.1	4.1	4.1	43	36
140.0	ZV216S_KS313_1400 MEL	6000	8000	≤19	0.10	35	11	2	16	34.0	2.1	2.1	2.5	2.1	4.1	4.1	43	36
160.0	ZV216S_KS313_1600 ME	6000	8000	≤14	0.09	35	12	2	16	34.0	1.8	1.8	1.9	1.9	3.8	3.8	32	32
160.0	ZV216S_KS313_1600 MEL	6000	8000	≤19	0.09	35	12	2	16	34.0	1.8	1.8	1.9	1.9	3.8	3.8	32	32
200.0	ZV216S_KS313_2000 ME	6000	8000	≤14	0.07	35	10	2	16	34.0	2.1	2.1	2.4	2.1	4.1	4.1	41	36
200.0	ZV216S_KS313_2000 MEL	6000	8000	≤19	0.07	35	10	2	16	34.0	2.1	2.1	2.4	2.1	4.1	4.1	41	36
280.0	ZV216S_KS313_2800 ME	6000	8000	≤14	0.05	35	11	2	16	34.0	1.8	1.8	1.9	1.9	3.8	3.8	32	32
280.0	ZV216S_KS313_2800 MEL	6000	8000	≤19	0.05	35	11	2	16	34.0	1.8	1.8	1.9	1.9	3.8	3.8	32	32
400.0	ZV216S_KS313_4000 ME	6000	8000	≤14	0.04	35	11	2	16	34.0	1.8	1.8	1.9	1.9	3.8	3.8	32	32
400.0	ZV216S_KS313_4000 MEL	6000	8000	≤19	0.04	35	11	2	16	34.0	1.8	1.8	1.9	1.9	3.8	3.8	32	32
ZV2KS4 ($F_{f2acc,max} = 4,2 \text{ kN}$)																		
2.000	ZV220S_KS411_0020 MF	2500	5000	≤24	5.56	31	19	2	20	42.4	2.4	2.4	3.8	3.6	4.7	4.7	80	76
4.000	ZV220S_KS411_0040 MF	3500	6000	≤24	3.33	31	28	2	20	42.4	2.4	2.4	3.1	3.1	6.1	6.1	65	65
6.000	ZV220S_KS412_0060 ME	3500	6000	≤19	2.22	37	31	2	20	42.4	2.8	2.8	4.2	3.6	6.6	6.6	90	76
6.000	ZV220S_KS412_0060 MEL	3500	6000	≤24	2.22	37	32	2	20	42.4	2.8	2.8	4.2	3.6	6.6	6.6	90	76
8.000	ZV220S_KS412_0080 ME	4000	6000	≤19	1.67	37	31	2	20	42.4	3.1	3.1	4.2	3.6	6.6	6.6	90	76
8.000	ZV220S_KS412_0080 MEL	4000	6000	≤24	1.67	37	31	2	20	42.4	3.1	3.1	4.2	3.6	6.6	6.6	90	76
10.00	ZV220S_KS412_0100 ME	4500	6000	≤19	1.33	37	31	2	20	42.4	3.1	3.1	4.2	3.6	6.6	6.6	90	76
10.00	ZV220S_KS412_0100 MEL	4500	6000	≤24	1.33	37	31	2	20	42.4	3.1	3.1	4.2	3.6	6.6	6.6	90	76
12.00	ZV220S_KS412_0120 ME	4000	6000	≤19	1.11	37	37	2	20	42.4	3.1	3.1	3.1	3.1	6.6	6.6	65	65
12.00	ZV220S_KS412_0120 MEL	4000	6000	≤24	1.11	37	37	2	20	42.4	3.1	3.1	3.1	3.1	6.6	6.6	65	65

10.2 Selection tables 10 ZVKS rack and pinion gearbox

i	Type	n_{1maxDB}	n_{1maxZB}	d_{MW}	$v_{f2maxZB}$	Δs_{red}	C_{in}	m_n	z	d_0	$F_{f2N,S}$	$F_{f2N,E}$	F_{f2accS}	F_{f2accE}	$F_{f2NOT,S}$	$F_{f2NOT,E}$	M_{2accS}	M_{2accE}
		[rpm]	[rpm]	[mm]	[m/s]	[μm]	[N/ μm]	[mm]		[mm]	[kN]	[kN]	[kN]	[kN]	[kN]	[kN]	[Nm]	[Nm]
ZV2KS4 ($F_{f2acc,max} = 4,2$ kN)																		
14.00	ZV220S_KS412_0140 ME	4500	6000	≤19	0.95	37	31	2	20	42.4	3.1	3.1	4.2	3.6	6.6	6.6	90	76
14.00	ZV220S_KS412_0140 MEL	4500	6000	≤24	0.95	37	31	2	20	42.4	3.1	3.1	4.2	3.6	6.6	6.6	90	76
16.00	ZV220S_KS412_0160 ME	4000	6000	≤19	0.83	37	37	2	20	42.4	3.1	3.1	3.1	3.1	6.6	6.6	65	65
16.00	ZV220S_KS412_0160 MEL	4000	6000	≤24	0.83	37	37	2	20	42.4	3.1	3.1	3.1	3.1	6.6	6.6	65	65
20.00	ZV220S_KS412_0200 ME	5000	6000	≤19	0.67	37	30	2	20	42.4	3.1	3.1	4.2	3.6	6.6	6.6	90	76
20.00	ZV220S_KS412_0200 MEL	5000	6000	≤24	0.67	37	30	2	20	42.4	3.1	3.1	4.2	3.6	6.6	6.6	90	76
28.00	ZV220S_KS412_0280 ME	4500	6000	≤19	0.48	37	36	2	20	42.4	3.1	3.1	3.1	3.1	6.6	6.6	65	65
28.00	ZV220S_KS412_0280 MEL	4500	6000	≤24	0.48	37	36	2	20	42.4	3.1	3.1	3.1	3.1	6.6	6.6	65	65
40.00	ZV220S_KS412_0400 ME	5000	6000	≤19	0.33	37	36	2	20	42.4	3.1	3.1	3.1	3.1	6.6	6.6	65	65
40.00	ZV220S_KS412_0400 MEL	5000	6000	≤24	0.33	37	36	2	20	42.4	3.1	3.1	3.1	3.1	6.6	6.6	65	65
32.00	ZV220S_KS413_0320 ME	4000	6000	≤14	0.42	37	31	2	20	42.4	3.5	3.5	4.2	3.6	6.6	6.6	90	76
32.00	ZV220S_KS413_0320 MEL	4000	6000	≤19	0.42	37	31	2	20	42.4	3.5	3.5	4.2	3.6	6.6	6.6	90	76
50.00	ZV220S_KS413_0500 ME	4500	6000	≤14	0.27	37	31	2	20	42.4	3.5	3.5	4.2	3.6	6.6	6.6	90	76
50.00	ZV220S_KS413_0500 MEL	4500	6000	≤19	0.27	37	31	2	20	42.4	3.5	3.5	4.2	3.6	6.6	6.6	90	76
64.00	ZV220S_KS413_0640 ME	4000	6000	≤14	0.21	37	37	2	20	42.4	3.1	3.1	3.1	3.1	6.6	6.6	65	65
64.00	ZV220S_KS413_0640 MEL	4000	6000	≤19	0.21	37	37	2	20	42.4	3.1	3.1	3.1	3.1	6.6	6.6	65	65
70.00	ZV220S_KS413_0700 ME	4500	6000	≤14	0.19	37	31	2	20	42.4	3.5	3.5	4.2	3.6	6.6	6.6	90	76
70.00	ZV220S_KS413_0700 MEL	4500	6000	≤19	0.19	37	31	2	20	42.4	3.5	3.5	4.2	3.6	6.6	6.6	90	76
80.00	ZV220S_KS413_0800 ME	5000	6000	≤14	0.17	37	36	2	20	42.4	3.5	3.5	4.2	3.6	6.6	6.6	90	76
80.00	ZV220S_KS413_0800 MEL	5000	6000	≤19	0.17	37	36	2	20	42.4	3.5	3.5	4.2	3.6	6.6	6.6	90	76
100.00	ZV220S_KS413_1000 ME	5000	6000	≤14	0.13	37	31	2	20	42.4	3.5	3.5	4.2	3.6	6.6	6.6	90	76
100.00	ZV220S_KS413_1000 MEL	5000	6000	≤19	0.13	37	31	2	20	42.4	3.5	3.5	4.2	3.6	6.6	6.6	90	76
140.00	ZV220S_KS413_1400 ME	5000	6000	≤14	0.10	37	31	2	20	42.4	3.5	3.5	4.2	3.6	6.6	6.6	90	76
140.00	ZV220S_KS413_1400 MEL	5000	6000	≤19	0.10	37	31	2	20	42.4	3.5	3.5	4.2	3.6	6.6	6.6	90	76
160.00	ZV220S_KS413_1600 ME	5000	6000	≤14	0.08	37	37	2	20	42.4	3.1	3.1	3.1	3.1	6.6	6.6	65	65
160.00	ZV220S_KS413_1600 MEL	5000	6000	≤19	0.08	37	37	2	20	42.4	3.1	3.1	3.1	3.1	6.6	6.6	65	65
200.00	ZV220S_KS413_2000 ME	5000	6000	≤14	0.07	37	37	2	20	42.4	3.5	3.5	4.2	3.6	6.6	6.6	90	76
200.00	ZV220S_KS413_2000 MEL	5000	6000	≤19	0.07	37	37	2	20	42.4	3.5	3.5	4.2	3.6	6.6	6.6	90	76
280.00	ZV220S_KS413_2800 ME	5000	6000	≤14	0.05	37	36	2	20	42.4	3.1	3.1	3.1	3.1	6.6	6.6	65	65
280.00	ZV220S_KS413_2800 MEL	5000	6000	≤19	0.05	37	36	2	20	42.4	3.1	3.1	3.1	3.1	6.6	6.6	65	65
400.00	ZV220S_KS413_4000 ME	5000	6000	≤14	0.03	37	36	2	20	42.4	3.1	3.1	3.1	3.1	6.6	6.6	65	65
400.00	ZV220S_KS413_4000 MEL	5000	6000	≤19	0.03	37	36	2	20	42.4	3.1	3.1	3.1	3.1	6.6	6.6	65	65
ZV2KS5 ($F_{f2acc,max} = 7,5$ kN)																		
2.000	ZV225S_KS511_0020 MF	2000	4600	≤32	6.39	31	34	2	25	53.1	3.8	3.8	6.8	5.5	8.5	8.5	180	147
4.000	ZV225S_KS511_0040 MF	2500	6000	≤32	4.17	31	42	2	25	53.1	3.8	3.8	5.3	5.3	11	11	140	140
6.000	ZV225S_KS512_0060 ME	2500	5500	≤24	2.55	39	45	2	25	53.1	3.8	3.8	7.5	5.5	11	11	200	147
6.000	ZV225S_KS512_0060 MEL	2500	5500	≤32	2.55	39	45	2	25	53.1	3.8	3.8	7.5	5.5	11	11	200	147
8.000	ZV225S_KS512_0080 ME	3300	6000	≤24	2.08	39	45	2	25	53.1	4.7	4.7	7.5	5.5	11	11	200	147
8.000	ZV225S_KS512_0080 MEL	3300	6000	≤32	2.08	39	45	2	25	53.1	4.7	4.7	7.5	5.5	11	11	200	147
10.000	ZV225S_KS512_0100 ME	3500	6000	≤24	1.67	39	44	2	25	53.1	4.7	4.7	7.5	5.5	11	11	200	147
10.000	ZV225S_KS512_0100 MEL	3500	6000	≤32	1.67	39	44	2	25	53.1	4.7	4.7	7.5	5.5	11	11	200	147
12.000	ZV225S_KS512_0120 ME	2500	5500	≤24	1.27	39	43	2	25	53.1	4.7	4.7	5.3	5.3	11	11	140	140
12.000	ZV225S_KS512_0120 MEL	2500	5500	≤32	1.27	39	43	2	25	53.1	4.7	4.7	5.3	5.3	11	11	140	140
14.000	ZV225S_KS512_0140 ME	3700	6000	≤24	1.19	39	43	2	25	53.1	4.7	4.7	7.5	5.5	11	11	200	147
14.000	ZV225S_KS512_0140 MEL	3700	6000	≤32	1.19	39	43	2	25	53.1	4.7	4.7	7.5	5.5	11	11	200	147
16.000	ZV225S_KS512_0160 ME	3300	6000	≤24	1.04	39	43	2	25	53.1	4.7	4.7	5.3	5.3	11	11	140	140
16.000	ZV225S_KS512_0160 MEL	3300	6000	≤32	1.04	39	43	2	25	53.1	4.7	4.7	5.3	5.3	11	11	140	140
20.000	ZV225S_KS512_0200 ME	3700	6000	≤24	0.83	39	42	2	25	53.1	4.7	4.7	7.5	5.5	11	11	200	147
20.000	ZV225S_KS512_0200 MEL	3700	6000	≤32	0.83	39	42	2	25	53.1	4.7	4.7	7.5	5.5	11	11	200	147
28.000	ZV225S_KS512_0280 ME	3700	6000	≤24	0.60	39	41	2	25	53.1	4.7	4.7	5.3	5.3	11	11	140	140
28.000	ZV225S_KS512_0280 MEL	3700	6000	≤32	0.60	39	41	2	25	53.1	4.7	4.7	5.3	5.3	11	11	140	140
40.000	ZV225S_KS512_0400 ME	3700	6000	≤24	0.42	39	40	2	25	53.1	4.7	4.7	5.3	5.3	11	11	140	140
40.000	ZV225S_KS512_0400 MEL	3700	6000	≤32	0.42	39	40	2	25	53.1	4.7	4.7	5.3	5.3	11	11	140	140
32.000	ZV225S_KS513_0320 ME	3500	6000	≤19	0.52	39	45	2	25	53.1	5.7	5.5	7.5	5.5	11	11	200	147
32.000	ZV225S_KS513_0320 MEL	3500	6000	≤24	0.52	39	45	2	25	53.1	5.7	5.5	7.5	5.5	11	11	200	147
50.000	ZV225S_KS513_0500 ME	3500	6000	≤19	0.33	39	44	2	25	53.1	5.7	5.5	7.5	5.5	11	11	200	147
50.000	ZV225S_KS513_0500 MEL	3500	6000	≤24	0.33	39	44	2	25	53.1	5.7	5.5	7.5	5.5	11	11	200	147
64.000	ZV225S_KS513_0640 ME	3300	6000	≤19	0.26	39	43	2	25	53.1	4.7	4.7	5.3	5.3	11	11	140	140
64.000	ZV225S_KS513_0640 MEL	3300	6000	≤24	0.26	39	43	2	25	53.1	4.7	4.7	5.3	5.3	11	11	140	140
70.000	ZV225S_KS513_0700 ME	4200	6000	≤19	0.24	39	44	2	25	53.1	5.7	5.5	7.5	5.5	11	11	200	147
70.000	ZV225S_KS513_0700 MEL	4200	6000	≤24	0.24	39	44	2	25	53.1	5.7	5.5	7.5	5.5	11	11	200	147
80.000	ZV225S_KS513_0800 ME	4200	6000	≤19	0.21	39	45	2	25	53.1	5.7	5.5	7.5	5.5	11	11	200	147
80.000	ZV225S_KS513_0800 MEL	4200	6000	≤24	0.21	39	45	2	25	53.1	5.7	5.5	7.5	5.5	11	11	200	147
100.000	ZV225S_KS513_1000 ME	4200	6000	≤19	0.17	39	44	2	25	53.1	5.7	5.5	7.5	5.5	11	11	200	147
100.000	ZV225S_KS513_1000 MEL	4200	6000	≤24	0.17	39	44	2	25	53.1	5.7	5.5	7.5	5.5	11	11	200	147

i	Type	n_{1maxDB}	n_{1maxZB}	d_{MW}	$V_{f2maxZB}$	Δs_{red}	C_{in}	m_n	z	d_0	$F_{f2N,S}$	$F_{f2N,E}$	F_{f2accS}	F_{f2accE}	$F_{f2NOT,S}$	$F_{f2NOT,E}$	M_{2accS}	M_{2accE}
		[rpm]	[rpm]	[mm]	[m/s]	[μm]	[N/ μm]	[mm]		[mm]	[kN]	[kN]	[kN]	[kN]	[kN]	[kN]	[Nm]	[Nm]
ZV2KS5 ($F_{f2acc,max} = 7,5$ kN)																		
140.0	ZV225S_KS513_1400 ME	4200	6000	≤19	0.12	39	43	2	25	53.1	5.7	5.5	7.5	5.5	11	11	200	147
140.0	ZV225S_KS513_1400 MEL	4200	6000	≤24	0.12	39	43	2	25	53.1	5.7	5.5	7.5	5.5	11	11	200	147
160.0	ZV225S_KS513_1600 ME	4200	6000	≤19	0.10	39	43	2	25	53.1	4.7	4.7	5.3	5.3	11	11	140	140
160.0	ZV225S_KS513_1600 MEL	4200	6000	≤24	0.10	39	43	2	25	53.1	4.7	4.7	5.3	5.3	11	11	140	140
200.0	ZV225S_KS513_2000 ME	4200	6000	≤19	0.08	39	42	2	25	53.1	5.7	5.5	7.5	5.5	11	11	200	147
200.0	ZV225S_KS513_2000 MEL	4200	6000	≤24	0.08	39	42	2	25	53.1	5.7	5.5	7.5	5.5	11	11	200	147
280.0	ZV225S_KS513_2800 ME	4200	6000	≤19	0.06	39	41	2	25	53.1	4.7	4.7	5.3	5.3	11	11	140	140
280.0	ZV225S_KS513_2800 MEL	4200	6000	≤24	0.06	39	41	2	25	53.1	4.7	4.7	5.3	5.3	11	11	140	140
400.0	ZV225S_KS513_4000 ME	4200	6000	≤19	0.04	39	40	2	25	53.1	4.7	4.7	5.3	5.3	11	11	140	140
400.0	ZV225S_KS513_4000 MEL	4200	6000	≤24	0.04	39	40	2	25	53.1	4.7	4.7	5.3	5.3	11	11	140	140
ZV3KS5 ($F_{f2acc,max} = 7,0$ kN)																		
2.000	ZV318S_KS511_0020 MF	2000	4600	≤32	6.90	33	32	3	18	57.3	3.5	3.5	6.3	5.7	7.9	7.9	180	163
4.000	ZV318S_KS511_0040 MF	2500	6000	≤32	4.50	33	40	3	18	57.3	3.5	3.5	4.9	4.9	9.8	9.8	140	140
6.000	ZV318S_KS512_0060 ME	2500	5500	≤24	2.75	42	43	3	18	57.3	3.5	3.5	7.0	5.7	10	10	200	163
6.000	ZV318S_KS512_0060 MEL	2500	5500	≤32	2.75	42	43	3	18	57.3	3.5	3.5	7.0	5.7	10	10	200	163
8.000	ZV318S_KS512_0080 ME	3300	6000	≤24	2.25	42	43	3	18	57.3	4.4	4.4	7.0	5.7	10	10	200	163
8.000	ZV318S_KS512_0080 MEL	3300	6000	≤32	2.25	42	43	3	18	57.3	4.4	4.4	7.0	5.7	10	10	200	163
10.00	ZV318S_KS512_0100 ME	3500	6000	≤24	1.80	42	42	3	18	57.3	4.4	4.4	7.0	5.7	10	10	200	163
10.00	ZV318S_KS512_0100 MEL	3500	6000	≤32	1.80	42	42	3	18	57.3	4.4	4.4	7.0	5.7	10	10	200	163
12.00	ZV318S_KS512_0120 ME	2500	5500	≤24	1.38	42	41	3	18	57.3	4.4	4.4	4.9	4.9	9.8	9.8	140	140
12.00	ZV318S_KS512_0120 MEL	2500	5500	≤32	1.38	42	41	3	18	57.3	4.4	4.4	4.9	4.9	9.8	9.8	140	140
14.00	ZV318S_KS512_0140 ME	3700	6000	≤24	1.29	42	41	3	18	57.3	4.4	4.4	7.0	5.7	10	10	200	163
14.00	ZV318S_KS512_0140 MEL	3700	6000	≤32	1.29	42	41	3	18	57.3	4.4	4.4	7.0	5.7	10	10	200	163
16.00	ZV318S_KS512_0160 ME	3300	6000	≤24	1.13	42	41	3	18	57.3	4.4	4.4	4.9	4.9	9.8	9.8	140	140
16.00	ZV318S_KS512_0160 MEL	3300	6000	≤32	1.13	42	41	3	18	57.3	4.4	4.4	4.9	4.9	9.8	9.8	140	140
20.00	ZV318S_KS512_0200 ME	3700	6000	≤24	0.90	42	40	3	18	57.3	4.4	4.4	7.0	5.7	10	10	200	163
20.00	ZV318S_KS512_0200 MEL	3700	6000	≤32	0.90	42	40	3	18	57.3	4.4	4.4	7.0	5.7	10	10	200	163
28.00	ZV318S_KS512_0280 ME	3700	6000	≤24	0.64	42	39	3	18	57.3	4.4	4.4	4.9	4.9	9.8	9.8	140	140
28.00	ZV318S_KS512_0280 MEL	3700	6000	≤32	0.64	42	39	3	18	57.3	4.4	4.4	4.9	4.9	9.8	9.8	140	140
40.00	ZV318S_KS512_0400 ME	3700	6000	≤24	0.45	42	38	3	18	57.3	4.4	4.4	4.9	4.9	9.8	9.8	140	140
40.00	ZV318S_KS512_0400 MEL	3700	6000	≤32	0.45	42	38	3	18	57.3	4.4	4.4	4.9	4.9	9.8	9.8	140	140
32.00	ZV318S_KS513_0320 ME	3500	6000	≤19	0.56	42	43	3	18	57.3	5.2	5.2	7.0	5.7	10	10	200	163
32.00	ZV318S_KS513_0320 MEL	3500	6000	≤24	0.56	42	43	3	18	57.3	5.2	5.2	7.0	5.7	10	10	200	163
50.00	ZV318S_KS513_0500 ME	3500	6000	≤19	0.36	42	42	3	18	57.3	5.2	5.2	7.0	5.7	10	10	200	163
50.00	ZV318S_KS513_0500 MEL	3500	6000	≤24	0.36	42	42	3	18	57.3	5.2	5.2	7.0	5.7	10	10	200	163
64.00	ZV318S_KS513_0640 ME	3300	6000	≤19	0.28	42	41	3	18	57.3	4.4	4.4	4.9	4.9	9.8	9.8	140	140
64.00	ZV318S_KS513_0640 MEL	3300	6000	≤24	0.28	42	41	3	18	57.3	4.4	4.4	4.9	4.9	9.8	9.8	140	140
70.00	ZV318S_KS513_0700 ME	4200	6000	≤19	0.26	42	42	3	18	57.3	5.2	5.2	7.0	5.7	10	10	200	163
70.00	ZV318S_KS513_0700 MEL	4200	6000	≤24	0.26	42	42	3	18	57.3	5.2	5.2	7.0	5.7	10	10	200	163
80.00	ZV318S_KS513_0800 ME	4200	6000	≤19	0.23	42	43	3	18	57.3	5.2	5.2	7.0	5.7	10	10	200	163
80.00	ZV318S_KS513_0800 MEL	4200	6000	≤24	0.23	42	43	3	18	57.3	5.2	5.2	7.0	5.7	10	10	200	163
100.0	ZV318S_KS513_1000 ME	4200	6000	≤19	0.18	42	42	3	18	57.3	5.2	5.2	7.0	5.7	10	10	200	163
100.0	ZV318S_KS513_1000 MEL	4200	6000	≤24	0.18	42	42	3	18	57.3	5.2	5.2	7.0	5.7	10	10	200	163
140.0	ZV318S_KS513_1400 ME	4200	6000	≤19	0.13	42	41	3	18	57.3	5.2	5.2	7.0	5.7	10	10	200	163
140.0	ZV318S_KS513_1400 MEL	4200	6000	≤24	0.13	42	41	3	18	57.3	5.2	5.2	7.0	5.7	10	10	200	163
160.0	ZV318S_KS513_1600 ME	4200	6000	≤19	0.11	42	41	3	18	57.3	4.4	4.4	4.9	4.9	9.8	9.8	140	140
160.0	ZV318S_KS513_1600 MEL	4200	6000	≤24	0.11	42	41	3	18	57.3	4.4	4.4	4.9	4.9	9.8	9.8	140	140
200.0	ZV318S_KS513_2000 ME	4200	6000	≤19	0.09	42	40	3	18	57.3	5.2	5.2	7.0	5.7	10	10	200	163
200.0	ZV318S_KS513_2000 MEL	4200	6000	≤24	0.09	42	40	3	18	57.3	5.2	5.2	7.0	5.7	10	10	200	163
280.0	ZV318S_KS513_2800 ME	4200	6000	≤19	0.06	42	39	3	18	57.3	4.4	4.4	4.9	4.9	9.8	9.8	140	140
280.0	ZV318S_KS513_2800 MEL	4200	6000	≤24	0.06	42	39	3	18	57.3	4.4	4.4	4.9	4.9	9.8	9.8	140	140
400.0	ZV318S_KS513_4000 ME	4200	6000	≤19	0.05	42	38	3	18	57.3	4.4	4.4	4.9	4.9	9.8	9.8	140	140
400.0	ZV318S_KS513_4000 MEL	4200	6000	≤24	0.05	42	38	3	18	57.3	4.4	4.4	4.9	4.9	9.8	9.8	140	140
ZV3KS7 ($F_{f2acc,max} = 11$ kN)																		
2.000	ZV322S_KS711_0020 MF	1600	3500	≤38	6.42	31	44	3	22	70.0	5.7	5.7	9.1	6.7	11	11	320	236
4.000	ZV322S_KS711_0040 MF	2200	4000	≤38	3.67	31	53	3	22	70.0	5.7	5.7	8.1	6.7	16	13	285	236
6.000	ZV322S_KS712_0060 ME	2200	5000	≤32	3.06	41	57	3	22	70.0	5.7	5.7	11	6.7	17	13	400	236
6.000	ZV322S_KS712_0060 MEL	2200	5000	≤38	3.06	41	58	3	22	70.0	5.7	5.7	11	6.7	17	13	400	236
8.000	ZV322S_KS712_0080 ME	3000	6000	≤32	2.75	41	58	3	22	70.0	7.1	6.7	11	6.7	17	13	400	236
8.000	ZV322S_KS712_0080 MEL	3000	6000	≤38	2.75	41	58	3	22	70.0	7.1	6.7	11	6.7	17	13	400	236
10.00	ZV322S_KS712_0100 ME	3000	6000	≤32	2.20	41	58	3	22	70.0	7.1	6.7	11	6.7	17	13	400	236
10.00	ZV322S_KS712_0100 MEL	3000	6000	≤38	2.20	41	58	3	22	70.0	7.1	6.7	11	6.7	17	13	400	236
12.00	ZV322S_KS712_0120 ME	2200	5000	≤32	1.53	41	60	3	22	70.0	7.1	6.7	8.1	6.7	16	13	285	236
12.00	ZV322S_KS712_0120 MEL	2200	5000	≤38	1.53	41	60	3	22	70.0	7.1	6.7	8.1	6.7	16	13	285	236
14.00	ZV322S_KS712_0140 ME	3200	6000	≤32	1.57	41	58	3	22	70.0	7.1	6.7	11	6.7	17	13	400	236

10.2 Selection tables 10 ZVKS rack and pinion gearbox

i	Type	n_{1maxDB}	n_{1maxZB}	d_{MW}	v_{ZmaxZB}	Δs_{red}	C_{in}	m_n	z	d_0	$F_{Z2N,S}$	$F_{Z2N,E}$	F_{Z2accS}	F_{Z2accE}	$F_{Z2NOT,S}$	$F_{Z2NOT,E}$	M_{Z2accS}	M_{Z2accE}
		[rpm]	[rpm]	[mm]	[m/s]	[μm]	[N/ μm]	[mm]		[mm]	[kN]	[kN]	[kN]	[kN]	[kN]	[kN]	[Nm]	[Nm]
ZV3KS7 ($F_{Z2acc,max} = 11$ kN)																		
14.00	ZV322S_KS712_0140 MEL	3200	6000	≤38	1.57	41	58	3	22	70.0	7.1	6.7	11	6.7	17	13	400	236
16.00	ZV322S_KS712_0160 ME	3000	6000	≤32	1.38	41	60	3	22	70.0	7.1	6.7	8.1	6.7	16	13	285	236
16.00	ZV322S_KS712_0160 MEL	3000	6000	≤38	1.38	41	60	3	22	70.0	7.1	6.7	8.1	6.7	16	13	285	236
20.00	ZV322S_KS712_0200 ME	3300	6000	≤32	1.10	41	58	3	22	70.0	7.1	6.7	11	6.7	17	13	400	236
20.00	ZV322S_KS712_0200 MEL	3300	6000	≤38	1.10	41	58	3	22	70.0	7.1	6.7	11	6.7	17	13	400	236
28.00	ZV322S_KS712_0280 ME	3300	6000	≤32	0.79	41	60	3	22	70.0	7.1	6.7	8.1	6.7	16	13	285	236
28.00	ZV322S_KS712_0280 MEL	3300	6000	≤38	0.79	41	60	3	22	70.0	7.1	6.7	8.1	6.7	16	13	285	236
40.00	ZV322S_KS712_0400 ME	3300	6000	≤32	0.55	41	60	3	22	70.0	7.1	6.7	8.1	6.7	16	13	285	236
40.00	ZV322S_KS712_0400 MEL	3300	6000	≤38	0.55	41	60	3	22	70.0	7.1	6.7	8.1	6.7	16	13	285	236
32.00	ZV322S_KS713_0320 ME	3000	6000	≤24	0.69	41	58	3	22	70.0	8.6	6.7	11	6.7	17	13	400	236
32.00	ZV322S_KS713_0320 MEL	3000	6000	≤32	0.69	41	58	3	22	70.0	8.6	6.7	11	6.7	17	13	400	236
50.00	ZV322S_KS713_0500 ME	3500	6000	≤24	0.44	41	58	3	22	70.0	8.6	6.7	11	6.7	17	13	400	236
50.00	ZV322S_KS713_0500 MEL	3500	6000	≤32	0.44	41	58	3	22	70.0	8.6	6.7	11	6.7	17	13	400	236
64.00	ZV322S_KS713_0640 ME	3000	6000	≤24	0.34	41	60	3	22	70.0	7.1	6.7	8.1	6.7	16	13	285	236
64.00	ZV322S_KS713_0640 MEL	3000	6000	≤32	0.34	41	60	3	22	70.0	7.1	6.7	8.1	6.7	16	13	285	236
70.00	ZV322S_KS713_0700 ME	3500	6000	≤24	0.31	41	58	3	22	70.0	8.6	6.7	11	6.7	17	13	400	236
70.00	ZV322S_KS713_0700 MEL	3500	6000	≤32	0.31	41	58	3	22	70.0	8.6	6.7	11	6.7	17	13	400	236
80.00	ZV322S_KS713_0800 ME	4000	6000	≤24	0.28	41	58	3	22	70.0	8.6	6.7	11	6.7	17	13	400	236
80.00	ZV322S_KS713_0800 MEL	4000	6000	≤32	0.28	41	58	3	22	70.0	8.6	6.7	11	6.7	17	13	400	236
100.00	ZV322S_KS713_1000 ME	4000	6000	≤24	0.22	41	58	3	22	70.0	8.6	6.7	11	6.7	17	13	400	236
100.00	ZV322S_KS713_1000 MEL	4000	6000	≤32	0.22	41	58	3	22	70.0	8.6	6.7	11	6.7	17	13	400	236
140.00	ZV322S_KS713_1400 ME	4000	6000	≤24	0.16	41	58	3	22	70.0	8.6	6.7	11	6.7	17	13	400	236
140.00	ZV322S_KS713_1400 MEL	4000	6000	≤32	0.16	41	58	3	22	70.0	8.6	6.7	11	6.7	17	13	400	236
160.00	ZV322S_KS713_1600 ME	4000	6000	≤24	0.14	41	60	3	22	70.0	7.1	6.7	8.1	6.7	16	13	285	236
160.00	ZV322S_KS713_1600 MEL	4000	6000	≤32	0.14	41	60	3	22	70.0	7.1	6.7	8.1	6.7	16	13	285	236
200.00	ZV322S_KS713_2000 ME	4000	6000	≤24	0.11	41	58	3	22	70.0	8.6	6.7	11	6.7	17	13	400	236
200.00	ZV322S_KS713_2000 MEL	4000	6000	≤32	0.11	41	58	3	22	70.0	8.6	6.7	11	6.7	17	13	400	236
280.00	ZV322S_KS713_2800 ME	4000	6000	≤24	0.08	41	60	3	22	70.0	7.1	6.7	8.1	6.7	16	13	285	236
280.00	ZV322S_KS713_2800 MEL	4000	6000	≤32	0.08	41	60	3	22	70.0	7.1	6.7	8.1	6.7	16	13	285	236
400.00	ZV322S_KS713_4000 ME	4000	6000	≤24	0.06	41	60	3	22	70.0	7.1	6.7	8.1	6.7	16	13	285	236
400.00	ZV322S_KS713_4000 MEL	4000	6000	≤32	0.06	41	60	3	22	70.0	7.1	6.7	8.1	6.7	16	13	285	236
ZV4KS7 ($F_{Z2acc,max} = 10$ kN)																		
2.000	ZV418S_KS711_0020 MF	1600	3500	≤38	7.00	33	41	4	18	76.4	5.2	5.2	8.4	7.1	10	10	320	271
4.000	ZV418S_KS711_0040 MF	2200	4000	≤38	4.00	33	50	4	18	76.4	5.2	5.2	7.5	7.1	15	14	285	271
6.000	ZV418S_KS712_0060 ME	2200	5000	≤32	3.33	44	55	4	18	76.4	5.2	5.2	10	7.1	16	14	400	271
6.000	ZV418S_KS712_0060 MEL	2200	5000	≤38	3.33	44	55	4	18	76.4	5.2	5.2	10	7.1	16	14	400	271
8.000	ZV418S_KS712_0080 ME	3000	6000	≤32	3.00	44	55	4	18	76.4	6.5	6.5	10	7.1	16	14	400	271
8.000	ZV418S_KS712_0080 MEL	3000	6000	≤38	3.00	44	55	4	18	76.4	6.5	6.5	10	7.1	16	14	400	271
10.00	ZV418S_KS712_0100 ME	3000	6000	≤32	2.40	44	55	4	18	76.4	6.5	6.5	10	7.1	16	14	400	271
10.00	ZV418S_KS712_0100 MEL	3000	6000	≤38	2.40	44	55	4	18	76.4	6.5	6.5	10	7.1	16	14	400	271
12.00	ZV418S_KS712_0120 ME	2200	5000	≤32	1.67	44	57	4	18	76.4	6.5	6.5	7.5	7.1	15	14	285	271
12.00	ZV418S_KS712_0120 MEL	2200	5000	≤38	1.67	44	57	4	18	76.4	6.5	6.5	7.5	7.1	15	14	285	271
14.00	ZV418S_KS712_0140 ME	3200	6000	≤32	1.71	44	55	4	18	76.4	6.5	6.5	10	7.1	16	14	400	271
14.00	ZV418S_KS712_0140 MEL	3200	6000	≤38	1.71	44	55	4	18	76.4	6.5	6.5	10	7.1	16	14	400	271
16.00	ZV418S_KS712_0160 ME	3000	6000	≤32	1.50	44	58	4	18	76.4	6.5	6.5	7.5	7.1	15	14	285	271
16.00	ZV418S_KS712_0160 MEL	3000	6000	≤38	1.50	44	58	4	18	76.4	6.5	6.5	7.5	7.1	15	14	285	271
20.00	ZV418S_KS712_0200 ME	3300	6000	≤32	1.20	44	55	4	18	76.4	6.5	6.5	10	7.1	16	14	400	271
20.00	ZV418S_KS712_0200 MEL	3300	6000	≤38	1.20	44	55	4	18	76.4	6.5	6.5	10	7.1	16	14	400	271
28.00	ZV418S_KS712_0280 ME	3300	6000	≤32	0.86	44	58	4	18	76.4	6.5	6.5	7.5	7.1	15	14	285	271
28.00	ZV418S_KS712_0280 MEL	3300	6000	≤38	0.86	44	58	4	18	76.4	6.5	6.5	7.5	7.1	15	14	285	271
40.00	ZV418S_KS712_0400 ME	3300	6000	≤32	0.60	44	58	4	18	76.4	6.5	6.5	7.5	7.1	15	14	285	271
40.00	ZV418S_KS712_0400 MEL	3300	6000	≤38	0.60	44	58	4	18	76.4	6.5	6.5	7.5	7.1	15	14	285	271
32.00	ZV418S_KS713_0320 ME	3000	6000	≤24	0.75	44	55	4	18	76.4	7.9	7.1	10	7.1	16	14	400	271
32.00	ZV418S_KS713_0320 MEL	3000	6000	≤32	0.75	44	55	4	18	76.4	7.9	7.1	10	7.1	16	14	400	271
50.00	ZV418S_KS713_0500 ME	3500	6000	≤24	0.48	44	55	4	18	76.4	7.9	7.1	10	7.1	16	14	400	271
50.00	ZV418S_KS713_0500 MEL	3500	6000	≤32	0.48	44	55	4	18	76.4	7.9	7.1	10	7.1	16	14	400	271
64.00	ZV418S_KS713_0640 ME	3000	6000	≤24	0.38	44	58	4	18	76.4	6.5	6.5	7.5	7.1	15	14	285	271
64.00	ZV418S_KS713_0640 MEL	3000	6000	≤32	0.38	44	58	4	18	76.4	6.5	6.5	7.5	7.1	15	14	285	271
70.00	ZV418S_KS713_0700 ME	3500	6000	≤24	0.34	44	55	4	18	76.4	7.9	7.1	10	7.1	16	14	400	271
70.00	ZV418S_KS713_0700 MEL	3500	6000	≤32	0.34	44	55	4	18	76.4	7.9	7.1	10	7.1	16	14	400	271
80.00	ZV418S_KS713_0800 ME	4000	6000	≤24	0.30	44	55	4	18	76.4	7.9	7.1	10	7.1	16	14	400	271
80.00	ZV418S_KS713_0800 MEL	4000	6000	≤32	0.30	44	55	4	18	76.4	7.9	7.1	10	7.1	16	14	400	271
100.00	ZV418S_KS713_1000 ME	4000	6000	≤24	0.24	44	55	4	18	76.4	7.9	7.1	10	7.1	16	14	400	271
100.00	ZV418S_KS713_1000 MEL	4000	6000	≤32	0.24	44	55	4	18	76.4	7.9	7.1	10	7.1	16	14	400	271
140.00	ZV418S_KS713_1400 ME	4000	6000	≤24	0.17	44	55	4	18	76.4	7.9	7.1	10	7.1	16	14	400	271

