

## MORE THAN JUST A GEARBOX

### Planetary gear units from STÖBER

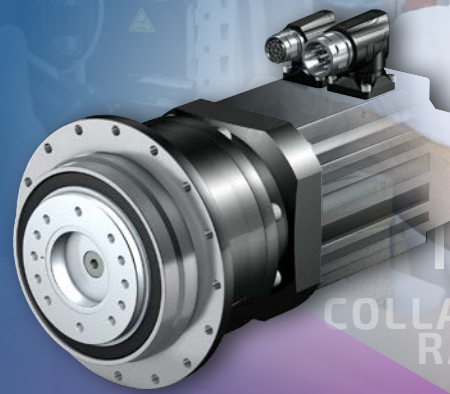


## System Technology for Drive and Automation

The most important components and their possible combinations



## MORE THAN JUST A GEARBOX




PROFESSIONAL  
INDIVIDUAL  
COLLABORATIVE

High-performance. Precise. Perfect fit.

## Planetary gear units from STÖBER.

- The most compact planetary geared motors on the market.
- Superior precision and performance.
- Exceptional variety of combinations and options.
- Extreme ruggedness.
- Ready-to-install drive solutions for machine tools and packaging machines as well as applications in automation and robotics.

Make it yours!

 [configurator.stober.com](http://configurator.stober.com)



# Excellent Drive Technology for Automation, Systems and Machines

STOBER offers a wide range of product variants with a focus on the details to allow a perfect configuration for any actuator system. And that means no compromises! Excellent technical solutions without unnecessary costs.

## STOBER Controller

### MC6 Motion Controller

Scalable computing power in the system.

It is possible to execute everything from simple synchronous applications to a multi-axis CNC machine.

With CODESYS SoftMotion or CODESYS SoftMotion CNC.



## Synchronous Servo Geared Motors



### PH, PHQ Planetary Geared Motor

PH acceleration torque: 19 – 7500 Nm

PHQ acceleration torque: 45 – 22000 Nm

PH, PHQ backlash:  $\leq 1 - 4$  arcmin

**The ultimate – quattro – servodrive**



### P Planetary Geared Motor

P acceleration torque: 11 – 3450 Nm

P backlash:  $\leq 1 - 8$  arcmin

**Precision for high positioning accuracy**



### PE Planetary Geared Motor

Acceleration torque: 11 – 310 Nm

Backlash:  $\leq 8 - 10$  arcmin

**Standard helical geared motor**



### C Helical Geared Motor

Acceleration torque: 9.7 – 6500 Nm

Backlash:  $\leq 10 - 20$  arcmin

**Compact helical geared motor**



### PH(Q)K, PHKX

#### Right-Angle Planetary Geared Motor

PHK acceleration torque: 89 – 7500 Nm

PHQK acceleration torque: 123 – 43000 Nm

PHKX acceleration torque: 24 – 2300 Nm

PHK backlash:  $\leq 1.5 - 4.5$  arcmin

PHQK backlash:  $\leq 1.5 - 4$  arcmin

PHKX backlash:  $\leq 1 - 6$  arcmin

**Huge potential with low backlash**



### KS Right-Angle Servo Geared Motor

Acceleration torque: 27 – 400 Nm

Backlash:  $\leq 4 - 6$  arcmin

**The drive type for high demands**



### PK, PKX Right-Angle Planetary Geared Motor

PK acceleration torque: 68 – 3105 Nm

PKX acceleration torque: 11 – 2000 Nm

PK backlash:  $\leq 1.5 - 5$  arcmin

PKX backlash:  $\leq 2 - 8.5$  arcmin

**Large transmission-ratio range**



### KL Helical Bevel Geared Motor

Acceleration torque: 11 – 65 Nm

Backlash:  $\leq 16 - 25$  arcmin

**Super compact drive solution for small servo drives**

# STOBER Power Electronics

## SD6 Drive Controller

Powerful stand-alone drive controller that can be custom configured. Optimized for drive-based applications in synchronous operation with up to 8 axes. Available as a single-axis controller in four sizes with a nominal output current up to 85 A.



## SI6 Drive Controller (Multi-Axis Drive System)

Compact drive controller for drive control in a multi-axis drive system. Optimized for controller-based multi-axis applications > 4 axes. Available in four sizes (as single or double-axis controller) with a nominal output current up to 50 A.

