

## STOBER STOBER **ELIMINATE PAINT FLAKING** FROM YOUR GEARBOXES

Paint flaking can be a nightmare in harsh washdowns environments. Any chip could contaminate food products, resulting in thousands or even hundreds of thousands of dollars worth of product being discarded.

STOBER eliminates this issue with our quality paint mixture and painting process. Every food duty unit is washed to remove any grease and prevent paint from not adhering to the surface. Each unit is then painted with 4 layers of paint, including an antimicrobial clear coat. After each layer, we put the unit through our oven to cure the paint.

Oven baking accelerates curing of the paint, prevents mixing of layers and allows for better adhesion of additional layers.



## **FOOD DUTY - Severely Wet Applications**

- Suitable for severe washdown applications
- Stainless Steel Hardware Plastic Covers
- Mulitlayered 316 Stainles Steel Epoxy Coating
- Antimicrobial clear top coat
- Exxon Mobil SHC CIBUS 220 Food Grade Oil



## **STOBER'S PAINT PROCESS**

- 1: Wash and Clean Unit
- 2: Apply Primer Coat
- 3: Cure in Oven
- 4: Apply 1st Coat of Stainless Steel Paint
- 5: Cure in Oven

- 6: Apply 2nd Coat of Stainless Steel Paint
- 7: Cure in Oven
- 8: Apply Antimicrobial Clear Coat
- 9: Cure in Oven