i	Type	n_{1maxDB}	n_{1maxZB}	d_{MW}	$v_{f2maxZB}$	Δs_{red}	C_{lin}	m_n	z	d_0	$F_{f2N,S}$	$F_{f2N,E}$	F_{f2accS}	F_{f2accE}	$F_{f2NOT,S}$	$F_{f2NOT,E}$	M_{2accS}	M_{2accE}
		[rpm]	[rpm]	[mm]	[m/s]	[μ m]	[N/ μ m]	[mm]		[mm]	[kN]	[kN]	[kN]	[kN]	[kN]	[kN]	[Nm]	[Nm]
ZV4KS7 ($F_{f2acc,max} = 10$ kN)																		
140.0	ZV418S_KS713_1400 MEL	4000	6000	≤ 32	0.17	44	55	4	18	76.4	7.9	7.1	10	7.1	16	14	400	271
160.0	ZV418S_KS713_1600 ME	4000	6000	≤ 24	0.15	44	58	4	18	76.4	6.5	6.5	7.5	7.1	15	14	285	271
160.0	ZV418S_KS713_1600 MEL	4000	6000	≤ 32	0.15	44	58	4	18	76.4	6.5	6.5	7.5	7.1	15	14	285	271
200.0	ZV418S_KS713_2000 ME	4000	6000	≤ 24	0.12	44	55	4	18	76.4	7.9	7.1	10	7.1	16	14	400	271
200.0	ZV418S_KS713_2000 MEL	4000	6000	≤ 32	0.12	44	55	4	18	76.4	7.9	7.1	10	7.1	16	14	400	271
280.0	ZV418S_KS713_2800 ME	4000	6000	≤ 24	0.09	44	58	4	18	76.4	6.5	6.5	7.5	7.1	15	14	285	271
280.0	ZV418S_KS713_2800 MEL	4000	6000	≤ 32	0.09	44	58	4	18	76.4	6.5	6.5	7.5	7.1	15	14	285	271
400.0	ZV418S_KS713_4000 ME	4000	6000	≤ 24	0.06	44	58	4	18	76.4	6.5	6.5	7.5	7.1	15	14	285	271
400.0	ZV418S_KS713_4000 MEL	4000	6000	≤ 32	0.06	44	58	4	18	76.4	6.5	6.5	7.5	7.1	15	14	285	271

10.3 Dimensional drawings

In this chapter, you can find the dimensions of the rack and pinion gearboxes with motor adapter.

Dimension a_z in the tables of dimensions applies to STOBBER gear racks. In general: $a_z = \frac{1}{2} d_0 + h_0 + x \cdot m_n$

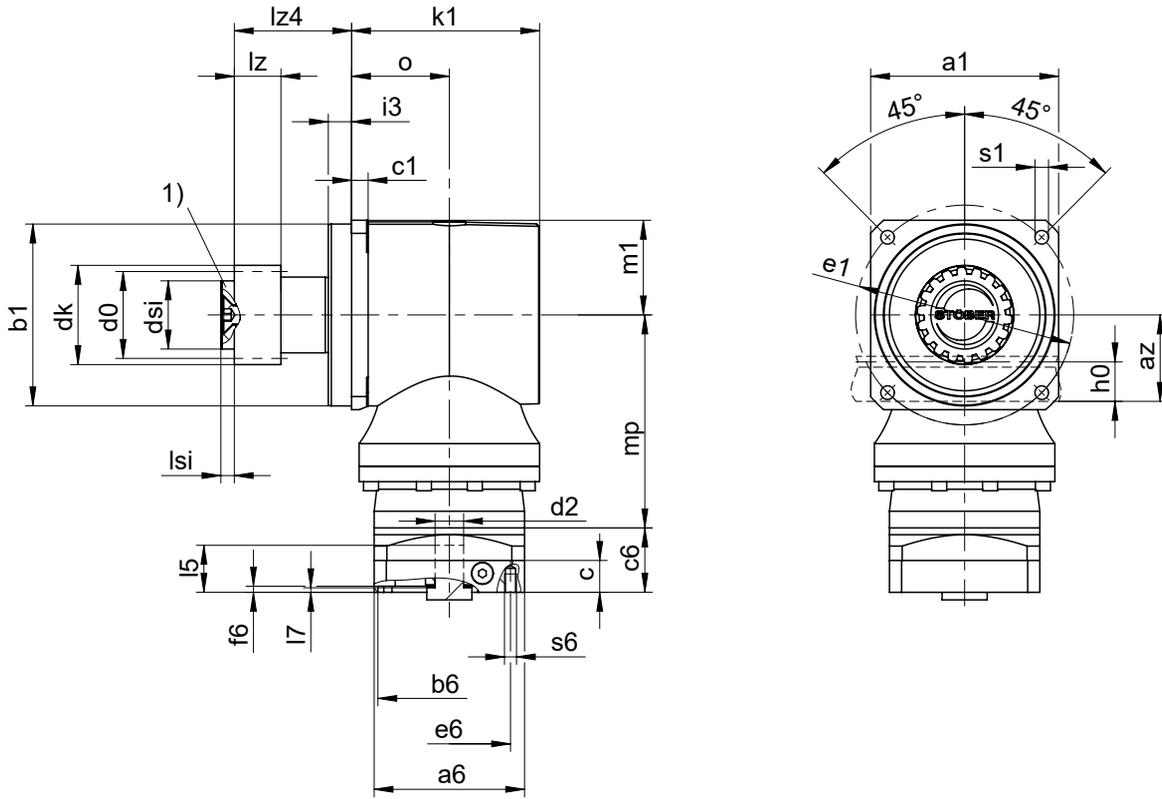
The pinion is helical (left-hand $19^\circ 31' 42''$). The pinion gearing quality is 6.

Dimensions can exceed the specifications of ISO 2768-mK due to casting tolerances or accumulation of individual tolerances.

We reserve the right to make dimensional changes due to ongoing technical development.

You can download 3D models of our standard drives at <https://configurator.stoeber.de/en-US/>.

10.3.1 Pinion position E



1) Axial locking (optional)

Output dimensions

Type	mn	a1	az	$\varnothing b_1$	c1	$\varnothing d_0$	$\varnothing d_k$	$\varnothing d_{si}$	$\varnothing e_1$	h0	i3	k1	lz	lz4	l _{si}	m1	mp	o	$\varnothing s_1$	x
ZV322SEKS712_	3	155	62.21	150 _{h6}	15	70.03	78.35	55	180	26	20.0	150	31	107.5	10	77.5	173.0	80	11.0	0.40
ZV418SEKS712_	4	155	74.40	150 _{h6}	15	76.40	86.77	55	180	35	20.0	150	41	107.5	10	77.5	173.0	80	11.0	0.30
ZV322SEKS713_	3	155	62.21	150 _{h6}	15	70.03	78.35	55	180	26	20.0	150	31	107.5	10	77.5	213.5	80	11.0	0.40
ZV418SEKS713_	4	155	74.40	150 _{h6}	15	76.40	86.77	55	180	35	20.0	150	41	107.5	10	77.5	213.5	80	11.0	0.30
ZV216SEKS311_	2	80	39.98	75 _{h6}	8	33.95	39.81	25	90	22	13.0	88.5	26	45.5	4	40.0	65.5	43	6.6	0.50
ZV216SEKS312_	2	80	39.98	75 _{h6}	8	33.95	39.81	25	90	22	13.0	88.5	26	45.5	4	40.0	92.5	43	6.6	0.50
ZV216SEKS313_	2	80	39.98	75 _{h6}	8	33.95	39.81	25	90	22	13.0	88.5	26	45.5	4	40.0	124.5	43	6.6	0.50
ZV220SEKS411_	2	101	44.02	95 _{h6}	10	42.44	47.90	30	120	22	14.0	106	26	54.5	6	50.5	78.3	55	6.6	0.40
ZV220SEKS412_	2	101	44.02	95 _{h6}	10	42.44	47.90	30	120	22	14.0	106	26	54.5	6	50.5	116.3	55	6.6	0.40
ZV220SEKS413_	2	101	44.02	95 _{h6}	10	42.44	47.90	30	120	22	14.0	106	26	54.5	6	50.5	143.3	55	6.6	0.40
ZV225SEKS511_	2	125	49.33	120 _{h6}	10	53.05	58.52	45	145	22	15.5	125	26	78.0	8	62.5	100.0	65	9.0	0.40
ZV318SEKS511_	3	125	55.55	120 _{h6}	10	57.30	65.01	45	145	26	15.5	125	31	78.0	8	62.5	100.0	65	9.0	0.30
ZV225SEKS512_	2	125	49.33	120 _{h6}	10	53.05	58.52	45	145	22	15.5	125	26	78.0	8	62.5	140.5	65	9.0	0.40
ZV318SEKS512_	3	125	55.55	120 _{h6}	10	57.30	65.01	45	145	26	15.5	125	31	78.0	8	62.5	140.5	65	9.0	0.30
ZV225SEKS513_	2	125	49.33	120 _{h6}	10	53.05	58.52	45	145	22	15.5	125	26	78.0	8	62.5	178.5	65	9.0	0.40
ZV318SEKS513_	3	125	55.55	120 _{h6}	10	57.30	65.01	45	145	26	15.5	125	31	78.0	8	62.5	178.5	65	9.0	0.30
ZV322SEKS711_	3	155	62.21	150 _{h6}	15	70.03	78.35	55	180	26	20.0	150	31	107.5	10	77.5	123.0	80	11.0	0.40
ZV418SEKS711_	4	155	74.40	150 _{h6}	15	76.40	86.77	55	180	35	20.0	150	41	107.5	10	77.5	123.0	80	11.0	0.30

Example dimensions for the motor connection

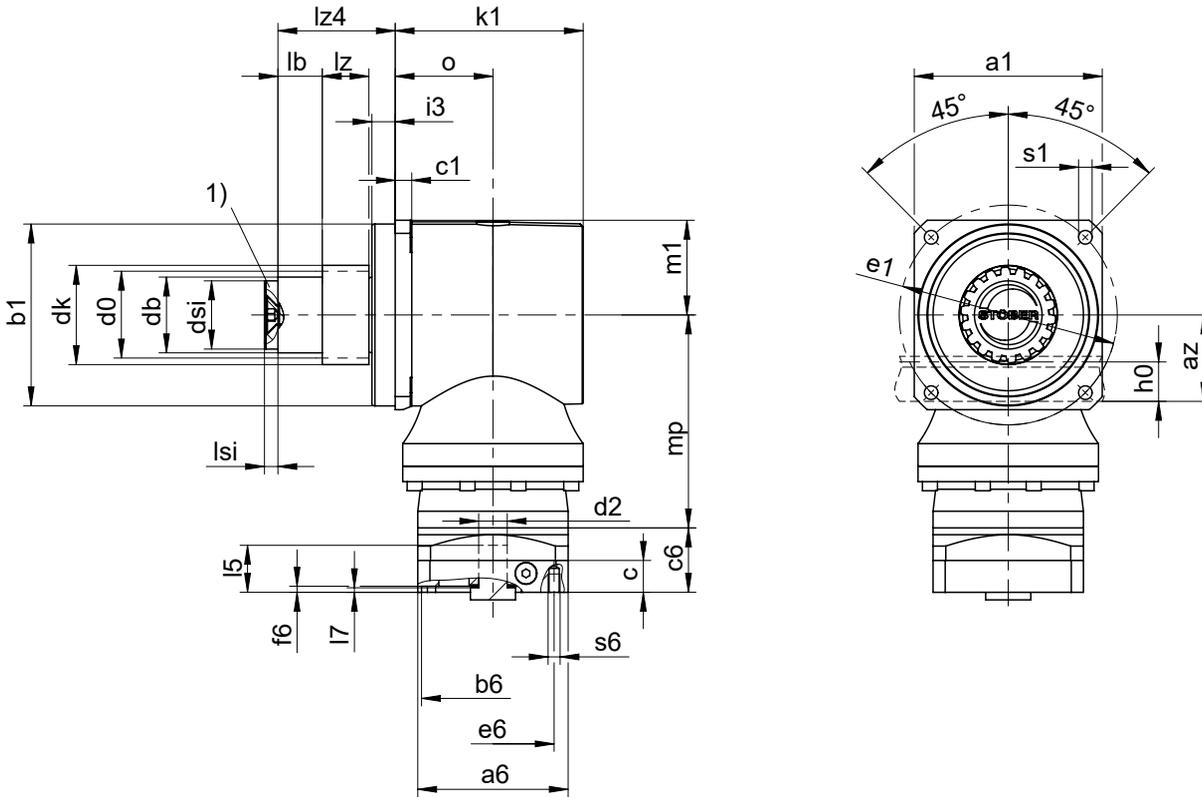
Type	Øb6	Øe6	Ød2max	l5	□a6	c	c6	f6	l7	s6
ZV_KS311_ME	60 ^{H7}	75	19	41	75	18	60.0	3.5	4.0	M5
ZV_KS312_ME	40 ^{H7}	63	14	30	55	15	32.0	3.5	3.0	M5
ZV_KS313_ME	40 ^{H7}	63	14	30	55	15	32.0	3.5	3.0	M5
ZV_KS411_ME	95 ^{H7}	115	19	41	100	21	67.0	4.0	3.7	M8
ZV_KS412_ME	60 ^{H7}	75	19	41	75	18	41.5	3.5	4.0	M5
ZV_KS413_ME	40 ^{H7}	63	14	30	55	15	32.0	3.5	3.0	M5
ZV_KS511_ME	110 ^{H7}	130	32	51	120	24	80.0	4.0	2.5	M8
ZV_KS512_ME	95 ^{H7}	115	24	41	100	21	42.5	4.0	3.5	M8
ZV_KS513_ME	60 ^{H7}	75	19	41	75	18	41.5	3.5	4.0	M5
ZV_KS711_ME	130 ^{H7}	165	38	61	150	26	94.0	5.5	4.5	M10
ZV_KS712_ME	110 ^{H7}	130	32	51	120	24	54.0	4.0	4.5	M8
ZV_KS713_ME	95 ^{H7}	115	24	41	100	21	42.5	4.0	3.5	M8

In the table above, you will find example dimensions for the motor connection for the ME motor adapter.

Note that when dimension c is lengthened, dimensions c6 and l5 are also lengthened accordingly.

You will find additional motor connection dimensions for motor adapters ME and MEL in our STOEGER Configurator at <https://configurator.stoeber.de/en-US/>. Here, you can directly download a 3D model of your drive.

10.3.2 Pinion position S



1) Axial locking (optional)

Output dimensions

Type	mn	a1	az	Øb1	c1	Ød0	Ødb	Ødk	Ødsi	Øe1	h0	i3	k1	lb	lz	lz4	lsi	m1	mp	o	Øs1	x
ZV216SSKS311_	2	80	39.98	75 _{h6}	8	33.95	30	39.81	25	90	22	13.0	88.5	4.5	26	45.5	4	40.0	65.5	43	6.6	0.50
ZV216SSKS312_	2	80	39.98	75 _{h6}	8	33.95	30	39.81	25	90	22	13.0	88.5	4.5	26	45.5	4	40.0	92.5	43	6.6	0.50
ZV216SSKS313_	2	80	39.98	75 _{h6}	8	33.95	30	39.81	25	90	22	13.0	88.5	4.5	26	45.5	4	40.0	124.5	43	6.6	0.50
ZV220SSKS411_	2	101	44.02	95 _{h6}	10	42.44	38	47.90	30	120	22	14.0	106	12.5	26	54.5	6	50.5	78.3	55	6.6	0.40
ZV220SSKS412_	2	101	44.02	95 _{h6}	10	42.44	38	47.90	30	120	22	14.0	106	12.5	26	54.5	6	50.5	116.3	55	6.6	0.40
ZV220SSKS413_	2	101	44.02	95 _{h6}	10	42.44	38	47.90	30	120	22	14.0	106	12.5	26	54.5	6	50.5	143.3	55	6.6	0.40
ZV225SSKS511_	2	125	49.33	120 _{h6}	10	53.05	50	58.52	45	145	22	15.5	125	34.5	26	78.0	8	62.5	100.0	65	9.0	0.40
ZV318SSKS511_	3	125	55.55	120 _{h6}	10	57.30	50	65.01	45	145	26	15.5	125	29.5	31	78.0	8	62.5	100.0	65	9.0	0.30
ZV225SSKS512_	2	125	49.33	120 _{h6}	10	53.05	50	58.52	45	145	22	15.5	125	34.5	26	78.0	8	62.5	140.5	65	9.0	0.40
ZV318SSKS512_	3	125	55.55	120 _{h6}	10	57.30	50	65.01	45	145	26	15.5	125	29.5	31	78.0	8	62.5	140.5	65	9.0	0.30
ZV225SSKS513_	2	125	49.33	120 _{h6}	10	53.05	50	58.52	45	145	22	15.5	125	34.5	26	78.0	8	62.5	178.5	65	9.0	0.40
ZV318SSKS513_	3	125	55.55	120 _{h6}	10	57.30	50	65.01	45	145	26	15.5	125	29.5	31	78.0	8	62.5	178.5	65	9.0	0.30
ZV322SSKS711_	3	155	62.21	150 _{h6}	15	70.03	62	78.35	55	180	26	20.0	150	53.5	31	107.5	10	77.5	123.0	80	11.0	0.40
ZV418SSKS711_	4	155	74.40	150 _{h6}	15	76.40	62	86.77	55	180	35	20.0	150	43.5	41	107.5	10	77.5	123.0	80	11.0	0.30
ZV322SSKS712_	3	155	62.21	150 _{h6}	15	70.03	62	78.35	55	180	26	20.0	150	53.5	31	107.5	10	77.5	173.0	80	11.0	0.40
ZV418SSKS712_	4	155	74.40	150 _{h6}	15	76.40	62	86.77	55	180	35	20.0	150	43.5	41	107.5	10	77.5	173.0	80	11.0	0.30
ZV322SSKS713_	3	155	62.21	150 _{h6}	15	70.03	62	78.35	55	180	26	20.0	150	53.5	31	107.5	10	77.5	213.5	80	11.0	0.40
ZV418SSKS713_	4	155	74.40	150 _{h6}	15	76.40	62	86.77	55	180	35	20.0	150	43.5	41	107.5	10	77.5	213.5	80	11.0	0.30

Example dimensions for the motor connection

Type	Øb6	Øe6	Ød2max	l5	□a6	c	c6	f6	l7	s6
ZV_KS311_ME	60 ^{H7}	75	19	41	75	18	60.0	3.5	4.0	M5
ZV_KS312_ME	40 ^{H7}	63	14	30	55	15	32.0	3.5	3.0	M5
ZV_KS313_ME	40 ^{H7}	63	14	30	55	15	32.0	3.5	3.0	M5
ZV_KS411_ME	95 ^{H7}	115	19	41	100	21	67.0	4.0	3.7	M8
ZV_KS412_ME	60 ^{H7}	75	19	41	75	18	41.5	3.5	4.0	M5
ZV_KS413_ME	40 ^{H7}	63	14	30	55	15	32.0	3.5	3.0	M5
ZV_KS511_ME	110 ^{H7}	130	32	51	120	24	80.0	4.0	2.5	M8
ZV_KS512_ME	95 ^{H7}	115	24	41	100	21	42.5	4.0	3.5	M8
ZV_KS513_ME	60 ^{H7}	75	19	41	75	18	41.5	3.5	4.0	M5
ZV_KS711_ME	130 ^{H7}	165	38	61	150	26	94.0	5.5	4.5	M10
ZV_KS712_ME	110 ^{H7}	130	32	51	120	24	54.0	4.0	4.5	M8
ZV_KS713_ME	95 ^{H7}	115	24	41	100	21	42.5	4.0	3.5	M8

In the table above, you will find example dimensions for the motor connection for the ME motor adapter.

Note that when dimension c is lengthened, dimensions c6 and l5 are also lengthened accordingly.

You will find additional motor connection dimensions for motor adapters ME and MEL in our STOBBER Configurator at <https://configurator.stoeber.de/en-US/>. Here, you can directly download a 3D model of your drive.

10.4 Type designation

In this chapter, you will find an explanation of the type designation with the associated options.

Additional ordering information not included in the type designation can be found at the end of the chapter.

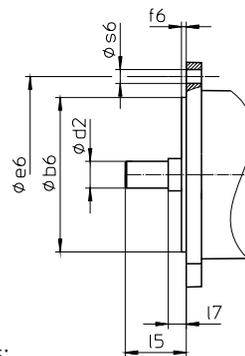
Example code

Z	V	2	20	S	S	KS	4	1	2	S	P	S	R	0080	ME
---	---	---	----	---	---	----	---	---	---	---	---	---	---	------	----

Explanation

Code	Designation	Design
Z	Type	Rack and pinion gearbox
V	Design	Plug-on pinion
2	Normal module	$m_n = 2$ mm (example)
20	Number of teeth	$z = 20$ (example)
S	Helix angle	Left-hand 19° 31' 42"
E	Pinion position	Shaft end
S		Shaft shoulder
KS	Type	Right-angle servo gearbox
4	Size	4 (example)
1	Generation	Generation 1
1	Stages	Single-stage
2		Two-stage
3		Three-stage
S	Housing	Standard
P	Shaft	Solid shaft with feather key
S	Bearing	Standard bearing
R	Backlash	Reduced
0080	Transmission ratio ($i \times 10$)	$i = 8$ (example)
ME	Motor adapters	Motor adapter with EasyAdapt coupling
MEL		Motor adapter with EasyAdapt coupling for large motors
MF		Motor adapter with FlexiAdapt coupling

To complete the type designation, also specify the following in your order:



- Motor type or motor dimensions:

To choose a suitable motor connection, use the STOBBER Configurator at

<https://configurator.stoeber.de/en-US/> and choose your motor or the dimensions of the motor connection.

- Mounting position, see the chapter [▶ 10.5.6]
- Position of locking screw access, see the chapter [▶ 10.5.8]
- Radial shaft seal rings at the output made of NBR or FKM (option), see the chapter [▶ 10.6.3]
- Axial locking (optional), see the chapter [▶ 10.3]

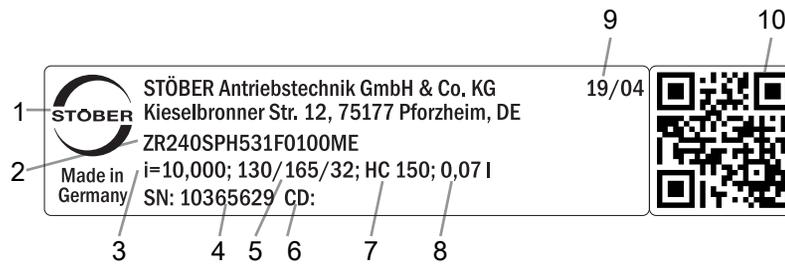
In this product catalog, you will find all the information about rack and pinion gearboxes with a motor adapter.

All input options available upon request are listed in the chapter [▶ 10.5.1].

To make selecting your rack and pinion gearbox easy, use our STOBBER Configurator at <https://configurator.stoeber.de/en-US/>.

10.4.1 Nameplate

The following figure illustrates and explains the nameplate of a gearbox.



Code	Designation
1	Name of manufacturer
2	Type designation
3	Gear ratio of the gearbox
4	Serial number of the gearbox
5	Dimensions of the motor adapter (pilot/bolt circle/motor shaft diameter)
6	Customer-specific data
7	Lubricant specification
8	Lubricant fill volume
9	Date of manufacture (year/calendar week)
10	QR code (link to product information)

10.4.1.1 Supporting documents

You can view or download supporting documents for the product by reading off the serial number on the nameplate of the product and entering it at the following address online:

<https://id.stober.com>

Alternatively, you can use a suitable mobile device to scan in the QR code on the nameplate of the product in order to be linked to the supporting documents.

10.5 Product description

10.5.1 Input options

In this chapter, you will find all available input options:

ME motor adapter



Catalog ID 443137_en

EZ synchronous servo motor



Catalog ID 443286_en

The corresponding catalogs can be found at <http://www.stober.de/en/downloads/>

Enter the ID of the catalog in the Search term field.

10.5.2 Motor adapter with FlexiAdapt coupling (MF)

In this chapter, you will find a description of the FlexiAdapt coupling.

Only the MF motor adapter is used with single-stage gearboxes.

With two- and three-stage gearboxes, you can select the MF motor adapter as an option.

Properties:

- Fast and easy motor attachment
- With integrated thermal length compensation, compensates for linear expansion of the motor shaft
- Motor shaft decoupled from axial forces
- Large selection of motor shaft diameters and lengths
- Error-free, thanks to exact centering of the motor



Fig. 1: FlexiAdapt coupling

10.5.3 Motor adapter with EasyAdapt coupling (ME/MEL)

In this chapter, you will find a description of the EasyAdapt coupling.

The ME/MEL motor adapter is used with two- and three-stage gearboxes.

You can optionally select the MF motor adapter.

Properties:

- Fast and easy motor attachment
- One-piece, rugged clamp coupling with expanding function
- Lowest mass moments of inertia for the highest dynamics
- Balanced for smooth running without vibration, even at high speeds
- Large selection of motor shaft diameters and lengths
- Error-free, thanks to exact centering of the motor
- For reduced backlash, the motor shaft bearing must have an axially backlash-free design



Fig. 2: EasyAdapt coupling

10.5.4 Gear rack

The gear rack used must have a right-hand design (19° 31' 42"); the load capacity must not be exceeded.

When using a STOBBER gear rack, please also observe the project configuration in the chapter [\[▶ 13.6\]](#).

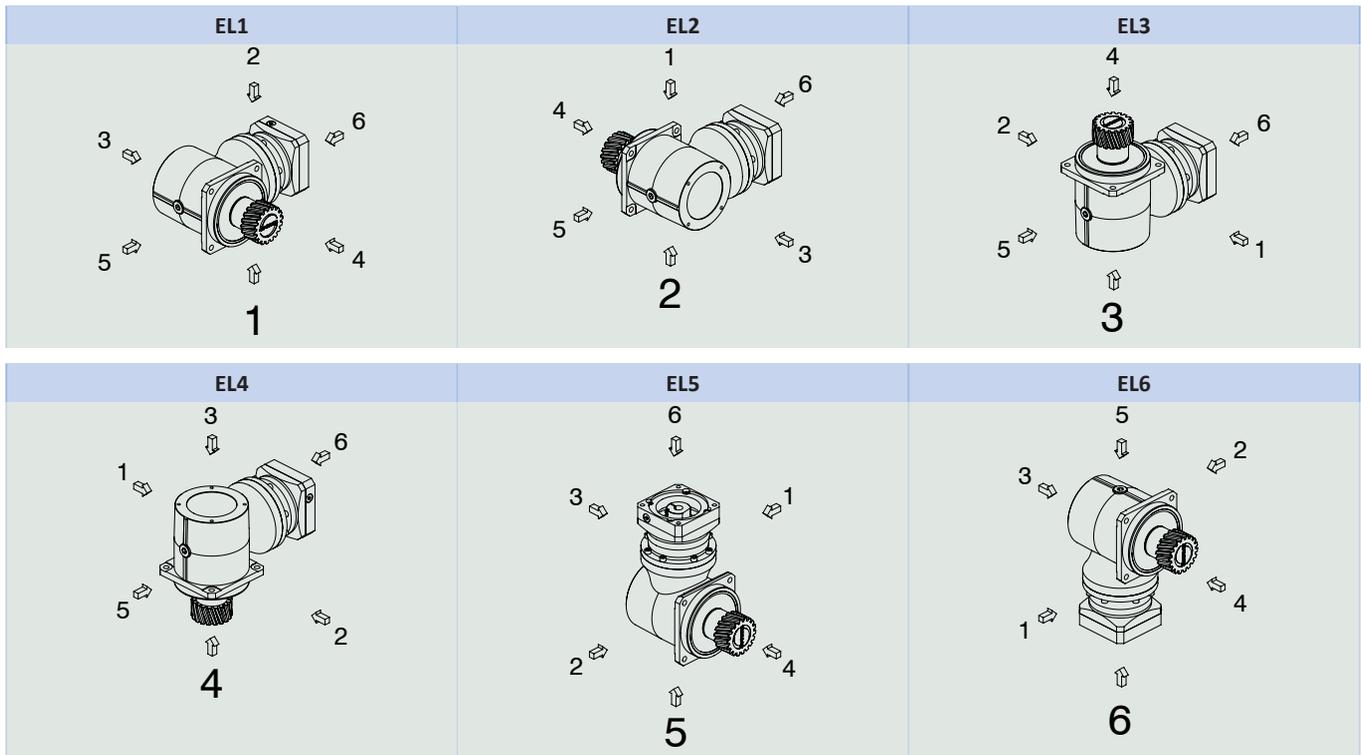
10.5.5 Installation conditions

The specified torques and forces only apply when gearboxes are fastened on the machine side using screws of strength class 10.9. In addition, the gear housings must be adjusted at the pilot. The machine-side fit must be H7.

10.5.6 Mounting positions

The following table shows the standard mounting positions for two- and three-stage gearboxes. Single-stage gearboxes can be used in any mounting position.

The numbers identify the gearbox sides. The mounting position is defined by the gearbox side facing downwards.



Since the lubricant filling volume of the gearbox depends on the mounting position, the mounting position for two- and three-stage gearboxes must be specified when ordering.

10.5.7 Lubricants

STOBER fills the gearboxes with the amount and type of lubricant specified on the nameplate. The filling volume and the structure of the gearboxes depend on the mounting position.

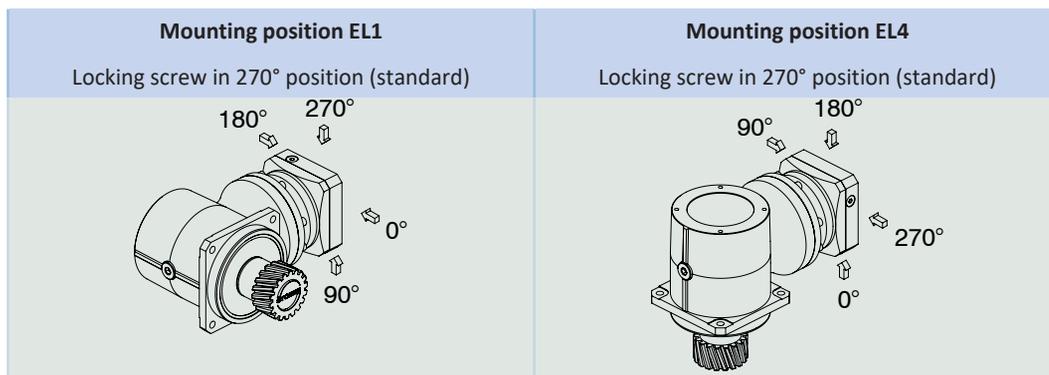
Only install the gearboxes in the intended mounting position! Reposition the gearboxes only after consulting STOBER. Otherwise, STOBER assumes no liability for the gearboxes.

You will receive lubricants for use in the food industry upon request.

10.5.7.1 Lubrication of rack and pinion gearbox

Ensure permanent lubrication with the lubricants recommended in the chapter [\[▶ 13.5.1\]](#).

10.5.8 Position of locking screw access



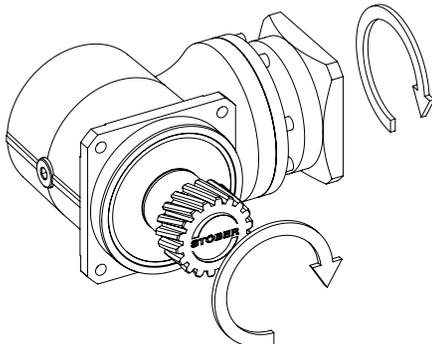
Indicate variations for your gearbox in the order.