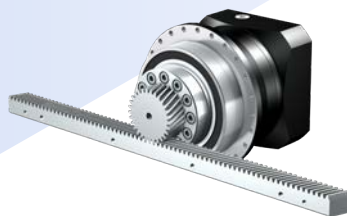


## Rack and Pinion Drives



### F Offset Helical Geared Motor

Acceleration torque: 21 – 1,100 Nm  
Backlash:  $\leq 5 - 11$  arcmin  
Servo axis with parallel offset



### ZTRPH, ZTRPHV Rack and Pinion Drive

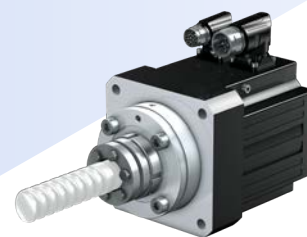
Module: 2 – 8  
Feed force: 5.8 – 67 kN  
Feed velocity: up to 4.7 m/s  
Helical gearing



### ZVKS Rack and Pinion Drive

Module: 2 – 4  
Feed force: 4.2 – 12 kN  
Feed velocity: 0.07 – 3 m/s  
Compact, no offset

## Motors



### EZS Synchronous Servo Motor for Screw Drives

Direct drive of the threaded spindle motor.  
Shaft as a blind hole hollow shaft.  
Axial forces (convection cooling): 760 – 31271 N  
For high axial forces



### K Helical Bevel Geared Motor

Acceleration torque: 23 – 13200 Nm  
Backlash:  $\leq 1.5 - 12$  arcmin  
Versatile with flange, solid or hollow shaft



### ZTRSPH, ZTRSPHQ, ZTRSPHV Rack and Pinion Drive

Module: 2 – 10, Feed force: 16 – 159 kN,  
Feed velocity: up to 4.7 m/s  
Highest power density thanks to a supporting bearing holder



### ZVP Rack and Pinion Drive

Module: 2 – 4  
Feed force: 2 – 15 kN,  
Feed velocity: 0.14 – 5.3 m/s  
Precision for typical servo applications



### EZM Synchronous Servo Motor for Screw Drives

Direct drive of the threaded nut.  
Axial forces (convection cooling): 751 – 21375 N  
For spindle rods of any length

### SC6 Drive Controller

Compact stand-alone drive controller for sensorless control of STOBER LeanMotors of the LM series. Optimized for drive-based applications with 2 to 4 axes. Available in three sizes (as single or double-axis controller) with a nominal output current up to 19 A.



### POSIDYN® SDS 5000 Servo Inverter

Servo inverter with high dynamics for fully digital servo axes. Offers an isochronic system bus (IGB) for communication between up to 32 servo inverters. Available in four sizes with a nominal output current up to 85 A and a power range up to 45 kW.



### POSIDRIVE® FDS 5000 Frequency Inverter

The asynchronous servo axis designed for function. Optimized for asynchronous geared motors with practice-oriented functionality. Available in two sizes with a nominal output current up to 16 A and a power range up to 7.5 kW.



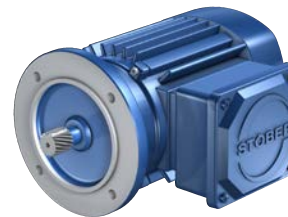
### LM LeanMotor

Electric drive without encoder with just one standard power cable. Fanless. Speed accuracy  $\pm 1\%$ ,  $\eta$  up to 96 %, Positioning accuracy  $\pm 1^\circ$ , Stall torque: 2.48 – 29.9 Nm  
**Precise and compact, robust and strong**



### EZ Synchronous Servo Motor

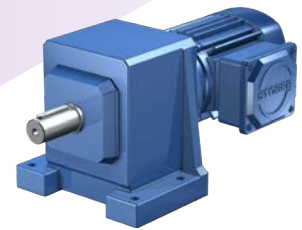
Highest volume output. High torque. High dynamics. Stall torque: 1.0 – 66.1 Nm  
**Extremely compact**



### IE3 Asynchronous Motor

14 selection parameters (standard). Motor rating: 0.75 – 45 kW  
**Optional: brake, forced ventilation unit, incremental encoder or multi-turn absolute encoder**

## Asynchronous Geared Motors



### C Helical Geared Motor

Motor rating: 0.12 – 45 kW  
Backlash:  $\leq 10 - 20$  arcmin  
**Versatile thanks to housing variants**



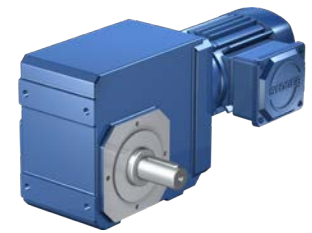
### HIPERFACE DSL One Cable Solution (OCS)

High system accuracy with up to 20 bit resolution (single-turn encoder). Electronic nameplate for fast and reliable commissioning.  
**Multi-turn encoder with 12 bit resolution**



### EZHD Synchronous Servo Motor with Hollow Shaft

Super compact with extremely high power density. Stall torque: 2.6 – 31.1 Nm  
**For high axial forces**



### K Helical Bevel Geared Motor

Motor rating: 0.12 – 45 kW  
Backlash:  $\leq 10 - 12$  arcmin  
**Highly rigid geared motor**



## Applications and Solutions



### Every drive solution has its own unique character.

During the design phase, it is helpful to talk to a drive professional with experience implementing similar projects. Ask for a STOBER expert that is well-versed in your industry or who already has experience with your specific situation.

