

Remarques de montage

Pour réducteurs planétaires avec entraînement réversible de l'arbre de l'étage de sortie (jusqu'à ± 90 degrés) en montage horizontal

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ID 442132.04

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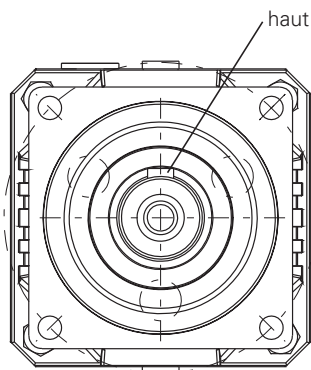
Phone +49 7231 582-0 • Fax +49 7231 582-1000

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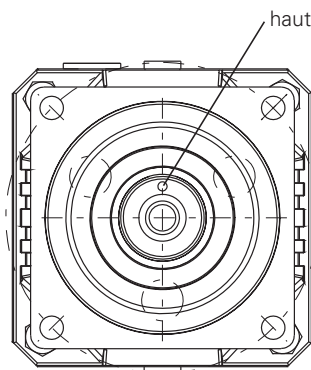
Pour que la lubrification des pièces de denture rotatives puisse être assurée quand l'arbre de l'étage de sortie est monté horizontalement et entraîné de façon cyclique de manière réversible jusqu'à ± 90 degrés, il faut tenir compte de la position de l'arbre lors du montage du réducteur, conformément aux indications données ci-après (les illustrations montrent la position centrée du fonctionnement réversible).

Série P + PA:

Modèle d'arbre **P**

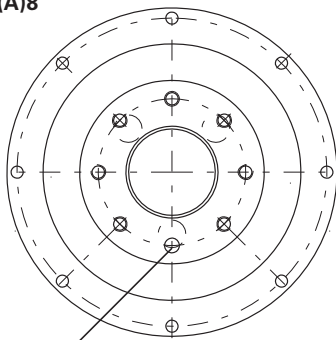


Modèle d'arbre **G**



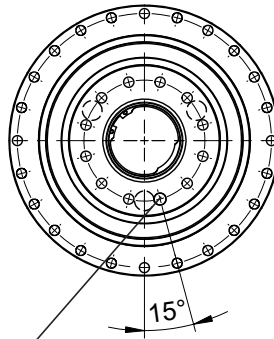
Série PH, PHA, PHV, PHVA:

**PH(A)3-PH(A)5
PH(A)8**



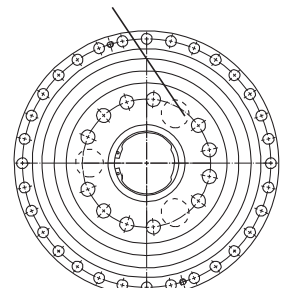
Alésage de fixation en bas

PH(A)7



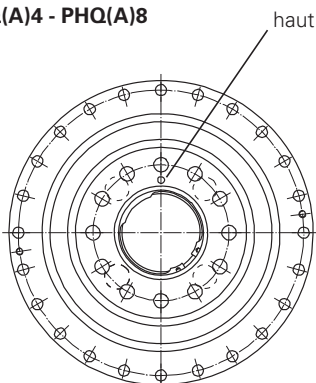
Position du alésage de fixation

PH(A)9-PH(A)10, PHV(A)9-PHV(A)10
Position du filetages de fixation



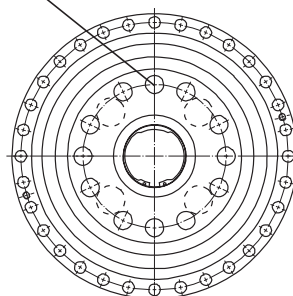
Série PHQ + PHQA:

PHQ(A)4 - PHQ(A)8

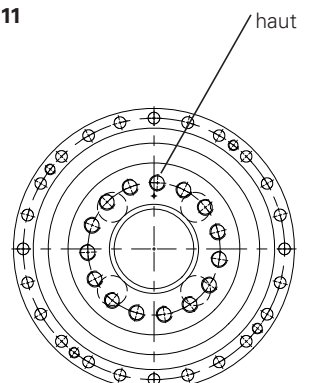


PHQ(A)9 - PHQ(A)10

Position du filetages de fixation



PHQ11



Note di montaggio

per riduttori planetari con funzionamento reversibile dell'albero d'uscita
(fino a ± 90 gradi) con montaggio orizzontale

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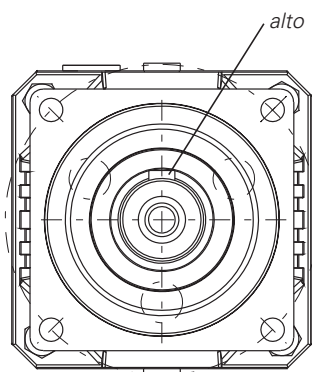
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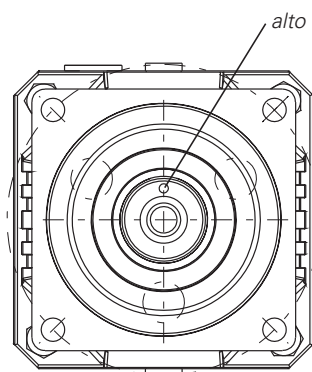
Per poter garantire la lubrificazione delle parti dentate rotanti in caso di montaggio orizzontale e funzionamento reversibile ciclico dell'albero d'uscita (fino a ± 90 gradi), in sede di montaggio dei riduttori è necessario fare attenzione alla posizione dell'albero d'uscita, in conformità alle avvertenze sotto indicate (le figure mostrano la posizione centrale del funzionamento reversibile).

Serie P + PA:

Esecuzione albero **P**

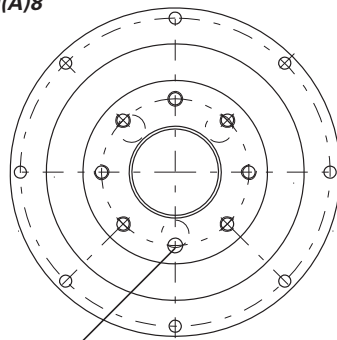


Esecuzione albero **G**



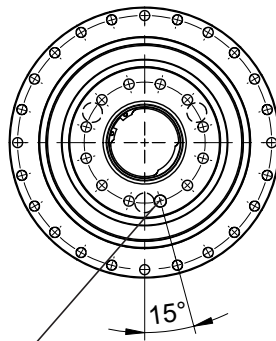
Serie PH, PHA, PHV, PHVA:

**PH(A)3-PH(A)5
PH(A)8**



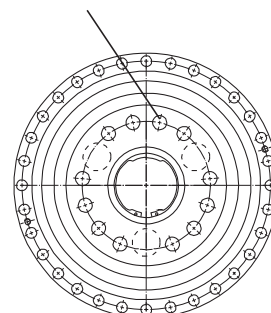
Foro di fissaggio in basso

PH(A)7



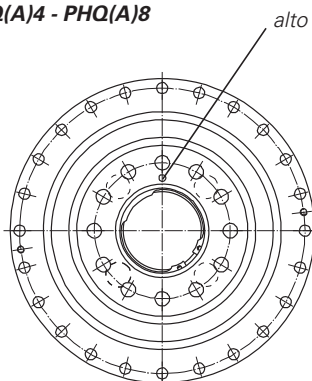
Posizion della foro di fissaggio

PH(A)9-PH(A)10, PHV(A)9-PHV(A)10
Posizione della filettatura di fissaggio



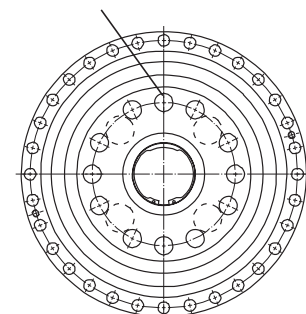
Serie PHQ + PHQA:

PHQ(A)4 - PHQ(A)8



PHQ(A)9 - PHQ(A)10

Posizione della filettatura di fissaggio



PHQ11