Note that the access hole for the locking screw also rotates when the gearbox is rotated to another mounting position.

10.5.9 Other product features

Feature	Value
Max. permitted gearbox temperature (on the surface of the gearbox)	≤ 90 °C
Paint	Black RAL 9005
(ATEX) Directive 2014/34/EU (optional)	Not suitable.
Protection class: ¹	
Planetary gearbox	IP65
Pinion/gear rack	IPXX

10.5.10 Direction of rotation



The figure shows the mounting position EL1.

10.6 Project configuration

Project your drives using our SERVSoft designing software. Download SERVSoft free of charge after registration at <https://www.stoeber.de/en/services/info-servosoft/>.

It is the most convenient and reliable method of drive selection, as the entire torque/speed curve of the application is displayed and evaluated here in the curve of the geared motor.

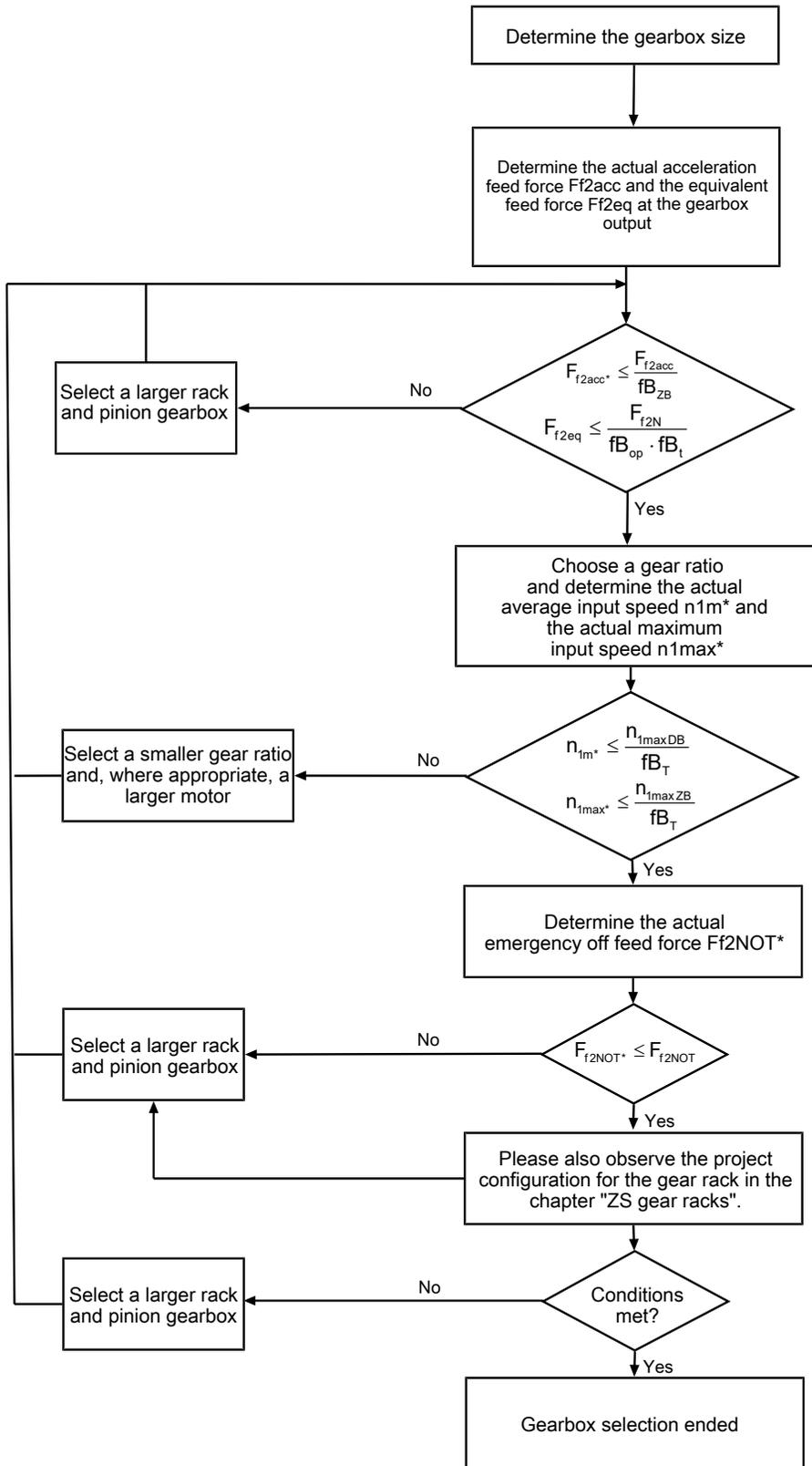
In this chapter, only limit values for specific operating points can be taken into consideration for manual drive selection.

The formula symbols for values actually present in the application are marked with *.

An explanation of the formula symbols can be found in the chapter [▶ 15.1](#).

¹ Observe the protection class of all the components.

10.6.1 Drive selection

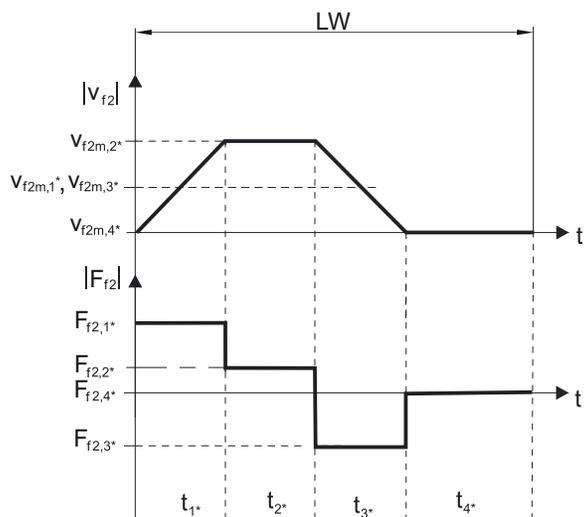


Refer to the selection tables for the values for i , n_{1maxDB} , n_{1maxZB} , F_{f2acc} , F_{f2N} and F_{f2NOT} . The forces depend on the pinion position (E or S). The speeds are partially dependent on the mounting position.

The values for fb_T , fb_{op} , fb_t and fb_{ZB} can be found in the corresponding tables in this chapter.

Example of cyclic operation

The following calculations are based on a representation of the power taken from the output based in accordance with the following example:



Calculation of the actual maximum acceleration feed force

$$F_{f2acc} = m \cdot a^* + F_L^*$$

Calculation of the actual average input speed

$$n_{1m} = \frac{v_{f2m} \cdot i}{d_0 \cdot \pi}$$

$$v_{f2m} = \frac{|v_{f2m,1}| \cdot t_1 + \dots + |v_{f2m,n}| \cdot t_n}{t_1 + \dots + t_n}$$

If $t_1 + \dots + t_3 \geq 6$ min, determine v_{2m} without the rest phase t_4 .

The values for the ratio i can be found in the selection tables.

Calculation of the actual emergency off feed force

$$F_{f2NOT} = m \cdot a_{NOT} + F_L^*$$

Calculation of the actual equivalent feed force

$$F_{f2eq} = \sqrt[3]{\frac{|v_{f2m,1}| \cdot t_1 \cdot |F_{f2,1}|^3 + \dots + |v_{f2m,n}| \cdot t_n \cdot |F_{f2,n}|^3}{|v_{f2m,1}| \cdot t_1 + \dots + |v_{f2m,n}| \cdot t_n}}$$

Operating factors

Operating mode	fB_{op}
Uniform continuous operation	1.00
Cyclic operation	1.00
Reversing load cyclic operation	1.00
Run time	fB_t
Daily runtime ≤ 8 h	1.00
Daily runtime ≤ 16 h	1.15
Daily runtime ≤ 24 h	1.20
Cyclic operation	fB_{ZB}
≤ 1000 load changes/hour (LW/h)	1.00
> 1000 load changes/hour (LW/h)	1.15

Temperature		f_{B_T}
Motor cooling	Surrounding temperature	
Motor with forced ventilation	$\leq 20\text{ °C}$	0.9
	$\leq 30\text{ °C}$	1.0
	$\leq 40\text{ °C}$	1.15
Motor with convection cooling	$\leq 20\text{ °C}$	1.0
	$\leq 30\text{ °C}$	1.1
	$\leq 40\text{ °C}$	1.25

Notes

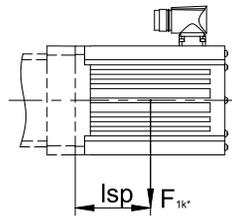
- The maximum permitted gearbox temperature (see the "Other product features" chapter) must not be exceeded, as that could result in damage.
- For braking from full speed (for example, when the power fails or when setting up the machine), note the permitted gearbox feed forces (F_{f2acc} F_{f2NOT}) in the selection tables.

10.6.2 Permitted breakdown torques at the gearbox input

For a horizontal mounting position of the motor, verify that the permitted breakdown torque at the gearbox input is not exceeded before installation on a STOBBER gearbox. You can find information for how to do that in this chapter.

Calculate the actual breakdown torque as follows:

$$M_{1k^*} = F_{1k^*} \cdot l_{sp} \leq M_{1k}$$



If higher values are required, please contact STOBBER.

Type	M_{1k} [Nm]
KS311_MF	20
KS312_ME	10
KS313_ME	10
KS411_MF	40
KS412_ME	20
KS413_ME	10
KS511_MF	80
KS512_ME	40
KS513_ME	20
KS711_MF	200
KS712_ME	80
KS713_ME	40

The values for the ME motor adapter also apply to the MEL adapter.

10.6.3 Recommendation for radial shaft seal rings

For a duty cycle > 60% and higher surrounding temperatures, we recommend radial shaft seal rings made of FKM at the output.

Properties:

- Excellent temperature resistance
- High chemical stability
- Very good resistance to aging
- Excellent resistance in oils and greases
- For use in the food, beverage and pharmaceutical industries

Leak-proofness

Our gearboxes are equipped with high-quality radial shaft seal rings and checked for leaks. However, a leak cannot be fully ruled out over the length of use of a gearbox. If you use a gearbox with goods incompatible with the lubricant, you must take measures to prevent direct contact with the gearbox lubricant in case of a leak.

10.7 Additional documentation

Additional documentation related to the product can be found at

<http://www.stoeber.de/en/downloads/>

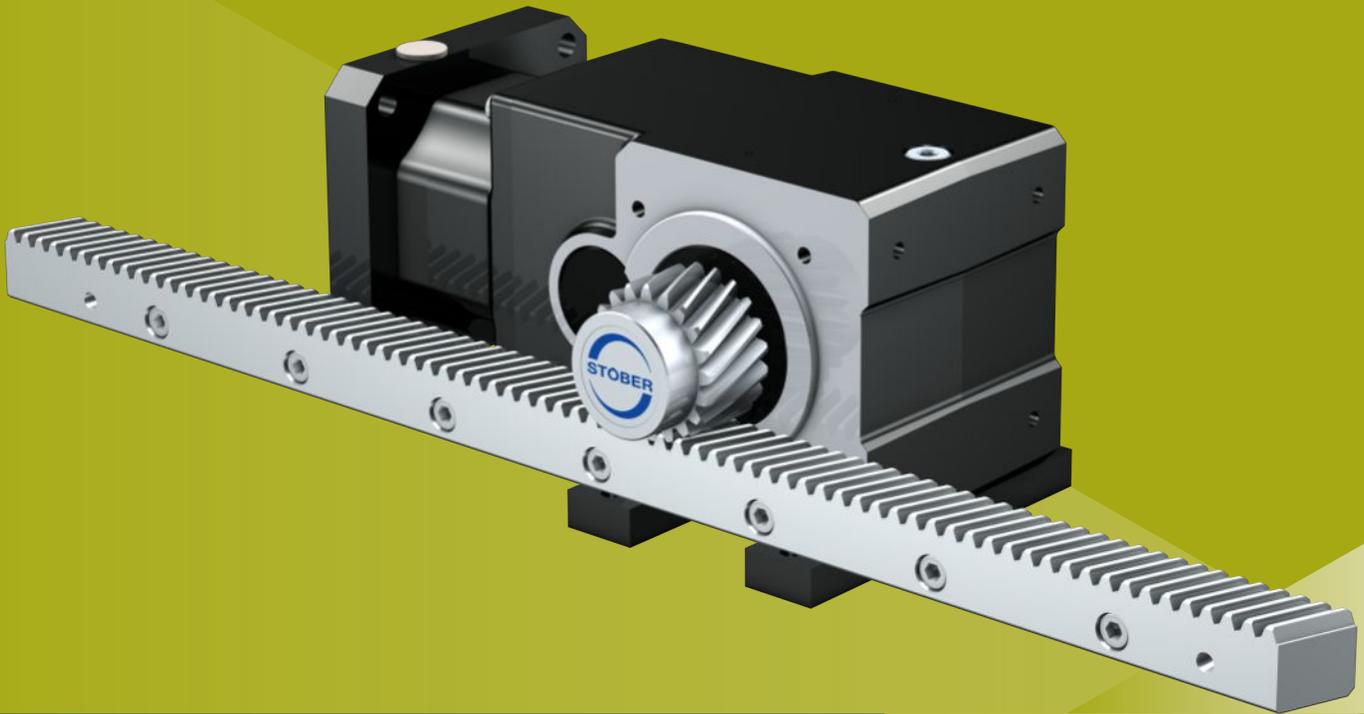
Enter the ID of the documentation in the Search term field.

Documentation	ID
Operating manual for gearboxes, geared motors KS31 – KS71	443506_en
Operating manual gear racks	443392_en

11 ZVKL rack and pinion gearbox

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11 Rack and pinion gearbox

ZVKL

11.1 Overview

High Flexibility compact right-angle gearboxes with plug-on pinion

Features

- Power density ★★★★★
- Linear clearance ★★★★★
- Price category €
- Smooth operation ★★★★★
- Linear rigidity ★★★★★
- Mass moment of inertia ★★★★★
- Ready-to-install drive solution ✓
- Pinion gearing quality 6 (DIN 3962) ✓
- Helical gearing ✓
- Case-hardened and smoothed ✓

Key ★☆☆☆☆ good | ★★★★★ excellent
 € Economy | €€€€€ Premium

Technical data

m_n	2 mm
z	16 – 20
F_{f2acc}	1.3 – 2.7 kN
$v_{f2maxZB}$	0.33 – 3.3 m/s
Δs	99 – 123 μm

11.2 Selection tables

The technical data specified in the selection tables applies to:

- De-energized installation
- Permanent lubrication with the lubricants recommended in the chapter on gear racks [▶ 13.5.1]
- Case-hardened pinions, helical (left-hand 19° 31' 42"), gearing quality 6
- Installation altitudes up to 1000 m above sea level
- Surrounding temperatures from 0 °C to 40 °C
- Without consideration of the thermal limiting performance
- C_{fin} : Pinion position S

For all other technical data, refer to <https://configurator.stoeber.de/en-US/>.

An explanation of the formula symbols can be found in the chapter [▶ 15.1].

i	Type	n_{1maxDB} [rpm]	n_{1maxZB} [rpm]	d_{MW} [mm]	$v_{f2maxZB}$ [m/s]	Δs [μm]	C_{fin} [N/μm]	m_n [mm]	z	d_0 [mm]	$F_{f2N,S}$ [kN]	$F_{f2N,E}$ [kN]	F_{f2accS} [kN]	F_{f2accE} [kN]	$F_{f2NOT,S}$ [kN]	$F_{f2NOT,E}$ [kN]	M_{2accS} [Nm]	M_{2accE} [Nm]
ZV2KL1 ($F_{v2acc,max} = 1,5 \text{ kN}$)																		
4.000	ZV216S_KL102_0040 MQ	3500	6000	≤16	2.67	123	4.6	2	16	34.0	0.9	0.9	1.3	1.3	1.7	1.7	22	22
8.000	ZV216S_KL102_0080 MQ	3500	6000	≤16	1.33	99	5.4	2	16	34.0	1.3	1.3	1.5	1.5	3.1	3.0	26	26
16.00	ZV216S_KL102_0160 MQ	4000	6000	≤16	0.67	99	5.5	2	16	34.0	1.5	1.5	1.5	1.5	3.1	3.0	26	26
32.00	ZV216S_KL102_0320 MQ	4000	6000	≤16	0.33	99	5.4	2	16	34.0	1.5	1.5	1.5	1.5	3.1	3.0	26	26
ZV2KL2 ($F_{v2acc,max} = 2,7 \text{ kN}$)																		
4.000	ZV220S_KL202_0040 MQ	3500	6000	≤19	3.33	123	7.5	2	20	42.4	1.5	1.4	2.3	2.3	3.9	3.9	50	50
8.000	ZV220S_KL202_0080 MQ	3500	6000	≤19	1.67	99	10	2	20	42.4	1.9	1.8	2.7	2.5	5.4	5.0	57	53
16.00	ZV220S_KL202_0160 MQ	4000	6000	≤19	0.83	99	11	2	20	42.4	2.4	2.2	2.7	2.5	5.4	5.0	57	53
32.00	ZV220S_KL202_0320 MQ	4000	6000	≤19	0.42	99	9.9	2	20	42.4	2.4	2.4	2.7	2.5	5.4	5.0	57	53

11.3 Dimensional drawings

In this chapter, you can find the dimensions of the rack and pinion gearboxes with motor adapter.

Dimension az in the tables of dimensions applies to STÖBER gear racks. In general: $az = \frac{1}{2} d_0 + h_0 + x \cdot mn$

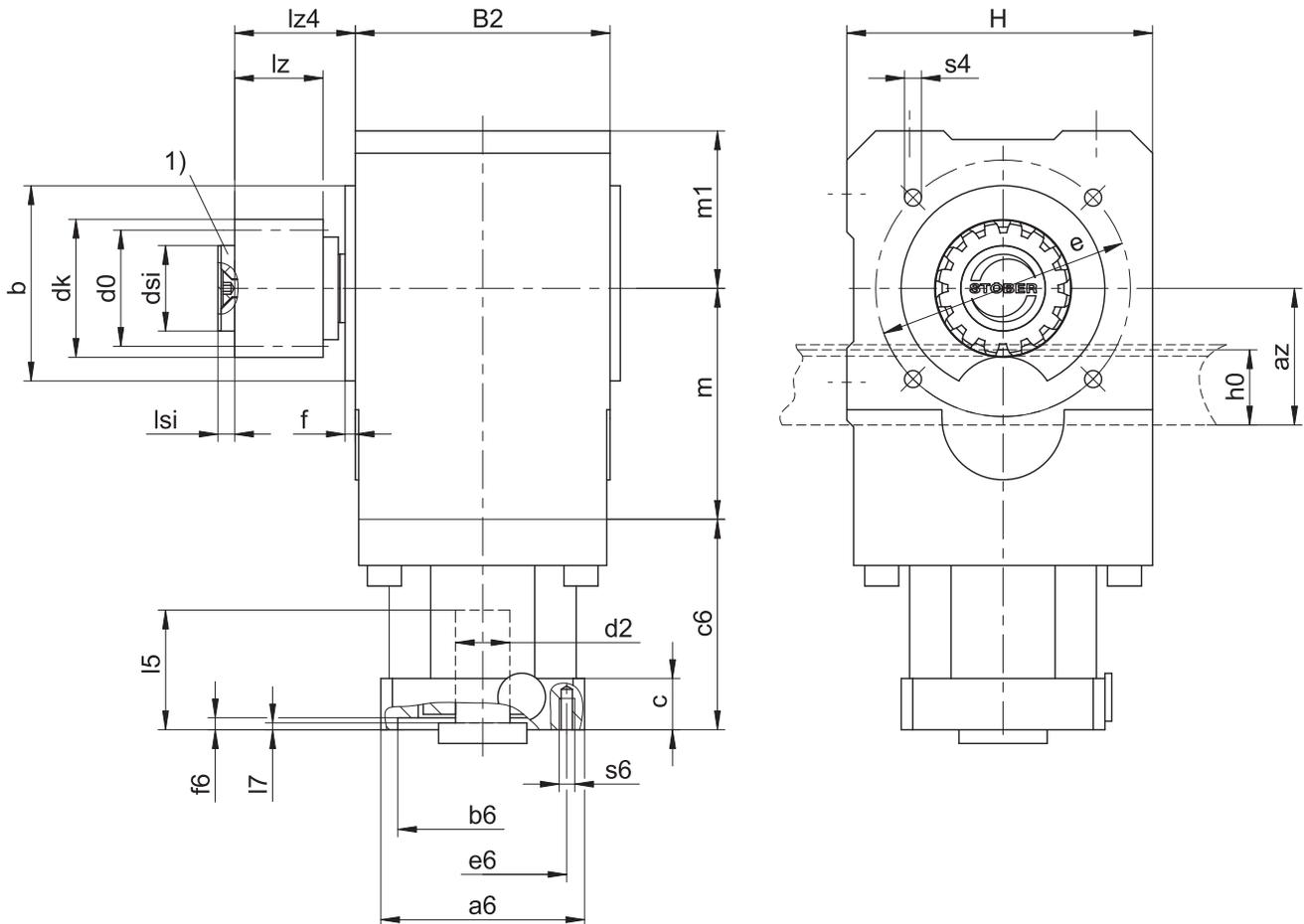
The pinion is helical (left-hand 19° 31' 42"). The pinion gearing quality is 6.

Dimensions can exceed the specifications of ISO 2768-mK due to casting tolerances or accumulation of individual tolerances.

We reserve the right to make dimensional changes due to ongoing technical development.

You can download 3D models of our standard drives at <https://configurator.stoeber.de/en-US/>.

11.3.1 Pinion position E



1) Axial locking (optional)

Output dimensions

Type	mn	az	$\varnothing b$	B2	$\varnothing d_0$	$\varnothing dk$	$\varnothing d_{si}$	$\varnothing e$	f	h_0	H	l_z	l_{z4}	l_{si}	m	m1	s4	x
ZV216SEKL1_	2	39.98	60_{j6}	75	33.95	39.81	25	75	3	22	90	26	35.5	5	67.5	46	M6	0.50
ZV220SEKL2_	2	44.02	75_{j6}	92	42.44	47.90	30	90	3	22	108	26	44.5	7	88.5	55	M6	0.40

Example dimensions for the motor connection

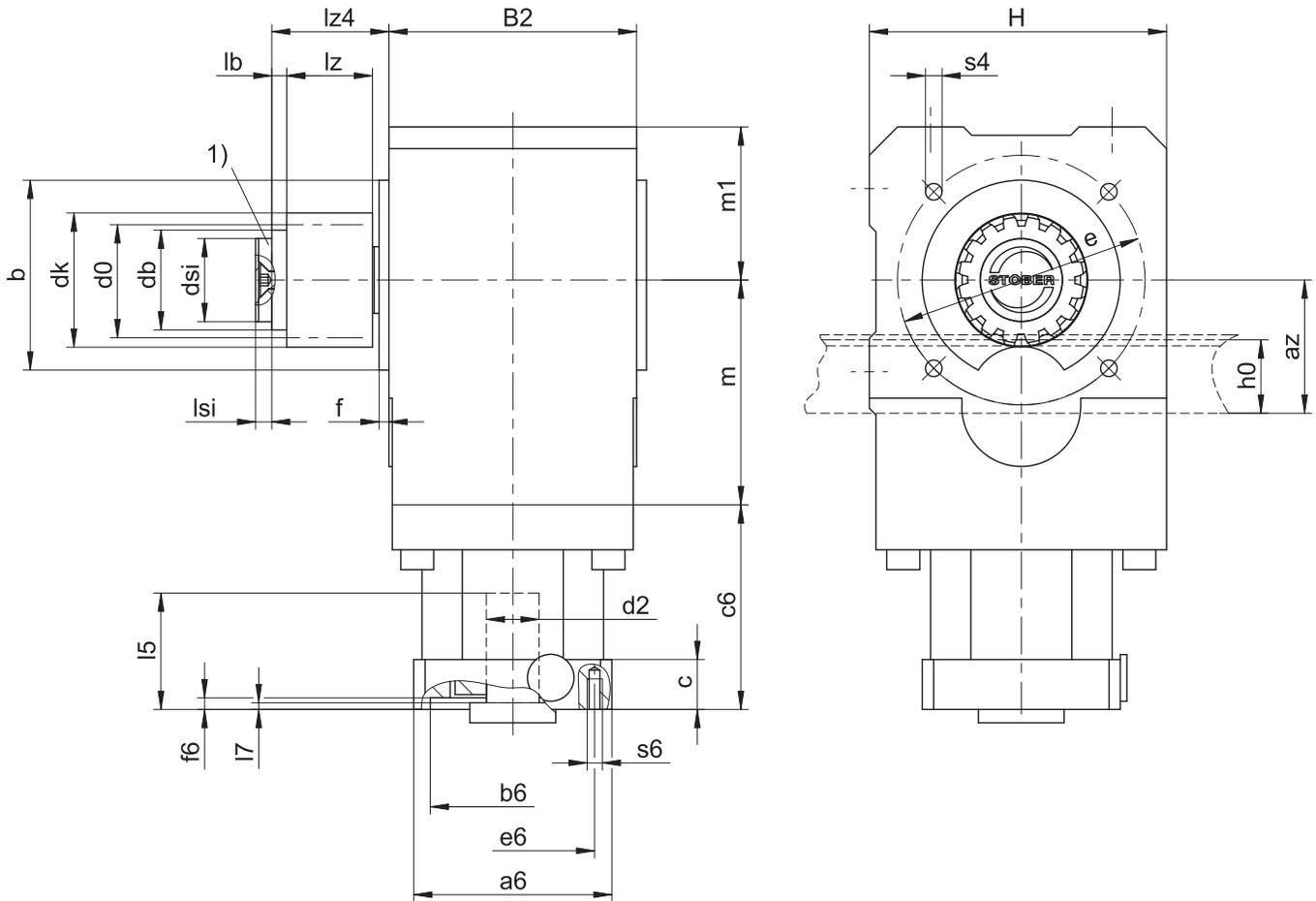
Type	$\varnothing b_6$	$\varnothing e_6$	$\varnothing d_{2max}$	l5	$\square a_6$	c	c6	f6	l7	s6
ZV2_KL102_MQ	40^{H7}	63	16	30	55	15	61.5	3.5	3	M5
ZV2_KL202_MQ	60^{H7}	75	19	40	75	18	69.5	3.5	3	M5

In the table above, you will find example dimensions for the motor connection for the MQ motor adapter.

Note that when dimension c is lengthened, dimensions c6 and l5 are lengthened accordingly.

You will find additional motor connection dimensions for the MQ motor adapter in our STÖBER Configurator at <https://configurator.stoeber.de/en-US/>. Here, you can directly download a 3D model of your drive.

11.3.2 Pinion position S



1) Axial locking (optional)

Output dimensions

Type	mn	az	$\varnothing b$	B2	$\varnothing d0$	$\varnothing db$	$\varnothing dk$	$\varnothing dsi$	$\varnothing e$	f	h0	H	l _b	l _z	l _{z4}	l _{si}	m	m1	s4	x
ZV216SSKL1_	2	39.98	60_{j6}	75	33.95	30	39.81	25	75	3	22	90	4.5	26	35.5	5	67.5	46	M6	0.50
ZV220SSKL2_	2	44.02	75_{j6}	92	42.44	38	47.90	30	90	3	22	108	12.5	26	44.5	7	88.5	55	M6	0.40

Example dimensions for the motor connection

Type	$\varnothing b6$	$\varnothing e6$	$\varnothing d2max$	l5	$\square a6$	c	c6	f6	l7	s6
ZV2_KL102_MQ	40^{H7}	63	16	30	55	15	61.5	3.5	3	M5
ZV2_KL202_MQ	60^{H7}	75	19	40	75	18	69.5	3.5	3	M5

In the table above, you will find example dimensions for the motor connection for the MQ motor adapter.

Note that when dimension c is lengthened, dimensions c6 and l5 are lengthened accordingly.

You will find additional motor connection dimensions for the MQ motor adapter in our STOBER Configurator at <https://configurator.stoerber.de/en-US/>. Here, you can directly download a 3D model of your drive.

11.4 Type designation

In this chapter, you can find an explanation of the type designation with the associated options.

Additional ordering information not included in the type designation can be found at the end of the chapter.

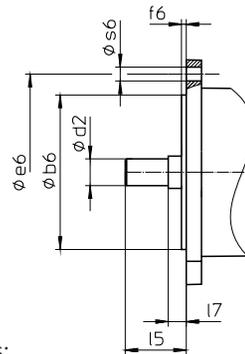
Example code

Z	V	2	20	S	S	KL	2	0	2	P	G	0080	MQ
---	---	---	----	---	---	----	---	---	---	---	---	------	----

Explanation

Code	Designation	Design
Z	Type	Rack and pinion gearbox
V	Design	Plug-on pinion
2	Normal module	$m_n = 2$ mm (example)
20	Number of teeth	$z = 20$ (example)
S	Helix angle	Left-hand 19° 31' 42"
E	Pinion position	Shaft end
S		Shaft shoulder
KL	Type	Helical bevel gearbox
2	Size	2 (example)
0	Generation	Generation 0
2	Stages	Two-stage
P	Shaft	Solid shaft with feather key
G	Housing	Pitch circle diameter
0080	Transmission ratio ($i \times 10$)	$i = 8$ (example)
MQ	Motor adapter	Square motor adapter with backlash-free plug-in coupling

To complete the type designation, also specify the following in your order:



- Motor type or motor dimensions:

To choose a suitable motor connection, use the STOBBER Configurator at

<https://configurator.stoeber.de/en-US/> and choose your motor or the dimensions of the motor connection.

- Attachment of solid shaft: gearbox side 3 or 4
- Pitch circle diameter: gearbox side 3 or 4
- Position of locking screw access, see the chapter [▶ 11.5.7]
- Axial locking (optional), see the chapter [▶ 11.3]

An explanation of the gearbox sides can be found in the chapter [▶ 11.5.5]

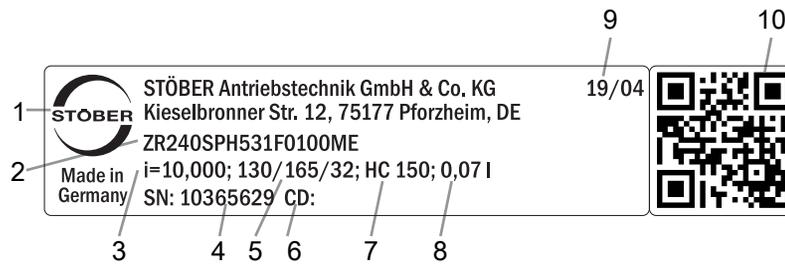
In this product catalog, you will find all the information about rack and pinion gearboxes with a motor adapter.

All input options available upon request are listed in the chapter [▶ 11.5.1].

To make selecting your rack and pinion gearbox easy, use our STOBBER Configurator at <https://configurator.stoeber.de/en-US/>.

11.4.1 Nameplate

The following figure illustrates and explains the nameplate of a gearbox.



Code	Designation
1	Name of manufacturer
2	Type designation
3	Gear ratio of the gearbox
4	Serial number of the gearbox
5	Dimensions of the motor adapter (pilot/bolt circle/motor shaft diameter)
6	Customer-specific data
7	Lubricant specification
8	Lubricant fill volume
9	Date of manufacture (year/calendar week)
10	QR code (link to product information)

11.4.1.1 Supporting documents

You can view or download supporting documents for the product by reading off the serial number on the nameplate of the product and entering it at the following address online:

<https://id.stober.com>

Alternatively, you can use a suitable mobile device to scan in the QR code on the nameplate of the product in order to be linked to the supporting documents.

11.5 Product description

11.5.1 Input options

In this chapter, you will find all available input options:

MQ motor adapter



Catalog ID 443137_en

EZ synchronous servo motor



Catalog ID 443286_en

LM Lean motor



On request

The corresponding catalogs can be found at <http://www.stober.de/en/downloads/>

Enter the ID of the catalog in the Search term field.

11.5.2 Square motor adapter with backlash-free plug-in coupling (MQ)

In this chapter, you will find a description of the backlash-free plug-in coupling (jaw coupling).

Properties:

- Fast and easy motor attachment
- With integrated thermal length compensation, compensates for linear expansion of the motor shaft
- Balanced for smooth running without vibration, even at high speeds
- Large selection of motor shaft diameters and lengths
- Error-free, thanks to exact centering of the motor



Fig. 1: Backlash-free plug-in coupling

11.5.3 Gear rack

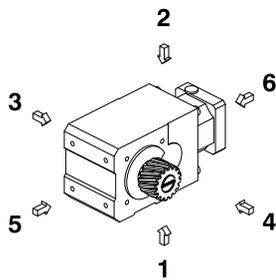
The gear rack used must have a right-hand design (19° 31' 42"); the load capacity must not be exceeded.

When using a STOBER gear rack, please also observe the project configuration in the chapter [\[▶ 13.6\]](#).

11.5.4 Installation conditions

The specified torques and forces only apply when gearboxes are fastened on the machine side using screws of strength class 10.9. In addition, the gear housings must be adjusted at the pilot. The machine-side fit must be H7.

11.5.5 Gearbox sides



The numbers identify the gearbox sides.

11.5.6 Lubricants

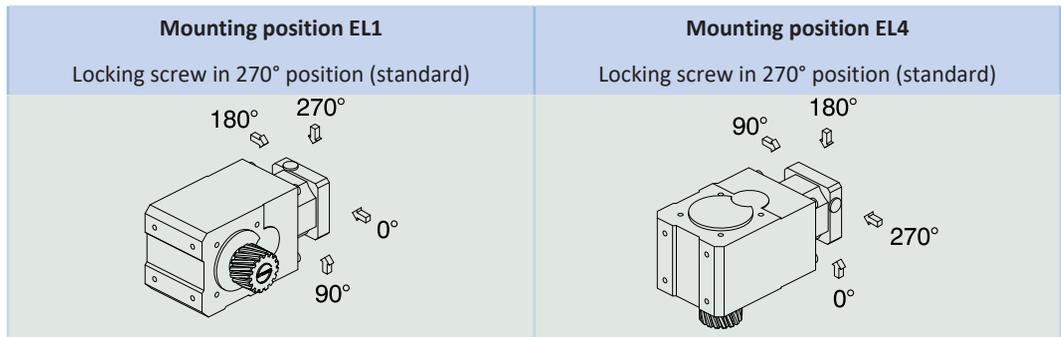
STOBER fills the gearboxes with the amount and type of lubricant specified on the nameplate.

You will receive lubricants for use in the food industry upon request.

11.5.6.1 Lubrication of rack and pinion gearbox

Ensure permanent lubrication with the lubricants recommended in the chapter [\[▶ 13.5.1\]](#).