- Electronic cam disk
- Winding
- Positioning
- Synchronous run
- Conveying and moving
- CNC
- Coordinate transformation
- Flying shear
- Flying saws
- Rotating shear
- Pick and place

### The STOBER System

STOBER has its roots in the development and construction of geared motors. For more than 30 years, we have been developing and producing suitable drive controllers for these applications. Connected through plug and play, these STOBER components form reliable drive systems.



## STOBER Industrial Automation as a Complete Motion-Control Solution

### Melding drive control and drive technology

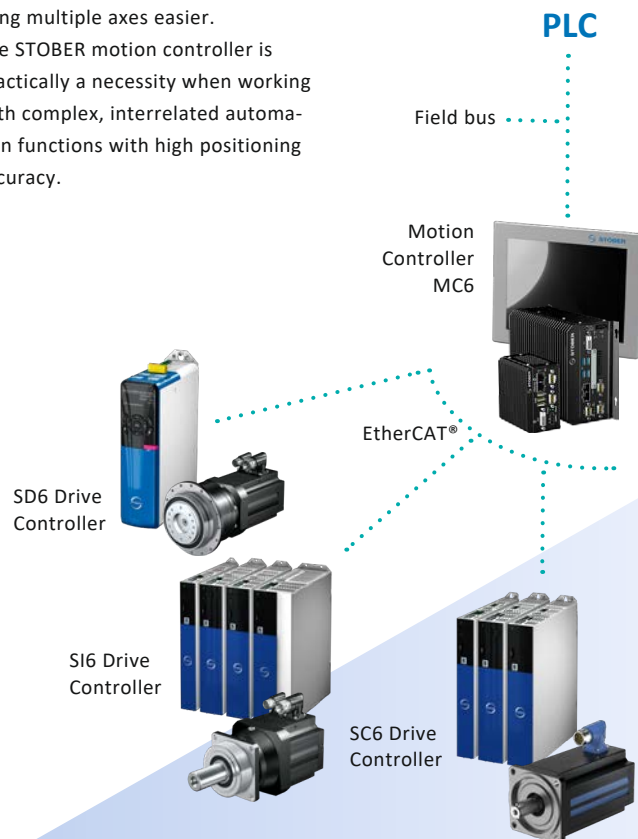
The STOBER MC6 Motion Controller enables convenient, efficient engineering in the design of drive technology. It results in lean, economical complete solutions.

### Motion Control makes some things easier and makes many things possible

All control-related drive functions are gathered into a central program sequence (embedded systems).

In many cases, this makes programming multiple axes easier.

The STOBER motion controller is practically a necessity when working with complex, interrelated automation functions with high positioning accuracy.



**You Can Trust in STÖBER**

**www.stober.com**



**STÖBER  
Team spirit**

**Productive teamwork**

**Grounded  
innovative power**

**Reliability**

**Dynamics**

**Dedication**

**Technical qualification**

**Friendly, clear communication**

## **STÖBER in motion**

STÖBER has been building excellent drive technology for over 80 years. As a medium-sized, owner-operated company, STÖBER understands the needs of its customers. Our customers can find certified experts in every area, whether in research and development, production, technical consultation or design support. We revel in innovation while bearing tradition in mind. We continue to push ourselves forward and to refine our products further. We do this by implementing suggestions from real-world use, giving due consideration to customer requests and constantly seeking out even better solutions. This is all made possible by the competitive spirit with which we face every exciting challenge.

### **STÖBER Service**

The STÖBER service network includes 38 trusted partners in Germany. They guide you through commissioning, available on-site in case of faults and offer expert technical advice.

### **Service Hotline**

**+49 7231 582-3000**

The STÖBER service specialists can be reached around the clock and if needed, they can be on-site quickly. Thanks to their experience, they are often able to guide your employees through suitable immediate measures over the phone. What's more, STÖBER drive controllers allow for maintenance via remote access.

### **STÖBER Service Network**

The STÖBER INTERNATIONAL SERVICE NETWORK offers worldwide support and service. It includes over 80 top-performing service partners in 39 countries.

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