11.5.7 Position of locking screw access



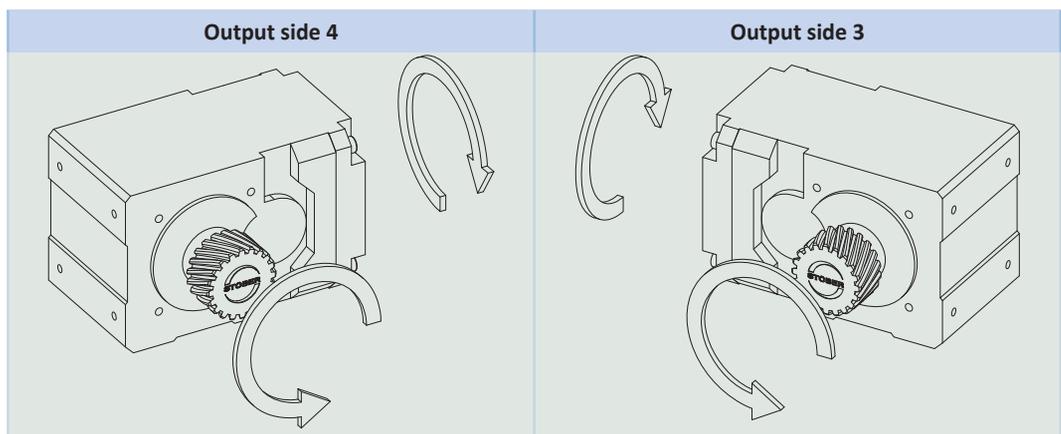
Indicate variations for your gearbox in the order.

Note that the access hole for the locking screw also rotates when the gearbox is rotated to another mounting position.

11.5.8 Other product features

Feature	Value
Max. permitted gearbox temperature (on the surface of the gearbox)	≤ 80 °C
Paint	Black RAL 9005
(ATEX) Directive 2014/34/EU (optional)	Not suitable.
Protection class: ¹	
Planetary gearbox	IP65
Pinion/gear rack	IPXX

11.5.9 Direction of rotation



The pictures show mounting position EL1.

11.6 Project configuration

Project your drives using our SERVOSOFT designing software. Download SERVOSOFT free of charge after registration at <https://www.stoeber.de/en/services/info-servosoft/>.

It is the most convenient and reliable method of drive selection, as the entire torque/speed curve of the application is displayed and evaluated here in the curve of the geared motor.

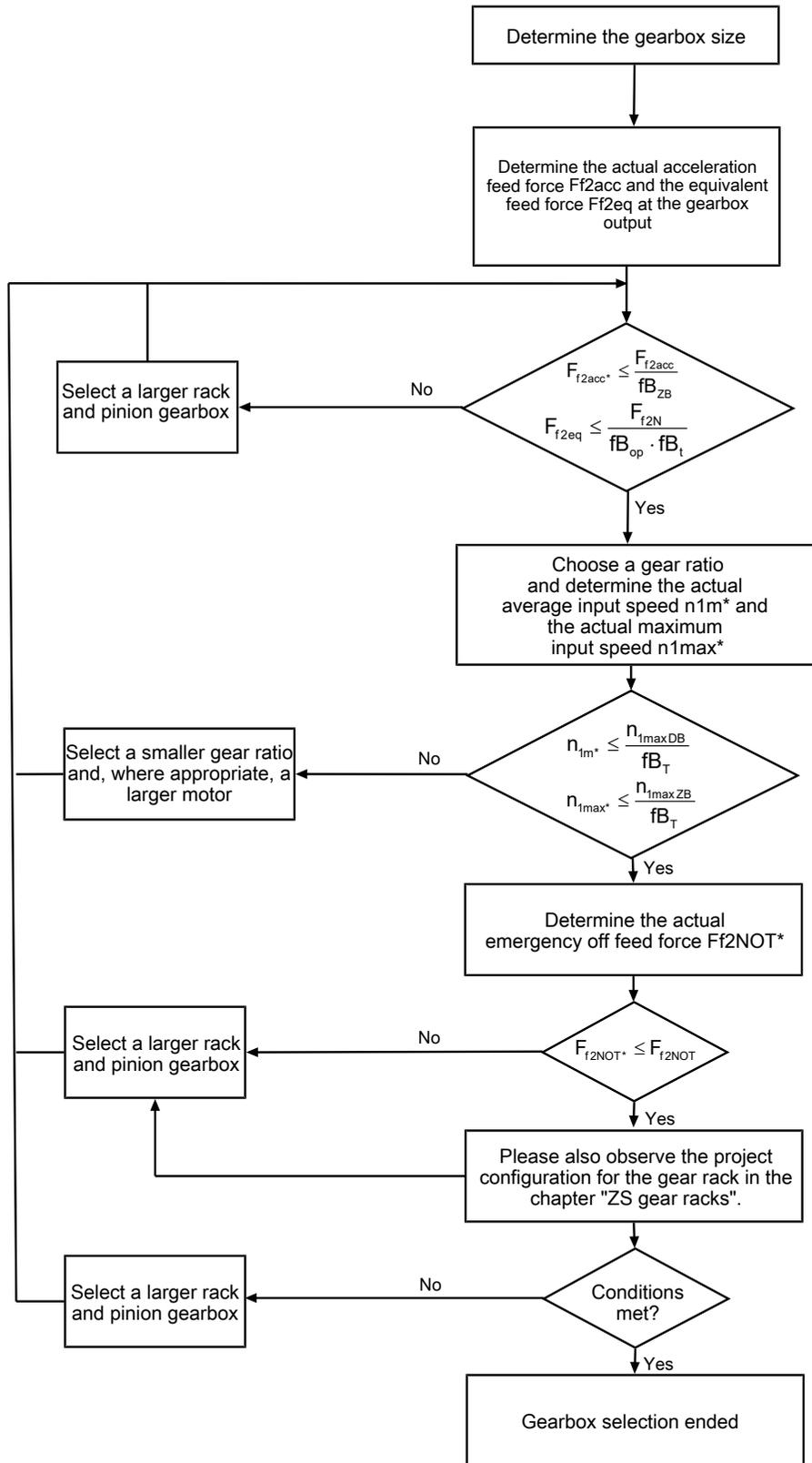
In this chapter, only limit values for specific operating points can be taken into consideration for manual drive selection.

The formula symbols for values actually present in the application are marked with *.

An explanation of the formula symbols can be found in the chapter [▶ 15.1](#).

¹ Observe the protection class of all the components.

11.6.1 Drive selection

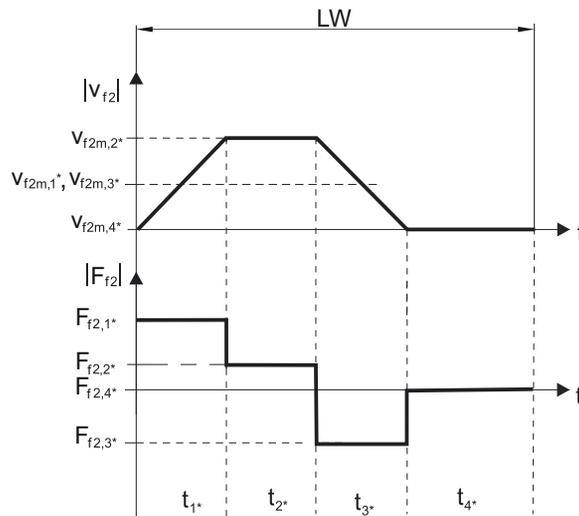


Refer to the selection tables for the values for i , n_{1maxDB} , n_{1maxZB} , F_{f2acc} , F_{f2N} and F_{f2NOT} . The forces depend on the pinion position (E or S). The speeds are partially dependent on the mounting position.

The values for fb_T , fb_{op} , fb_t and fb_{ZB} can be found in the corresponding tables in this chapter.

Example of cyclic operation

The following calculations are based on a representation of the power taken from the output based in accordance with the following example:



Calculation of the actual maximum acceleration feed force

$$F_{f2acc} = m \cdot a^* + F_{L^*}$$

Calculation of the actual average input speed

$$n_{1m} = \frac{v_{f2m} \cdot i}{d_0 \cdot \pi}$$

$$v_{f2m} = \frac{|v_{f2m,1}| \cdot t_{1^*} + \dots + |v_{f2m,n}| \cdot t_{n^*}}{t_{1^*} + \dots + t_{n^*}}$$

If $t_{1^*} + \dots + t_{3^*} \geq 6$ min, determine v_{2m}^* without the rest phase t_{4^*} .

The values for the ratio i can be found in the selection tables.

Calculation of the actual emergency off feed force

$$F_{f2NOT} = m \cdot a_{NOT} + F_{L^*}$$

Calculation of the actual equivalent feed force

$$F_{f2eq} = \sqrt[3]{\frac{|v_{f2m,1}| \cdot t_{1^*} \cdot |F_{f2,1}|^3 + \dots + |v_{f2m,n}| \cdot t_{n^*} \cdot |F_{f2,n}|^3}{|v_{f2m,1}| \cdot t_{1^*} + \dots + |v_{f2m,n}| \cdot t_{n^*}}}$$

Operating factors

Operating mode	fB_{op}
Uniform continuous operation	1.00
Cyclic operation	1.25
Reversing load cyclic operation	1.40
Run time	fB_t
Daily runtime ≤ 8 h	1.00
Daily runtime ≤ 16 h	1.15
Daily runtime ≤ 24 h	1.20
Cyclic operation	fB_{ZB}
≤ 1000 load changes/hour (LW/h)	1.00
> 1000 load changes/hour (LW/h)	1.15

Temperature		f_{B_T}
Motor cooling	Surrounding temperature	
Motor with forced ventilation	$\leq 20\text{ }^\circ\text{C}$	0.9
	$\leq 30\text{ }^\circ\text{C}$	1.0
	$\leq 40\text{ }^\circ\text{C}$	1.15
Motor with convection cooling	$\leq 20\text{ }^\circ\text{C}$	1.0
	$\leq 30\text{ }^\circ\text{C}$	1.1
	$\leq 40\text{ }^\circ\text{C}$	1.25

Notes

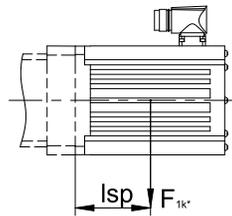
- The maximum permitted gearbox temperature (see the "Other product features" chapter) must not be exceeded, as that could result in damage.
- For braking from full speed (for example, when the power fails or when setting up the machine), note the permitted gearbox feed forces (F_{f2acc} F_{f2NOT}) in the selection tables.

11.6.2 Permitted breakdown torques at the gearbox input

For a horizontal mounting position of the motor, verify that the permitted breakdown torque at the gearbox input is not exceeded before installation on a STOEBER gearbox. You can find information for how to do that in this chapter.

Calculate the actual breakdown torque as follows:

$$M_{1k^*} = F_{1k^*} \cdot l_{sp} \leq M_{1k}$$



If higher values are required, please contact STOEBER.

Type	M_{1k} [Nm]
KL1_MQ	15
KL2_MQ	20

11.7 Additional documentation

Additional documentation related to the product can be found at

<http://www.stoeber.de/en/downloads/>

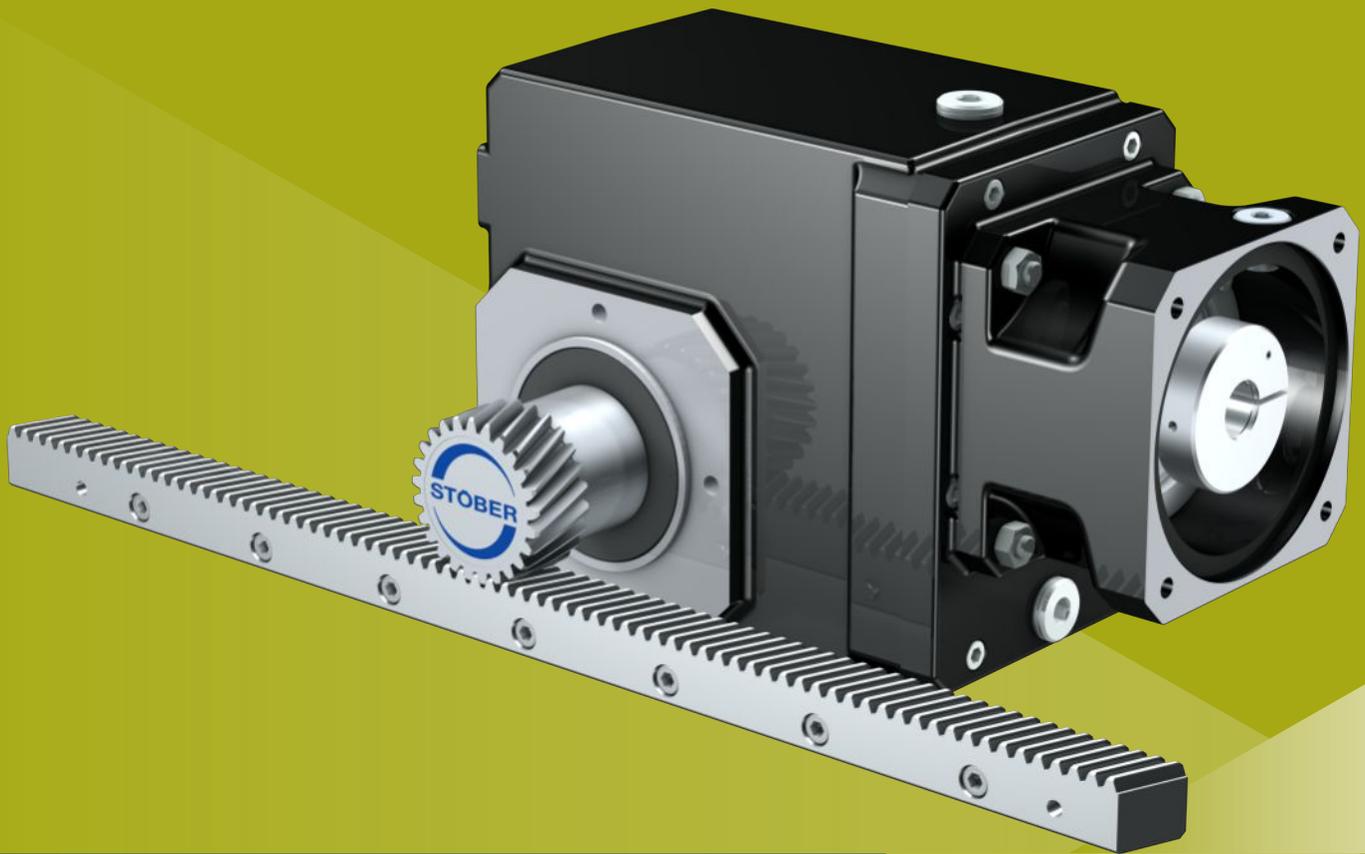
Enter the ID of the documentation in the Search term field.

Documentation	ID
Operating manual gearboxes, geared motors KL	443363_en
Operating manual gear racks	443392_en

12 ZVK rack and pinion gearbox

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12 Rack and pinion gearbox

ZVK

12.1 Overview

High Flexibility highly rigid right-angle gearboxes with plug-on pinion

Features

Power density	★★★★☆
Linear clearance	★★★★☆
Price category	€
Smooth operation	★★★★☆
Linear rigidity	★★★★☆
Mass moment of inertia	★★★★☆
Ready-to-install drive solution	✓
Pinion gearing quality 6 (DIN 3962)	✓
Helical gearing	✓
Case-hardened and smoothed	✓

Key ★☆☆☆☆ good | ★★★★★ excellent
 € Economy | €€€€€ Premium

Technical data

m_n	2 – 4 mm
z	18 – 25
F_{f2acc}	2.7 – 16 kN
$v_{f2maxZB}$	0.06 – 3.8 m/s
Δs	12 – 111 μ m

12.2 Selection tables

The technical data specified in the selection tables applies to:

- De-energized installation
- Permanent lubrication with the lubricants recommended in the chapter on gear racks [▶ 13.5.1](#)
- Case-hardened pinions, helical (left-hand 19° 31' 42"), gearing quality 6
- Installation altitudes up to 1000 m above sea level
- Surrounding temperatures from 0 °C to 40 °C
- Without consideration of the thermal limiting performance
- C_{lin} : Pinion position S

For all other technical data, refer to <https://configurator.stoeber.de/en-US/>.

An explanation of the formula symbols can be found in the chapter [▶ 15.1](#).

i	Type	n_{1maxDB}		n_{1maxZB}	d_{MW}	$v_{f2maxZB}$	Δs	Δs_{redII}	Δs_{redI}	C_{lin}	m_n	z	d_0	$F_{f2N,S}$	$F_{f2N,E}$	F_{f2accS}	F_{f2accE}	$F_{f2NOT,S}$	$F_{f2NOT,E}$	M_{2accS}	M_{2accE}
		EL1,2 [rpm]	EL3,4,5,6 [rpm]	[rpm]	[mm]	[m/s]	[μ m]	[μ m]	[μ m]	[N/ μ m]	[mm]		[mm]	[kN]	[kN]	[kN]	[kN]	[kN]	[kN]	[kN]	[Nm]
ZV2K1 ($F_{v2acc,max} = 4,9$ kN)																					
4.000	ZV220S_K102_0040 ME10	3300	2800	5000	≤19	2.78	74	37	–	17	2	20	42.4	3.1	3.1	4.4	3.2	5.5	5.5	93	68
4.000	ZV220S_K102_0040 ME20	3300	2800	5000	≤24	2.78	74	37	–	17	2	20	42.4	3.1	3.1	4.4	3.2	5.5	5.5	93	68
5.568	ZV220S_K102_0056 ME10	3300	2800	5000	≤19	2.00	74	37	–	17	2	20	42.4	3.4	3.2	4.9	3.2	7.6	6.4	105	68
5.568	ZV220S_K102_0056 ME20	3300	2800	5000	≤24	2.00	74	37	–	17	2	20	42.4	3.4	3.2	4.9	3.2	7.6	6.4	105	68
6.000	ZV220S_K102_0060 ME10	3300	2800	5000	≤19	1.85	74	37	–	17	2	20	42.4	3.5	3.2	4.9	3.2	8.2	6.4	105	68
6.000	ZV220S_K102_0060 ME20	3300	2800	5000	≤24	1.85	74	37	–	17	2	20	42.4	3.5	3.2	4.9	3.2	8.2	6.4	105	68
6.644	ZV220S_K102_0066 ME10	3600	3300	5500	≤19	1.84	74	37	–	17	2	20	42.4	3.6	3.2	4.9	3.2	9.1	6.4	105	68
6.644	ZV220S_K102_0066 ME20	3600	3300	5500	≤24	1.84	74	37	–	17	2	20	42.4	3.6	3.2	4.9	3.2	9.1	6.4	105	68
8.309	ZV220S_K102_0083 ME10	3600	3300	5500	≤19	1.47	74	37	–	17	2	20	42.4	3.9	3.2	4.9	3.2	9.9	6.4	105	68
8.309	ZV220S_K102_0083 ME20	3600	3300	5500	≤24	1.47	74	37	–	17	2	20	42.4	3.9	3.2	4.9	3.2	9.9	6.4	105	68
9.249	ZV220S_K102_0092 ME10	3600	3300	5500	≤19	1.32	74	37	–	17	2	20	42.4	4.1	3.2	4.9	3.2	9.9	6.4	105	68
9.249	ZV220S_K102_0092 ME20	3600	3300	5500	≤24	1.32	74	37	–	17	2	20	42.4	4.1	3.2	4.9	3.2	9.9	6.4	105	68
10.14	ZV220S_K102_0100 ME10	4000	3800	6000	≤19	1.32	74	37	–	17	2	20	42.4	4.2	3.2	4.9	3.2	9.9	6.4	105	68
10.14	ZV220S_K102_0100 ME20	3700	3700	6000	≤24	1.32	74	37	–	17	2	20	42.4	4.2	3.2	4.9	3.2	9.9	6.4	105	68
11.57	ZV220S_K102_0115 ME10	3600	3300	5500	≤19	1.06	74	37	–	17	2	20	42.4	4.4	3.2	4.9	3.2	9.9	6.4	105	68
11.57	ZV220S_K102_0115 ME20	3600	3300	5500	≤24	1.06	74	37	–	17	2	20	42.4	4.4	3.2	4.9	3.2	9.9	6.4	105	68
12.62	ZV220S_K102_0125 ME10	4000	3800	6000	≤19	1.06	74	37	–	17	2	20	42.4	4.5	3.2	4.9	3.2	9.9	6.4	105	68
12.62	ZV220S_K102_0125 ME20	3700	3700	6000	≤24	1.06	74	37	–	17	2	20	42.4	4.5	3.2	4.9	3.2	9.9	6.4	105	68
14.11	ZV220S_K102_0140 ME10	4000	3800	6000	≤19	0.95	74	37	–	17	2	20	42.4	4.7	3.2	4.9	3.2	9.9	6.4	105	68
14.11	ZV220S_K102_0140 ME20	3700	3700	6000	≤24	0.95	74	37	–	17	2	20	42.4	4.7	3.2	4.9	3.2	9.9	6.4	105	68
16.71	ZV220S_K102_0165 ME10	4000	4000	7000	≤19	0.93	74	37	–	17	2	20	42.4	4.9	3.2	4.9	3.2	9.9	6.4	105	68
16.71	ZV220S_K102_0165 ME20	3700	3700	6000	≤24	0.80	74	37	–	17	2	20	42.4	4.9	3.2	4.9	3.2	9.9	6.4	105	68
17.56	ZV220S_K102_0175 ME10	4000	3800	6000	≤19	0.76	74	37	–	17	2	20	42.4	4.9	3.2	4.9	3.2	9.9	6.4	105	68
17.56	ZV220S_K102_0175 ME20	3700	3700	6000	≤24	0.76	74	37	–	17	2	20	42.4	4.9	3.2	4.9	3.2	9.9	6.4	105	68
20.15	ZV220S_K102_0200 ME10	4000	4000	7000	≤19	0.77	74	37	–	17	2	20	42.4	4.9	3.2	4.9	3.2	9.9	6.4	105	68
20.15	ZV220S_K102_0200 ME20	3700	3700	6000	≤24	0.66	74	37	–	17	2	20	42.4	4.9	3.2	4.9	3.2	9.9	6.4	105	68
23.27	ZV220S_K102_0230 ME10	4000	4000	7000	≤19	0.67	74	37	–	17	2	20	42.4	4.9	3.2	4.9	3.2	9.9	6.4	105	68
23.27	ZV220S_K102_0230 ME20	3700	3700	6000	≤24	0.57	74	37	–	17	2	20	42.4	4.9	3.2	4.9	3.2	9.9	6.4	105	68
25.22	ZV220S_K102_0250 ME10	4000	4000	7000	≤19	0.62	74	37	–	17	2	20	42.4	4.5	3.2	4.9	3.2	9.1	6.4	105	68
25.22	ZV220S_K102_0250 ME20	3700	3700	6000	≤24	0.53	74	37	–	17	2	20	42.4	4.5	3.2	4.9	3.2	9.1	6.4	105	68
28.05	ZV220S_K102_0280 ME10	4000	4000	7000	≤19	0.56	74	37	–	17	2	20	42.4	4.9	3.2	4.9	3.2	9.9	6.4	105	68
28.05	ZV220S_K102_0280 ME20	3700	3700	6000	≤24	0.48	74	37	–	17	2	20	42.4	4.9	3.2	4.9	3.2	9.9	6.4	105	68
33.71	ZV220S_K102_0340 ME10	4000	4000	7000	≤19	0.46	74	37	–	17	2	20	42.4	3.4	3.2	4.1	3.2	6.9	6.4	88	68
35.11	ZV220S_K102_0350 ME10	4000	4000	7000	≤19	0.44	74	37	–	17	2	20	42.4	4.9	3.2	4.9	3.2	9.9	6.4	105	68
35.11	ZV220S_K102_0350 ME20	3700	3700	6000	≤24	0.38	74	37	–	17	2	20	42.4	4.9	3.2	4.9	3.2	9.9	6.4	105	68
40.30	ZV220S_K102_0400 ME10	4000	4000	7000	≤19	0.39	74	37	–	17	2	20	42.4	2.9	2.9	3.5	3.2	5.8	5.8	74	68
46.92	ZV220S_K102_0470 ME10	4000	4000	7000	≤19	0.33	74	37	–	17	2	20	42.4	4.8	3.2	4.9	3.2	9.6	6.4	105	68
50.31	ZV220S_K102_0500 ME10	4000	4000	7000	≤19	0.31	74	37	–	17	2	20	42.4	2.4	2.4	2.8	2.8	4.7	4.7	60	60
56.10	ZV220S_K102_0560 ME10	4000	4000	7000	≤19	0.28	74	37	–	17	2	20	42.4	4.0	3.2	4.8	3.2	8.1	6.4	103	68
70.03	ZV220S_K102_0700 ME10	4000	4000	7000	≤19	0.22	74	37	–	17	2	20	42.4	3.3	3.2	3.9	3.2	6.6	6.4	83	68
ZV2K2 ($F_{v2acc,max} = 8,3$ kN)																					
4.000	ZV225S_K202_0040 ME20	3000	2600	4500	≤32	3.13	77	39	12	23	2	25	53.1	4.4	4.4	6.6	5.2	11	10	174	138
4.000	ZV225S_K202_0040 ME30	3000	2600	4500	≤38	3.13	77	39	12	23	2	25	53.1	4.4	4.4	6.6	5.2	11	10	174	138
4.364	ZV225S_K202_0044 ME10	3000	2600	4500	≤19	2.86	77	39	12	23	2	25	53.1	3.8	3.8	3.8	3.8	4.8	4.8	102	102
4.364	ZV225S_K202_0044 ME20	3000	2600	4500	≤32	2.86	77	39	12	23	2	25	53.1	4.5	4.5	6.8	5.2	12	10	180	138
4.364	ZV225S_K202_0044 ME30	3000	2600	4500	≤38	2.86	77	39	12	24	2	25	53.1	4.5	4.5	6.8	5.2	12	10	180	138
5.177	ZV225S_K202_0052 ME20	3000	2600	4500	≤32	2.41	77	39	12	23	2	25	53.1	4.8	4.8	7.2	5.2	14	10	190	138
5.177	ZV225S_K202_0052 ME30	3000	2600	4500	≤38	2.41	77	39	12	24	2	25	53.1	4.8	4.8	7.2	5.2	14	10	190	138

12.2 Selection tables 12 ZVK rack and pinion gearbox

i	Type	n _{1maxDB}		n _{1maxZB}	d _{MW}	v _{zmaxZB}	Δs	Δs _{redII}	Δs _{redI}	C _{lin}	m _n	z	d ₀	F _{zN,S}	F _{zN,E}	F _{zaccS}	F _{zaccE}	F _{zNOT,S}	F _{zNOT,E}	M _{zaccS}	M _{zaccE}
		EL1,2 [rpm]	EL3,4,5,6 [rpm]																		
ZV2K2 (F_{v2acc,max} = 8,3 kN)																					
6.000	ZV225S_K202_0060 ME10	3000	2600	4500	≤19	2.08	77	39	12	23	2	25	53.1	5.0	5.0	5.3	5.2	6.6	6.6	140	138
6.000	ZV225S_K202_0060 ME20	3000	2600	4500	≤32	2.08	77	39	12	24	2	25	53.1	5.0	5.0	7.5	5.2	15	10	200	138
6.000	ZV225S_K202_0060 ME30	3000	2600	4500	≤38	2.08	77	39	12	24	2	25	53.1	5.0	5.0	7.5	5.2	15	10	200	138
6.683	ZV225S_K202_0067 ME10	3500	3100	5000	≤19	2.08	77	39	12	23	2	25	53.1	5.1	5.1	5.9	5.2	7.3	7.3	156	138
6.683	ZV225S_K202_0067 ME20	3500	3100	5000	≤32	2.08	77	39	12	24	2	25	53.1	5.2	5.2	7.8	5.2	15	10	207	138
6.683	ZV225S_K202_0067 ME30	3500	3100	5000	≤38	2.08	77	39	12	24	2	25	53.1	5.2	5.2	7.8	5.2	15	10	207	138
7.118	ZV225S_K202_0071 ME20	3000	2600	4500	≤32	1.76	77	39	12	24	2	25	53.1	5.3	5.2	8.0	5.2	15	10	211	138
7.118	ZV225S_K202_0071 ME30	3000	2600	4500	≤38	1.76	77	39	12	24	2	25	53.1	5.3	5.2	8.0	5.2	15	10	211	138
8.397	ZV225S_K202_0084 ME10	3500	3100	5000	≤19	1.65	77	39	12	23	2	25	53.1	5.6	5.2	7.4	5.2	9.2	9.2	196	138
8.397	ZV225S_K202_0084 ME20	3500	3100	5000	≤32	1.65	77	39	12	24	2	25	53.1	5.6	5.2	8.3	5.2	15	10	220	138
8.397	ZV225S_K202_0084 ME30	3500	3100	5000	≤38	1.65	77	39	12	24	2	25	53.1	5.6	5.2	8.3	5.2	15	10	220	138
9.190	ZV225S_K202_0092 ME10	3500	3100	5000	≤19	1.51	77	39	12	23	2	25	53.1	5.8	5.2	8.1	5.2	10	10	214	138
9.190	ZV225S_K202_0092 ME20	3500	3100	5000	≤32	1.51	77	39	12	24	2	25	53.1	5.8	5.2	8.3	5.2	15	10	220	138
9.190	ZV225S_K202_0092 ME30	3500	3100	5000	≤38	1.51	77	39	12	24	2	25	53.1	5.8	5.2	8.3	5.2	15	10	220	138
10.07	ZV225S_K202_0100 ME10	3900	3500	5500	≤19	1.52	77	39	12	23	2	25	53.1	5.9	5.2	8.3	5.2	11	10	220	138
10.07	ZV225S_K202_0100 ME20	3700	3500	5500	≤32	1.52	77	39	12	24	2	25	53.1	6.0	5.2	8.3	5.2	15	10	220	138
10.07	ZV225S_K202_0100 ME30	3500	3500	5000	≤38	1.38	77	39	12	24	2	25	53.1	6.0	5.2	8.3	5.2	15	10	220	138
11.55	ZV225S_K202_0115 ME10	3500	3100	5000	≤19	1.20	77	39	12	23	2	25	53.1	6.2	5.2	8.3	5.2	13	10	220	138
11.55	ZV225S_K202_0115 ME20	3500	3100	5000	≤32	1.20	77	39	12	24	2	25	53.1	6.2	5.2	8.3	5.2	15	10	220	138
11.55	ZV225S_K202_0115 ME30	3500	3100	5000	≤38	1.20	77	39	12	24	2	25	53.1	6.2	5.2	8.3	5.2	15	10	220	138
12.71	ZV225S_K202_0125 ME10	3900	3500	5500	≤19	1.20	77	39	12	24	2	25	53.1	6.3	5.2	8.3	5.2	14	10	220	138
12.71	ZV225S_K202_0125 ME20	3700	3500	5500	≤32	1.20	77	39	12	24	2	25	53.1	6.4	5.2	8.3	5.2	15	10	220	138
12.71	ZV225S_K202_0125 ME30	3500	3500	5000	≤38	1.09	77	39	12	24	2	25	53.1	6.4	5.2	8.3	5.2	15	10	220	138
13.85	ZV225S_K202_0140 ME10	3900	3500	5500	≤19	1.10	77	39	12	24	2	25	53.1	6.6	5.2	8.3	5.2	15	10	220	138
13.85	ZV225S_K202_0140 ME20	3700	3500	5500	≤32	1.10	77	39	12	24	2	25	53.1	6.6	5.2	8.3	5.2	15	10	220	138
13.85	ZV225S_K202_0140 ME30	3500	3500	5000	≤38	1.00	77	39	12	24	2	25	53.1	6.6	5.2	8.3	5.2	15	10	220	138
16.86	ZV225S_K202_0170 ME10	4000	3900	6500	≤19	1.07	77	39	12	24	2	25	53.1	6.7	5.2	8.3	5.2	15	10	220	138
16.86	ZV225S_K202_0170 ME20	3700	3700	6000	≤32	0.99	77	39	12	24	2	25	53.1	7.1	5.2	8.3	5.2	15	10	220	138
16.86	ZV225S_K202_0170 ME30	3500	3500	5000	≤38	0.82	77	39	12	24	2	25	53.1	7.1	5.2	8.3	5.2	15	10	220	138
17.47	ZV225S_K202_0175 ME10	3900	3500	5500	≤19	0.88	77	39	12	24	2	25	53.1	7.2	5.2	8.3	5.2	15	10	220	138
17.47	ZV225S_K202_0175 ME20	3700	3500	5500	≤32	0.88	77	39	12	24	2	25	53.1	7.2	5.2	8.3	5.2	15	10	220	138
17.47	ZV225S_K202_0175 ME30	3500	3500	5000	≤38	0.80	77	39	12	24	2	25	53.1	7.2	5.2	8.3	5.2	15	10	220	138
20.33	ZV225S_K202_0200 ME10	4000	3900	6500	≤19	0.89	77	39	12	24	2	25	53.1	6.9	5.2	8.3	5.2	15	10	220	138
20.33	ZV225S_K202_0200 ME20	3700	3700	6000	≤24	0.82	77	39	12	24	2	25	53.1	7.5	5.2	8.3	5.2	15	10	220	138
23.18	ZV225S_K202_0230 ME10	4000	3900	6500	≤19	0.78	77	39	12	24	2	25	53.1	7.5	5.2	8.3	5.2	15	10	220	138
23.18	ZV225S_K202_0230 ME20	3700	3700	6000	≤32	0.72	77	39	12	24	2	25	53.1	7.5	5.2	8.3	5.2	15	10	220	138
23.18	ZV225S_K202_0230 ME30	3500	3500	5000	≤38	0.60	77	39	12	24	2	25	53.1	7.5	5.2	8.3	5.2	15	10	220	138
25.13	ZV225S_K202_0250 ME10	4000	3900	6500	≤19	0.72	77	39	12	24	2	25	53.1	7.1	5.2	8.3	5.2	15	10	220	138
25.13	ZV225S_K202_0250 ME20	3700	3700	6000	≤24	0.66	77	39	12	24	2	25	53.1	7.5	5.2	8.3	5.2	15	10	220	138
27.95	ZV225S_K202_0280 ME10	4000	3900	6500	≤19	0.65	77	39	12	24	2	25	53.1	7.5	5.2	8.3	5.2	15	10	220	138
27.95	ZV225S_K202_0280 ME20	3700	3700	6000	≤24	0.60	77	39	12	24	2	25	53.1	7.5	5.2	8.3	5.2	15	10	220	138
33.62	ZV225S_K202_0340 ME10	4000	3900	6500	≤19	0.54	77	39	12	24	2	25	53.1	5.8	5.2	7.0	5.2	12	10	185	138
33.62	ZV225S_K202_0340 ME20	3700	3700	6000	≤24	0.50	77	39	12	24	2	25	53.1	5.8	5.2	7.0	5.2	12	10	185	138
34.55	ZV225S_K202_0350 ME10	4000	3900	6500	≤19	0.52	77	39	12	24	2	25	53.1	7.5	5.2	8.3	5.2	15	10	220	138
34.55	ZV225S_K202_0350 ME20	3700	3700	6000	≤24	0.48	77	39	12	24	2	25	53.1	7.5	5.2	8.3	5.2	15	10	220	138
39.45	ZV225S_K203_0390 ME10	4000	3900	6500	≤19	0.46	77	46	19	24	2	25	53.1	7.5	5.2	7.6	5.2	9.5	9.5	202	138
40.39	ZV225S_K202_0400 ME10	4000	3900	6500	≤19	0.45	77	39	12	24	2	25	53.1	4.4	4.4	5.2	5.2	7.4	7.4	139	138
45.22	ZV225S_K203_0450 ME10	4000	3900	6500	≤19	0.40	77	46	19	24	2	25	53.1	7.5	5.2	8.3	5.2	11	10	220	138
46.23	ZV225S_K202_0460 ME10	4000	3900	6500	≤19	0.39	77	39	12	24	2	25	53.1	7.5	5.2	8.3	5.2	15	10	220	138
46.23	ZV225S_K202_0460 ME20	3700	3700	6000	≤24	0.36	77	39	12	24	2	25	53.1	7.5	5.2	8.3	5.2	15	10	220	138
49.76	ZV225S_K203_0500 ME10	4000	3900	6500	≤19	0.36	77	46	19	24	2	25	53.1	7.5	5.2	8.3	5.2	12	10	220	138
50.49	ZV225S_K202_0500 ME10	4000	3900	6500	≤19	0.36	77	39	12	24	2	25	53.1	3.6	3.6	4.4	4.4	6.9	6.9	116	116
54.25	ZV225S_K203_0540 ME10	4000	3900	6500	≤19	0.33	77	46	19	24	2	25	53.1	7.5	5.2	8.3	5.2	13	10	220	138
55.54	ZV225S_K202_0560 ME10	4000	3900	6500	≤19	0.33	77	39	12	24	2	25	53.1	6.0	5.2	7.2	5.2	10	10	191	138
66.03	ZV225S_K203_0660 ME10	4000	3900	6500	≤19	0.27	77	46	19	24	2	25	53.1	7.5	5.2	8.3	5.2	15	10	220	138
68.42	ZV225S_K203_0680 ME10	4000	3900	6500	≤19	0.26	77	46	19	24	2	25	53.1	7.5	5.2	8.3	5.2	15	10	220	138
69.43	ZV225S_K202_0690 ME10	4000	3900	6500	≤19	0.26	77	39	12	24	2	25	53.1	5.0	5.0	6.0	5.2	9.5	9.5	159	138
79.62	ZV225S_K203_0800 ME10	4000	3900	6500	≤19	0.23	77	46	19	24	2	25	53.1	7.5	5.2	8.3	5.2	15	10	220	138
90.79	ZV225S_K203_0910 ME10	4000	3900	6500	≤19	0.20	77	46	19	24	2	25	53.1	7.5	5.2	8.3	5.2	15	10	220	138
109.5	ZV225S_K203_1090 ME10	4000	3900	6500	≤19	0.17	77	46	19	24	2	25	53.1	7.5	5.2	8.3	5.2	15	10	220	138
135.3	ZV225S_K203_1350 ME10	4000	3900	6500	≤19	0.13	77	46	19	24	2	25	53.1	7.5	5.2	8.3	5.2	15	10	220	138
181.0	ZV225S_K203_1810 ME10	4000	3900	6500	≤19																

i	Type	n _{1maxDB}		n _{1maxZB}	d _{MW}	v _{f2maxZB}	Δs	Δs _{red1l}	Δs _{red1r}	C _{in}	m _n	z	d ₀	F _{f2N,S}	F _{f2N,E}	F _{f2accS}	F _{f2accE}	F _{f2NOT,S}	F _{f2NOT,E}	M _{2accS}	M _{2accE}
		EL1,2 [rpm]	EL3,4,5,6 [rpm]																		
ZV3K2 (F_{v2acc,max} = 7,7 kN)																					
4.000	ZV318S_K202_0040 ME20	3000	2600	4500	≤32	3.38	83	42	12	22	3	18	57.3	4.1	4.1	6.1	5.4	10	10	174	154
4.000	ZV318S_K202_0040 ME30	3000	2600	4500	≤38	3.38	83	42	12	23	3	18	57.3	4.1	4.1	6.1	5.4	10	10	174	154
4.364	ZV318S_K202_0044 ME10	3000	2600	4500	≤19	3.09	83	42	12	22	3	18	57.3	3.5	3.5	3.5	3.5	4.4	4.4	102	102
4.364	ZV318S_K202_0044 ME20	3000	2600	4500	≤32	3.09	83	42	12	23	3	18	57.3	4.2	4.2	6.3	5.4	11	11	180	154
4.364	ZV318S_K202_0044 ME30	3000	2600	4500	≤38	3.09	83	42	12	23	3	18	57.3	4.2	4.2	6.3	5.4	11	11	180	154
5.177	ZV318S_K202_0052 ME20	3000	2600	4500	≤32	2.61	83	42	12	23	3	18	57.3	4.4	4.4	6.6	5.4	13	11	190	154
5.177	ZV318S_K202_0052 ME30	3000	2600	4500	≤38	2.61	83	42	12	23	3	18	57.3	4.4	4.4	6.6	5.4	13	11	190	154
6.000	ZV318S_K202_0060 ME10	3000	2600	4500	≤19	2.25	83	42	12	22	3	18	57.3	4.6	4.6	4.9	4.9	6.1	6.1	140	140
6.000	ZV318S_K202_0060 ME20	3000	2600	4500	≤32	2.25	83	42	12	23	3	18	57.3	4.6	4.6	7.0	5.4	14	11	200	154
6.000	ZV318S_K202_0060 ME30	3000	2600	4500	≤38	2.25	83	42	12	23	3	18	57.3	4.6	4.6	7.0	5.4	14	11	200	154
6.683	ZV318S_K202_0067 ME10	3500	3100	5000	≤19	2.24	83	42	12	22	3	18	57.3	4.7	4.7	5.4	5.4	6.8	6.8	156	154
6.683	ZV318S_K202_0067 ME20	3500	3100	5000	≤32	2.24	83	42	12	23	3	18	57.3	4.8	4.8	7.2	5.4	14	11	207	154
6.683	ZV318S_K202_0067 ME30	3500	3100	5000	≤38	2.24	83	42	12	23	3	18	57.3	4.8	4.8	7.2	5.4	14	11	207	154
7.118	ZV318S_K202_0071 ME20	3000	2600	4500	≤32	1.90	83	42	12	23	3	18	57.3	4.9	4.9	7.4	5.4	14	11	211	154
7.118	ZV318S_K202_0071 ME30	3000	2600	4500	≤38	1.90	83	42	12	23	3	18	57.3	4.9	4.9	7.4	5.4	14	11	211	154
8.397	ZV318S_K202_0084 ME10	3500	3100	5000	≤19	1.79	83	42	12	22	3	18	57.3	5.2	5.2	6.8	5.4	8.5	8.5	196	154
8.397	ZV318S_K202_0084 ME20	3500	3100	5000	≤32	1.79	83	42	12	23	3	18	57.3	5.2	5.2	7.7	5.4	14	11	220	154
8.397	ZV318S_K202_0084 ME30	3500	3100	5000	≤38	1.79	83	42	12	23	3	18	57.3	5.2	5.2	7.7	5.4	14	11	220	154
9.190	ZV318S_K202_0092 ME10	3500	3100	5000	≤19	1.63	83	42	12	23	3	18	57.3	5.4	5.4	7.5	5.4	9.3	9.3	214	154
9.190	ZV318S_K202_0092 ME20	3500	3100	5000	≤32	1.63	83	42	12	23	3	18	57.3	5.4	5.4	7.7	5.4	14	11	220	154
9.190	ZV318S_K202_0092 ME30	3500	3100	5000	≤38	1.63	83	42	12	23	3	18	57.3	5.4	5.4	7.7	5.4	14	11	220	154
10.07	ZV318S_K202_0100 ME10	3900	3500	5500	≤19	1.64	83	42	12	23	3	18	57.3	5.4	5.4	7.7	5.4	10	10	220	154
10.07	ZV318S_K202_0100 ME20	3700	3500	5500	≤32	1.64	83	42	12	23	3	18	57.3	5.5	5.4	7.7	5.4	14	11	220	154
10.07	ZV318S_K202_0100 ME30	3500	3500	5000	≤38	1.49	83	42	12	23	3	18	57.3	5.5	5.4	7.7	5.4	14	11	220	154
11.55	ZV318S_K202_0115 ME10	3500	3100	5000	≤19	1.30	83	42	12	23	3	18	57.3	5.8	5.4	7.7	5.4	12	11	220	154
11.55	ZV318S_K202_0115 ME20	3500	3100	5000	≤32	1.30	83	42	12	23	3	18	57.3	5.8	5.4	7.7	5.4	14	11	220	154
11.55	ZV318S_K202_0115 ME30	3500	3100	5000	≤38	1.30	83	42	12	23	3	18	57.3	5.8	5.4	7.7	5.4	14	11	220	154
12.71	ZV318S_K202_0125 ME10	3900	3500	5500	≤19	1.30	83	42	12	23	3	18	57.3	5.9	5.4	7.7	5.4	13	11	220	154
12.71	ZV318S_K202_0125 ME20	3700	3500	5500	≤32	1.30	83	42	12	23	3	18	57.3	6.0	5.4	7.7	5.4	14	11	220	154
12.71	ZV318S_K202_0125 ME30	3500	3500	5000	≤38	1.18	83	42	12	23	3	18	57.3	6.0	5.4	7.7	5.4	14	11	220	154
13.85	ZV318S_K202_0140 ME10	3900	3500	5500	≤19	1.19	83	42	12	23	3	18	57.3	6.1	5.4	7.7	5.4	14	11	220	154
13.85	ZV318S_K202_0140 ME20	3700	3500	5500	≤32	1.19	83	42	12	23	3	18	57.3	6.1	5.4	7.7	5.4	14	11	220	154
13.85	ZV318S_K202_0140 ME30	3500	3500	5000	≤38	1.08	83	42	12	23	3	18	57.3	6.1	5.4	7.7	5.4	14	11	220	154
16.86	ZV318S_K202_0170 ME10	4000	3900	6500	≤19	1.16	83	42	12	23	3	18	57.3	6.2	5.4	7.7	5.4	14	11	220	154
16.86	ZV318S_K202_0170 ME20	3700	3700	6000	≤32	1.07	83	42	12	23	3	18	57.3	6.6	5.4	7.7	5.4	14	11	220	154
16.86	ZV318S_K202_0170 ME30	3500	3500	5000	≤38	0.89	83	42	12	23	3	18	57.3	6.6	5.4	7.7	5.4	14	11	220	154
17.47	ZV318S_K202_0175 ME10	3900	3500	5500	≤19	0.95	83	42	12	23	3	18	57.3	6.6	5.4	7.7	5.4	14	11	220	154
17.47	ZV318S_K202_0175 ME20	3700	3500	5500	≤32	0.95	83	42	12	23	3	18	57.3	6.6	5.4	7.7	5.4	14	11	220	154
17.47	ZV318S_K202_0175 ME30	3500	3500	5000	≤38	0.86	83	42	12	23	3	18	57.3	6.6	5.4	7.7	5.4	14	11	220	154
20.33	ZV318S_K202_0200 ME10	4000	3900	6500	≤19	0.96	83	42	12	23	3	18	57.3	6.4	5.4	7.7	5.4	14	11	220	154
20.33	ZV318S_K202_0200 ME20	3700	3700	6000	≤24	0.89	83	42	12	23	3	18	57.3	7.0	5.4	7.7	5.4	14	11	220	154
23.18	ZV318S_K202_0230 ME10	4000	3900	6500	≤19	0.84	83	42	12	23	3	18	57.3	7.0	5.4	7.7	5.4	14	11	220	154
23.18	ZV318S_K202_0230 ME20	3700	3700	6000	≤32	0.78	83	42	12	23	3	18	57.3	7.0	5.4	7.7	5.4	14	11	220	154
23.18	ZV318S_K202_0230 ME30	3500	3500	5000	≤38	0.65	83	42	12	23	3	18	57.3	7.0	5.4	7.7	5.4	14	11	220	154
25.13	ZV318S_K202_0250 ME10	4000	3900	6500	≤19	0.78	83	42	12	23	3	18	57.3	6.5	5.4	7.7	5.4	14	11	220	154
25.13	ZV318S_K202_0250 ME20	3700	3700	6000	≤24	0.72	83	42	12	23	3	18	57.3	7.0	5.4	7.7	5.4	14	11	220	154
27.95	ZV318S_K202_0280 ME10	4000	3900	6500	≤19	0.70	83	42	12	23	3	18	57.3	7.0	5.4	7.7	5.4	14	11	220	154
27.95	ZV318S_K202_0280 ME20	3700	3700	6000	≤24	0.64	83	42	12	23	3	18	57.3	7.0	5.4	7.7	5.4	14	11	220	154
33.62	ZV318S_K202_0340 ME10	4000	3900	6500	≤19	0.58	83	42	12	23	3	18	57.3	5.4	5.4	6.5	5.4	11	11	185	154
33.62	ZV318S_K202_0340 ME20	3700	3700	6000	≤24	0.54	83	42	12	23	3	18	57.3	5.4	5.4	6.5	5.4	11	11	185	154
34.55	ZV318S_K202_0350 ME10	4000	3900	6500	≤19	0.56	83	42	12	23	3	18	57.3	7.0	5.4	7.7	5.4	14	11	220	154
34.55	ZV318S_K202_0350 ME20	3700	3700	6000	≤24	0.52	83	42	12	23	3	18	57.3	7.0	5.4	7.7	5.4	14	11	220	154
39.45	ZV318S_K203_0390 ME10	4000	3900	6500	≤19	0.49	83	50	21	23	3	18	57.3	7.0	5.4	7.1	5.4	8.8	8.8	202	154
40.39	ZV318S_K202_0400 ME10	4000	3900	6500	≤19	0.48	83	42	12	23	3	18	57.3	4.0	4.0	4.8	4.8	6.9	6.9	139	139
45.22	ZV318S_K203_0450 ME10	4000	3900	6500	≤19	0.43	83	50	21	23	3	18	57.3	7.0	5.4	7.7	5.4	10	10	220	154
46.23	ZV318S_K202_0460 ME10	4000	3900	6500	≤19	0.42	83	42	12	23	3	18	57.3	7.0	5.4	7.7	5.4	14	11	220	154
46.23	ZV318S_K202_0460 ME20	3700	3700	6000	≤24	0.39	83	42	12	23	3	18	57.3	7.0	5.4	7.7	5.4	14	11	220	154
49.76	ZV318S_K203_0500 ME10	4000	3900	6500	≤19	0.39	83	50	21	23	3	18	57.3	7.0	5.4	7.7	5.4	11	11	220	154
50.49	ZV318S_K202_0500 ME10	4000	3900	6500	≤19	0.39	83	42	12	23	3	18	57.3	3.4	3.4	4.0	4.0	6.4	6.4	116	116
54.25	ZV318S_K203_0540 ME10	4000	3900	6500	≤19	0.36	83	50	21	23	3	18	57.3	7.0	5.4	7.7	5.4	12	11	220	154
55.54	ZV318S_K202_0560 ME10	4000	3900	6500	≤19	0.35	83	42	12	23	3	18	57.3	5.5	5.4	6.7	5.4	9.4	9.4	191	154
66.03	ZV318S_K203_0660 ME10	4000	3900	6500	≤																

12.2 Selection tables 12 ZVK rack and pinion gearbox

i	Type	n _{1maxDB}		n _{1maxZB}	d _{MW}	v _{f2maxZB}	Δs	Δs _{redII}	Δs _{redI}	C _{in}	m _n	z	d ₀	F _{f2N,S}	F _{f2N,E}	F _{f2accS}	F _{f2accE}	F _{f2NOT,S}	F _{f2NOT,E}	M _{2accS}	M _{2accE}
		EL1,2 [rpm]	EL3,4,5,6 [rpm]																		
ZV3K2 (F_{v2acc,max} = 7,7 kN)																					
79.62	ZV318S_K203_0800 ME10	4000	3900	6500	≤19	0.25	83	50	21	23	3	18	57.3	7.0	5.4	7.7	5.4	14	11	220	154
90.79	ZV318S_K203_0910 ME10	4000	3900	6500	≤19	0.22	83	50	21	23	3	18	57.3	7.0	5.4	7.7	5.4	14	11	220	154
109.5	ZV318S_K203_1090 ME10	4000	3900	6500	≤19	0.18	83	50	21	23	3	18	57.3	7.0	5.4	7.7	5.4	14	11	220	154
135.3	ZV318S_K203_1350 ME10	4000	3900	6500	≤19	0.14	83	50	21	23	3	18	57.3	7.0	5.4	7.7	5.4	14	11	220	154
181.0	ZV318S_K203_1810 ME10	4000	3900	6500	≤19	0.11	83	50	21	23	3	18	57.3	7.0	5.4	7.7	5.4	14	11	220	154
217.5	ZV318S_K203_2180 ME10	4000	3900	6500	≤19	0.09	83	50	21	23	3	18	57.3	5.5	5.4	6.7	5.4	9.4	9.4	191	154
271.9	ZV318S_K203_2720 ME10	4000	3900	6500	≤19	0.07	83	50	21	23	3	18	57.3	4.6	4.6	5.5	5.4	8.8	8.8	159	154
ZV2K3 (F_{v2acc,max} = 10 kN)																					
4.000	ZV225S_K302_0040 ME20	2700	2300	4000	≤32	2.78	77	31	12	30	2	25	53.1	7.7	5.2	8.8	5.2	11	10	233	137
4.000	ZV225S_K302_0040 ME30	2700	2300	4000	≤38	2.78	77	31	12	30	2	25	53.1	7.7	5.2	10	5.2	21	10	274	137
4.364	ZV225S_K302_0044 ME20	2700	2300	4000	≤32	2.55	77	31	12	30	2	25	53.1	7.9	5.2	9.6	5.2	12	10	254	137
4.364	ZV225S_K302_0044 ME30	2700	2300	4000	≤38	2.55	77	31	12	30	2	25	53.1	7.9	5.2	10	5.2	21	10	274	137
5.375	ZV225S_K302_0054 ME20	2700	2300	4000	≤32	2.07	77	31	12	30	2	25	53.1	8.5	5.2	10	5.2	15	10	274	137
5.375	ZV225S_K302_0054 ME30	2700	2300	4000	≤38	2.07	77	31	12	30	2	25	53.1	8.5	5.2	10	5.2	15	10	274	137
6.000	ZV225S_K302_0060 ME20	2700	2300	4000	≤32	1.85	77	31	12	30	2	25	53.1	8.8	5.2	10	5.2	16	10	274	137
6.000	ZV225S_K302_0060 ME30	2700	2300	4000	≤38	1.85	77	31	12	30	2	25	53.1	8.8	5.2	10	5.2	21	10	274	137
6.740	ZV225S_K302_0067 ME20	3200	2800	4500	≤32	1.86	77	31	12	30	2	25	53.1	9.1	5.2	10	5.2	18	10	274	137
6.740	ZV225S_K302_0067 ME30	3200	2800	4500	≤38	1.86	77	31	12	30	2	25	53.1	9.1	5.2	10	5.2	18	10	274	137
7.391	ZV225S_K302_0074 ME20	2700	2300	4000	≤32	1.50	77	31	12	30	2	25	53.1	9.4	5.2	10	5.2	20	10	274	137
7.391	ZV225S_K302_0074 ME30	2700	2300	4000	≤38	1.50	77	31	12	30	2	25	53.1	9.4	5.2	10	5.2	20	10	274	137
8.444	ZV225S_K302_0084 ME10	3200	2800	4500	≤19	1.48	77	31	12	30	2	25	53.1	6.4	5.2	7.4	5.2	9.3	9.3	197	137
8.444	ZV225S_K302_0084 ME20	3200	2800	4500	≤32	1.48	77	31	12	30	2	25	53.1	9.9	5.2	10	5.2	21	10	274	137
8.444	ZV225S_K302_0084 ME30	3200	2800	4500	≤38	1.48	77	31	12	30	2	25	53.1	9.9	5.2	10	5.2	21	10	274	137
9.267	ZV225S_K302_0093 ME20	3200	2800	4500	≤32	1.35	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
9.267	ZV225S_K302_0093 ME30	3200	2800	4500	≤38	1.35	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
10.14	ZV225S_K302_0100 ME10	3500	3100	5000	≤19	1.37	77	31	12	30	2	25	53.1	6.6	5.2	8.9	5.2	11	10	236	137
10.14	ZV225S_K302_0100 ME20	3500	3100	5000	≤32	1.37	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
10.14	ZV225S_K302_0100 ME30	3500	3100	5000	≤38	1.37	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
11.61	ZV225S_K302_0115 ME10	3200	2800	4500	≤19	1.08	77	31	12	30	2	25	53.1	8.8	5.2	10	5.2	13	10	270	137
11.61	ZV225S_K302_0115 ME20	3200	2800	4500	≤32	1.08	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
11.61	ZV225S_K302_0115 ME30	3200	2800	4500	≤38	1.08	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
12.58	ZV225S_K302_0125 ME10	3500	3100	5000	≤19	1.10	77	31	12	30	2	25	53.1	7.0	5.2	10	5.2	14	10	274	137
12.58	ZV225S_K302_0125 ME20	3500	3100	5000	≤32	1.10	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
12.58	ZV225S_K302_0125 ME30	3500	3100	5000	≤38	1.10	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
13.94	ZV225S_K302_0140 ME10	3500	3100	5000	≤19	1.00	77	31	12	30	2	25	53.1	9.1	5.2	10	5.2	15	10	274	137
13.94	ZV225S_K302_0140 ME20	3500	3100	5000	≤32	1.00	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
13.94	ZV225S_K302_0140 ME30	3500	3100	5000	≤38	1.00	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
16.94	ZV225S_K302_0170 ME10	3800	3500	6000	≤19	0.98	77	31	12	30	2	25	53.1	7.4	5.2	10	5.2	18	10	274	137
16.94	ZV225S_K302_0170 ME20	3700	3500	6000	≤32	0.98	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
16.94	ZV225S_K302_0170 ME30	3500	3500	5000	≤38	0.82	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
17.29	ZV225S_K302_0175 ME10	3500	3100	5000	≤19	0.80	77	31	12	30	2	25	53.1	9.7	5.2	10	5.2	19	10	274	137
17.29	ZV225S_K302_0175 ME20	3500	3100	5000	≤32	0.80	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
17.29	ZV225S_K302_0175 ME30	3500	3100	5000	≤38	0.80	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
20.28	ZV225S_K302_0200 ME10	3800	3500	6000	≤19	0.82	77	31	12	30	2	25	53.1	7.9	5.2	10	5.2	19	10	274	137
20.28	ZV225S_K302_0200 ME20	3700	3500	6000	≤32	0.82	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
20.28	ZV225S_K302_0200 ME30	3500	3500	5000	≤38	0.69	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
23.29	ZV225S_K302_0230 ME10	3800	3500	6000	≤19	0.72	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
23.29	ZV225S_K302_0230 ME20	3700	3500	6000	≤32	0.72	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
23.29	ZV225S_K302_0230 ME30	3500	3500	5000	≤38	0.60	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
25.26	ZV225S_K302_0250 ME10	3800	3500	6000	≤19	0.66	77	31	12	30	2	25	53.1	8.0	5.2	10	5.2	21	10	274	137
25.26	ZV225S_K302_0250 ME20	3700	3500	6000	≤24	0.66	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
27.88	ZV225S_K302_0280 ME10	3800	3500	6000	≤19	0.60	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
27.88	ZV225S_K302_0280 ME20	3700	3500	6000	≤32	0.60	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
27.88	ZV225S_K302_0280 ME30	3500	3500	5000	≤38	0.50	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
32.65	ZV225S_K303_0330 ME20	3700	3500	6000	≤24	0.51	77	39	19	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
33.62	ZV225S_K302_0340 ME10	3800	3500	6000	≤19	0.50	77	31	12	30	2	25	53.1	8.3	5.2	10	5.2	19	10	274	137
33.62	ZV225S_K302_0340 ME20	3700	3500	6000	≤24	0.50	77	31	12	30	2	25	53.1	9.4	5.2	10	5.2	19	10	274	137
34.73	ZV225S_K302_0350 ME10	3800	3500	6000	≤19	0.48	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
34.73	ZV225S_K302_0350 ME20	3700	3500	6000	≤24	0.48	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
35.83	ZV225S_K303_0360 ME20	3700	3500	6000	≤24	0.47	77	39	19	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
39.19	ZV225S_K303_0390 ME20	3700	3500	6000	≤24	0.43	77	39	19	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
40.51	ZV225S_K302_0410 ME10	3800	3500	6000	≤19	0.41	77	31	12	30	2	25	53.1	7.3	5.2	8.7	5.2	15	10	231	137
40.51	ZV225S_K302_0410 ME20	3700	3500	6000	≤24	0.41	77	31	12	30	2										

i	Type	n _{1maxDB}		n _{1maxZB}	d _{MW}	v _{f2maxZB}	Δs	Δs _{red1l}	Δs _{red1r}	C _{in}	m _n	z	d ₀	F _{f2N,S}	F _{f2N,E}	F _{f2accS}	F _{f2accE}	F _{f2NOT,S}	F _{f2NOT,E}	M _{2accS}	M _{2accE}
		EL1,2	EL3,4,5,6																		
		[rpm]	[rpm]	[rpm]	[mm]	[m/s]	[μm]	[μm]	[μm]	[N/μm]	[mm]	[mm]	[kN]	[kN]	[kN]	[kN]	[kN]	[kN]	[kN]	[kN]	[Nm]
ZV2K3 (F_{v2acc,max} = 10 kN)																					
46.23	ZV225S_K302_0460 ME10	3800	3500	6000	≤19	0.36	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
46.23	ZV225S_K302_0460 ME20	3700	3500	6000	≤24	0.36	77	31	12	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
48.63	ZV225S_K303_0490 ME20	3700	3500	6000	≤24	0.34	77	39	19	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
49.26	ZV225S_K303_0490 ME10	3800	3500	6000	≤19	0.34	77	39	19	30	2	25	53.1	9.5	5.2	9.5	5.2	12	10	253	137
50.49	ZV225S_K302_0500 ME10	3800	3500	6000	≤19	0.33	77	31	12	30	2	25	53.1	5.8	5.2	6.5	5.2	8.2	8.2	173	137
53.88	ZV225S_K303_0540 ME20	3700	3500	6000	≤24	0.31	77	39	19	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
54.58	ZV225S_K303_0550 ME10	3800	3500	6000	≤19	0.31	77	39	19	30	2	25	53.1	10	5.2	10	5.2	13	10	274	137
55.71	ZV225S_K302_0560 ME10	3800	3500	6000	≤19	0.30	77	31	12	30	2	25	53.1	10	5.2	10	5.2	20	10	274	137
55.71	ZV225S_K302_0560 ME20	3700	3500	6000	≤24	0.30	77	31	12	30	2	25	53.1	10	5.2	10	5.2	20	10	274	137
65.50	ZV225S_K303_0650 ME20	3700	3500	6000	≤24	0.25	77	39	19	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
66.35	ZV225S_K303_0660 ME10	3800	3500	6000	≤19	0.25	77	39	19	30	2	25	53.1	10	5.2	10	5.2	16	10	274	137
66.87	ZV225S_K303_0670 ME20	3700	3500	6000	≤24	0.25	77	39	19	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
67.73	ZV225S_K303_0680 ME10	3800	3500	6000	≤19	0.25	77	39	19	30	2	25	53.1	10	5.2	10	5.2	16	10	274	137
69.43	ZV225S_K302_0690 ME10	3800	3500	6000	≤19	0.24	77	31	12	30	2	25	53.1	8.0	5.2	9.0	5.2	11	10	238	137
78.41	ZV225S_K303_0780 ME20	3700	3500	6000	≤24	0.21	77	39	19	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
79.42	ZV225S_K303_0790 ME10	3800	3500	6000	≤19	0.21	77	39	19	30	2	25	53.1	10	5.2	10	5.2	19	10	274	137
90.06	ZV225S_K303_0900 ME20	3700	3500	6000	≤24	0.19	77	39	19	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
91.23	ZV225S_K303_0910 ME10	3800	3500	6000	≤19	0.18	77	39	19	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
107.8	ZV225S_K303_1080 ME20	3700	3500	6000	≤24	0.16	77	39	19	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
109.2	ZV225S_K303_1090 ME10	3800	3500	6000	≤19	0.15	77	39	19	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
134.3	ZV225S_K303_1340 ME20	3700	3500	6000	≤24	0.12	77	39	19	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
136.0	ZV225S_K303_1360 ME10	3800	3500	6000	≤19	0.12	77	39	19	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
178.7	ZV225S_K303_1790 ME20	3700	3500	6000	≤24	0.09	77	39	19	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
181.0	ZV225S_K303_1810 ME10	3800	3500	6000	≤19	0.09	77	39	19	30	2	25	53.1	10	5.2	10	5.2	21	10	274	137
218.2	ZV225S_K303_2180 ME10	3800	3500	6000	≤19	0.08	77	39	19	30	2	25	53.1	10	5.2	10	5.2	20	10	274	137
271.9	ZV225S_K303_2720 ME10	3800	3500	6000	≤19	0.06	77	39	19	30	2	25	53.1	8.0	5.2	9.0	5.2	11	10	238	137
ZV3K3 (F_{v2acc,max} = 11 kN)																					
4.000	ZV318S_K302_0040 ME20	2700	2300	4000	≤32	3.00	83	33	12	29	3	18	57.3	7.1	5.3	8.1	5.3	10	10	233	153
4.000	ZV318S_K302_0040 ME30	2700	2300	4000	≤38	3.00	83	33	12	30	3	18	57.3	7.1	5.3	11	5.3	22	11	306	153
4.364	ZV318S_K302_0044 ME20	2700	2300	4000	≤32	2.75	83	33	12	29	3	18	57.3	7.3	5.3	8.9	5.3	11	11	254	153
4.364	ZV318S_K302_0044 ME30	2700	2300	4000	≤38	2.75	83	33	12	30	3	18	57.3	7.3	5.3	11	5.3	22	11	308	153
5.375	ZV318S_K302_0054 ME20	2700	2300	4000	≤32	2.23	83	33	12	30	3	18	57.3	7.8	5.3	11	5.3	14	11	308	153
5.375	ZV318S_K302_0054 ME30	2700	2300	4000	≤38	2.23	83	33	12	30	3	18	57.3	7.8	5.3	11	5.3	14	11	308	153
6.000	ZV318S_K302_0060 ME20	2700	2300	4000	≤32	2.00	83	33	12	30	3	18	57.3	8.1	5.3	11	5.3	15	11	308	153
6.000	ZV318S_K302_0060 ME30	2700	2300	4000	≤38	2.00	83	33	12	30	3	18	57.3	8.1	5.3	11	5.3	22	11	308	153
6.740	ZV318S_K302_0067 ME20	3200	2800	4500	≤32	2.00	83	33	12	30	3	18	57.3	8.5	5.3	11	5.3	17	11	308	153
6.740	ZV318S_K302_0067 ME30	3200	2800	4500	≤38	2.00	83	33	12	30	3	18	57.3	8.5	5.3	11	5.3	17	11	308	153
7.391	ZV318S_K302_0074 ME20	2700	2300	4000	≤32	1.62	83	33	12	30	3	18	57.3	8.7	5.3	11	5.3	19	11	308	153
7.391	ZV318S_K302_0074 ME30	2700	2300	4000	≤38	1.62	83	33	12	30	3	18	57.3	8.7	5.3	11	5.3	19	11	308	153
8.444	ZV318S_K302_0084 ME10	3200	2800	4500	≤19	1.60	83	33	12	29	3	18	57.3	5.9	5.3	6.9	5.3	8.6	8.6	197	153
8.444	ZV318S_K302_0084 ME20	3200	2800	4500	≤32	1.60	83	33	12	30	3	18	57.3	9.1	5.3	11	5.3	21	11	308	153
8.444	ZV318S_K302_0084 ME30	3200	2800	4500	≤38	1.60	83	33	12	30	3	18	57.3	9.1	5.3	11	5.3	21	11	308	153
9.267	ZV318S_K302_0093 ME20	3200	2800	4500	≤32	1.46	83	33	12	30	3	18	57.3	9.4	5.3	11	5.3	22	11	308	153
9.267	ZV318S_K302_0093 ME30	3200	2800	4500	≤38	1.46	83	33	12	30	3	18	57.3	9.4	5.3	11	5.3	22	11	308	153
10.14	ZV318S_K302_0100 ME10	3500	3100	5000	≤19	1.48	83	33	12	30	3	18	57.3	6.1	5.3	8.2	5.3	10	10	236	153
10.14	ZV318S_K302_0100 ME20	3500	3100	5000	≤32	1.48	83	33	12	30	3	18	57.3	9.7	5.3	11	5.3	22	11	308	153
10.14	ZV318S_K302_0100 ME30	3500	3100	5000	≤38	1.48	83	33	12	30	3	18	57.3	9.7	5.3	11	5.3	22	11	308	153
11.61	ZV318S_K302_0115 ME10	3200	2800	4500	≤19	1.16	83	33	12	30	3	18	57.3	8.1	5.3	9.4	5.3	12	11	270	153
11.61	ZV318S_K302_0115 ME20	3200	2800	4500	≤32	1.16	83	33	12	30	3	18	57.3	10	5.3	11	5.3	22	11	308	153
11.61	ZV318S_K302_0115 ME30	3200	2800	4500	≤38	1.16	83	33	12	30	3	18	57.3	10	5.3	11	5.3	22	11	308	153
12.58	ZV318S_K302_0125 ME10	3500	3100	5000	≤19	1.19	83	33	12	30	3	18	57.3	6.5	5.3	10	5.3	13	11	293	153
12.58	ZV318S_K302_0125 ME20	3500	3100	5000	≤32	1.19	83	33	12	30	3	18	57.3	10	5.3	11	5.3	22	11	308	153
12.58	ZV318S_K302_0125 ME30	3500	3100	5000	≤38	1.19	83	33	12	30	3	18	57.3	10	5.3	11	5.3	22	11	308	153
13.94	ZV318S_K302_0140 ME10	3500	3100	5000	≤19	1.08	83	33	12	30	3	18	57.3	8.4	5.3	11	5.3	14	11	308	153
13.94	ZV318S_K302_0140 ME20	3500	3100	5000	≤32	1.08	83	33	12	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
13.94	ZV318S_K302_0140 ME30	3500	3100	5000	≤38	1.08	83	33	12	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
16.94	ZV318S_K302_0170 ME10	3800	3500	6000	≤19	1.06	83	33	12	30	3	18	57.3	6.9	5.3	11	5.3	16	11	308	153
16.94	ZV318S_K302_0170 ME20	3700	3500	6000	≤32	1.06	83	33	12	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
16.94	ZV318S_K302_0170 ME30	3500	3500	5000	≤38	0.89	83	33	12	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
17.29	ZV318S_K302_0175 ME10	3500	3100	5000	≤19	0.87	83	33	12	30	3	18	57.3	9.0	5.3	11	5.3	18	11	308	153
17.29	ZV318S_K302_0175 ME20	3500	3100	5000	≤32	0.87	83	33	12	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
17.29	ZV318S_K302_0175 ME30	3500	3100	5000	≤38	0.87	83	33	12	30	3	18	57.3	11	5.3	11					

12.2 Selection tables 12 ZVK rack and pinion gearbox

i	Type	n _{1maxDB}		n _{1maxZB}	d _{MW}	v _{2maxZB}	Δs	Δs _{red1}	Δs _{red2}	C _{in}	m _n	z	d ₀	F _{2N,S}	F _{2N,E}	F _{2accS}	F _{2accE}	F _{2NOT,S}	F _{2NOT,E}	M _{2accS}	M _{2accE}
		EL1,2 [rpm]	EL3,4,5,6 [rpm]																		
ZV3K3 (F_{v2acc,max} = 11 kN)																					
20.28	ZV318S_K302_0200 ME30	3500	3500	5000	≤38	0.74	83	33	12	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
23.29	ZV318S_K302_0230 ME10	3800	3500	6000	≤19	0.77	83	33	12	30	3	18	57.3	9.5	5.3	11	5.3	22	11	308	153
23.29	ZV318S_K302_0230 ME20	3700	3500	6000	≤32	0.77	83	33	12	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
23.29	ZV318S_K302_0230 ME30	3500	3500	5000	≤38	0.64	83	33	12	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
25.26	ZV318S_K302_0250 ME10	3800	3500	6000	≤19	0.71	83	33	12	30	3	18	57.3	7.4	5.3	11	5.3	21	11	308	153
25.26	ZV318S_K302_0250 ME20	3700	3500	6000	≤24	0.71	83	33	12	30	3	18	57.3	11	5.3	11	5.3	21	11	308	153
27.88	ZV318S_K302_0280 ME10	3800	3500	6000	≤19	0.65	83	33	12	30	3	18	57.3	10	5.3	11	5.3	22	11	308	153
27.88	ZV318S_K302_0280 ME20	3700	3500	6000	≤32	0.65	83	33	12	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
27.88	ZV318S_K302_0280 ME30	3500	3500	5000	≤38	0.54	83	33	12	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
32.65	ZV318S_K303_0330 ME20	3700	3500	6000	≤24	0.55	83	42	21	30	3	18	57.3	11	5.3	11	5.3	20	11	308	153
33.62	ZV318S_K302_0340 ME10	3800	3500	6000	≤19	0.54	83	33	12	30	3	18	57.3	7.7	5.3	10	5.3	17	11	300	153
33.62	ZV318S_K302_0340 ME20	3700	3500	6000	≤24	0.54	83	33	12	30	3	18	57.3	8.7	5.3	10	5.3	17	11	300	153
34.73	ZV318S_K302_0350 ME10	3800	3500	6000	≤19	0.52	83	33	12	30	3	18	57.3	10	5.3	11	5.3	22	11	308	153
34.73	ZV318S_K302_0350 ME20	3700	3500	6000	≤24	0.52	83	33	12	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
35.83	ZV318S_K303_0360 ME20	3700	3500	6000	≤24	0.50	83	42	21	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
39.19	ZV318S_K303_0390 ME20	3700	3500	6000	≤24	0.46	83	42	21	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
40.51	ZV318S_K302_0410 ME10	3800	3500	6000	≤19	0.44	83	33	12	30	3	18	57.3	6.7	5.3	8.1	5.3	13	11	231	153
40.51	ZV318S_K302_0410 ME20	3700	3500	6000	≤24	0.44	83	33	12	30	3	18	57.3	6.7	5.3	8.1	5.3	13	11	231	153
44.89	ZV318S_K303_0450 ME20	3700	3500	6000	≤24	0.40	83	42	21	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
46.23	ZV318S_K302_0460 ME10	3800	3500	6000	≤19	0.39	83	33	12	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
46.23	ZV318S_K302_0460 ME20	3700	3500	6000	≤24	0.39	83	33	12	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
48.63	ZV318S_K303_0490 ME20	3700	3500	6000	≤24	0.37	83	42	21	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
49.26	ZV318S_K303_0490 ME10	3800	3500	6000	≤19	0.37	83	42	21	30	3	18	57.3	8.8	5.3	8.8	5.3	11	11	253	153
50.49	ZV318S_K302_0500 ME10	3800	3500	6000	≤19	0.36	83	33	12	30	3	18	57.3	5.4	5.3	6.0	5.3	7.6	7.6	173	153
53.88	ZV318S_K303_0540 ME20	3700	3500	6000	≤24	0.33	83	42	21	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
54.58	ZV318S_K303_0550 ME10	3800	3500	6000	≤19	0.33	83	42	21	30	3	18	57.3	9.8	5.3	9.8	5.3	12	11	280	153
55.71	ZV318S_K302_0560 ME10	3800	3500	6000	≤19	0.32	83	33	12	30	3	18	57.3	9.2	5.3	11	5.3	18	11	308	153
55.71	ZV318S_K302_0560 ME20	3700	3500	6000	≤24	0.32	83	33	12	30	3	18	57.3	9.2	5.3	11	5.3	18	11	308	153
65.50	ZV318S_K303_0650 ME20	3700	3500	6000	≤24	0.28	83	42	21	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
66.35	ZV318S_K303_0660 ME10	3800	3500	6000	≤19	0.27	83	42	21	30	3	18	57.3	11	5.3	11	5.3	15	11	308	153
66.87	ZV318S_K303_0670 ME20	3700	3500	6000	≤24	0.27	83	42	21	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
67.73	ZV318S_K303_0680 ME10	3800	3500	6000	≤19	0.27	83	42	21	30	3	18	57.3	11	5.3	11	5.3	15	11	308	153
69.43	ZV318S_K302_0690 ME10	3800	3500	6000	≤19	0.26	83	33	12	30	3	18	57.3	7.4	5.3	8.3	5.3	10	10	238	153
78.41	ZV318S_K303_0780 ME20	3700	3500	6000	≤24	0.23	83	42	21	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
79.42	ZV318S_K303_0790 ME10	3800	3500	6000	≤19	0.23	83	42	21	30	3	18	57.3	11	5.3	11	5.3	18	11	308	153
90.06	ZV318S_K303_0900 ME20	3700	3500	6000	≤24	0.20	83	42	21	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
91.23	ZV318S_K303_0910 ME10	3800	3500	6000	≤19	0.20	83	42	21	30	3	18	57.3	11	5.3	11	5.3	20	11	308	153
107.8	ZV318S_K303_1080 ME20	3700	3500	6000	≤24	0.17	83	42	21	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
109.2	ZV318S_K303_1090 ME10	3800	3500	6000	≤19	0.17	83	42	21	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
134.3	ZV318S_K303_1340 ME20	3700	3500	6000	≤24	0.13	83	42	21	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
136.0	ZV318S_K303_1360 ME10	3800	3500	6000	≤19	0.13	83	42	21	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
178.7	ZV318S_K303_1790 ME20	3700	3500	6000	≤24	0.10	83	42	21	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
181.0	ZV318S_K303_1810 ME10	3800	3500	6000	≤19	0.10	83	42	21	30	3	18	57.3	11	5.3	11	5.3	22	11	308	153
218.2	ZV318S_K303_2180 ME10	3800	3500	6000	≤19	0.08	83	42	21	30	3	18	57.3	9.2	5.3	11	5.3	18	11	308	153
271.9	ZV318S_K303_2720 ME10	3800	3500	6000	≤19	0.07	83	42	21	30	3	18	57.3	7.4	5.3	8.3	5.3	10	10	238	153
ZV3K4 (F_{v2acc,max} = 16 kN)																					
4.000	ZV322S_K402_0040 ME30	2600	2200	3800	≤38	3.48	102	41	15	34	3	22	70.0	8.7	6.6	13	6.6	22	13	459	232
4.000	ZV322S_K402_0040 ME40	2600	2200	3800	≤48	3.48	102	41	15	34	3	22	70.0	8.7	6.6	13	6.6	22	13	459	232
4.364	ZV322S_K402_0044 ME30	2600	2200	3800	≤38	3.19	102	41	15	34	3	22	70.0	9.0	6.6	13	6.6	24	13	472	232
4.364	ZV322S_K402_0044 ME40	2600	2200	3800	≤48	3.19	102	41	15	34	3	22	70.0	9.0	6.6	13	6.6	24	13	472	232
5.422	ZV322S_K402_0054 ME30	2600	2200	3800	≤38	2.57	102	41	15	34	3	22	70.0	9.7	6.6	14	6.6	30	13	508	232
5.422	ZV322S_K402_0054 ME40	2600	2200	3800	≤48	2.57	102	41	15	34	3	22	70.0	9.7	6.6	14	6.6	30	13	508	232
6.000	ZV322S_K402_0060 ME30	2600	2200	3800	≤38	2.32	102	41	15	34	3	22	70.0	10	6.6	15	6.6	31	13	525	232
6.000	ZV322S_K402_0060 ME40	2600	2200	3800	≤48	2.32	102	41	15	34	3	22	70.0	10	6.6	15	6.6	31	13	525	232
6.719	ZV322S_K402_0067 ME20	3000	2600	4500	≤32	2.46	102	41	15	34	3	22	70.0	10	6.6	11	6.6	14	13	391	232
6.719	ZV322S_K402_0067 ME30	3000	2600	4500	≤38	2.46	102	41	15	34	3	22	70.0	10	6.6	16	6.6	31	13	545	232
6.719	ZV322S_K402_0067 ME40	3000	2600	4500	≤48	2.46	102	41	15	34	3	22	70.0	10	6.6	16	6.6	31	13	545	232
7.456	ZV322S_K402_0075 ME30	2600	2200	3800	≤38	1.87	102	41	15	34	3	22	70.0	11	6.6	16	6.6	31	13	564	232
7.456	ZV322S_K402_0075 ME40	2600	2200	3800	≤48	1.87	102	41	15	34	3	22	70.0	11	6.6	16	6.6	31	13	564	232
8.377	ZV322S_K402_0084 ME20	3000	2600	4500	≤32	1.97	102	41	15	34	3	22	70.0	11	6.6	14	6.6	17	13	488	232
8.377	ZV322S_K402_0084 ME30	3000	2600	4500	≤38	1.97	102	41	15	34	3	22	70.0	11	6.6	16	6.6	31	13	577	232
8.377	ZV322S_K402_0084 ME40	3000	2600	4500	≤48	1.97	102	41	15	34	3	22	70.0	11	6.6	16	6.6	31	13	577	232
9.238	ZV322S_K402_0092 ME20	3000	2600	4500	≤32	1.79	102	41	15	34	3	22									

i	Type	n _{1maxDB}		n _{1maxZB}	d _{MW}	v _{2maxZB}	Δs	Δs _{red1}	Δs _{red2}	C _{in}	m _n	z	d ₀	F _{2N,S}	F _{2N,E}	F _{2accS}	F _{2accE}	F _{2NOT,S}	F _{2NOT,E}	M _{2accS}	M _{2accE}
		EL1,2 [rpm]	EL3,4,5,6 [rpm]																		
ZV3K4 (F_{v2acc,max} = 16 kN)																					
9.238	ZV322S_K402_0092 ME40	3000	2600	4500	≤48	1.79	102	41	15	34	3	22	70.0	12	6.6	16	6.6	31	13	577	232
10.10	ZV322S_K402_0100 ME20	3400	3000	5000	≤32	1.82	102	41	15	34	3	22	70.0	12	6.6	16	6.6	21	13	577	232
10.10	ZV322S_K402_0100 ME30	3400	3000	5000	≤38	1.82	102	41	15	34	3	22	70.0	12	6.6	16	6.6	31	13	577	232
10.10	ZV322S_K402_0100 ME40	3000	3000	4500	≤48	1.63	102	41	15	34	3	22	70.0	12	6.6	16	6.6	31	13	577	232
11.52	ZV322S_K402_0115 ME20	3000	2600	4500	≤32	1.43	102	41	15	34	3	22	70.0	12	6.6	16	6.6	24	13	577	232
11.52	ZV322S_K402_0115 ME30	3000	2600	4500	≤38	1.43	102	41	15	34	3	22	70.0	12	6.6	16	6.6	31	13	577	232
11.52	ZV322S_K402_0115 ME40	3000	2600	4500	≤48	1.43	102	41	15	34	3	22	70.0	12	6.6	16	6.6	31	13	577	232
12.66	ZV322S_K402_0125 ME20	3400	3000	5000	≤32	1.45	102	41	15	34	3	22	70.0	13	6.6	16	6.6	25	13	577	232
12.66	ZV322S_K402_0125 ME30	3400	3000	5000	≤38	1.45	102	41	15	34	3	22	70.0	13	6.6	16	6.6	31	13	577	232
12.66	ZV322S_K402_0125 ME40	3000	3000	4500	≤48	1.30	102	41	15	34	3	22	70.0	13	6.6	16	6.6	31	13	577	232
13.89	ZV322S_K402_0140 ME20	3400	3000	5000	≤32	1.32	102	41	15	34	3	22	70.0	13	6.6	16	6.6	29	13	577	232
13.89	ZV322S_K402_0140 ME30	3400	3000	5000	≤38	1.32	102	41	15	34	3	22	70.0	13	6.6	16	6.6	31	13	577	232
13.89	ZV322S_K402_0140 ME40	3000	3000	4500	≤48	1.19	102	41	15	34	3	22	70.0	13	6.6	16	6.6	31	13	577	232
16.94	ZV322S_K402_0170 ME20	3600	3300	5500	≤32	1.19	102	41	15	34	3	22	70.0	14	6.6	16	6.6	29	13	577	232
16.94	ZV322S_K402_0170 ME30	3500	3300	5000	≤38	1.08	102	41	15	34	3	22	70.0	14	6.6	16	6.6	31	13	577	232
16.94	ZV322S_K402_0170 ME40	3000	3000	4500	≤48	0.97	102	41	15	34	3	22	70.0	14	6.6	16	6.6	31	13	577	232
17.41	ZV322S_K402_0175 ME20	3400	3000	5000	≤32	1.05	102	41	15	34	3	22	70.0	14	6.6	16	6.6	31	13	577	232
17.41	ZV322S_K402_0175 ME30	3400	3000	5000	≤38	1.05	102	41	15	34	3	22	70.0	14	6.6	16	6.6	31	13	577	232
17.41	ZV322S_K402_0175 ME40	3000	3000	4500	≤48	0.95	102	41	15	34	3	22	70.0	14	6.6	16	6.6	31	13	577	232
20.20	ZV322S_K402_0200 ME20	3600	3300	5500	≤32	1.00	102	41	15	34	3	22	70.0	15	6.6	16	6.6	31	13	577	232
20.20	ZV322S_K402_0200 ME30	3500	3300	5000	≤38	0.91	102	41	15	34	3	22	70.0	15	6.6	16	6.6	31	13	577	232
23.29	ZV322S_K402_0230 ME20	3600	3300	5500	≤32	0.87	102	41	15	34	3	22	70.0	16	6.6	16	6.6	31	13	577	232
23.29	ZV322S_K402_0230 ME30	3500	3300	5000	≤38	0.79	102	41	15	34	3	22	70.0	16	6.6	16	6.6	31	13	577	232
23.29	ZV322S_K402_0230 ME40	3000	3000	4500	≤48	0.71	102	41	15	34	3	22	70.0	16	6.6	16	6.6	31	13	577	232
25.28	ZV322S_K402_0250 ME20	3600	3300	5500	≤32	0.80	102	41	15	34	3	22	70.0	14	6.6	16	6.6	29	13	577	232
25.28	ZV322S_K402_0250 ME30	3500	3300	5000	≤38	0.73	102	41	15	34	3	22	70.0	14	6.6	16	6.6	29	13	577	232
27.77	ZV322S_K402_0280 ME20	3600	3300	5500	≤32	0.73	102	41	15	34	3	22	70.0	16	6.6	16	6.6	31	13	577	232
27.77	ZV322S_K402_0280 ME30	3500	3300	5000	≤38	0.66	102	41	15	34	3	22	70.0	16	6.6	16	6.6	31	13	577	232
32.39	ZV322S_K403_0320 ME20	3600	3300	5500	≤24	0.62	102	51	25	34	3	22	70.0	13	6.6	13	6.6	16	13	462	232
33.68	ZV322S_K402_0340 ME20	3600	3300	5500	≤24	0.60	102	41	15	34	3	22	70.0	11	6.6	13	6.6	20	13	467	232
34.76	ZV322S_K402_0350 ME20	3600	3300	5500	≤32	0.58	102	41	15	34	3	22	70.0	16	6.6	16	6.6	31	13	577	232
34.76	ZV322S_K402_0350 ME30	3500	3300	5000	≤38	0.53	102	41	15	34	3	22	70.0	16	6.6	16	6.6	31	13	577	232
35.72	ZV322S_K403_0360 ME20	3600	3300	5500	≤24	0.57	102	51	25	34	3	22	70.0	15	6.6	15	6.6	18	13	509	232
39.05	ZV322S_K403_0390 ME20	3600	3300	5500	≤24	0.52	102	51	25	34	3	22	70.0	16	6.6	16	6.6	20	13	557	232
40.51	ZV322S_K402_0410 ME20	3600	3300	5500	≤24	0.50	102	41	15	34	3	22	70.0	8.8	6.6	11	6.6	18	13	370	232
44.54	ZV322S_K403_0450 ME20	3600	3300	5500	≤24	0.45	102	51	25	34	3	22	70.0	16	6.6	16	6.6	23	13	577	232
46.31	ZV322S_K402_0460 ME20	3600	3300	5500	≤24	0.44	102	41	15	34	3	22	70.0	15	6.6	16	6.6	28	13	577	232
48.94	ZV322S_K403_0490 ME20	3600	3300	5500	≤24	0.41	102	51	25	34	3	22	70.0	16	6.6	16	6.6	25	13	577	232
50.43	ZV322S_K402_0500 ME20	3600	3300	5500	≤24	0.40	102	41	15	34	3	22	70.0	7.7	6.6	9.2	6.6	15	13	323	232
53.69	ZV322S_K403_0540 ME20	3600	3300	5500	≤24	0.38	102	51	25	34	3	22	70.0	16	6.6	16	6.6	27	13	577	232
55.71	ZV322S_K402_0560 ME20	3600	3300	5500	≤24	0.36	102	41	15	34	3	22	70.0	12	6.6	15	6.6	24	13	508	232
65.50	ZV322S_K403_0650 ME20	3600	3300	5500	≤24	0.31	102	51	25	34	3	22	70.0	16	6.6	16	6.6	29	13	577	232
66.35	ZV322S_K403_0660 ME10	3600	3300	5500	≤19	0.30	102	51	25	34	3	22	70.0	9.7	6.6	9.7	6.6	12	12	340	232
67.30	ZV322S_K403_0670 ME20	3600	3300	5500	≤24	0.30	102	51	25	34	3	22	70.0	16	6.6	16	6.6	31	13	577	232
69.34	ZV322S_K402_0690 ME20	3600	3300	5500	≤24	0.29	102	41	15	34	3	22	70.0	11	6.6	13	6.6	21	13	445	232
78.10	ZV322S_K403_0780 ME20	3600	3300	5500	≤24	0.26	102	51	25	34	3	22	70.0	16	6.6	16	6.6	31	13	577	232
79.11	ZV322S_K403_0790 ME10	3600	3300	5500	≤19	0.26	102	51	25	34	3	22	70.0	12	6.6	12	6.6	14	13	406	232
90.06	ZV322S_K403_0900 ME20	3600	3300	5500	≤24	0.22	102	51	25	34	3	22	70.0	16	6.6	16	6.6	31	13	577	232
91.23	ZV322S_K403_0910 ME10	3600	3300	5500	≤19	0.22	102	51	25	34	3	22	70.0	13	6.6	13	6.6	17	13	468	232
107.4	ZV322S_K403_1070 ME20	3600	3300	5500	≤24	0.19	102	51	25	34	3	22	70.0	16	6.6	16	6.6	31	13	577	232
108.8	ZV322S_K403_1090 ME10	3600	3300	5500	≤19	0.19	102	51	25	34	3	22	70.0	16	6.6	16	6.6	20	13	558	232
134.4	ZV322S_K403_1340 ME20	3600	3300	5500	≤24	0.15	102	51	25	34	3	22	70.0	16	6.6	16	6.6	31	13	577	232
136.1	ZV322S_K403_1360 ME10	3600	3300	5500	≤19	0.15	102	51	25	34	3	22	70.0	16	6.6	16	6.6	23	13	577	232
179.1	ZV322S_K403_1790 ME20	3600	3300	5500	≤24	0.11	102	51	25	34	3	22	70.0	15	6.6	16	6.6	28	13	577	232
181.4	ZV322S_K403_1810 ME10	3600	3300	5500	≤19	0.11	102	51	25	34	3	22	70.0	15	6.6	16	6.6	28	13	577	232
215.4	ZV322S_K403_2150 ME20	3600	3300	5500	≤24	0.09	102	51	25	34	3	22	70.0	12	6.6	15	6.6	24	13	508	232
218.2	ZV322S_K403_2180 ME10	3600	3300	5500	≤19	0.09	102	51	25	34	3	22	70.0	12	6.6	15	6.6	24	13	508	232
271.6	ZV322S_K403_2720 ME10	3600	3300	5500	≤19	0.07	102	51	25	34	3	22	70.0	11	6.6	13	6.6	21	13	445	232
ZV4K4 (F_{v2acc,max} = 15 kN)																					
4.000	ZV418S_K402_0040 ME30	2600	2200	3800	≤38	3.80	111	44	17	33	4	18	76.4	8.0	6.9	12	6.9	20	14	459	265
4.000	ZV418S_K402_0040 ME40	2600	2200	3800	≤48	3.80	111	44	17	33	4	18	76.4	8.0	6.9	12	6.9	20	14	459	265
4.364	ZV418S_K402_0044 ME30	2600	2200	3800	≤38	3.48	111	44	17	33	4	18	76.4	8.2	6.9	12	6.9	22	14	472	265
4.364	ZV418S_K402_0044 ME40	2600	2200	3800	≤48	3.48	111	44	1												

12.2 Selection tables 12 ZVK rack and pinion gearbox

i	Type	n _{1maxDB}		n _{1maxZB}	d _{MW}	v _{f2maxZB}	Δs	Δs _{redll}	Δs _{redl}	C _{lin}	m _n	z	d ₀	F _{f2N,S}	F _{f2N,E}	F _{f2accS}	F _{f2accE}	F _{f2NOT,S}	F _{f2NOT,E}	M _{2accS}	M _{2accE}
		EL1,2 [rpm]	EL3,4,5,6 [rpm]																		
ZV4K4 (F_{v2acc,max} = 15 kN)																					
5.422	ZV418S_K402_0054 ME40	2600	2200	3800	≤48	2.80	111	44	17	34	4	18	76.4	8.9	6.9	13	6.9	28	14	508	265
6.000	ZV418S_K402_0060 ME30	2600	2200	3800	≤38	2.53	111	44	17	34	4	18	76.4	9.2	6.9	14	6.9	29	14	525	265
6.000	ZV418S_K402_0060 ME40	2600	2200	3800	≤48	2.53	111	44	17	34	4	18	76.4	9.2	6.9	14	6.9	29	14	525	265
6.719	ZV418S_K402_0067 ME20	3000	2600	4500	≤32	2.68	111	44	17	33	4	18	76.4	9.5	6.9	10	6.9	13	13	391	265
6.719	ZV418S_K402_0067 ME30	3000	2600	4500	≤38	2.68	111	44	17	34	4	18	76.4	9.5	6.9	14	6.9	29	14	545	265
6.719	ZV418S_K402_0067 ME40	3000	2600	4500	≤48	2.68	111	44	17	34	4	18	76.4	9.5	6.9	14	6.9	29	14	545	265
7.456	ZV418S_K402_0075 ME30	2600	2200	3800	≤38	2.04	111	44	17	34	4	18	76.4	9.9	6.9	15	6.9	29	14	564	265
7.456	ZV418S_K402_0075 ME40	2600	2200	3800	≤48	2.04	111	44	17	34	4	18	76.4	9.9	6.9	15	6.9	29	14	564	265
8.377	ZV418S_K402_0084 ME20	3000	2600	4500	≤32	2.15	111	44	17	34	4	18	76.4	10	6.9	13	6.9	16	14	488	265
8.377	ZV418S_K402_0084 ME30	3000	2600	4500	≤38	2.15	111	44	17	34	4	18	76.4	10	6.9	15	6.9	29	14	573	265
8.377	ZV418S_K402_0084 ME40	3000	2600	4500	≤48	2.15	111	44	17	34	4	18	76.4	10	6.9	15	6.9	29	14	573	265
9.238	ZV418S_K402_0092 ME20	3000	2600	4500	≤32	1.95	111	44	17	34	4	18	76.4	11	6.9	14	6.9	18	14	538	265
9.238	ZV418S_K402_0092 ME30	3000	2600	4500	≤38	1.95	111	44	17	34	4	18	76.4	11	6.9	15	6.9	29	14	573	265
9.238	ZV418S_K402_0092 ME40	3000	2600	4500	≤48	1.95	111	44	17	34	4	18	76.4	11	6.9	15	6.9	29	14	573	265
10.10	ZV418S_K402_0100 ME20	3400	3000	5000	≤32	1.98	111	44	17	34	4	18	76.4	11	6.9	15	6.9	19	14	573	265
10.10	ZV418S_K402_0100 ME30	3400	3000	5000	≤38	1.98	111	44	17	34	4	18	76.4	11	6.9	15	6.9	29	14	573	265
10.10	ZV418S_K402_0100 ME40	3000	3000	4500	≤48	1.78	111	44	17	34	4	18	76.4	11	6.9	15	6.9	29	14	573	265
11.52	ZV418S_K402_0115 ME20	3000	2600	4500	≤32	1.56	111	44	17	34	4	18	76.4	11	6.9	15	6.9	22	14	573	265
11.52	ZV418S_K402_0115 ME30	3000	2600	4500	≤38	1.56	111	44	17	34	4	18	76.4	11	6.9	15	6.9	29	14	573	265
11.52	ZV418S_K402_0115 ME40	3000	2600	4500	≤48	1.56	111	44	17	34	4	18	76.4	11	6.9	15	6.9	29	14	573	265
12.66	ZV418S_K402_0125 ME20	3400	3000	5000	≤32	1.58	111	44	17	34	4	18	76.4	12	6.9	15	6.9	23	14	573	265
12.66	ZV418S_K402_0125 ME30	3400	3000	5000	≤38	1.58	111	44	17	34	4	18	76.4	12	6.9	15	6.9	29	14	573	265
12.66	ZV418S_K402_0125 ME40	3000	3000	4500	≤48	1.42	111	44	17	34	4	18	76.4	12	6.9	15	6.9	29	14	573	265
13.89	ZV418S_K402_0140 ME20	3400	3000	5000	≤32	1.44	111	44	17	34	4	18	76.4	12	6.9	15	6.9	26	14	573	265
13.89	ZV418S_K402_0140 ME30	3400	3000	5000	≤38	1.44	111	44	17	34	4	18	76.4	12	6.9	15	6.9	29	14	573	265
13.89	ZV418S_K402_0140 ME40	3000	3000	4500	≤48	1.30	111	44	17	34	4	18	76.4	12	6.9	15	6.9	29	14	573	265
16.94	ZV418S_K402_0170 ME20	3600	3300	5500	≤32	1.30	111	44	17	34	4	18	76.4	13	6.9	15	6.9	27	14	573	265
16.94	ZV418S_K402_0170 ME30	3500	3300	5000	≤38	1.18	111	44	17	34	4	18	76.4	13	6.9	15	6.9	29	14	573	265
16.94	ZV418S_K402_0170 ME40	3000	3000	4500	≤48	1.06	111	44	17	34	4	18	76.4	13	6.9	15	6.9	29	14	573	265
17.41	ZV418S_K402_0175 ME20	3400	3000	5000	≤32	1.15	111	44	17	34	4	18	76.4	13	6.9	15	6.9	29	14	573	265
17.41	ZV418S_K402_0175 ME30	3400	3000	5000	≤38	1.15	111	44	17	34	4	18	76.4	13	6.9	15	6.9	29	14	573	265
17.41	ZV418S_K402_0175 ME40	3000	3000	4500	≤48	1.03	111	44	17	34	4	18	76.4	13	6.9	15	6.9	29	14	573	265
20.20	ZV418S_K402_0200 ME20	3600	3300	5500	≤32	1.09	111	44	17	34	4	18	76.4	14	6.9	15	6.9	29	14	573	265
20.20	ZV418S_K402_0200 ME30	3500	3300	5000	≤38	0.99	111	44	17	34	4	18	76.4	14	6.9	15	6.9	29	14	573	265
23.29	ZV418S_K402_0230 ME20	3600	3300	5500	≤32	0.95	111	44	17	34	4	18	76.4	14	6.9	15	6.9	29	14	573	265
23.29	ZV418S_K402_0230 ME30	3500	3300	5000	≤38	0.86	111	44	17	34	4	18	76.4	14	6.9	15	6.9	29	14	573	265
23.29	ZV418S_K402_0230 ME40	3000	3000	4500	≤48	0.77	111	44	17	34	4	18	76.4	14	6.9	15	6.9	29	14	573	265
25.28	ZV418S_K402_0250 ME20	3600	3300	5500	≤32	0.87	111	44	17	34	4	18	76.4	13	6.9	15	6.9	26	14	573	265
25.28	ZV418S_K402_0250 ME30	3500	3300	5000	≤38	0.79	111	44	17	34	4	18	76.4	13	6.9	15	6.9	26	14	573	265
27.77	ZV418S_K402_0280 ME20	3600	3300	5500	≤32	0.79	111	44	17	34	4	18	76.4	14	6.9	15	6.9	29	14	573	265
27.77	ZV418S_K402_0280 ME30	3500	3300	5000	≤38	0.72	111	44	17	34	4	18	76.4	14	6.9	15	6.9	29	14	573	265
32.39	ZV418S_K403_0320 ME20	3600	3300	5500	≤24	0.68	111	56	28	34	4	18	76.4	12	6.9	12	6.9	15	14	462	265
33.68	ZV418S_K402_0340 ME20	3600	3300	5500	≤24	0.65	111	44	17	34	4	18	76.4	10	6.9	12	6.9	19	14	467	265
34.76	ZV418S_K402_0350 ME20	3600	3300	5500	≤32	0.63	111	44	17	34	4	18	76.4	14	6.9	15	6.9	29	14	573	265
34.76	ZV418S_K402_0350 ME30	3500	3300	5000	≤38	0.58	111	44	17	34	4	18	76.4	14	6.9	15	6.9	29	14	573	265
35.72	ZV418S_K403_0360 ME20	3600	3300	5500	≤24	0.62	111	56	28	34	4	18	76.4	13	6.9	13	6.9	17	14	509	265
39.05	ZV418S_K403_0390 ME20	3600	3300	5500	≤24	0.56	111	56	28	34	4	18	76.4	14	6.9	15	6.9	18	14	557	265
40.51	ZV418S_K402_0410 ME20	3600	3300	5500	≤24	0.54	111	44	17	34	4	18	76.4	8.1	6.9	9.7	6.9	16	14	370	265
44.54	ZV418S_K403_0450 ME20	3600	3300	5500	≤24	0.49	111	56	28	34	4	18	76.4	14	6.9	15	6.9	21	14	573	265
46.31	ZV418S_K402_0460 ME20	3600	3300	5500	≤24	0.48	111	44	17	34	4	18	76.4	14	6.9	15	6.9	26	14	573	265
48.94	ZV418S_K403_0490 ME20	3600	3300	5500	≤24	0.45	111	56	28	34	4	18	76.4	14	6.9	15	6.9	23	14	573	265
50.43	ZV418S_K402_0500 ME20	3600	3300	5500	≤24	0.44	111	44	17	34	4	18	76.4	7.1	6.9	8.5	6.9	14	14	323	265
53.69	ZV418S_K403_0540 ME20	3600	3300	5500	≤24	0.41	111	56	28	34	4	18	76.4	14	6.9	15	6.9	25	14	573	265
55.71	ZV418S_K402_0560 ME20	3600	3300	5500	≤24	0.40	111	44	17	34	4	18	76.4	11	6.9	13	6.9	22	14	508	265
65.50	ZV418S_K403_0650 ME20	3600	3300	5500	≤24	0.34	111	56	28	34	4	18	76.4	14	6.9	15	6.9	27	14	573	265
66.35	ZV418S_K403_0660 ME10	3600	3300	5500	≤19	0.33	111	56	28	34	4	18	76.4	8.9	6.9	8.9	6.9	11	11	340	265
67.30	ZV418S_K403_0670 ME20	3600	3300	5500	≤24	0.33	111	56	28	34	4	18	76.4	14	6.9	15	6.9	29	14	573	265
69.34	ZV418S_K402_0690 ME20	3600	3300	5500	≤24	0.32	111	44	17	34	4	18	76.4	9.7	6.9	12	6.9	19	14	445	265
78.10	ZV418S_K403_0780 ME20	3600	3300	5500	≤24	0.28	111	56	28	34	4	18	76.4	14	6.9	15	6.9	29	14	573	265
79.11	ZV418S_K403_0790 ME10	3600	3300	5500	≤19	0.28	111	56	28	34	4	18	76.4	11	6.9	11	6.9	13	13	406	265
90.06	ZV418S_K403_0900 ME20	3600	3300	5500	≤24	0.24	111	56	28	34	4	18	76.4	14	6.9	15	6.9	29	14	573	265
91.23	ZV418S_K403_0910 ME10	3600	3300	5500	≤19	0.24	111	56	28	34	4	18	76.4	1							

i	Type	n _{1maxDB}		n _{1maxZB}	d _{MW}	v _{2maxZB}	Δs	Δs _{redII}	Δs _{redI}	C _{lin}	m _n	z	d ₀	F _{f2N,S}	F _{f2N,E}	F _{f2accS}	F _{f2accE}	F _{f2NOT,S}	F _{f2NOT,E}	M _{2accS}	M _{2accE}
		EL1,2 [rpm]	EL3,4,5,6 [rpm]																		
ZV4K4 (F_{v2acc,max} = 15 kN)																					
134.4	ZV418S_K403_1340 ME20	3600	3300	5500	≤24	0.16	111	56	28	34	4	18	76.4	14	6.9	15	6.9	29	14	573	265
136.1	ZV418S_K403_1360 ME10	3600	3300	5500	≤19	0.16	111	56	28	34	4	18	76.4	14	6.9	15	6.9	21	14	573	265
179.1	ZV418S_K403_1790 ME20	3600	3300	5500	≤24	0.12	111	56	28	34	4	18	76.4	14	6.9	15	6.9	26	14	573	265
181.4	ZV418S_K403_1810 ME10	3600	3300	5500	≤19	0.12	111	56	28	34	4	18	76.4	14	6.9	15	6.9	26	14	573	265
215.4	ZV418S_K403_2150 ME20	3600	3300	5500	≤24	0.10	111	56	28	34	4	18	76.4	11	6.9	13	6.9	22	14	508	265
218.2	ZV418S_K403_2180 ME10	3600	3300	5500	≤19	0.10	111	56	28	34	4	18	76.4	11	6.9	13	6.9	22	14	508	265
271.6	ZV418S_K403_2720 ME10	3600	3300	5500	≤19	0.08	111	56	28	34	4	18	76.4	9.7	6.9	12	6.9	19	14	445	265

12.3 Dimensional drawings

In this chapter, you can find the dimensions of the rack and pinion gearboxes with motor adapter.

Dimension a_z in the tables of dimensions applies to STOBBER gear racks. In general: $a_z = \frac{1}{2} d_0 + h_0 + x \cdot m_n$

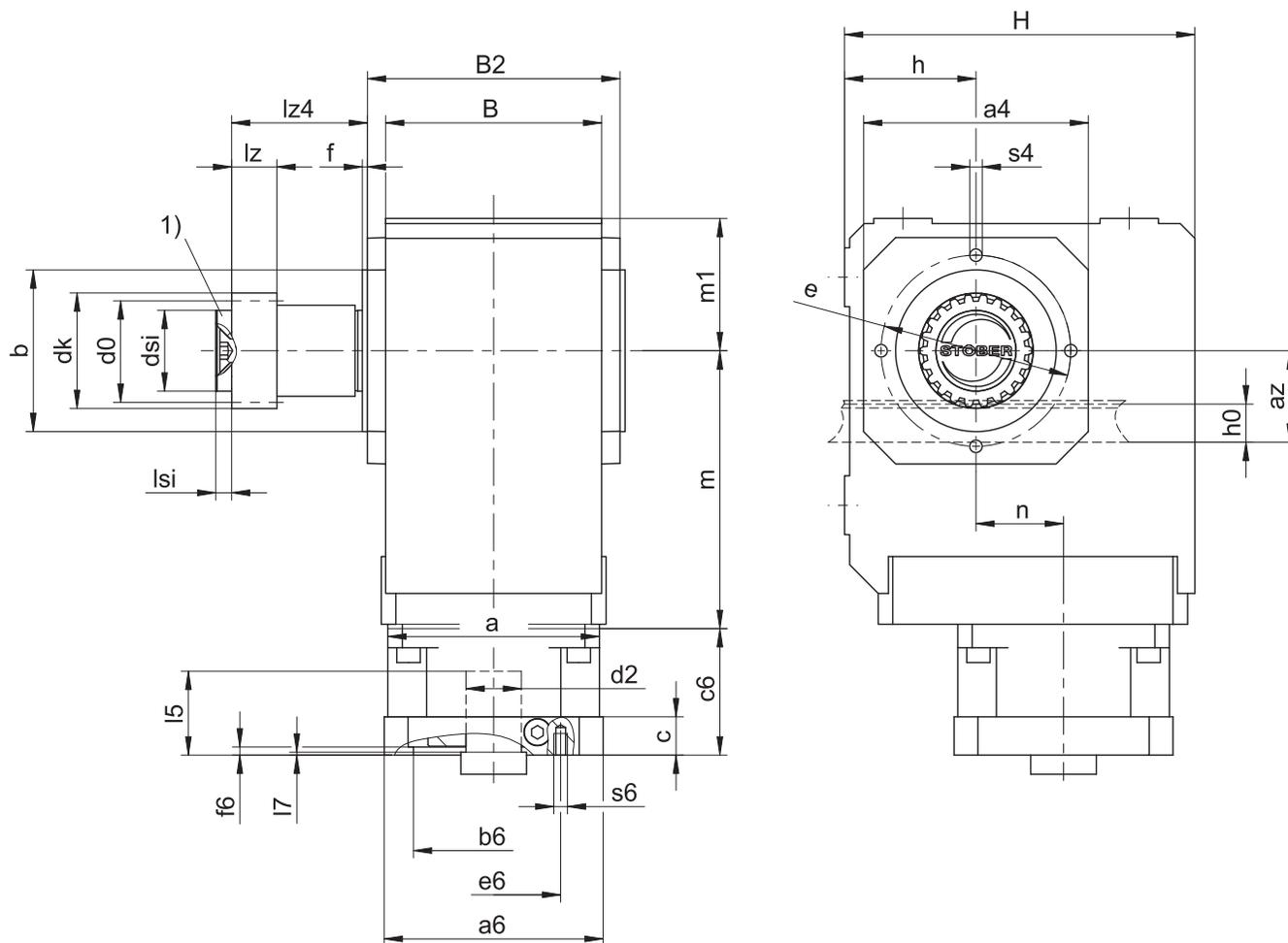
The pinion is helical (left-hand $19^\circ 31' 42''$). The pinion gearing quality is 6.

Dimensions can exceed the specifications of ISO 2768-mK due to casting tolerances or accumulation of individual tolerances.

We reserve the right to make dimensional changes due to ongoing technical development.

You can download 3D models of our standard drives at <https://configurator.stoeber.de/en-US/>.

12.3.1 Pinion position E



1) Axial locking (optional)

Output dimensions

Type	mn	az	□a4	Øb	B	B2	Ød0	Ødk	Ødsi	Øe	f	h	h0	H	lz	lz4	lsi	m1	s4	x
ZV220SEK102_	2	44.02	105	75 _{g6}	90	106	42.44	47.90	30	90	3.0	60	22	160	26	50.5	6	60	M8	0.40
ZV225SEK202_	2	49.33	116	82 _{g6}	115	134	53.05	58.52	45	100	3.0	65	22	190	26	67.5	8	65	M8	0.40
ZV225SEK203_	2	49.33	116	82 _{g6}	115	134	53.05	58.52	45	100	3.0	65	22	190	26	67.5	8	65	M8	0.40
ZV318SEK202_	3	55.55	116	82 _{g6}	115	134	57.30	65.01	45	100	3.0	65	26	190	31	67.5	8	65	M8	0.30
ZV318SEK203_	3	55.55	116	82 _{g6}	115	134	57.30	65.01	45	100	3.0	65	26	190	31	67.5	8	65	M8	0.30
ZV225SEK302_	2	49.33	132	95 _{g6}	130	146	53.05	58.52	45	115	3.0	75	22	213	26	68.5	8	75	M8	0.40
ZV225SEK303_	2	49.33	132	95 _{g6}	130	146	53.05	58.52	45	115	3.0	75	22	213	26	68.5	8	75	M8	0.40
ZV318SEK302_	3	55.55	132	95 _{g6}	130	146	57.30	65.01	45	115	3.0	75	26	213	31	68.5	8	75	M8	0.30
ZV318SEK303_	3	55.55	132	95 _{g6}	130	146	57.30	65.01	45	115	3.0	75	26	213	31	68.5	8	75	M8	0.30
ZV322SEK402_	3	62.21	152	110 _{g6}	148	173	70.03	78.35	55	130	3.5	90	26	240	31	93.0	10	90	M10	0.40
ZV322SEK403_	3	62.21	152	110 _{g6}	148	173	70.03	78.35	55	130	3.5	90	26	240	31	93.0	10	90	M10	0.40
ZV418SEK402_	4	74.40	152	110 _{g6}	148	173	76.40	86.77	55	130	3.5	90	35	240	41	93.0	10	90	M10	0.30
ZV418SEK403_	4	74.40	152	110 _{g6}	148	173	76.40	86.77	55	130	3.5	90	35	240	41	93.0	10	90	M10	0.30

Type	ME10			ME20			ME30			ME40		
	a	m	n	a	m	n	a	m	n	a	m	n
ZV2_K102_	□98	124	36.0	□115	128	36.0	–	–	–	–	–	–
ZV2_K202_	□98	143	46.0	□115	147	46.0	□145	149	46.0	–	–	–
ZV2_K203_	∅140	180	46.0	–	–	–	–	–	–	–	–	–
ZV2_K302_	∅140	163	52.5	□115	167	52.5	□145	169	52.5	–	–	–
ZV2_K303_	∅140	200	52.5	∅160	210	16.0	–	–	–	–	–	–
ZV3_K202_	□98	143	46.0	□115	147	46.0	□145	149	46.0	–	–	–
ZV3_K203_	∅140	180	46.0	–	–	–	–	–	–	–	–	–
ZV3_K302_	∅140	163	52.5	□115	167	52.5	□145	169	52.5	–	–	–
ZV3_K303_	∅140	200	52.5	∅160	210	16.0	–	–	–	–	–	–
ZV3_K402_	–	–	–	∅160	187	60.0	□145	189	60.0	□190	192	60.0
ZV3_K403_	∅140	220	60.0	∅160	230	23.0	–	–	–	–	–	–
ZV4_K402_	–	–	–	∅160	187	60.0	□145	189	60.0	□190	192	60.0
ZV4_K403_	∅140	220	60.0	∅160	230	23.0	–	–	–	–	–	–

Example dimensions for the motor connection

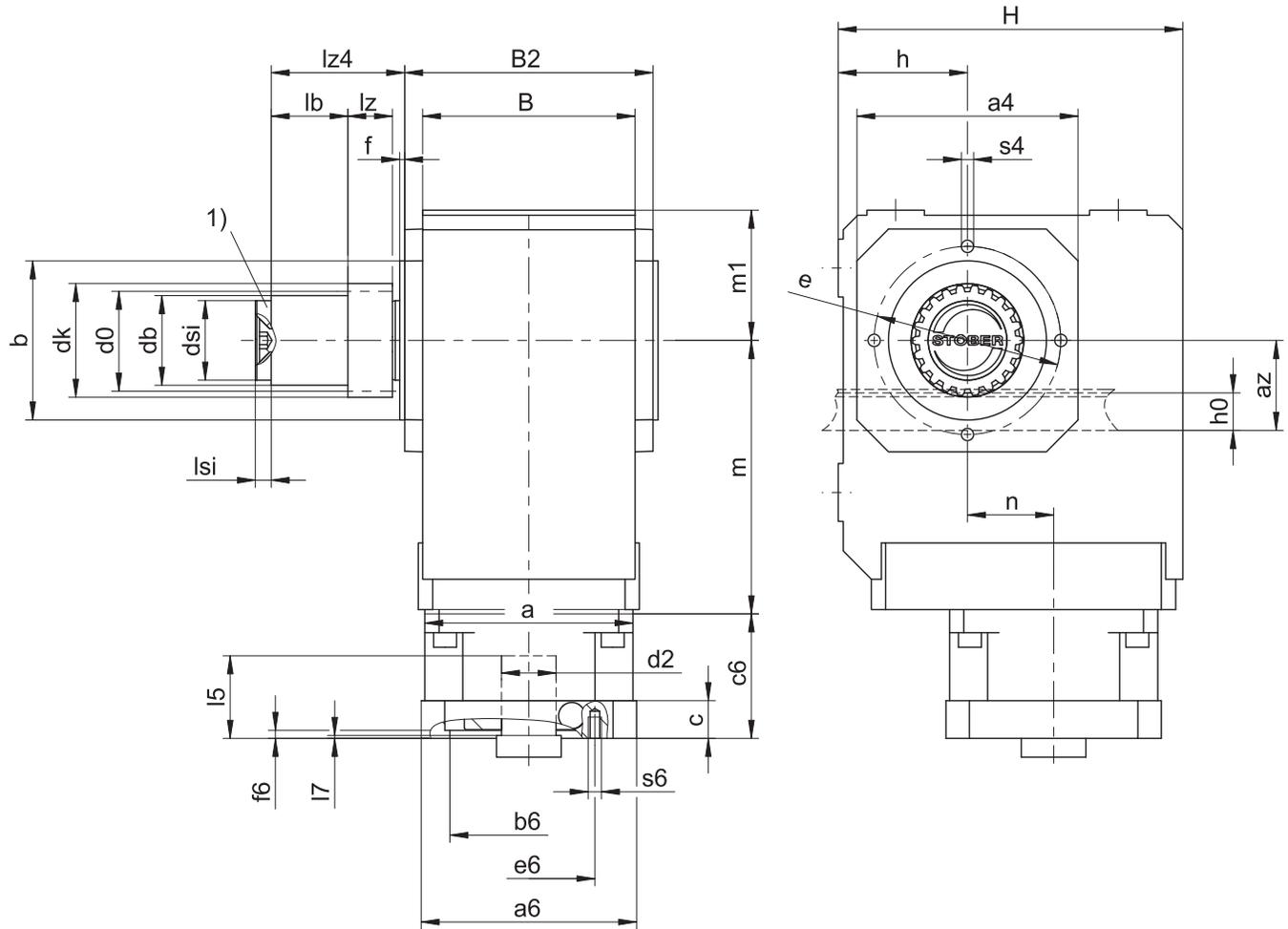
Type	∅b6	∅e6	∅d2max	l5	□a6	c	c6	f6	l7	s6
ME10	95 ^{H7}	115	19	41	100	21	61	4.0	3.0	M8
ME20	110 ^{H7}	130	32	53	120	24	74	4.0	3.5	M8
ME30	130 ^{H7}	165	38	62	150	26	86	5.5	4.5	M10
ME40	180 ^{H7}	215	48	82	204	35	123	5.5	5.5	M12

In the table above, you will find example dimensions for the motor connection for the ME motor adapter.

Note that when dimension c is lengthened, dimensions c6 and l5 are also lengthened accordingly.

You will find additional motor connection dimensions for the ME motor adapter in our STOBBER Configurator at <https://configurator.stoeber.de/en-US/>. Here, you can directly download a 3D model of your drive.

12.3.2 Pinion position S



1) Axial locking (optional)

Output dimensions

Type	mn	az	□a4	Øb	B	B2	Ød0	Ødb	Ødk	Ødsi	Øe	f	h	h0	H	lb	lz	lz4	lsi	m1	Øs4	x
ZV220SSK102_	2	44.02	105	75 _{f6}	90	106	42.44	38	47.90	30	90	3.0	60	22	160	12.5	26	50.5	6	60	M8	0.40
ZV225SSK202_	2	49.33	116	82 _{f6}	115	134	53.05	50	58.52	45	100	3.0	65	22	190	34.5	26	67.5	8	65	M8	0.40
ZV225SSK203_	2	49.33	116	82 _{f6}	115	134	53.05	50	58.52	45	100	3.0	65	22	190	34.5	26	67.5	8	65	M8	0.40
ZV318SSK202_	3	55.55	116	82 _{f6}	115	134	57.30	50	65.01	45	100	3.0	65	26	190	29.5	31	67.5	8	65	M8	0.30
ZV318SSK203_	3	55.55	116	82 _{f6}	115	134	57.30	50	65.01	45	100	3.0	65	26	190	29.5	31	67.5	8	65	M8	0.30
ZV225SSK302_	2	49.33	132	95 _{f6}	130	146	53.05	50	58.52	45	115	3.0	75	22	213	34.5	26	68.5	8	75	M8	0.40
ZV225SSK303_	2	49.33	132	95 _{f6}	130	146	53.05	50	58.52	45	115	3.0	75	22	213	34.5	26	68.5	8	75	M8	0.40
ZV318SSK302_	3	55.55	132	95 _{f6}	130	146	57.30	50	65.01	45	115	3.0	75	26	213	29.5	31	68.5	8	75	M8	0.30
ZV318SSK303_	3	55.55	132	95 _{f6}	130	146	57.30	50	65.01	45	115	3.0	75	26	213	29.5	31	68.5	8	75	M8	0.30
ZV322SSK402_	3	62.21	152	110 _{f6}	148	173	70.03	62	78.35	55	130	3.5	90	26	240	53.5	31	93.0	10	90	M10	0.40
ZV322SSK403_	3	62.21	152	110 _{f6}	148	173	70.03	62	78.35	55	130	3.5	90	26	240	53.5	31	93.0	10	90	M10	0.40
ZV418SSK402_	4	74.40	152	110 _{f6}	148	173	76.40	62	86.77	55	130	3.5	90	35	240	43.5	41	93.0	10	90	M10	0.30
ZV418SSK403_	4	74.40	152	110 _{f6}	148	173	76.40	62	86.77	55	130	3.5	90	35	240	43.5	41	93.0	10	90	M10	0.30

Type	ME10			ME20			ME30			ME40		
	a	m	n	a	m	n	a	m	n	a	m	n
ZV2_K102_	□98	124	36.0	□115	128	36.0	–	–	–	–	–	–
ZV2_K202_	□98	143	46.0	□115	147	46.0	□145	149	46.0	–	–	–
ZV2_K203_	∅140	180	46.0	–	–	–	–	–	–	–	–	–
ZV2_K302_	∅140	163	52.5	□115	167	52.5	□145	169	52.5	–	–	–
ZV2_K303_	∅140	200	52.5	∅160	210	16.0	–	–	–	–	–	–
ZV3_K202_	□98	143	46.0	□115	147	46.0	□145	149	46.0	–	–	–
ZV3_K203_	∅140	180	46.0	–	–	–	–	–	–	–	–	–
ZV3_K302_	∅140	163	52.5	□115	167	52.5	□145	169	52.5	–	–	–
ZV3_K303_	∅140	200	52.5	∅160	210	16.0	–	–	–	–	–	–
ZV3_K402_	–	–	–	∅160	187	60.0	□145	189	60.0	□190	192	60.0
ZV3_K403_	∅140	220	60.0	∅160	230	23.0	–	–	–	–	–	–
ZV4_K402_	–	–	–	∅160	187	60.0	□145	189	60.0	□190	192	60.0
ZV4_K403_	∅140	220	60.0	∅160	230	23.0	–	–	–	–	–	–

Example dimensions for the motor connection

Type	∅b6	∅e6	∅d2max	l5	□a6	c	c6	f6	l7	s6
ME10	95 ^{H7}	115	19	41	100	21	61	4.0	3.0	M8
ME20	110 ^{H7}	130	32	53	120	24	74	4.0	3.5	M8
ME30	130 ^{H7}	165	38	62	150	26	86	5.5	4.5	M10
ME40	180 ^{H7}	215	48	82	204	35	123	5.5	5.5	M12

In the table above, you will find example dimensions for the motor connection for the ME motor adapter.

Note that when dimension c is lengthened, dimensions c6 and l5 are also lengthened accordingly.

You will find additional motor connection dimensions for the ME motor adapter in our STOBBER Configurator at <https://configurator.stoeber.de/en-US/>. Here, you can directly download a 3D model of your drive.

12.4 Type designation

In this chapter, you can find an explanation of the type designation with the associated options.

Additional ordering information not included in the type designation can be found at the end of the chapter.

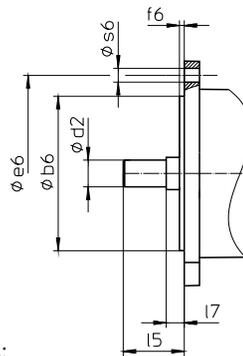
Example code

Z	V	3	22	S	S	K	4	0	2	V	G	0084	ME30
---	---	---	----	---	---	---	---	---	---	---	---	------	------

Explanation

Code	Designation	Design
Z	Type	Rack and pinion gearbox
V	Design	Plug-on pinion
3	Normal module	$m_n = 3$ mm (example)
22	Number of teeth	$z = 22$ (example)
S	Helix angle	Left-hand 19° 31' 42"
E	Pinion position	Shaft end
S		Shaft shoulder
K	Type	Helical bevel gearbox
4	Size	4 (example)
0	Generation	Generation 0
1		Generation 1
2	Stages	Two-stage
3		Three-stage
V	Shaft	Solid shaft
G	Housing	Pitch circle diameter
0084	Transmission ratio ($i \times 10$ rounded)	$i = 8.377$ (example)
ME30	Motor adapter	ME30 motor adapter (example) with EasyAdapt coupling
MQ		Square motor adapter with backlash-free plug-in coupling
MB ¹		ServoStop motor adapter with brake

To complete the type designation, also specify the following in your order:



- Motor type or motor dimensions:
To choose a suitable motor connection, use the STOBER Configurator at <https://configurator.stoeber.de/en-US/> and choose your motor or the dimensions of the motor connection.
- Mounting position, see the chapter [▶ 12.5.6]
- Attachment of solid shaft: gearbox side 3 or 4
- Pitch circle diameter: gearbox side 3 or 4
- Backlash: Standard/class II/class I. Backlash class II and class I for an additional cost.
- Axial locking (optional), see the chapter [▶ 12.3]
- Position of locking screw access, see the chapter [▶ 12.5.8]
- ZV_K102_, ZV_K202_, ZV_K302_, ZV_K402_: Pinion lock for motor adapter (optional)
- Double seal for ME motor adapter (optional)

An explanation of the gearbox sides can be found in the chapter [▶ 12.5.6]

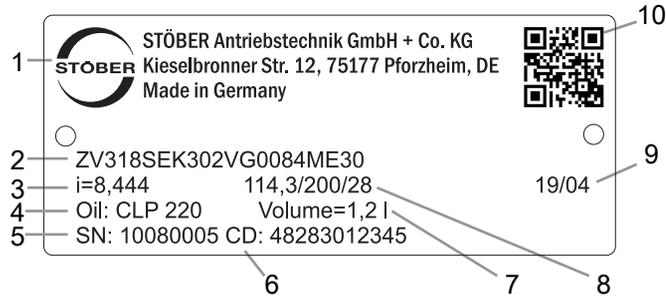
In this product catalog, you will find all the information about rack and pinion gearboxes with a motor adapter.

All input options available upon request are listed in the chapter [▶ 12.5.1].

To make selecting your rack and pinion gearbox easy, use our STÖBER Configurator at <https://configurator.stoerber.de/en-US/>.

12.4.1 Nameplate

The following figure illustrates and explains the nameplate of a gearbox.



Code	Designation
1	Name of manufacturer
2	Type designation
3	Gear ratio of the gearbox
4	Lubricant specification
5	Serial number of the gearbox
6	Customer-specific data
7	Lubricant fill volume
8	Dimensions of the motor adapter
9	Date of manufacture (year/calendar week)
10	QR code (link to product information)

12.4.1.1 Supporting documents

You can view or download supporting documents for the product by reading off the serial number on the nameplate of the product and entering it at the following address online:

<https://id.stoerber.com>

Alternatively, you can use a suitable mobile device to scan in the QR code on the nameplate of the product in order to be linked to the supporting documents.

12.5 Product description

12.5.1 Input options

This chapter shows you all available input options:

ME motor adapter



Catalog ID 443137_en

EZ synchronous servo motor



Catalog ID 443286_en

MB motor adapter



On request

LM Lean motor



On request

The corresponding catalogs can be found at <http://www.stoerber.de/en/downloads/>

Enter the ID of the catalog in the Search term field.

Rack and pinion gearboxes with a low-backlash K-gearbox are also available on request. To request one, send us an e-mail at sales@stoerber.de.

12.5.2 Motor adapter with EasyAdapt coupling (ME)

In this chapter, you will find a description of the EasyAdapt coupling.

Properties:

- Fast and easy motor attachment
- Rugged, patented clamp coupling with expanding function
- Lowest mass moments of inertia for the highest dynamics
- Balanced for smooth running without vibration, even at high speeds
- Large selection of motor shaft diameters and lengths
- Error-free, thanks to exact centering of the motor



Fig. 1: EasyAdapt coupling

12.5.3 Square motor adapter with backlash-free plug-in coupling (MQ)

In this chapter, you will find a description of the backlash-free plug-in coupling (jaw coupling).

Properties:

- Fast and easy motor attachment
- Removal of the motor possible in any position
- With integrated thermal length compensation, compensates for linear expansion of the motor shaft
- Motor shaft decoupled from axial forces
- Balanced for smooth running without vibration, even at high speeds
- Large selection of motor shaft diameters and lengths
- Error-free, thanks to exact centering of the motor



Fig. 2: Backlash-free plug-in coupling

For all technical data and combinations with our gearboxes, refer to <https://configurator.stoeber.de/en-US/>.

12.5.4 Gear rack

The gear rack used must have a right-hand design (19° 31' 42"); the load capacity must not be exceeded.

When using a STÖBER gear rack, please also observe the project configuration in the chapter [▶ 13.6](#).

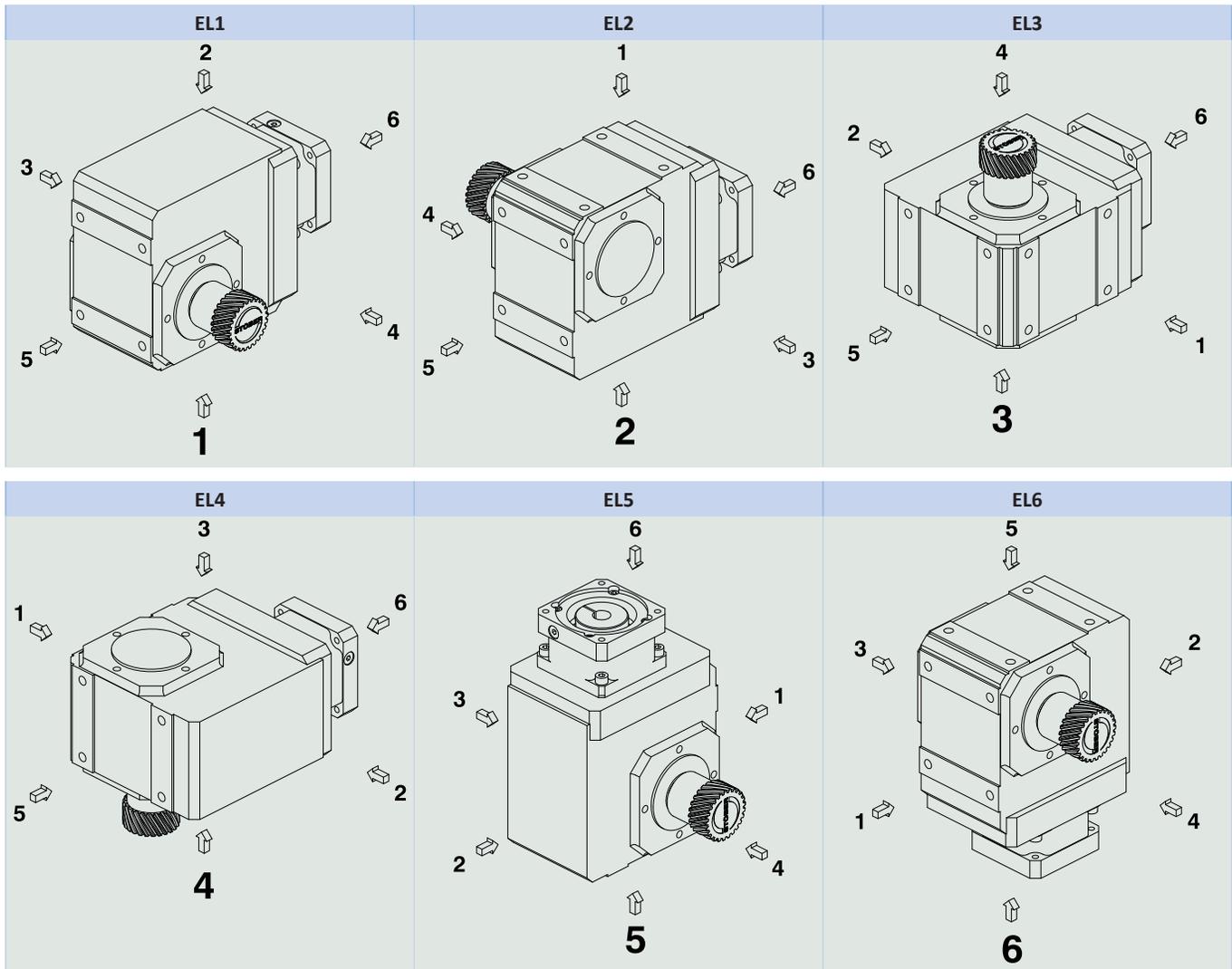
12.5.5 Installation conditions

The specified torques and forces only apply when gearboxes are fastened on the machine side using screws of strength class 10.9. In addition, the gear housings must be adjusted at the pilot. The machine-side fit must be H7.

12.5.6 Mounting positions

The following table shows the standard mounting positions.

The numbers identify the gearbox sides. The mounting position is defined by the gearbox side facing downwards.



Since the lubricant filling volume of the gearbox depends on the mounting position, the mounting position must be specified when ordering.

12.5.7 Lubricants

STOBER fills the gearboxes with the amount and type of lubricant specified on the nameplate. The filling volume and the structure of the gearboxes depend on the mounting position.

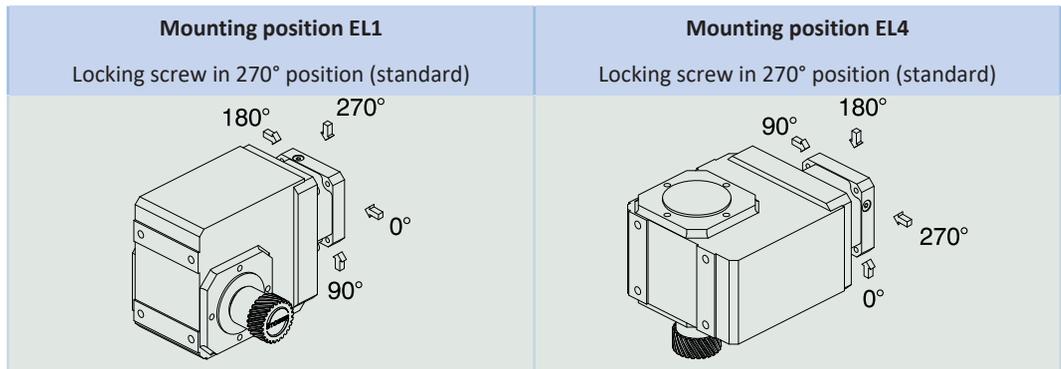
Only install the gearboxes in the intended mounting position! Reposition the gearboxes only after consulting STOBER. Otherwise, STOBER assumes no liability for the gearboxes.

You will receive lubricants for use in the food industry upon request.

12.5.7.1 Lubrication of rack and pinion gearbox

Ensure permanent lubrication with the lubricants recommended in the chapter [\[13.5.1 \]](#).

12.5.8 Position of locking screw access



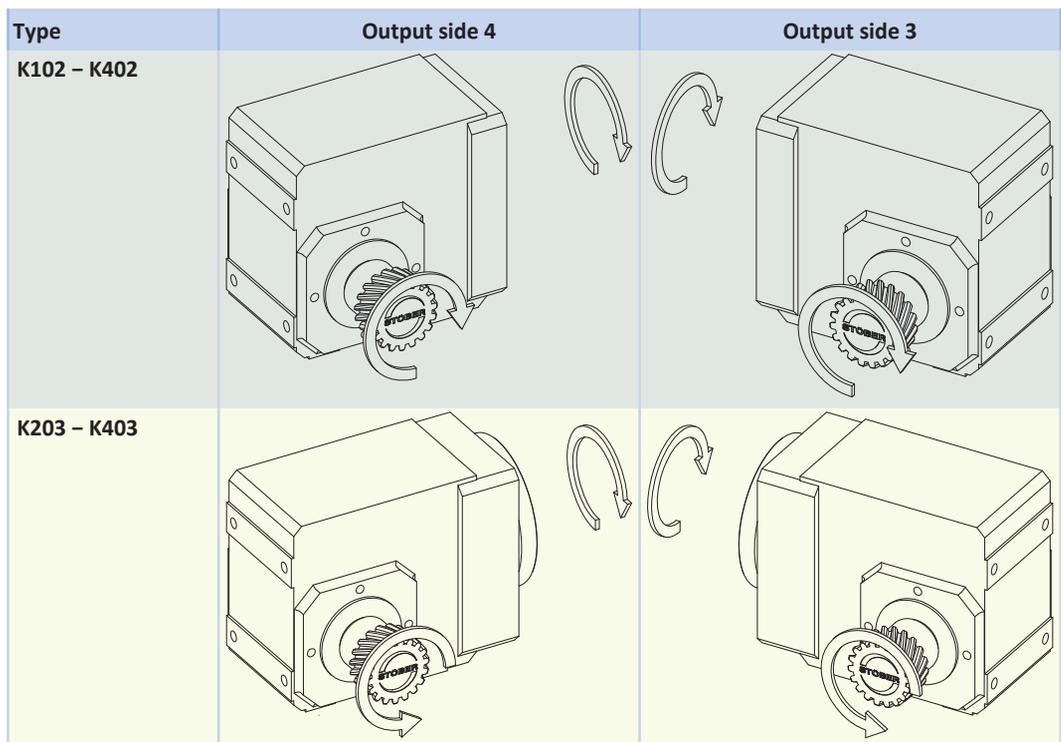
Indicate variations for your gearbox in the order.

Note that the access hole for the locking screw also rotates when the gearbox is rotated to another mounting position.

12.5.9 Other product features

Feature	Value
Max. permitted gearbox temperature (on the surface of the gearbox)	≤ 80 °C
Paint	Black RAL 9005
(ATEX) Directive 2014/34/EU (optional)	Not suitable.
Protection class: ²	
Planetary gearbox	IP65
Pinion/gear rack	IPXX

12.5.10 Direction of rotation



The pictures show mounting position EL1.

²Observe the protection class of all the components.

12.6 Project configuration

Project your drives using our SERVOfsoft designing software. Download SERVOfsoft free of charge after registration at <https://www.stoeber.de/en/services/info-servosoft/>.

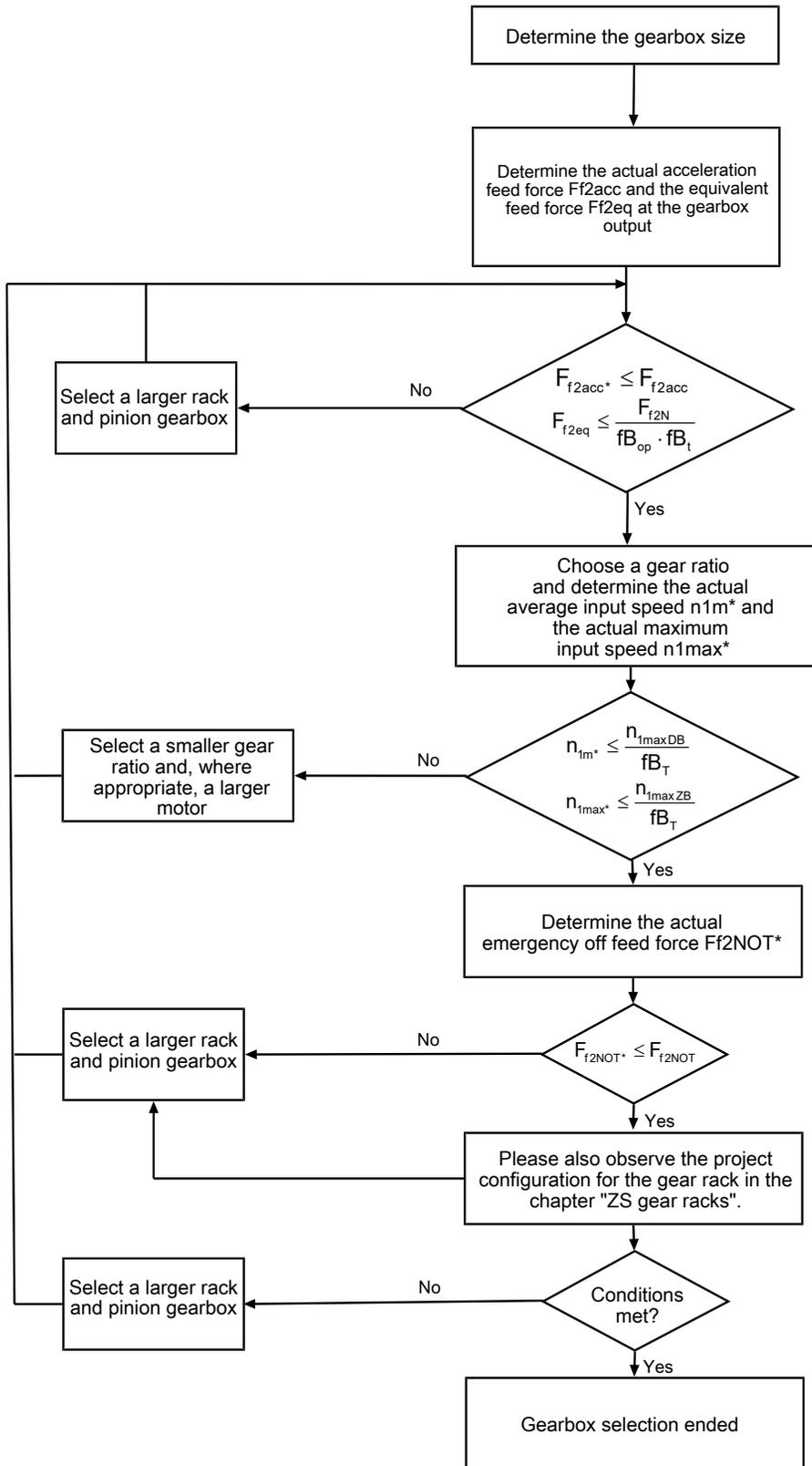
It is the most convenient and reliable method of drive selection, as the entire torque/speed curve of the application is displayed and evaluated here in the curve of the geared motor.

In this chapter, only limit values for specific operating points can be taken into consideration for manual drive selection.

The formula symbols for values actually present in the application are marked with *.

An explanation of the formula symbols can be found in the chapter [▶ 15.1](#).

12.6.1 Drive selection

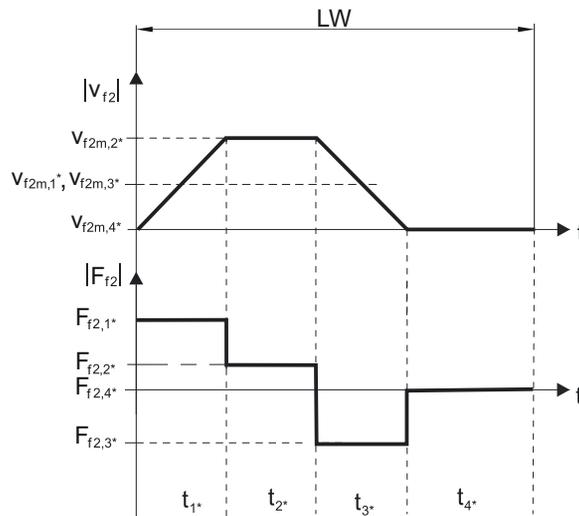


Refer to the selection tables for the values for i , n_{1maxDB} , n_{1maxZB} , F_{f2acc} , F_{f2N} and F_{f2NOT} . The forces depend on the pinion position (E or S). The speeds are partially dependent on the mounting position.

The values for fb_T , fb_{op} and fb_t can be found in the corresponding tables in this chapter.

Example of cyclic operation

The following calculations are based on a representation of the power taken from the output based in accordance with the following example:



Calculation of the actual maximum acceleration feed force

$$F_{f2acc*} = m \cdot a^* + F_{L*}$$

Calculation of the actual average input speed

$$n_{1m*} = \frac{v_{f2m*} \cdot i}{d_0 \cdot \pi}$$

$$v_{f2m*} = \frac{|v_{f2m,1*}| \cdot t_{1*} + \dots + |v_{f2m,n*}| \cdot t_{n*}}{t_{1*} + \dots + t_{n*}}$$

If $t_{1*} + \dots + t_{3*} \geq 6$ min, determine v_{2m*} without the rest phase t_{4*} .

The values for the ratio i can be found in the selection tables.

Calculation of the actual emergency off feed force

$$F_{f2NOT*} = m \cdot a_{NOT*} + F_{L*}$$

Calculation of the actual equivalent feed force

$$F_{f2eq*} = \sqrt[3]{\frac{|v_{f2m,1*}| \cdot t_{1*} \cdot |F_{f2,1*}|^3 + \dots + |v_{f2m,n*}| \cdot t_{n*} \cdot |F_{f2,n*}|^3}{|v_{f2m,1*}| \cdot t_{1*} + \dots + |v_{f2m,n*}| \cdot t_{n*}}}$$

Operating factors

Operating mode	fB_{op}
Uniform continuous operation	1.00
Cyclic operation	1.25
Reversing load cyclic operation	1.40
Run time	fB_t
Daily runtime ≤ 8 h	1.00
Daily runtime ≤ 16 h	1.15
Daily runtime ≤ 24 h	1.20

Temperature		f_{B_T}
Motor cooling	Surrounding temperature	
Motor with forced ventilation	$\leq 20\text{ °C}$	0.9
	$\leq 30\text{ °C}$	1.0
	$\leq 40\text{ °C}$	1.15
Motor with convection cooling	$\leq 20\text{ °C}$	1.0
	$\leq 30\text{ °C}$	1.1
	$\leq 40\text{ °C}$	1.25

Notes

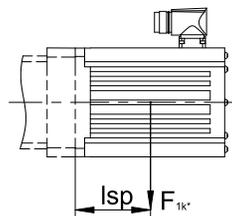
- The maximum permitted gearbox temperature (see the "Other product features" chapter) must not be exceeded, as that could result in damage.
- For braking from full speed (for example, when the power fails or when setting up the machine), note the permitted gearbox feed forces (F_{f2acc} , F_{f2NOT}) in the selection tables.

12.6.2 Permitted breakdown torques at the gearbox input

For a horizontal mounting position of the motor, verify that the permitted breakdown torque at the gearbox input is not exceeded before installation on a STOEBER gearbox. You can find information for how to do that in this chapter.

Calculate the actual breakdown torque as follows:

$$M_{1k*} = F_{1k*} \cdot l_{sp} \leq M_{1k}$$



If higher values are required, please contact STOEBER.

Type	M_{1k} [Nm]
ME10	25
ME20	60
ME30	125
ME40	250
ME50	600

12.7 Additional documentation

Additional documentation related to the product can be found at

<http://www.stoeber.de/en/downloads/>

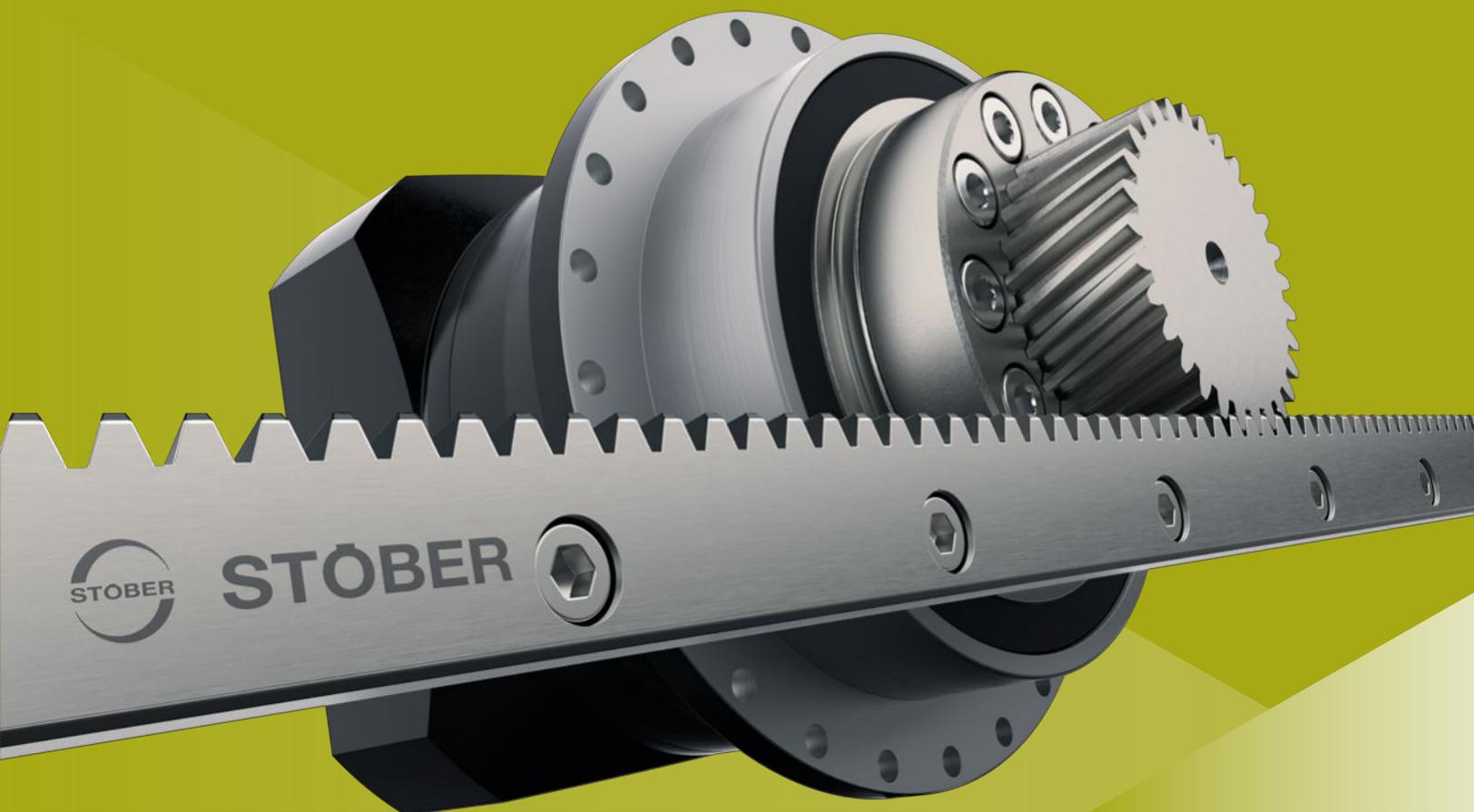
Enter the ID of the documentation in the Search term field.

Documentation	ID
Operating manual gearboxes, geared motors K	443364_en
Operating manual gear racks	443392_en

13 ZS gear racks

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13

Gear racks

ZS

13.1 Overview

Precisely coordinated: Precision gear racks for STÖBER drives

Features

- Helical gearing ✓
- Heat-treated steel in accordance with STÖBER specification ✓
- Hardened and smoothed ✓
- Gearing quality 6 in accordance with DIN 3962-1 ✓
- Length 500, 1000 and 2000 mm ✓

Technical data

m_n	2 – 6 mm
$F_{f,max}$	12.6 – 83.1 kN
F_{sv}	8 – 203 kN

13.2 Selection tables

The forces specified in the selection tables applies to:

- De-energized installation
- Permanent lubrication
- Pinion gearing quality at least 6, case-hardened

Please note the gear forces F_f and F_{fNOT} in the chapter [▶ 13.6.2](#), which depend on the number of pinion teeth.

An explanation of the formula symbols can be found in the chapter [▶ 15.1](#).

m_n [mm]	l_{zS} [mm]	Type	$F_{f,max}$ [kN]	F_{sv}				m [kg]
				LA125 [kN]	LA125PIN [kN]	LA62,5 [kN]	LA62,5PIN [kN]	
2	500.00	ZS2S0500SQ6VG	12.6	–	8.5	8.0	12.5	1.9
2	1000.00	ZS2S1000SQ6VG	12.6	–	13.5	18.0	22.0	3.9
2	2000.00	ZS2S2000SQ6VG	12.6	19.0	23.5	–	–	8.0
3	500.00	ZS3S0500SQ6VG	22.5	–	16.0	15.5	23.0	2.7
3	1000.00	ZS3S1000SQ6VG	22.5	–	25.0	33.5	41.0	5.4
3	2000.00	ZS3S2000SQ6VG	22.5	36.0	43.5	–	–	11
4	506.67	ZS4S0500SQ6VG	38.7	–	26.0	25.0	37.0	5.1
4	506.67	ZS4S0500VQ6VG	38.7	–	38.0	37.5	54.5	4.8
4	1000.00	ZS4S1000SQ6VG	38.7	–	40.5	55.0	66.5	10
4	1000.00	ZS4S1000VQ6VG	38.7	–	60.0	81.0	98.0	9.5
4	2000.00	ZS4S2000SQ6VG	38.7	58.5	70.0	–	–	20
4	2000.00	ZS4S2000VQ6VG	38.7	86.5	103.5	–	–	20
5	500.00	ZS5S0500SQ6VG	60.0	–	38.5	38.5	55.0	5.8
5	1000.00	ZS5S1000SQ6VG	60.0	–	61.0	83.0	99.5	12
5	2000.00	ZS5S2000SQ6VG	60.0	88.5	105.0	–	–	24
6	500.00	ZS6S0500SQ6VG	83.1	–	72.5	75.0	105.5	8.5
6	1000.00	ZS6S1000SQ6VG	83.1	–	116.0	163.0	192.5	17
6	2000.00	ZS6S2000SQ6VG	83.1	173.0	203.0	–	–	36

13.3 Dimensional drawings

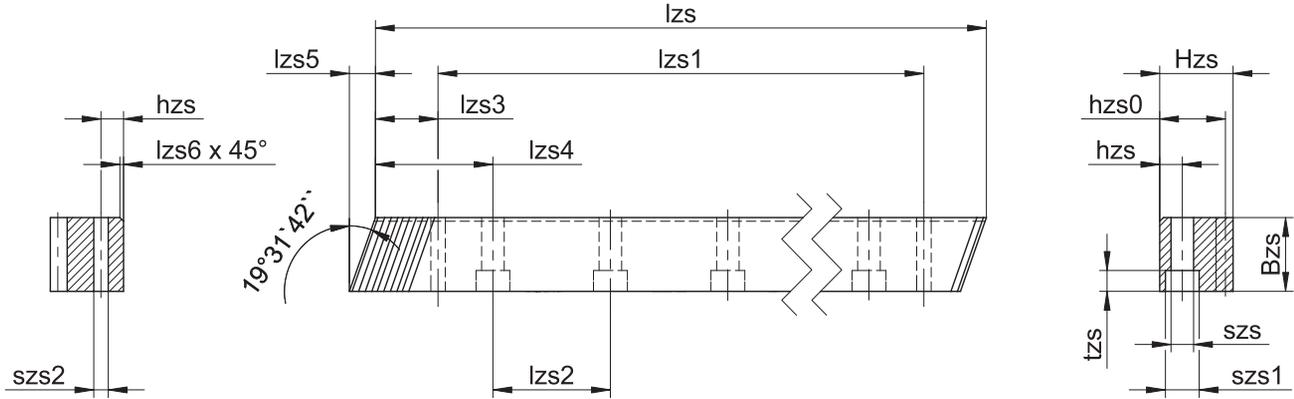
In this chapter, you can find the dimensions of the gear racks.

- Profile smoothed on all sides
- The total pitch error F_p in μm can be found in the table of dimensions below

Information on mounting gear racks can be found in the chapter [▶ 13.5.2]

We reserve the right to make dimensional changes due to ongoing technical development.

You can download 3D models of our standard drives at <https://configurator.stoeber.de/en-US/>.



Type	mn	z	lzs	Bzs	Hzs	hzs	hzs0	lzs1	lzs2	lzs3	lzs4	lzs5	lzs6	N°xszs	szs1	szs2	tzs	Fp
ZS2S0500SQ6VG	2	75	500.00	24	24	8	22	436.6	62.5	31.7	62.5	8.5	2	7×7	11	5.7	7	32
ZS2S1000SQ6VG	2	150	1000.00	24	24	8	22	936.6	62.5	31.7	62.5	8.5	2	15×7	11	5.7	7	36
ZS2S2000SQ6VG	2	300	2000.00	24	24	8	22	1936.6	125.0	31.7	62.5	8.5	2	16×7	11	5.7	7	46
ZS3S0500SQ6VG	3	50	500.00	29	29	9	26	430.0	62.5	35.0	62.5	10.3	2	7×10	15	7.7	9	32
ZS3S1000SQ6VG	3	100	1000.00	29	29	9	26	930.0	62.5	35.0	62.5	10.3	2	15×10	15	7.7	9	36
ZS3S2000SQ6VG	3	200	2000.00	29	29	9	26	1930.0	125.0	35.0	62.5	10.3	2	16×10	15	7.7	9	46
ZS4S0500SQ6VG	4	38	506.67	39	39	12	35	433.0	62.5	33.3	62.5	13.8	2	7×12	18	9.7	11	36
ZS4S0500VQ6VG	4	38	506.67	39	39	12	35	433.0	62.5	33.3	62.5	13.8	2	7×14	20	11.7	13	36
ZS4S1000SQ6VG	4	75	1000.00	39	39	12	35	933.4	62.5	33.3	62.5	13.8	2	15×12	18	9.7	11	38
ZS4S1000VQ6VG	4	75	1000.00	39	39	12	35	933.4	62.5	33.3	62.5	13.8	2	15×14	20	11.7	13	38
ZS4S2000SQ6VG	4	150	2000.00	39	39	12	35	1933.4	125.0	33.3	62.5	13.8	2	16×12	18	9.7	11	48
ZS4S2000VQ6VG	4	150	2000.00	39	39	12	35	1933.4	125.0	33.3	62.5	13.8	2	16×14	20	11.7	13	48
ZS5S0500SQ6VG	5	30	500.00	49	39	12	34	425.0	62.5	37.5	62.5	17.4	3	7×14	20	11.7	13	36
ZS5S1000SQ6VG	5	60	1000.00	49	39	12	34	925.0	62.5	37.5	62.5	17.4	3	15×14	20	11.7	13	38
ZS5S2000SQ6VG	5	120	2000.00	49	39	12	34	1925.0	125.0	37.5	62.5	17.4	3	16×14	20	11.7	13	48
ZS6S0500SQ6VG	6	25	500.00	59	49	16	43	425.0	62.5	37.5	62.5	20.9	3	7×18	26	15.7	17	36
ZS6S1000SQ6VG	6	50	1000.00	59	49	16	43	925.0	62.5	37.5	62.5	20.9	3	15×18	26	15.7	17	40
ZS6S2000SQ6VG	6	100	2000.00	59	49	16	43	1925.0	125.0	37.5	62.5	20.9	3	16×18	26	15.7	17	48

13.4 Type designation

In this chapter, you will find an explanation of the type designation of a gear rack with the associated options.

Example code

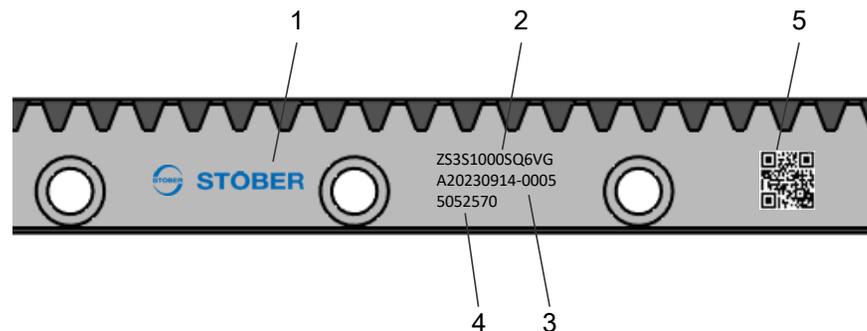
ZS	4	S	1000	S	Q6	V	G
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Explanation

Code	Designation	Design
ZS	Type	Gear rack
4	Normal module	$m_n = 4$ mm (example)
S	Helix angle	Right-hand 19° 31' 42"
0500 1000 2000	Length	1000 mm (example)
S V	Fastening bores	Standard Reinforced
Q6	Gearing quality	Quality 6 in accordance with DIN 3962-1
V	Material	Heat-treated steel in accordance with STOBBER specification
G	Heat treatment	Hardened

13.4.1 Nameplate

An example gear rack nameplate is explained in the figure below.



Code	Designation
1	Name of manufacturer
2	Type designation
3	Production number of the gear rack
4	ID No.
5	QR code (link to product information)

13.5 Product description

13.5.1 Lubricants

STOBBER recommends the following lubricants for rack and pinion gearboxes:

- Klüber Microlube GB 0
- Klüber Structovis AHD
- Oest long-term grease LT 200
- BP Energ grease LS EP 00
- DEA Glissando 6833 EP 00
- Fuchs Lubritech Gearmaster ZSA
- Molykote G-Rapid plus 3694

13.5.2 Accessories

13.5.2.1 Lubricant accessories

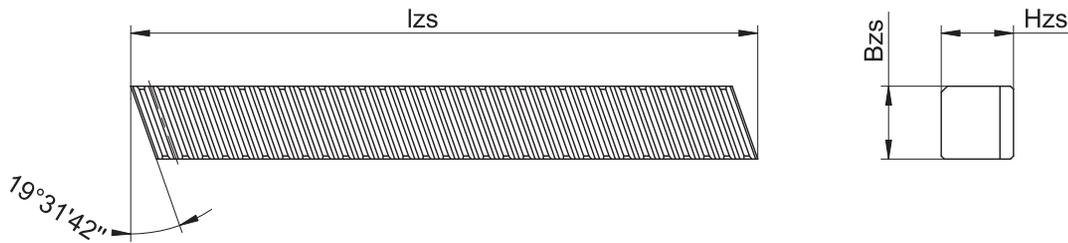
Supply sources

You can obtain lubricant accessories from the following companies:

TriboServ GmbH & Co KG https://www.triboserv.de/de/	perma-tec GmbH & Co. KG https://www.perma-tec.com/
STW - Kim Friedrich GmbH https://schmiertechnikwerk.com/	

13.5.2.2 Mounting gear rack

In this chapter, you can find the dimensions of the mounting gear racks.



Type	ID No.	mn	lzs	z	Bzs	Hzs	m
ZSM2S	5052582	2	200	30	24	24	0.82 kg
ZSM3S	5052583	3	200	20	29	29	1.16 kg
ZSM4S	5052584	4	200	15	39	39	2.13 kg
ZSM5S	5052585	5	200	12	49	39	2.60 kg
ZSM6S	5052586	6	200	10	59	49	3.96 kg

13.6 Project configuration

Project your drives using our SERVOSOFT designing software. Download SERVOSOFT free of charge after registration at <https://www.stoeber.de/en/services/info-servosoft/>.

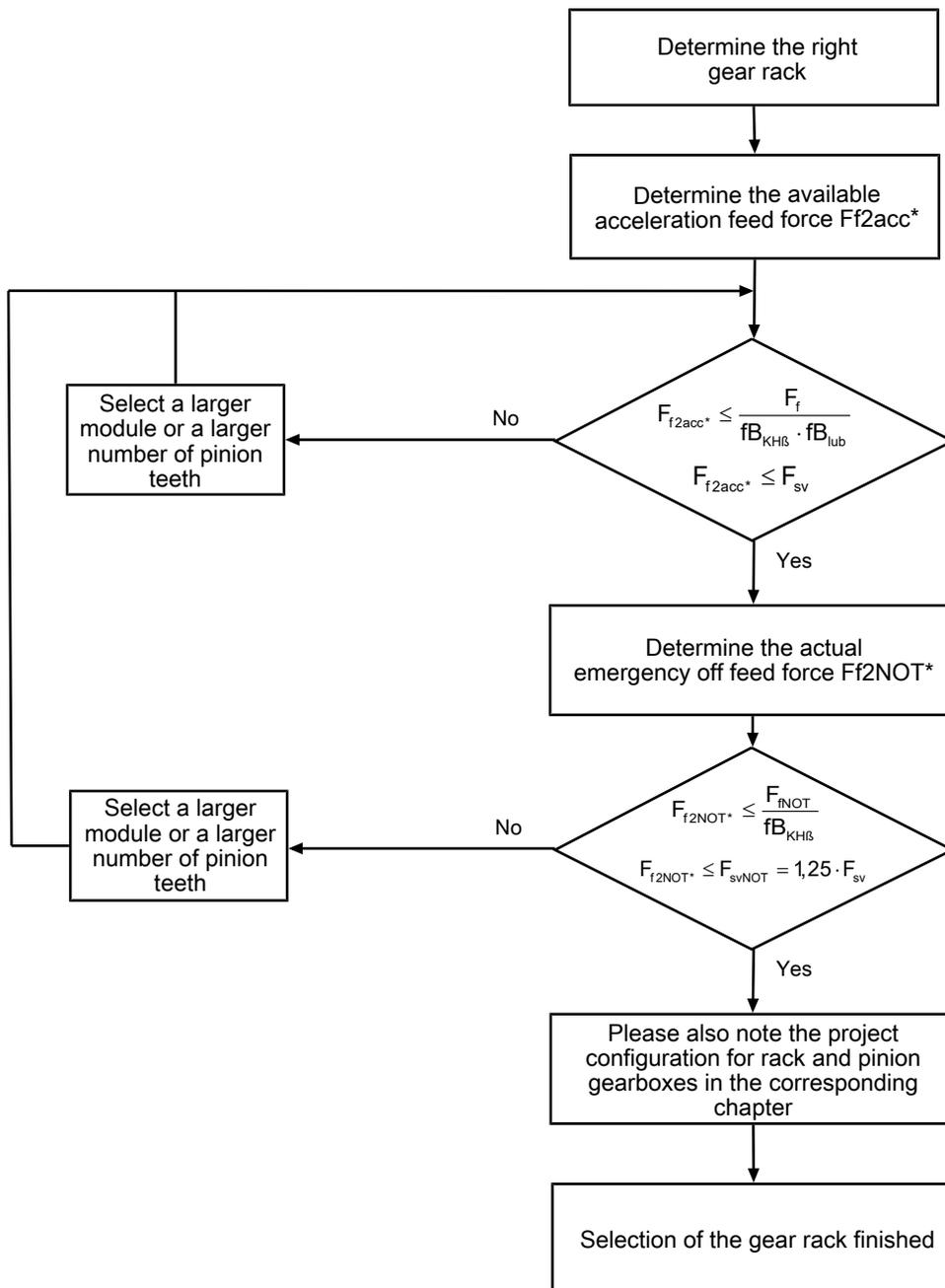
It is the most convenient and reliable method of drive selection, as the entire torque/speed curve of the application is displayed and evaluated here in the curve of the geared motor.

In this chapter, only limit values for specific operating points can be taken into consideration for manual drive selection.

The formula symbols for values actually present in the application are marked with *.

An explanation of the formula symbols can be found in the chapter [▶ 15.1](#).

13.6.1 Drive selection



Refer to the selection tables for the values of F_{sv} .

The values for $f_{B_{KH\beta}}$, $f_{B_{lub}}$, F_f and F_{fNOT} can be found in the corresponding table in this chapter.

Calculation of the actual maximum acceleration feed force

$$F_{f2acc} = m \cdot a^* + F_L^*$$

Calculation of the actual emergency off feed force

$$F_{f2NOT} = m \cdot a_{NOT}^* + F_L^*$$

Operating factors

Load distribution	Bearing design		fB _{KHB}
ZTRSPH	S		1.1
	V		1.1
ZTRSPHQ	S		1.1
ZTRSPHV	S		1.1
ZTRPH	S		1.2
	V		1.2
ZTRPHV	S		1.2
ZRPB	S		1.2
	V		1.2
ZVP	S		1.5
	D		1.3
ZVPE	S		1.8
ZVKS	S		1.2
ZVKL	-		1.5
ZVK	-		1.2

Lubrication	fB _{lub}		
	Permanent	Daily	Monthly
v _{f2maxZB} ≤ 1 m/s	1.0	1.1	5
v _{f2maxZB} ≤ 2 m/s	1.05	1.3	5
v _{f2maxZB} ≤ 3 m/s	1.1	1.5	5
v _{f2maxZB} ≤ 5 m/s	1.25	1.9	5

13.6.2 Permitted feed forces depending on the number of pinion teeth

Permitted feed force F_f in kN:

z_{pin}	$m_n = 2 \text{ mm}$	$m_n = 3 \text{ mm}$	$m_n = 4 \text{ mm}$	$m_n = 5 \text{ mm}$	$m_n = 6 \text{ mm}$
12	5.8	10.4	19.3	30.8	45.3
13	6.4	11.7	21.2	34.0	50.3
14	7.1	12.8	23.7	37.9	55.2
15	8.1	14.4	26.2	42.0	61.4
16	8.6	15.5	28.0	44.2	64.4
17	9.1	16.5	30.0	47.4	69.3
18	9.8	17.4	31.4	50.3	73.6
19	10.4	18.4	33.4	53.5	77.5
20	11.0	19.3	35.2	55.2	79.2
21	11.5	20.6	36.8	57.9	79.8
22	12.2	21.3	37.3	57.9	80.3
23	12.3	21.6	37.3	57.9	80.3
24	12.4	21.9	37.4	58.0	80.5
25	12.4	21.9	37.6	58.3	81.0
26	12.4	21.9	37.7	58.6	81.0
27	12.4	21.9	37.8	58.6	81.1
28	12.5	22.0	38.0	58.6	81.5
29	12.5	22.0	38.1	58.7	81.5
30	12.5	22.1	38.2	58.9	81.6
31	12.5	22.1	38.3	59.1	81.9
32	12.5	22.1	38.3	59.4	81.9
33	12.6	22.3	38.3	59.6	82.6
34	12.6	22.3	38.3	59.6	82.6
35	12.6	22.4	38.3	59.6	82.6
36	12.6	22.4	38.3	59.6	82.8
37	12.6	22.4	38.4	59.7	82.8
38	12.6	22.4	38.5	59.9	82.8
39	12.6	22.4	38.6	60.0	83.1
40	12.6	22.5	38.7	60.0	83.1

Permitted emergency off feed force F_{NOT} in kN:

z_{pin}	$m_n = 2 \text{ mm}$	$m_n = 3 \text{ mm}$	$m_n = 4 \text{ mm}$	$m_n = 5 \text{ mm}$	$m_n = 6 \text{ mm}$
12	11.6	20.8	38.6	61.6	90.6
13	12.8	23.4	42.4	68.0	100.6
14	14.2	25.6	47.4	75.8	110.4
15	16.2	28.8	52.4	84.0	122.8
16	17.2	31.0	56.0	88.4	128.8
17	18.2	33.0	60.0	94.8	138.6
18	19.6	34.8	62.8	100.6	147.2
19	20.8	36.8	66.8	107.0	155.0
20	22.0	38.6	70.4	110.4	158.4
21	23.0	41.2	73.6	115.8	159.6
22	24.4	42.6	74.6	115.8	160.6
23	24.6	43.2	74.6	115.8	160.6
24	24.8	43.8	74.8	116.0	161.0
25	24.8	43.8	75.2	116.6	162.0
26	24.8	43.8	75.4	117.2	162.0
27	24.8	43.8	75.6	117.2	162.2
28	25.0	44.0	76.0	117.2	163.0
29	25.0	44.0	76.2	117.4	163.0
30	25.0	44.2	76.4	117.8	163.2
31	25.0	44.2	76.6	118.2	163.8
32	25.0	44.2	76.6	118.8	163.8
33	25.2	44.6	76.6	119.2	165.2
34	25.2	44.6	76.6	119.2	165.2
35	25.2	44.8	76.6	119.2	165.2
36	25.2	44.8	76.6	119.2	165.6
37	25.2	44.8	76.8	119.4	165.6
38	25.2	44.8	77.0	119.8	165.6
39	25.2	44.8	77.2	120.0	166.2
40	25.2	45.0	77.4	120.0	166.2

13.7 Additional documentation

Additional documentation related to the product can be found at

<http://www.stoeber.de/en/downloads/>

Enter the ID of the documentation in the Search term field.

Documentation	ID
Operating manual gear racks	443392_en



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15 Appendix

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15.1 Formula symbols

The formula symbols for values actually present in the application are marked with *.

Symbol	Unit	Explanation
a^*	m/s^2	Acceleration
a_{NOT}^*	m/s^2	Emergency off acceleration
C_{lin}	$N/\mu m$	Linear total spring rigidity in relation to gearbox output at F_{f2acc}
d_o	mm	Pitch circle diameter
d_{MW}	mm	Motor shaft diameter
Δs	mm	Linear backlash resulting from the backlash of the gearbox
Δs_{red}	mm	Reduced linear backlash resulting from the backlash of the gearbox
Δs_{redI}	mm	Reduced linear backlash resulting from the backlash of the gearbox (backlash class I)
Δs_{redII}	mm	Reduced linear backlash resulting from the backlash of the gearbox (backlash class II)
F_{1k}^*	N	Static and dynamic loads present in the application from the weight of the motor, mass acceleration and vibrations at the gearbox input
$fB_{KH\beta}$	–	Load distribution operating factor (takes into account uneven load distribution across the tooth width)
fB_{lub}	–	Lubrication operating factor
fB_{op}	–	Operating mode operating factor
fB_t	–	Runtime operating factor
fB_T	–	Temperature operating factor
fB_{2B}	–	Operating factor for cyclic operation
F_f	kN	Permitted feed force
$F_{f,max}$	kN	Maximum permitted feed force
$ F_{f2} $	kN	Absolute value of feed force at output
$F_{f2,1}^* - F_{f2,4}^*$	kN	Existing feed force in the respective time segment (1 to 4)
$F_{f2,n}^*$	kN	Existing feed force in the nth time segment
F_{f2acc}	kN	Permitted acceleration feed force at the gearbox output
F_{f2acc}^*	N	Actual acceleration feed force at the gearbox output
F_{f2accE}	kN	Permitted acceleration feed force at the gearbox output, pinion position E
F_{f2accS}	kN	Permitted acceleration feed force at the gearbox output, pinion position S
F_{f2eq}	kN	Equivalent feed force at the gearbox output
F_{f2eq}^*	kN	Actual equivalent feed force at the gearbox output
F_{f2N}	kN	Nominal feed force at the gearbox output for $n_1 = 500$ rpm
$F_{f2N,E}$	kN	Nominal feed force at the gearbox output for $n_1 = 500$ rpm, pinion position E
$F_{f2N,S}$	kN	Nominal feed force at the gearbox output for $n_1 = 500$ rpm, pinion position S
F_{f2NOT}	kN	Emergency off feed force of the gearbox at the gearbox output for a maximum of 1000 load changes
F_{f2NOT}^*	kN	Actual emergency off feed force at the gearbox output
$F_{f2NOT,E}$	kN	Emergency off feed force of the gearbox at the gearbox output for a maximum of 1000 load changes, pinion position E
$F_{f2NOT,S}$	kN	Emergency off feed force of the gearbox at the gearbox output for a maximum of 1000 load changes, pinion position S
$F_{f,max}$	kN	Maximum permitted feed force
F_{fNOT}	kN	Emergency off feed force for a maximum of 1000 load changes
F_L^*	N	Existing load force
F_p	μm	Total pitch error
F_{sv}	kN	Transmittable feed force of the screw connection
$F_{svLA125}$	kN	Transmittable feed force of the screw connection with 125 mm hole spacing
$F_{svLA125PIN}$	kN	Transmittable feed force of the screw connection with 125 mm hole spacing, pinned
$F_{svLA62,5}$	kN	Transmittable feed force of the screw connection with 62.5 mm hole spacing
$F_{svLA62,5PIN}$	kN	Transmittable feed force of the screw connection with 62.5 mm hole spacing, pinned
F_{svNOT}	kN	Transmittable emergency off feed force of the screw connection for a maximum of 1000 load changes



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